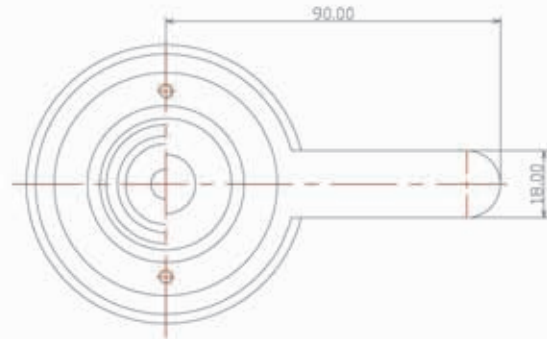




1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源 230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 1.5 \sim \varnothing 4.5$

HD Gate diameter range: $\varnothing 1.5 \sim \varnothing 4.5$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21



相關信息:

Information regarding:

→ 公差和表面局部要求

Tolerances and surfaces

→ 形狀和位置公差

Shape and position tolerance

→ 冷卻要求:

澆口區域、嘴頭區域

Cooling required: Gate

bush and nozzle sharp

→ 封膠處的要求

The front of nozzle sharp

must be against plastic

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

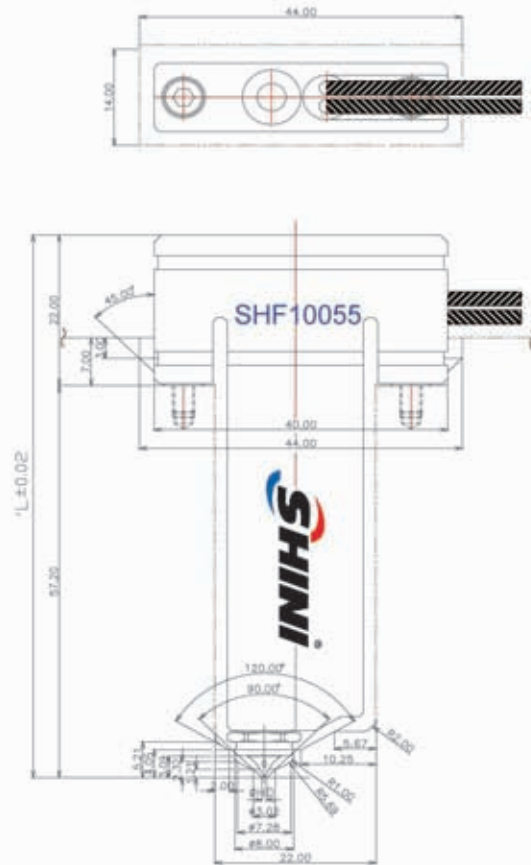
熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHO45100	0.089	0.111	0.133	SHCH45035400	SHT15100J/K
SHO45120	0.137	0.171	0.205	SHCH45055500	SHT15100J/K
SHO45140	0.185	0.231	0.277	SHCH45075650	SHT15100J/K
SHO45160	0.233	0.291	0.349	SHCH45095850	SHT15100J/K
SHO45180	0.281	0.351	0.421	SHCH45115950	SHT15150J/K
SHO45200	0.329	0.411	0.493	SHCH45135950	SHT15150J/K

1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle
 公差標準: DIN ISO 2768-MK
 General tolerances: DIN ISO 2768-MK
 表面粗糙度 $\nabla\nabla\nabla 0.02$
 Surfaces: $\nabla\nabla\nabla 0.02$
 模板加工尺寸如右圖所示
 Template processing dimensions as shown on the right



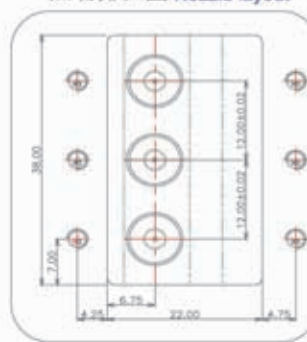
3. 連接線/控制器

Connecting/Controller
 電源 230V
 Power 230V
 感溫線
 Thermocouple
 溫控箱
 Temp-controller

4. 技術規範

Questionnaire
 不同的產品要求, 有不同的嘴尖
 Different part requirements, have different nozzle sharp
 嘴尖的尺寸如圖所示
 Nozzle sharp dimensions as shown on the right

熱嘴排位圖 Nozzle layout



相關信息:

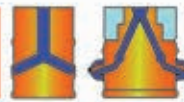
- Information regarding:
- 公差和表面局部要求
Tolerances and surfaces
 - 形狀和位置公差
Shape and position tolerance
 - 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp
 - 封膠處的要求
The front of nozzle sharp must be against plastic

5. 尺寸的選擇

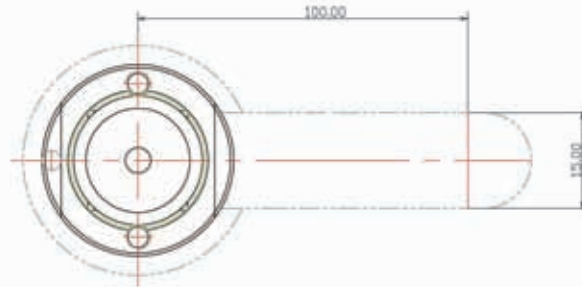
Size selection
 L 熱嘴長度
 L Nozzle length
 HD 澆口的直徑範圍: $\varnothing 0.4 \sim \varnothing 1.8$
 HD Gate diameter range: $\varnothing 0.4 \sim \varnothing 1.8$

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHF10055	0.058	0.083	0.100	SHCH10040200	SHT10100J/K
SHF10075	0.115	0.143	0.172	SHCH10050250	SHT10100J/K
SHF10095	0.163	0.203	0.244	SHCH10060315	SHT10150J/K
SHF10115	0.211	0.263	0.316	SHCH10080350	SHT10100J/K
SHF10135	0.259	0.324	0.388	SHCH10100400	SHT10150J/K
SHF10155	0.307	0.384	0.460	SHCH10130350	SHT10200J/K



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源 230V

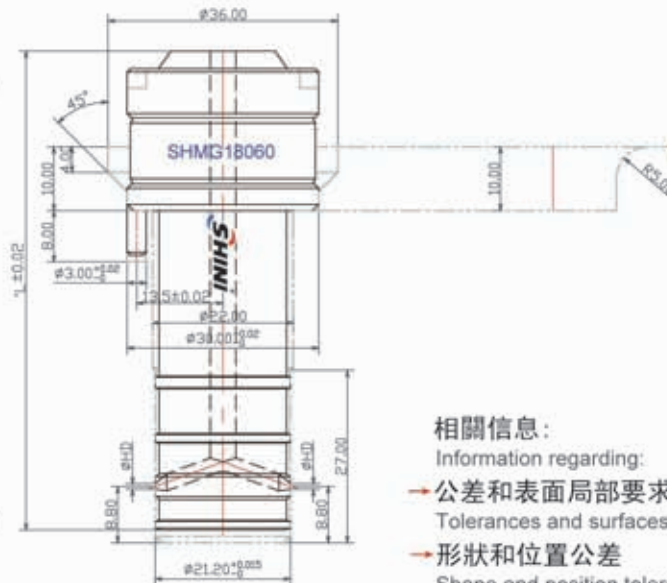
Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller



4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 0.4 \sim \varnothing 2.5$

HD Gate diameter range: $\varnothing 0.4 \sim \varnothing 2.5$

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

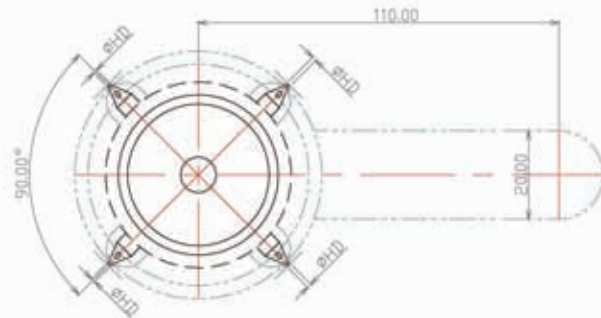
熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHMG18060	0.083	0.104	0.124	SHCH18035200	SHT15100J/K
SHMG18080	0.131	0.164	0.196	SHCH18055250	SHT15100J/K
SHMG18100	0.179	0.224	0.268	SHCH18075300	SHT15150J/K
SHMG18120	0.227	0.284	0.340	SHCH18095450	SHT15150J/K
SHMG18140	0.275	0.344	0.412	SHCH18115600	SHT15150J/K

相關信息:

Information regarding:

- 公差和表面局部要求
Tolerances and surfaces
- 形狀和位置公差
Shape and position tolerance
- 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp
- 封膠處的要求
The front of nozzle sharp must be against plastic

1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

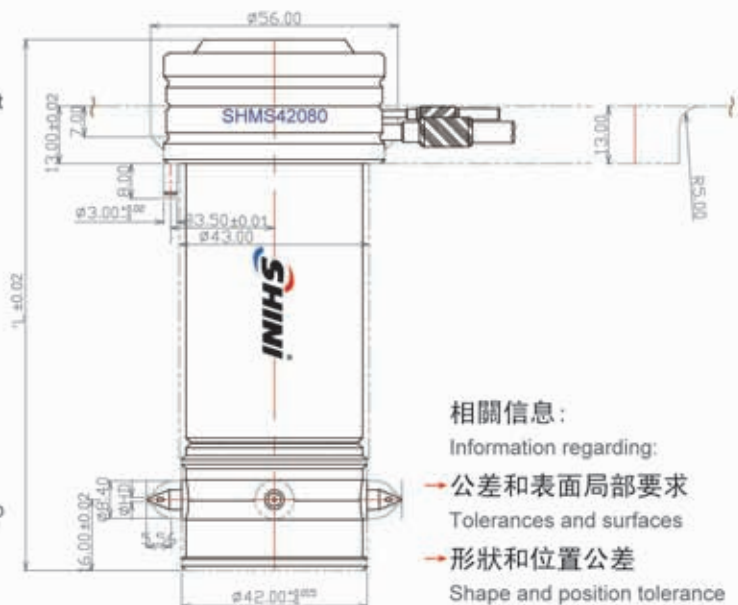
HD 澆口的直徑範圍: $\varnothing 0.8 \sim \varnothing 2.5$

HD Gate diameter range: $\varnothing 0.8 \sim \varnothing 2.5$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection



相關信息:

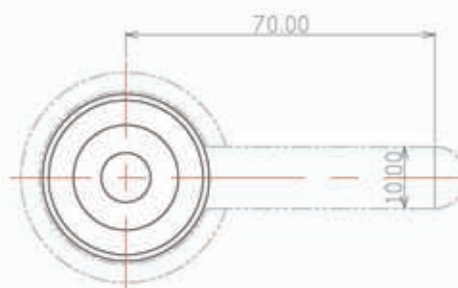
Information regarding:

- 公差和表面局部要求
Tolerances and surfaces
- 形狀和位置公差
Shape and position tolerance
- 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp
- 封膠處的要求
The front of nozzle sharp must be against plastic

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHMS42080	0.067	0.083	0.100	SHCH30028215	SHT15100J/K
SHMS42100	0.115	0.143	0.172	SHCH30048295	SHT15100J/K
SHMS42120	0.163	0.203	0.244	SHCH30068350	SHT15150J/K
SHMS42140	0.211	0.263	0.316	SHCH30088460	SHT15150J/K
SHMS42160	0.259	0.324	0.388	SHCH30108610	SHT15150J/K



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準:DIN ISO 2768-MK

General tolerances:DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

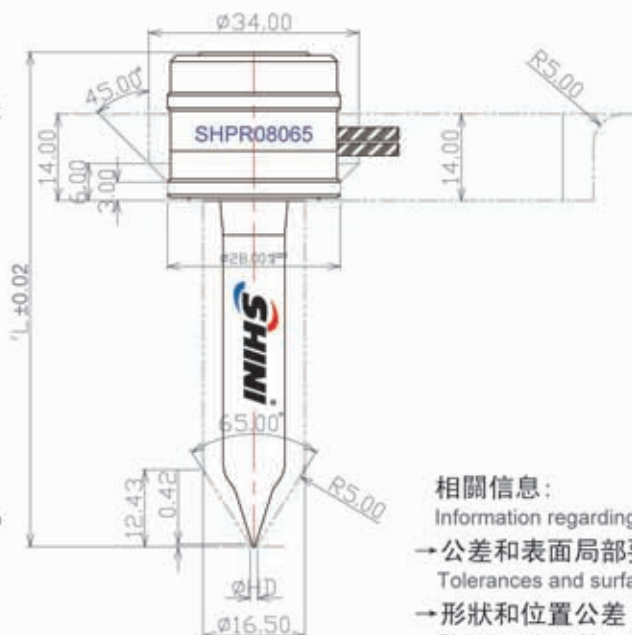
HD 澆口的直徑範圍: $\varnothing 0.4 \sim \varnothing 1.2$

HD Gate diameter range: $\varnothing 0.4 \sim \varnothing 1.2$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection



相關信息:

Information regarding:

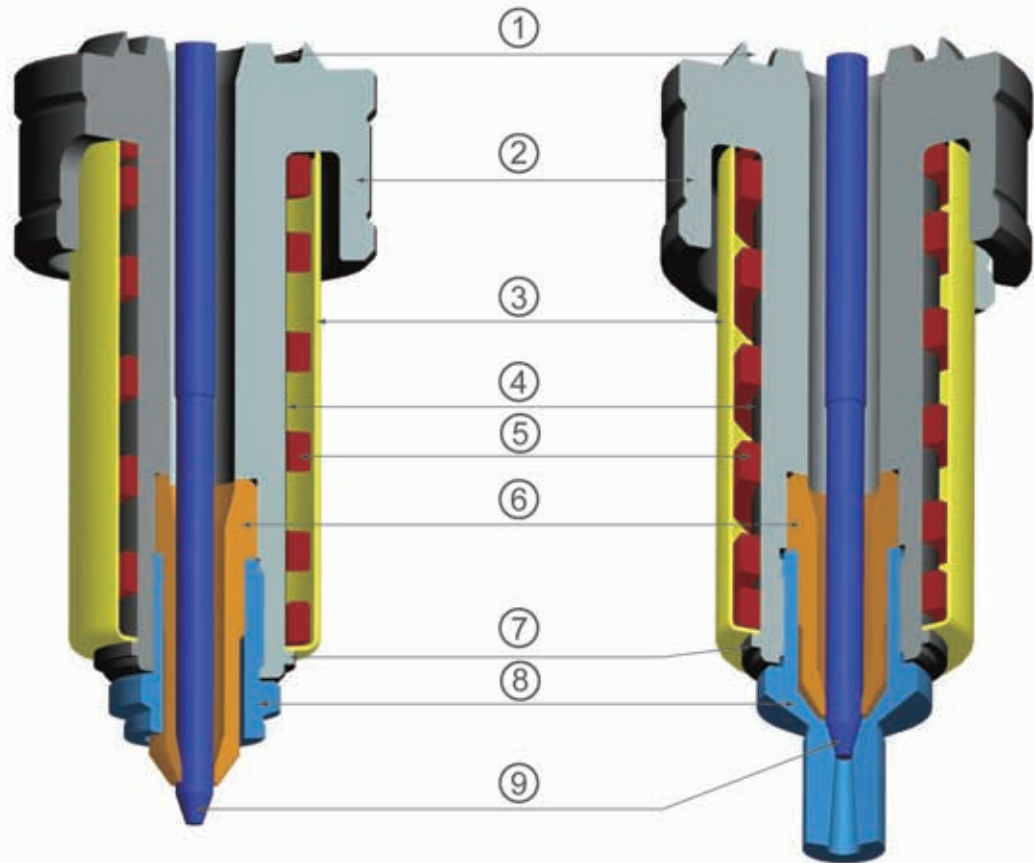
→ 公差和表面局部要求
Tolerances and surfaces

→ 形狀和位置公差
Shape and position tolerance

→ 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp

→ 封膠處的要求
The front of nozzle sharp must be against plastic

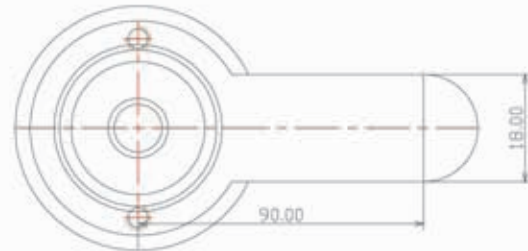
熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHPR08065	0.077	0.096	0.115	SHCH65040100	SHT10100J/K
SHPR08075	0.101	0.126	0.151	SHCH65050200	SHT10100J/K
SHPR08085	0.125	0.156	0.187	SHCH65060250	SHT10100J/K
SHPR08095	0.149	0.186	0.223	SHCH65100350	SHT10150J/K



- | | | |
|---|------|------------------|
| ① | 密封銅環 | Seal-copper ring |
| ② | 本體 | Body |
| ③ | 隔熱套 | Thermal lagging |
| ④ | 感溫線 | Thermocouple |
| ⑤ | 發熱圈 | Heater |
| ⑥ | 小頭 | Sharp |
| ⑦ | 卡環 | Snap ring |
| ⑧ | 澆口司 | Gate bush |
| ⑨ | 閥針 | Valve pin |



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

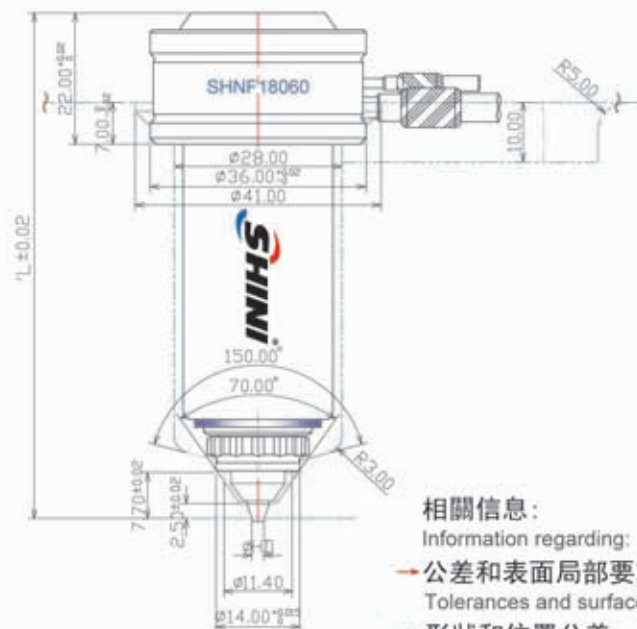
L Nozzle length

HD 澆口的直徑範圍: $\varnothing 1.0 \sim \varnothing 2.0$

HD Gate diameter range: $\varnothing 1.0 \sim \varnothing 2.0$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21



相關信息:

Information regarding:

→ 公差和表面局部要求

Tolerances and surfaces

→ 形狀和位置公差

Shape and position tolerance

→ 冷卻要求:

澆口區域、嘴頭區域

Cooling required: Gate

bush and nozzle sharp

→ 封膠處的要求

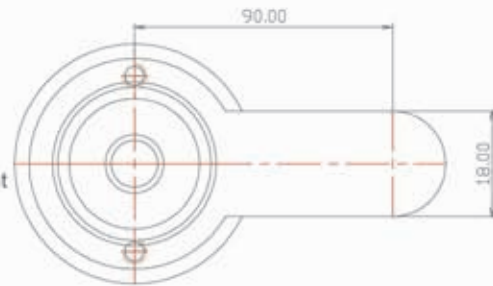
The front of nozzle sharp

must be against plastic

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHNF18060	0.078	0.098	0.118	SHCH18032200	SHT15100J/K
SHNF18080	0.126	0.158	0.190	SHCH18052300	SHT15100J/K
SHNF18100	0.174	0.218	0.262	SHCH18072350	SHT15100J/K
SHNF18120	0.222	0.278	0.334	SHCH18092400	SHT15100J/K
SHNF18140	0.270	0.338	0.406	SHCH18112500	SHT15150J/K
SHNF18160	0.318	0.398	0.478	SHCH18132600	SHT15150J/K
SHNF18180	0.366	0.458	0.550	SHCH18152700	SHT15150J/K
SHNF18200	0.414	0.518	0.622	SHCH18172800	SHT15150J/K

1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

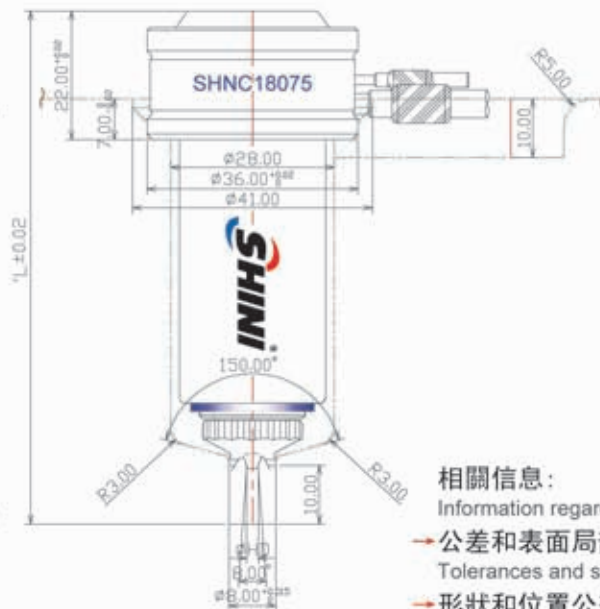
Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right



相關信息:

Information regarding:

→ 公差和表面局部要求

Tolerances and surfaces

→ 形狀和位置公差

Shape and position tolerance

→ 冷卻要求:

澆口區域、嘴頭區域

Cooling required: Gate

bush and nozzle sharp

→ 封膠處的要求

The front of nozzle sharp

must be against plastic

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 1.0 \sim \varnothing 2.5$

HD Gate diameter range: $\varnothing 1.0 \sim \varnothing 2.5$

HC 球頭半徑

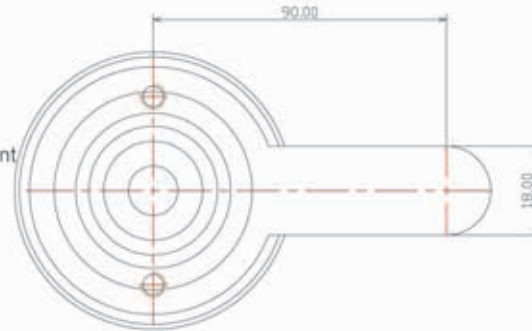
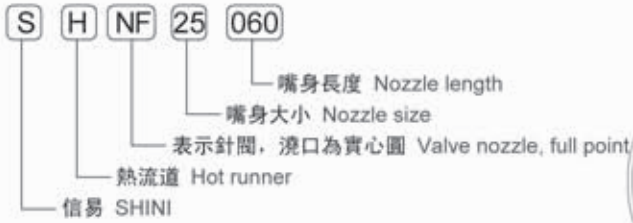
HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHNC18075	0.090	0.113	0.136	SHCH18052300	SHT15100J/K
SHNC18095	0.138	0.173	0.208	SHCH18072350	SHT15100J/K
SHNC18115	0.186	0.233	0.280	SHCH18092400	SHT15100J/K
SHNC18135	0.234	0.293	0.352	SHCH18112500	SHT15150J/K
SHNC18155	0.282	0.353	0.424	SHCH18132600	SHT15150J/K
SHNC18175	0.330	0.413	0.496	SHCH18152700	SHT15150J/K
SHNC18195	0.378	0.473	0.568	SHCH18172800	SHT15150J/K



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

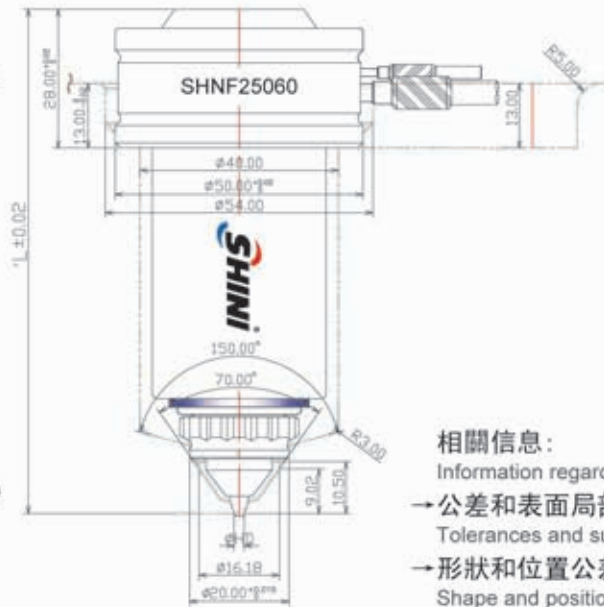
General tolerances: DIN ISO 2768-MK

表面粗糙度 $\sqrt{\sqrt{0.02}}$

Surfaces: $\sqrt{\sqrt{0.02}}$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right



3. 連接線/控制器

Connecting/Controller

電源 230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 1.2 \sim \varnothing 2.5$

HD Gate diameter range: $\varnothing 1.2 \sim \varnothing 2.5$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

相關信息:

Information regarding:

→ 公差和表面局部要求
Tolerances and surfaces

→ 形狀和位置公差
Shape and position tolerance

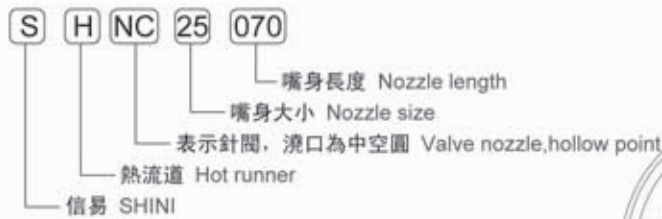
→ 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp

→ 封膠處的要求
The front of nozzle sharp must be against plastic

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHNF25060	0.059	0.074	0.089	SHCH25022200	SHT15100J/K
SHNF25080	0.107	0.134	0.161	SHCH25042300	SHT15100J/K
SHNF25100	0.155	0.194	0.233	SHCH25062450	SHT15100J/K
SHNF25120	0.203	0.254	0.305	SHCH25082500	SHT15100J/K
SHNF25140	0.251	0.314	0.377	SHCH25102600	SHT15150J/K
SHNF25160	0.299	0.374	0.449	SHCH25122700	SHT15150J/K
SHNF25180	0.347	0.434	0.521	SHCH25142800	SHT15150J/K
SHNF25200	0.395	0.494	0.593	SHCH25162900	SHT15150J/K

1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求，有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍 $\varnothing 1.5 \sim \varnothing 3.0$

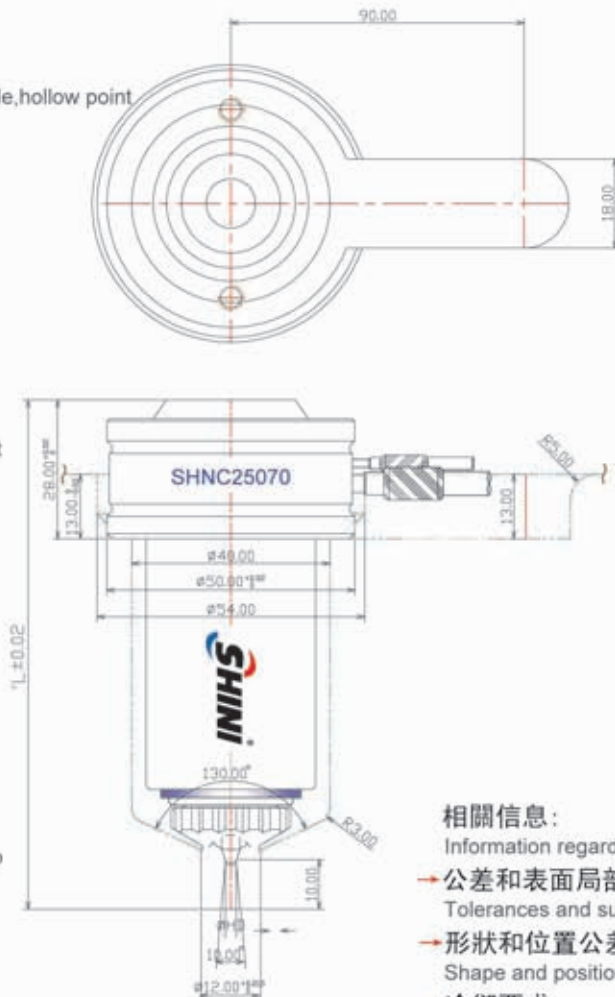
HD Gate diameter range: $\varnothing 1.5 \sim \varnothing 3.0$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHNC25070	0.059	0.074	0.089	SHCH25042300	SHT15100J/K
SHNC25090	0.107	0.134	0.161	SHCH25062450	SHT15100J/K
SHNC25110	0.155	0.194	0.233	SHCH25082500	SHT15100J/K
SHNC25130	0.203	0.254	0.305	SHCH25102500	SHT15150J/K
SHNC25150	0.251	0.314	0.377	SHCH25122700	SHT15150J/K
SHNC25170	0.299	0.374	0.449	SHCH25142800	SHT15150J/K
SHNC25190	0.347	0.434	0.521	SHCH25162900	SHT15150J/K



相關信息:

Information regarding:

→ 公差和表面局部要求
Tolerances and surfaces

→ 形狀和位置公差
Shape and position tolerance

→ 冷卻要求:
Cooling required: Gate

bush and nozzle sharp

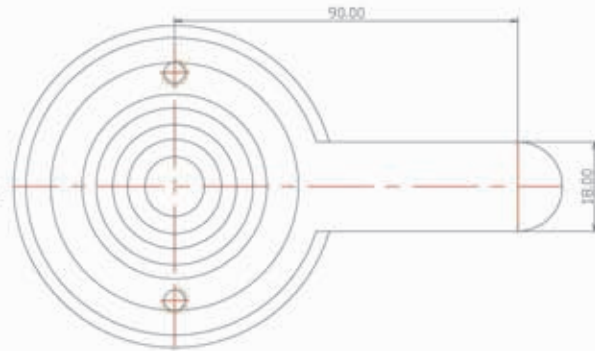
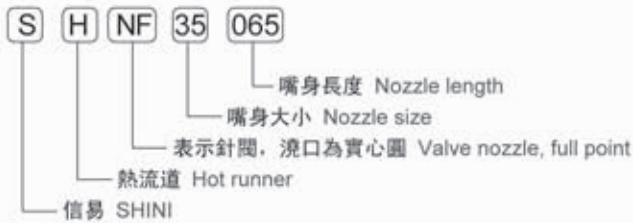
→ 封膠處的要求

The front of nozzle sharp

must be against plastic



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

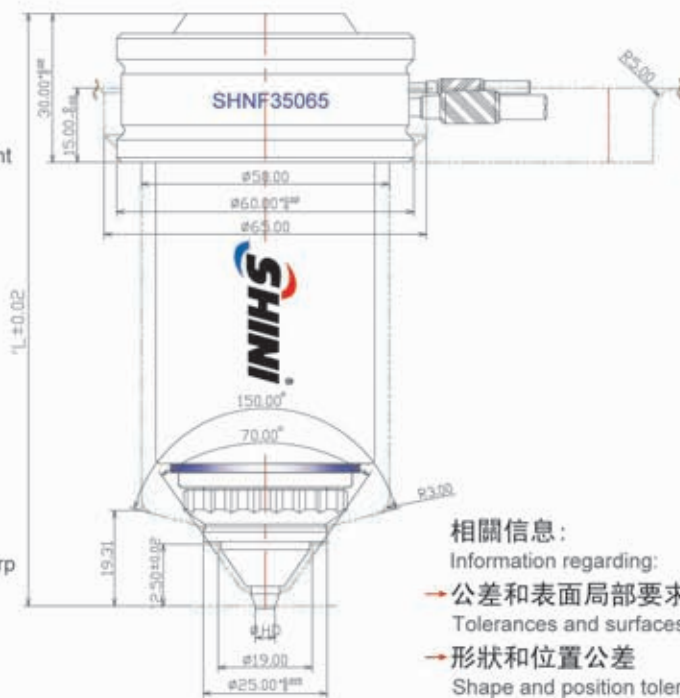
General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right



3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 2.0 \sim \varnothing 3.5$

HD Gate diameter range: $\varnothing 2.0 \sim \varnothing 3.5$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

相關信息:

Information regarding:

→ 公差和表面局部要求
Tolerances and surfaces

→ 形狀和位置公差
Shape and position tolerance

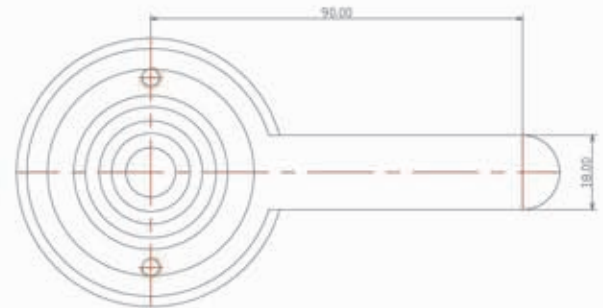
→ 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp

→ 封膠處的要求
The front of nozzle sharp must be against plastic

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHNF35065	0.052	0.065	0.078	SHCH35022250	SHT15100J/K
SHNF35085	0.100	0.125	0.150	SHCH35042500	SHT15100J/K
SHNF35105	0.148	0.185	0.222	SHCH35062600	SHT15100J/K
SHNF35125	0.196	0.245	0.294	SHCH35082600	SHT15100J/K
SHNF35145	0.244	0.305	0.366	SHCH35102700	SHT15150J/K
SHNF35165	0.292	0.365	0.438	SHCH35122800	SHT15150J/K
SHNF35185	0.340	0.425	0.510	SHCH35142900	SHT15150J/K
SHNF35205	0.388	0.485	0.582	SHCH35162900	SHT15150J/K

1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\sqrt{\sqrt{0.02}}$

Surfaces: $\sqrt{\sqrt{0.02}}$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

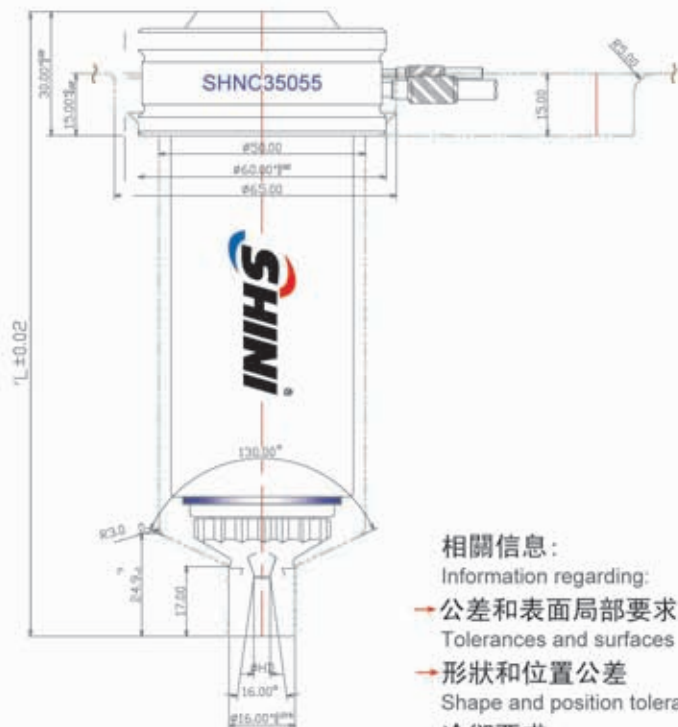
HD 澆口的直徑範圍: $\varnothing 2.5 \sim \varnothing 4.0$

HD Gate diameter range: $\varnothing 2.5 \sim \varnothing 4.0$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection



相關信息:

Information regarding:

→ 公差和表面局部要求

Tolerances and surfaces

→ 形狀和位置公差

Shape and position tolerance

→ 冷卻要求:

澆口區域、嘴頭區域

Cooling required: Gate

bush and nozzle sharp

→ 封膠處的要求

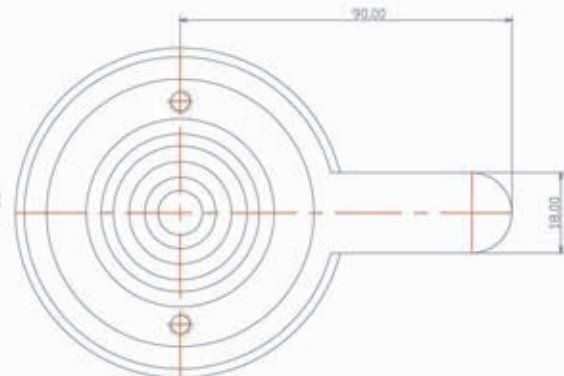
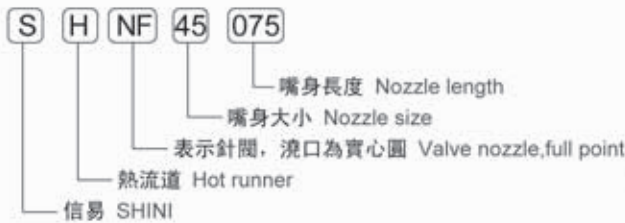
The front of nozzle sharp

must be against plastic

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHNC35055	0.097	0.121	0.145	SHCH35022250	SHT15100J/K
SHNC35075	0.145	0.181	0.217	SHCH35042500	SHT15100J/K
SHNC35095	0.193	0.241	0.289	SHCH35062600	SHT15100J/K
SHNC35115	0.241	0.301	0.361	SHCH35082600	SHT15100J/K
SHNC35135	0.289	0.361	0.433	SHCH35102700	SHT15150J/K
SHNC35155	0.337	0.421	0.505	SHCH35122800	SHT15150J/K
SHNC35175	0.385	0.481	0.577	SHCH35142900	SHT15150J/K
SHNC35195	0.433	0.541	0.649	SHCH35162900	SHT15150J/K



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

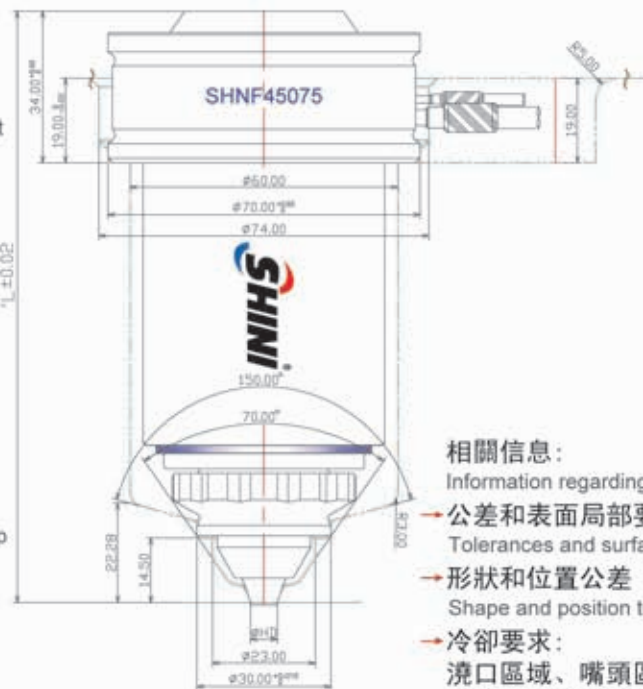
General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right



3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 2.5 \sim \varnothing 4.0$

HD Gate diameter range: $\varnothing 2.5 \sim \varnothing 4.0$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

相關信息:

Information regarding:

→ 公差和表面局部要求
Tolerances and surfaces

→ 形狀和位置公差
Shape and position tolerance

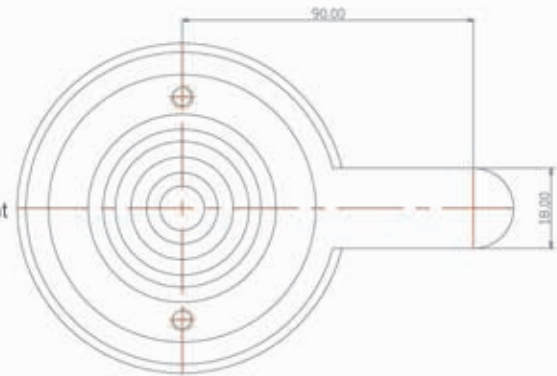
→ 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp

→ 封膠處的要求
The front of nozzle sharp must be against plastic

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHNF45075	0.133	0.167	0.200	SHCH45020300	SHT15100J/K
SHNF45095	0.181	0.227	0.272	SHCH45040600	SHT15100J/K
SHNF45115	0.229	0.287	0.344	SHCH45060700	SHT15100J/K
SHNF45135	0.277	0.347	0.416	SHCH45080800	SHT15100J/K
SHNF45155	0.325	0.407	0.488	SHCH45100800	SHT15150J/K
SHNF45175	0.373	0.467	0.560	SHCH45120800	SHT15150J/K
SHNF45195	0.421	0.527	0.632	SHCH45140900	SHT15150J/K
SHNF45215	0.469	0.587	0.704	SHCH45160900	SHT15150J/K

1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

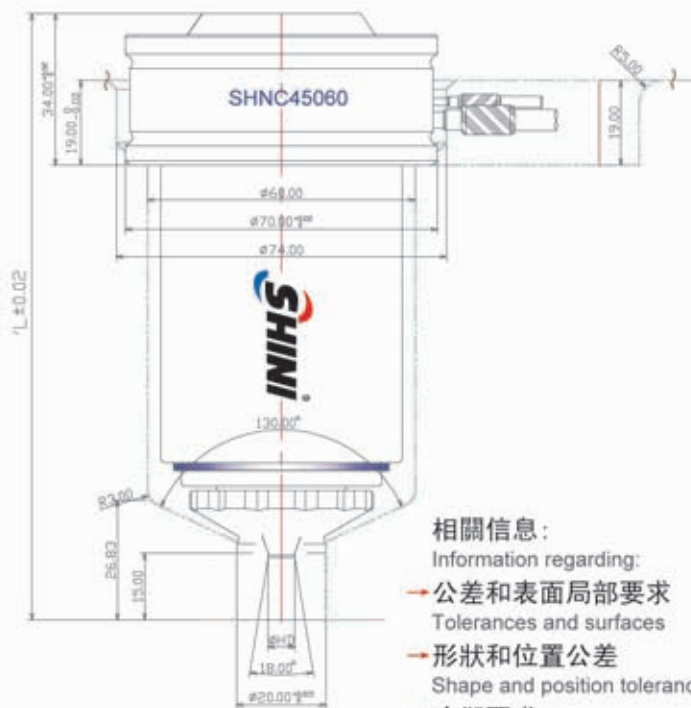
General tolerances: DIN ISO 2768-MK

表面粗糙度 $\sqrt{\sqrt{0.02}}$

Surfaces: $\sqrt{\sqrt{0.02}}$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right



3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 2.5 \sim \varnothing 5.0$

HD Gate diameter range: $\varnothing 2.5 \sim \varnothing 5.0$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

相關信息:

Information regarding:

→ 公差和表面局部要求
Tolerances and surfaces

→ 形狀和位置公差
Shape and position tolerance

→ 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate
bush and nozzle sharp

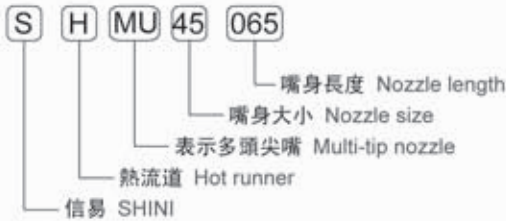
→ 封膠處的要求
The front of nozzle sharp
must be against plastic

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHNC45060	0.097	0.122	0.146	SHCH45020300	SHT15100J/K
SHNC45080	0.145	0.182	0.218	SHCH45040600	SHT15100J/K
SHNC45100	0.193	0.242	0.290	SHCH45060700	SHT15100J/K
SHNC45120	0.241	0.302	0.362	SHCH45080800	SHT15100J/K
SHNC45140	0.289	0.362	0.434	SHCH45100800	SHT15150J/K
SHNC45160	0.337	0.422	0.506	SHCH45120800	SHT15150J/K
SHNC45180	0.385	0.482	0.578	SHCH45140900	SHT15150J/K
SHNC45200	0.433	0.542	0.650	SHCH45160900	SHT15150J/K



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源 230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

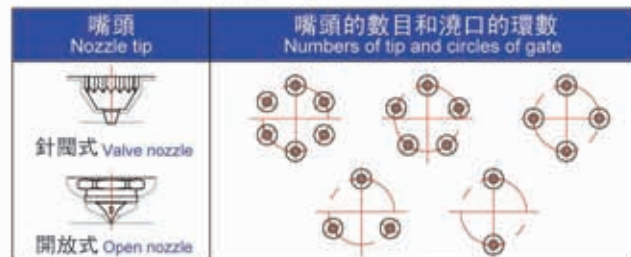
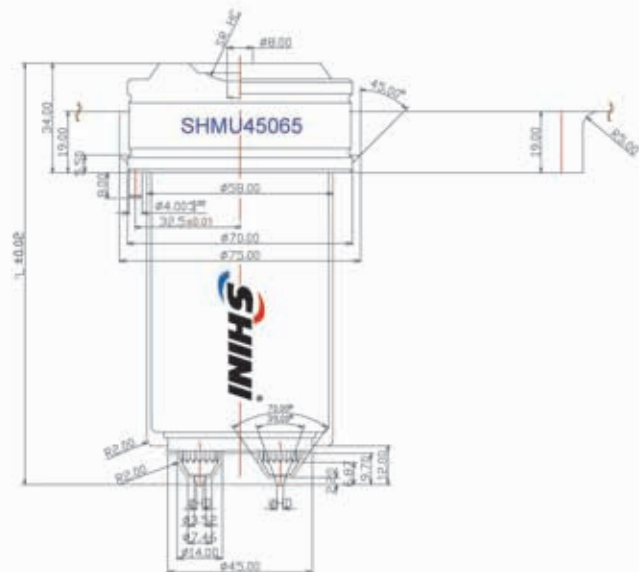
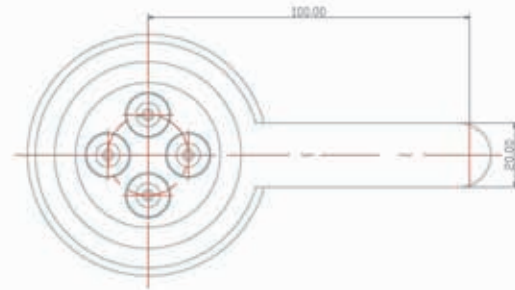
HD 澆口的直徑範圍: $\varnothing 1.2 \sim \varnothing 3.0$

HD Gate diameter range: $\varnothing 1.2 \sim \varnothing 3.0$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection



相關信息:

Information regarding:

→ 公差和表面局部要求

Tolerances and surfaces

→ 形狀和位置公差

Shape and position tolerance

→ 冷卻要求:

澆口區域、嘴頭區域

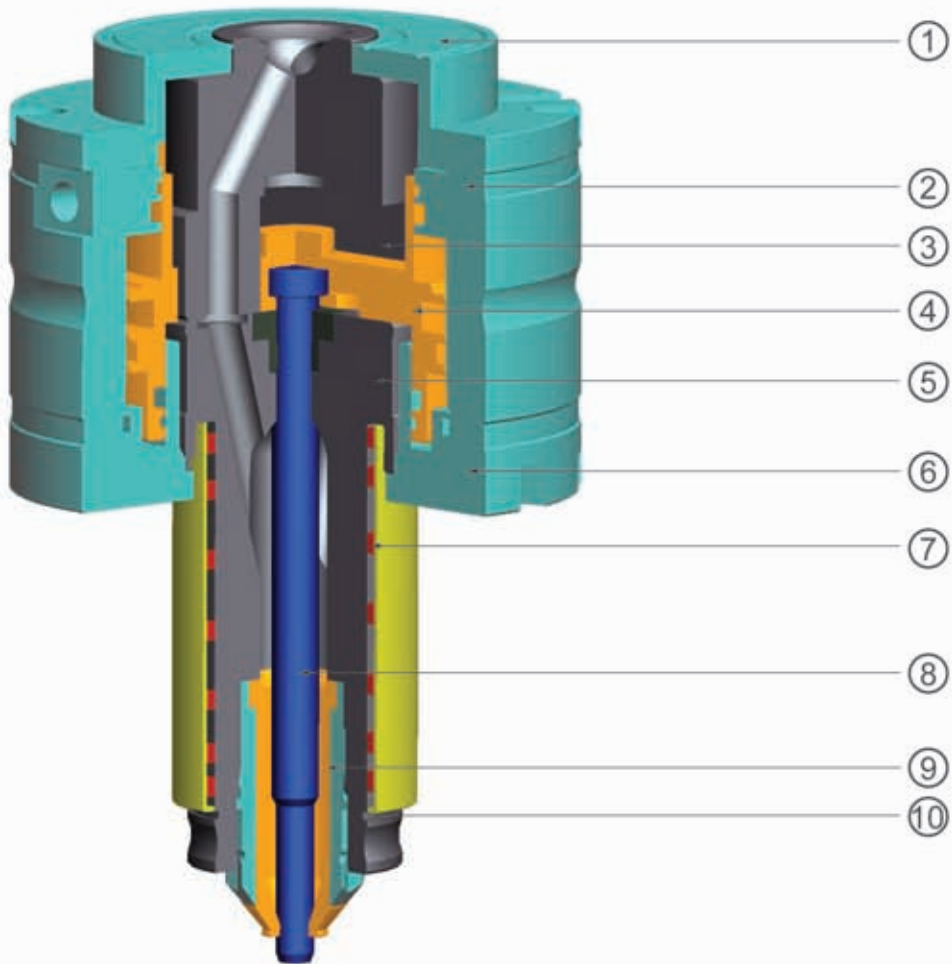
Cooling required: Gate

bush and nozzle sharp

→ 封膠處的要求

The front of nozzle sharp must be against plastic

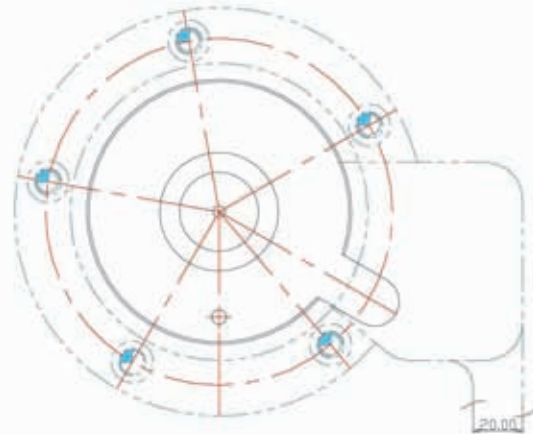
熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHMU45065	0.067	0.083	0.100	SHCH45030215	SHT10100J/K
SHMU45085	0.115	0.143	0.172	SHCH45050240	SHT10100J/K
SHMU45105	0.163	0.203	0.244	SHCH45070335	SHT10150J/K
SHMU45125	0.211	0.263	0.316	SHCH45090385	SHT10100J/K
SHMU45145	0.259	0.324	0.388	SHCH45110460	SHT10150J/K
SHMU45165	0.307	0.384	0.460	SHCH45130600	SHT10200J/K



- | | |
|----------|--------------------|
| ① 上蓋 | Top cover |
| ② 氣室 | Housing |
| ③ 主體 | Nozzle body |
| ④ 活塞 | Piston |
| ⑤ 噴嘴 | Nozzle |
| ⑥ 缸蓋 | Cylinder cover |
| ⑦ 噴嘴頭加熱器 | Nozzle head heater |
| ⑧ 閥針 | Valve pin |
| ⑨ 澆口司 | Gate bush |
| ⑩ 卡環 | Snap ring |



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源 230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

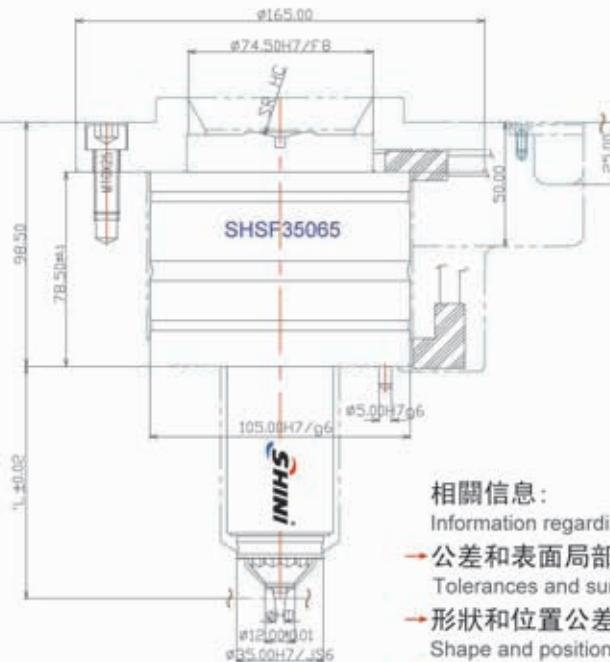
HD 澆口的直徑範圍: $\varnothing 2.0 \sim \varnothing 3.0$

HD Gate diameter range: $\varnothing 2.0 \sim \varnothing 3.0$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection



相關信息:

Information regarding:

→ 公差和表面局部要求
Tolerances and surfaces

→ 形狀和位置公差
Shape and position tolerance

→ 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp

→ 封膠處的要求
The front of nozzle sharp must be against plastic

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHSF35065	0.145	0.181	0.217	SHCH35055600	SHT15100J/K
SHSF35085	0.193	0.241	0.289	SHCH35075600	SHT15100J/K
SHSF35105	0.241	0.301	0.361	SHCH35095700	SHT15100J/K
SHSF35125	0.289	0.361	0.433	SHCH35115700	SHT15100J/K
SHSF35145	0.337	0.421	0.505	SHCH35135800	SHT15150J/K
SHSF35165	0.385	0.481	0.577	SHCH35155900	SHT15150J/K
SHSF35185	0.433	0.541	0.649	SHCH35175900	SHT15150J/K

1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源230V

Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller

4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 2.5 \sim \varnothing 3.5$

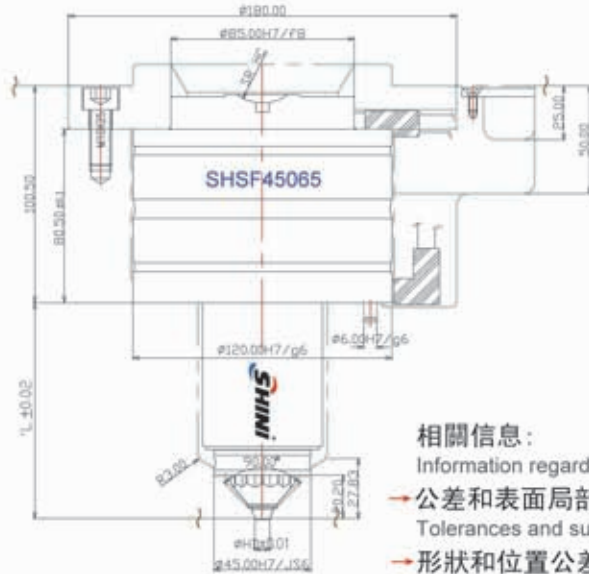
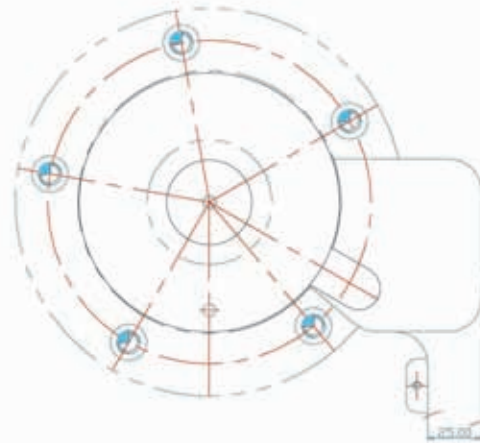
HD Gate diameter range: $\varnothing 2.5 \sim \varnothing 3.5$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHSF45065	0.139	0.174	0.209	SHCH45050700	SHT15100J/K
SHSF45085	0.187	0.234	0.281	SHCH45070800	SHT15100J/K
SHSF45105	0.235	0.294	0.353	SHCH45090800	SHT15100J/K
SHSF45125	0.283	0.354	0.425	SHCH45110800	SHT15100J/K
SHSF45145	0.331	0.414	0.497	SHCH45130800	SHT15150J/K
SHSF45165	0.379	0.474	0.569	SHCH45150900	SHT15150J/K
SHSF45185	0.427	0.534	0.641	SHCH45170900	SHT15150J/K



相關信息:

Information regarding:

→ 公差和表面局部要求
Tolerances and surfaces

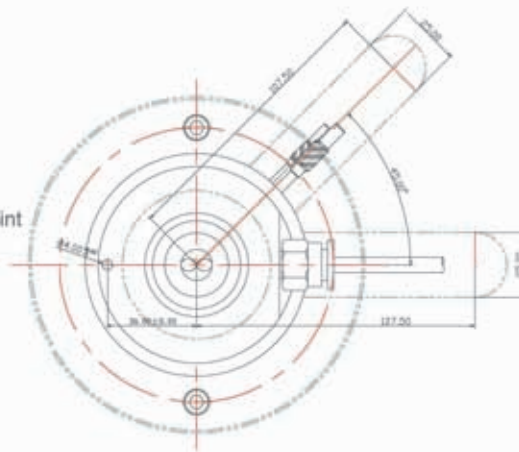
→ 形狀和位置公差
Shape and position tolerance

→ 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp

→ 封膠處的要求
The front of nozzle sharp must be against plastic



1. 編碼原則 Code principle



2. 熱嘴局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla 0.02$

Surfaces: $\nabla\nabla\nabla 0.02$

模板加工尺寸如右圖所示

Template processing dimensions as shown on the right

3. 連接線/控制器

Connecting/Controller

電源 230V

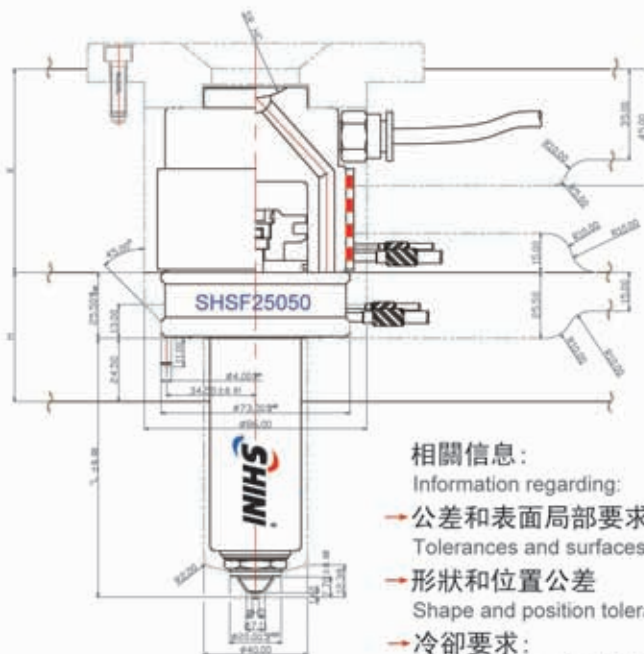
Power 230V

感溫線

Thermocouple

溫控箱

Temp-controller



4. 技術規範

Questionnaire

不同的產品要求, 有不同的嘴尖

Different part requirements, have different nozzle sharp

嘴尖的尺寸如圖所示

Nozzle sharp dimensions as shown on the right

5. 尺寸的選擇

Size selection

L 熱嘴長度

L Nozzle length

HD 澆口的直徑範圍: $\varnothing 1.0 \sim \varnothing 2.5$

HD Gate diameter range: $\varnothing 1.0 \sim \varnothing 2.5$

HC 球頭半徑

HC Ball head radius: R10, R15, R19, R21

6. 熱嘴尺寸與功率的選擇 Nozzle size and power selection

相關信息:

Information regarding:

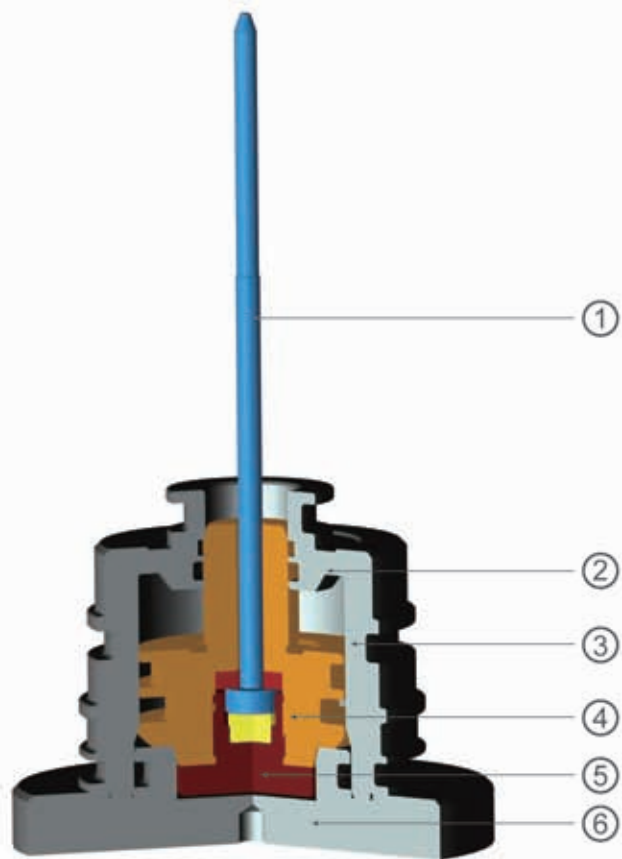
→ 公差和表面局部要求
Tolerances and surfaces

→ 形狀和位置公差
Shape and position tolerance

→ 冷卻要求:
澆口區域、嘴頭區域
Cooling required: Gate bush and nozzle sharp

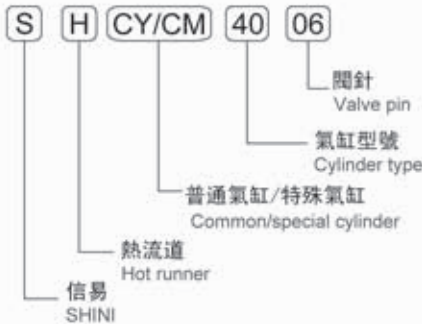
→ 封膠處的要求
The front of nozzle sharp must be against plastic

熱嘴尺寸 Nozzle size (L)	熱嘴膨脹量 (單位:mm) Nozzle expansion (Unit:mm)			加熱器功率 Heater (Watt)	感溫線型號 T/C (J/K)
	200°C	250°C	300°C		
SHSF25050	0.078	0.097	0.116	SHCH25022200	SHT15100J/K
SHSF25070	0.126	0.157	0.188	SHCH25042300	SHT15100J/K
SHSF25090	0.173	0.217	0.261	SHCH25062450	SHT15150J/K
SHSF25110	0.222	0.277	0.333	SHCH25082500	SHT15150J/K
SHSF25130	0.270	0.337	0.405	SHCH25102600	SHT15150J/K



- | | | |
|---|------|------------------|
| ① | 閥針 | Valve pin |
| ② | 氣缸體 | Cylinder housing |
| ③ | 密封圈槽 | Seal groove |
| ④ | 活塞 | Piston |
| ⑤ | 活塞扣 | Piston buckle |
| ⑥ | 氣缸蓋 | Cylinder cover |

1. 編碼原則 Code principle



氣管

2. 氣缸局部圖

Cut out for the nozzle

公差標準: DIN ISO 2768-MK

General tolerances: DIN ISO 2768-MK

表面粗糙度 $\nabla\nabla\nabla$ 0.02

Surfaces: $\nabla\nabla\nabla$ 0.02

模板加工尺寸如右圖所示

Template processing dimensions

3. 連接線

Connecting

耐壓 0.7--200MPa

耐溫 40°--100°

Gas pipe

Pressure-proof 0.7-200MPa

Temperature-resistant 40°-100°

4. 技術規範

Questionnaire

氣缸為精密動力裝置，其結構可以

按要求改裝成特殊結構

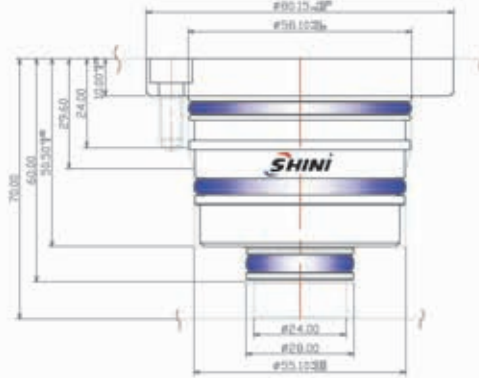
The hydrocylinder is a precision power system, and its structure can be converted to a special one

5. 氣缸與熱嘴的選擇

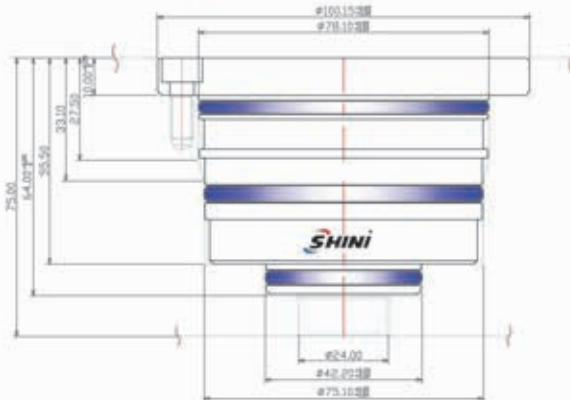
Cylinder and nozzle selection

型號 Type	熱嘴 Nozzle	閥針直徑 Valve pin Dia	澆口大小 Gate size
SHCY40	SHNC/NF18	Ø6	Ø1.5
SHCY40	SHNC/NF25	Ø6	Ø2.5
SHCY60	SHNC/NF35	Ø8	Ø3.0
SHCY60	SHNC/NF45	Ø10	Ø5.0

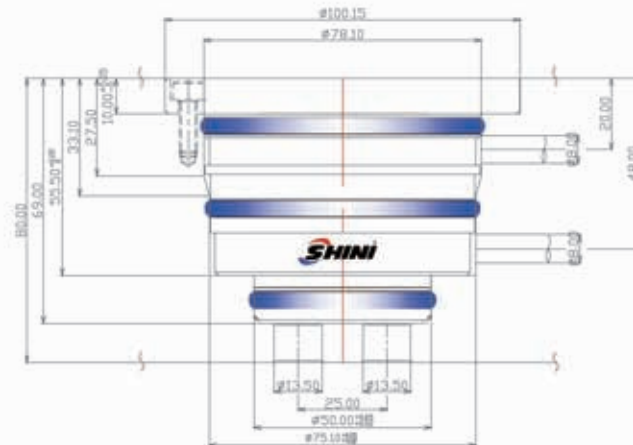
SHCY40 氣缸 Cylinder



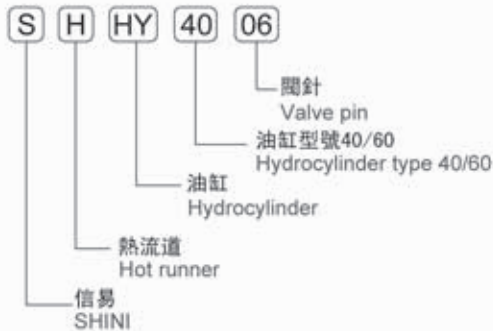
SHCY60 氣缸 Cylinder



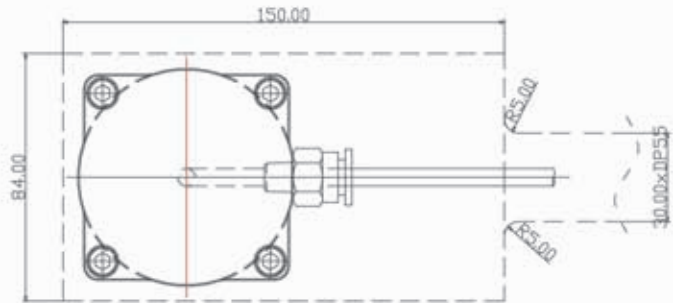
SHCM40 多點氣缸 Multi-point cylinder



1. 編碼原則 Code principle

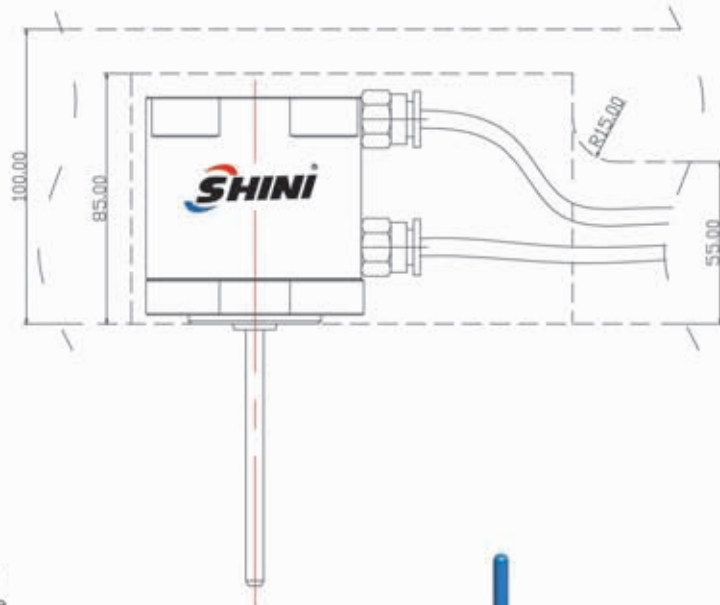


SHHY40 油缸 SHHY40 Hydrocylinder



2. 油缸局部圖

Cut out for the hydrocylinder
 公差標準: DIN ISO 2768-MK
 General tolerances: DIN ISO 2768-MK
 表面粗糙度 $\sqrt{0.02}$
 Surfaces: $\sqrt{0.02}$
 模板加工尺寸如右圖所示
 Template processing dimensions



3. 連接線

Connecting
 油管
 耐壓 0.7--200MPA
 耐溫 40°--80°
 Oil pipe
 Pressure-proof 0.7-200MPA
 Temperature-resistant 40°-80°

4. 技術規範

Questionnaire
 油缸為精密動力裝置，其結構可以
 按要求改裝成特殊結構
 The hydrocylinder is a precision power system,
 and its structure can be converted to a special one

5. 油缸與熱嘴的選擇

Hydrocylinder and nozzle selection

型號 Type	熱嘴 Nozzle	閥針直徑 Valve pin Dia	澆口大小 Gate size
SHHY40	SHNC/NF18	Ø4	Ø1.5
SHHY40	SHNC/NF25	Ø6	Ø3.0
SHHY60	SHNC/NF35	Ø8	Ø4.0
SHHY60	SHNC/NF45	Ø10	Ø6.0



分流板/溫控箱 Manifold Block / Temp-controller

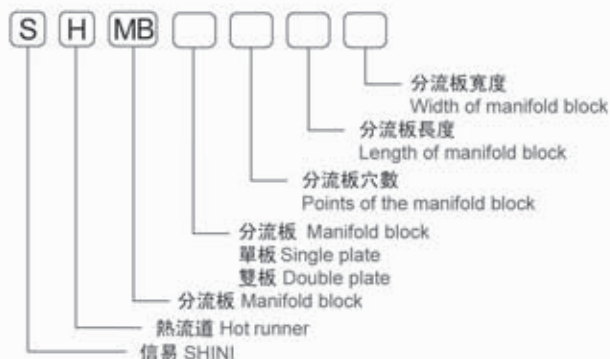
分流板用途

熱流道板的主要任務是恒溫地將熔體從主流道送入各個單獨熱嘴。在熔體傳送過程中，熔體壓力應盡可能小。熔體到各熱嘴的流程應儘量一致。為節省加熱功率，其體積以小為宜，但過小則熱容量太小，溫度不易穩定。熱流道板應採用厚板整體加工方式。與熔體接觸的流道表面，鑽孔後需用鉸刀鉸後再拋光。流道的端點不允許有盲孔，轉角的地方應與流道平滑過渡。

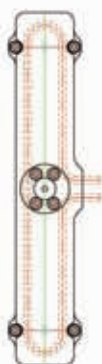
Useness of manifold block

Hot runner's main task is loading the melt from the main-stream into each individual nozzle with heated. In the transmission process, the melt pressure should be as small as possible, and the process should be the same. In order to save heating power, it's better if the size of the melt is small. However, the heat capacity will be too small and it's difficult to stabilize the temperature if it's undersize. Hot runner plate should be made with the whole thick plate. After drilling, the runner surface which is cut with the reamer and in touch with the melt should be polished. The endpoint of the runner dose not allows blind holes. And the corner should be a smooth transition of flow passage.

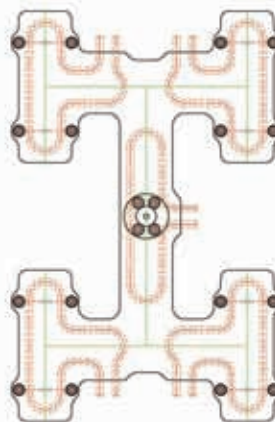
編碼原則 Code principle



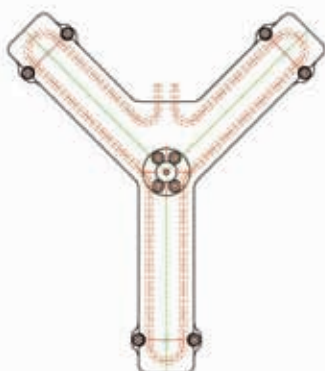
2點澆口 Two points



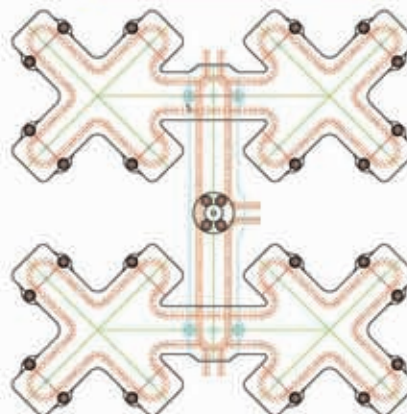
8點澆口 Eight points

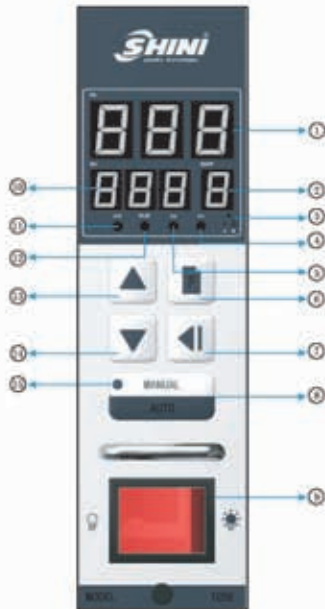


3點澆口 Three points



16點澆口 Sixteen points

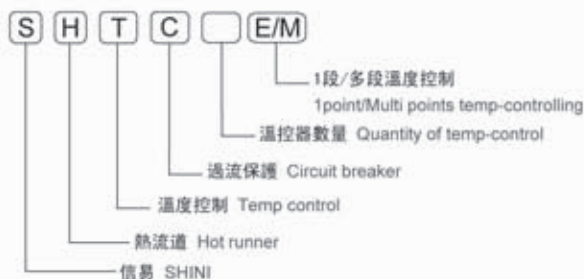




特色

1. 雙設定值溫度控制
2. 雙排LED顯示
3. 單位顯示
4. 自動/手動功能
5. PID自動溫度控制
6. 兩種可選擇感溫線 (J/K)
7. 兩種可選擇溫度單位 (°C/°F)
8. 六種可選擇報警輸出
9. 兩種可選擇觸發輸出 (Zero cross/phase angle)
10. 保險絲短線提示
11. 自動偵測電源頻率
12. 感溫線短線、反接偵測
13. 溫度範圍0~850/32~999

編碼原則



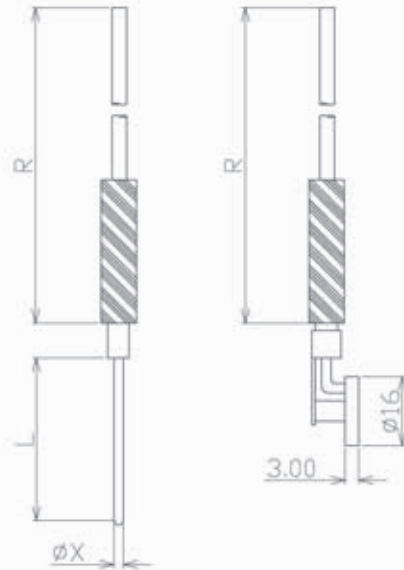
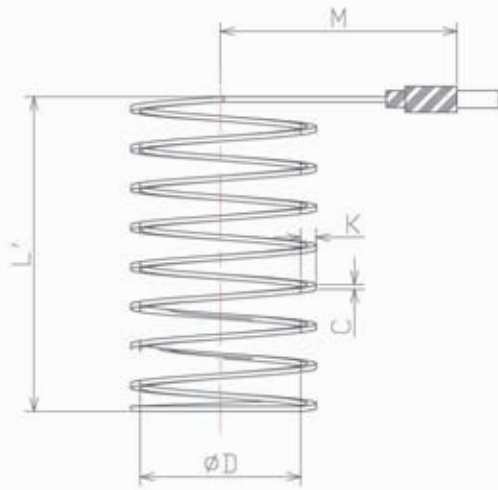
- 現在值 Pressure Value
- 溫度單位 (°C/°F) (°C/°F) Unit
- 輸入形式指示燈 Input Type indicator
- 保險絲1號燈 Fuse1
- 保險絲2號燈 Fuse2
- 報警鍵 Alarm Key
- 移位鍵 Shift Key
- 手動/自動切換鍵 Manual/Auto Key
- 電源開關 Power Switch
- 設定值 Set Value
- 輸出指示燈 Output indicator
- 報警指示燈 Alarm indicator
- 設定值+鍵 Decrease Key
- 設定值-鍵 Increase Key
- 手動動作指示燈 Manual Output indicator

Features

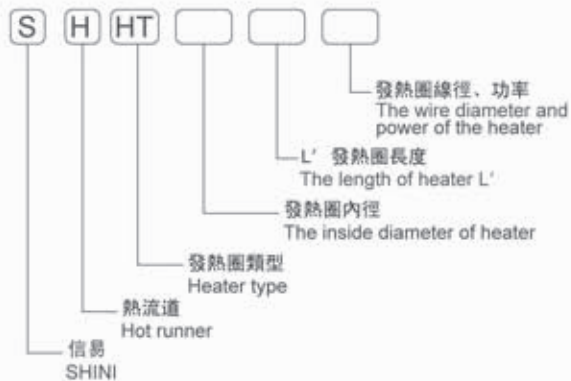
1. Dual Sv temperature control
2. Dual lines LED display
3. Unti display
4. Auto/Manual function
5. PID auto temperature control
6. Selectable two thermocouple types (J/K)
7. Selectable two temperature scales (°C/°F)
8. Selectable six alarm modes
9. Selectable two trigger O/P modes
10. Fuse beak indicator
11. Power frequency auto-detect
12. Thermocouple break and inverse detect
13. Thermocouple range0~850 /32~999



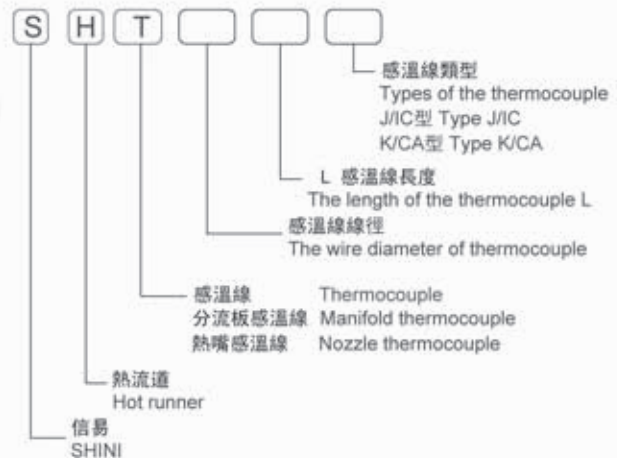
加熱控溫配件 Heating And Temp-controlling Accessories



加熱圈編碼原則 Heater code principle



感溫線編碼原則 Thermocouple code principle



計算加熱圈長度的公式：
 $(\text{ØD} + K) \cdot \pi \cdot \text{圈數} = \text{加熱長度}$
 $(\text{ØD} + K) \cdot \pi \cdot \text{Number of windings} = \text{Heated length}$

測點：底部未接地
 Measuring point: At bottom ungrounded
 溫度範圍：最大值420°
 Temperature range: Max 420°
 導線結構：玻璃棉絕緣附帶保護性金屬套管
 Structure of leads: Glass silk insulated with protective metal sleeve

發熱圈型號 Heater Type	K x C	L'(MM)	ØD(MM)
SHMI	1.3 x 2.3	30-180	Ø10-Ø50
SHC	1.8 x 3.2	30-180	Ø10-Ø50
SHF	2.2 x 4.2	30-180	Ø10-Ø50
SHQ	3.0 x 3.0	30-180	Ø10-Ø50
SHMA	4.6 x 8.6	30-180	Ø18-Ø50

感溫線型號 T/C Type	ØX	L(MM)	R(MM)
SHT	Ø1.0/Ø1.5	100/150/250	2000

熱流道選型表

Hot Runner Selection Form

基本資料 Basic Information

客戶名稱 Company		電話號碼 Tel		客戶模號 Mold No.	
傳真號碼 Fax		聯繫人 Name		電子郵件 E-mail	
設計圖號 Designing No.		交圖日期 Sketch Requested Date		交貨日期 Requested Delivery Date	
銷售工程師 Sales Engineer		ID 號 ID No.		送貨單號 Delivery No.	
技術規範性質 (請選擇並在括弧中打√) Nature(Choose and tick √ in bracket)					
報價 Offer()		訂單 Order()		修改 Modify()	
				取消 Cancel()	

產品資料 Product Information

產品名稱 Description		產品重量 Part Weight		產品厚壁 Wall Thickness	
塑膠名稱 Material		出口國家 Exportation Country		產品顏色 Color	

模具資料 Mold Condition

模具尺寸 Mold Size		型腔數量 Cavity No.		球頭半徑 Nose Radius	
模具溫度 Mold Temp		澆口點數 Gate No.		成型要求 Processing Demand	

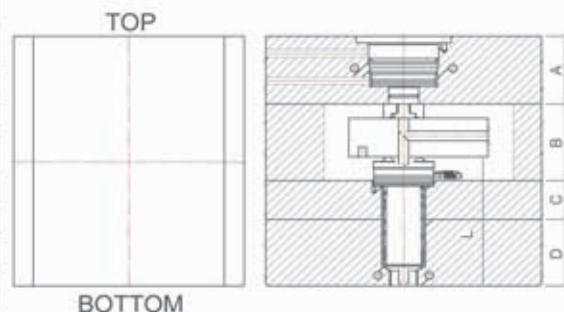
熱流道系統資料 (請選擇並在括弧中打√) Hot Runner System(Choose and tick √ in bracket)

分流板形狀 Manifold Type I () T () Y () H () X () 非標 Nonstandard ()	澆口位置 Gate Position 產品上 Part () 流道上 Runner ()	三視圖 Three View 主射嘴方向 Main sprue () 分型面方向 Parting surface ()
模具選項 Mold 新模 New () 修改模 Modify () 重複 Repeat ()	模具動力系統 Power System 氣動 Air - powered () 液壓 Hydraulic ()	感溫線 Thermocouple TC () CA ()

模胚尺寸 Mold Base Size

A板 A Plate	B板 B Plate	C板 C Plate	D板 D Plate
---------------	---------------	---------------	---------------

澆口 Gate	熱嘴型號 Nozzle Type	X	Y	L	澆口直徑 Gate Dia
G1					
G2					
G3					
G4					
G5					
G6					
G7					
G8					



備註(Note):

1. 請客戶先複印此表并填寫好產品資料、模具資料、熱流道系統規格的需求。
Duplicate the form and fill it.
2. 客戶的聯繫電話對我們來說十分重要，請填寫清楚電話號碼。
Your telephone number is very important for us. Please write it clearly.
3. 請將填寫好的表格傳真到 +86 769 8331 3589轉1016或E-mail: alex.liu@cn.shini.com
Fax: +86 769 8331 3589 ext. 1016 E-mail to: alex.liu@cn.shini.com



信易塑膠科技集團

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email: shini@shini.com

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- 東莞
- 平湖
- 寧波
- 孟買