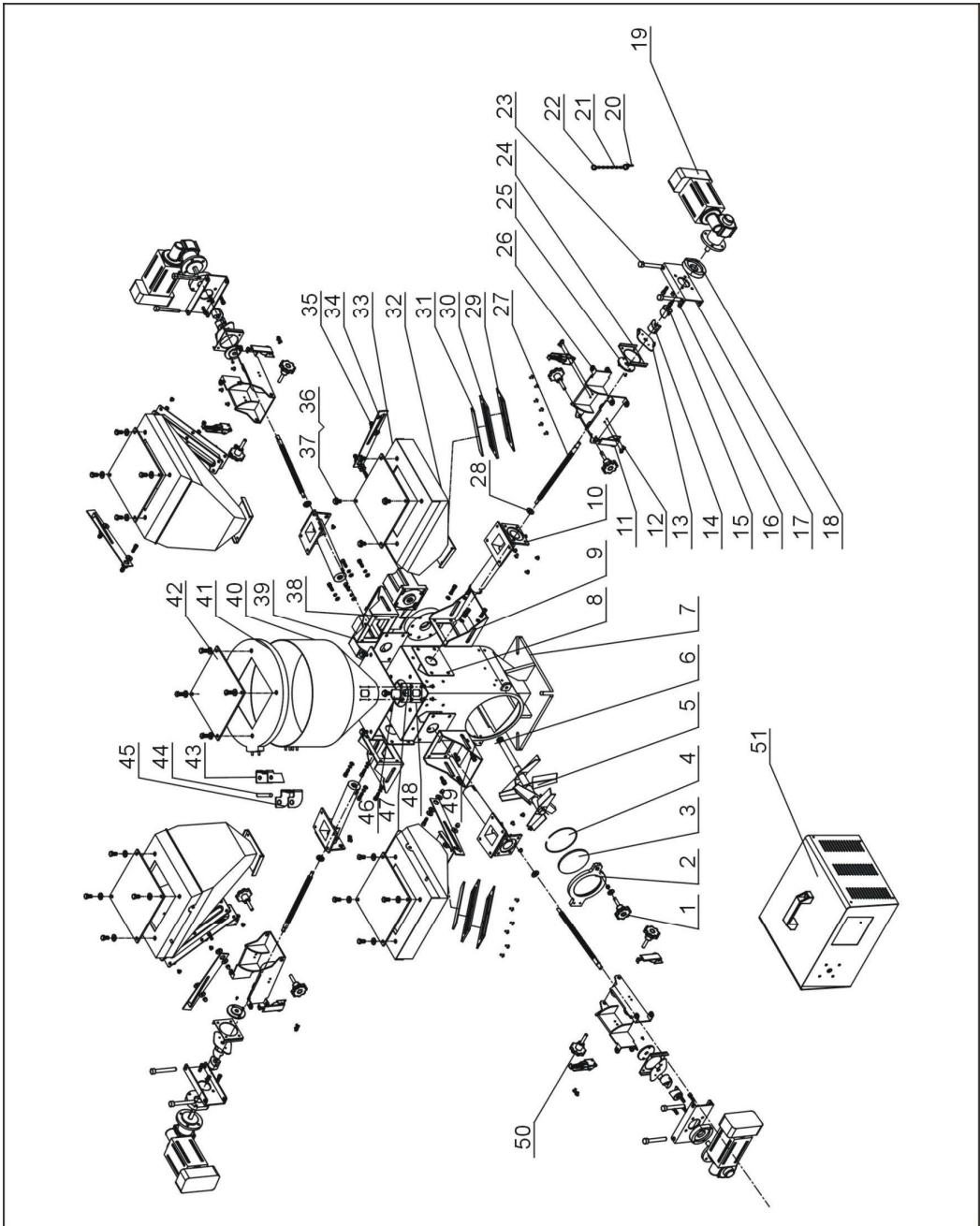


2.3 Assembly Drawing and Parts List

2.3.1 Assembly Drawing and Parts List of Fourfold-color Doser



Note: please refer to table 2.3.2 Past list about Numbers in the drawing.

Picture 2-3: Assembly Drawing and Parts List of Fourfold-color Doser

2.3.2 Parts List of Fourfold-color Doser

Table 2-1: Parts List of Fourfold Color Doser (SCM-4)

No.	Name	Part No.	No.	Name	Part No.
1	Knob B type m8×50	-	27	Φ16 screw shaft	-
2	Base door	-	28	Screw shaft option 2	-
3	Tempered glass**	YW70406000000	29	Six-way acryl iron sheet	YW09000600000
4	Spring of magnetic base	YW01040000000	30	Six-way acryl stringency	YR40000600000
5	Mixer welding figure	-	31	Six-way acryl	YR40001200000
6	Bearing	YW11600300000	32	Storage hopper	-
7	Base	-	33	Storage hopper lid plate	-
8	Material shutter	-	34	Hopper connection plate	-
9	Side fixed housing	-	35	Acorn nut M6	YW64006000100
10	Convey pipeline	-	36	Hex screw M8×16	YW60081600100
11	New snap hook adjustable	YW02003000400	37	Flat gasket 8	YW66081900000
12	Cross socket head cap screw M4×10	YW62041000100	38	Fixed flange for mixing	-
13	Screw shaft connection of	-	39	Blending motor	YM50992200000
14	Shaft coupler 1	-	40	Main hopper	-
15	Shaft coupler 2	-	41	Main hopper cover	-
16	Motor fixed rotation pin 1	-	42	Storage hopper lid	BW09101000000
17	Body fixed bracket 2	-	43	Upper hinge	-
18	Feeding motor flange	-	44	Hinge pin	-
19	Gearmotor	-	45	Lower hinge	-
20	Screw M3×10-Φ5	-	46	Four-way acryl	YR40001200100
21	Dia. 1.2 hinge	YW90120000000	47	Four -way acryl stringency	YR40000400000
22	A key ring 1.2×16	-	48	Four -way acryl iron sheet	YW09000400000
23	Motor fixed rotation pin 2	-	49	Magnetic base	BL01005020020
24	Conveying connection board	-	50	Knob B type M8×35	YR40083500000
25	Screw shaft option 3	-	51	Electrical control box	-
26	Body fixed bracket 1	-			

*Indicates latent wearing parts **Indicates latent wearing parts and it's suggested to back them up.

Before purchasing parts, the version of Brochure should be confirmed to accord part number with actual goods.