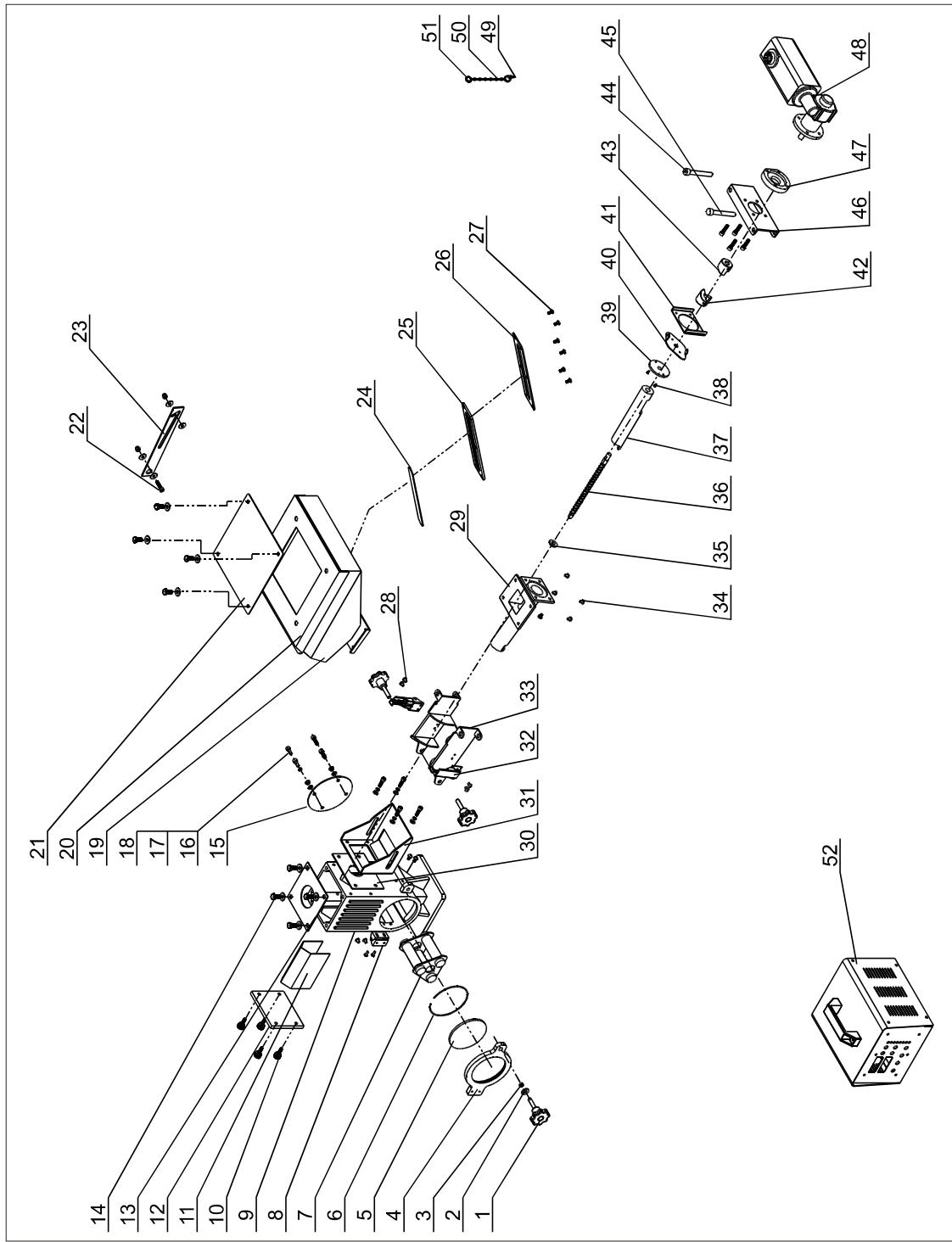


## 2.3 Assembly Drawing

### 2.3.1 Assembly Drawing Single-color Doser



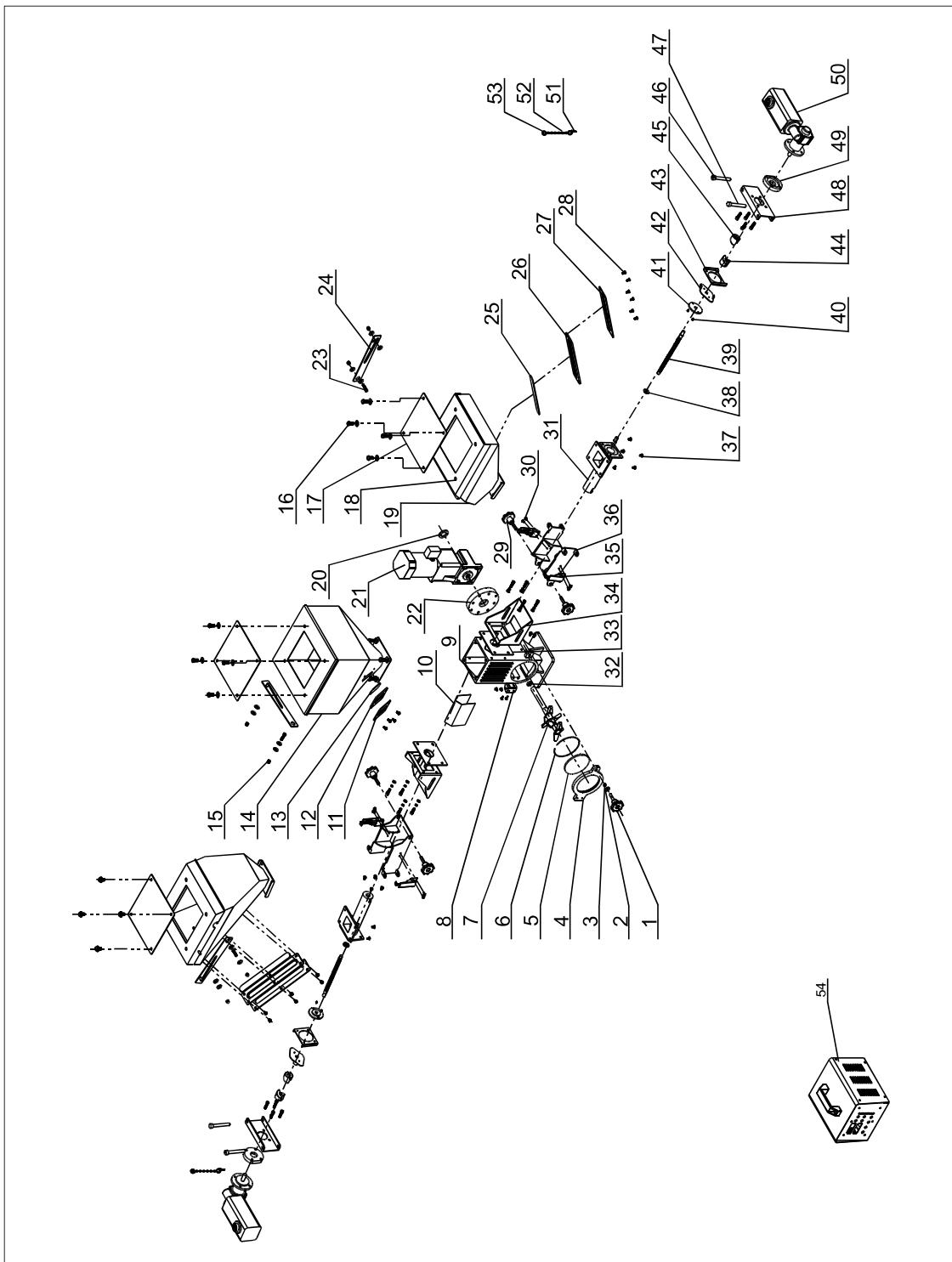
### 2.3.2 Parts List of Single-color Doser

No.	Name	Part No.
1	Five-star handle b type m8×35	YR40083500000
2	Flat gasket 8	YW66081900000
3	Hex nuts m8	YW64000800100
4	Base door	-
5	Tempered glass	YW70125000000
6	Spring of magnetic base	YW01005000100
7	Three-tube magnetic frame	BY10500010050
8	Hinge of magnetic base	BL01005020020
9	Base	-
10	Manual tighten up screw m6×6×16	YW69616100000
11	Material fender	-
12	End plate	-
13	Base cover board	-
14	External hexagonal screw m8×16	YW60081600100
15	Rear cover plate	-
16	Hex socket screw m6×20	YW61062000200
17	Flat gasket 6	YW66061200000
18	Spring gasket 6	YW65006000100
19	Storage hopper	-
20	Store hopper cover	-
21	Store material cover plate	BW09202000000
22	Hex socket screw m6×25	YW61062500000
23	Hopper connection plate	-
24	Acrylic six holes	YR40001200000
25	Fastener for sightglass window six holes	YR40000600000
26	Iron sight glass window six holes	YW09000600000
27	Cross socket head cap screw m5×10	YW62051000100
28	Cross socket head cap screw m4×10	YW62041000100
29	Convey pipeline	-

No.	Name	Part No.
30	Material keeping leather	-
31	Side fixed housing	-
32	Spring adjustable buckle	YW02003000400
33	Body fixed bracket1	-
34	Hex socket screw m5 × 10	YW61051000100
35	Screw accessories 2	-
36	Φ12 screw shaft	-
37	Screw shaft Φ12 sleeve	-
38	Cruciform screw m3 × 6	YW61030600100
39	Screw accessories 3	-
40	Screw connection of	-
41	Conveying connection board	-
42	Shaft coupler 1	-
43	Shaft coupler 2	-
44	Motor fixed rotation pin 2	-
45	Motor fixed rotation pin 1	-
46	Body fixed bracket 2	-
47	Flange	-
48	Gearmotor	-
49	Screw m3 × 10-Φ5	-
50	Dia. 1.2 hinge	YW90120000000
51	Stainless steel key 1.2 × 16	-
52	Electrical control box	-

\*Indicates latent wearing parts. \*\*Indicates latent wearing parts and it's suggested to back them up.  
Before purchasing parts, the version of Brochure should be confirmed to accord part number with actual goods.

### 2.3.3 Assembly Drawing Two-color Doser



### 2.3.4 Parts List of Two-color Doser

No.	Name	Part No.
1	Knob b type m8 × 45	-
2	Flat gasket 8	YW66081900000
3	Nut m8	YW64000800100
4	Base door	-
5	Tempered glass	YW70125000000
6	Spring of magnetic base	YW01005000100
7	Mixer welding figure	-
8	Hinge of magnetic base	BL01005020020
9	Base	BW20000000010
10	Striker plate	-
11	Four -way acryliron sheet	YW09000400000
12	Four -way acryl stringency	YR40000400000
13	Four-way acryl	YR40001200100
14	Main hopper welding figure	-
15	Acorn nut m6	YW64006000100
16	Hex screw m8 □ 16	YW60081600100
17	Storage hopper lid	BW09202000000
18	Storage hopper lid plate	-
19	Storage hopper	-
20	Blending motor coverwasher	-
21	Blending motor	YM50992200000
22	Fixed flange formixing	-
23	Hex socket screw m6 × 25	YW61062500000
24	Hopper connection plate	-
25	Six-way acryl	YR40001200000
26	Six-way acryl stringency	YR40000600000
27	Six-way acryl iron sheet	YW09000600000
28	Cross socket head cap screw m5 × 10	YW62051000100
29	Knob b type m8 × 35	YR40083500000

No.	Name	Part No.
30	Cross socket headcap screw M4×10	YW62041000100
31	Convey pipeline	-
32	NSK bearing 6003	YW11600300000
33	Material shutter	-
34	Side fixed housing	-
35	New snap hookadjustable	YW02003000400
36	Body fixed bracket1	-
37	Cruciform screw M5×10	YW61051000100
38	Screw shaft option 2	-
39	Screw shaft Φ16	-
40	Cruciform screw m3×6	YW61030600100
41	Screw shaft option 3	-
42	Screw shaft connection of	-
43	Conveying connection board	-
44	Shaft coupler 1	-
45	Shaft coupler 2	-
46	Motor fixed rotation pin 2	-
47	Motor fixed rotation pin 1	-
48	Body fixed bracket2	-
49	Feeding motor flange	-
50	Gearmotor	-
51	Screw M3×10	-
52	1.2 hinge	YW90120000000
53	A key ring1.2×16	-
54	Electrical control box	-

\*Indicates latent wearing parts. \*\*Indicates latent wearing parts and it's suggested to back them up.  
Before purchasing parts, the version of Brochure should be confirmed to accord part number with actual goods.