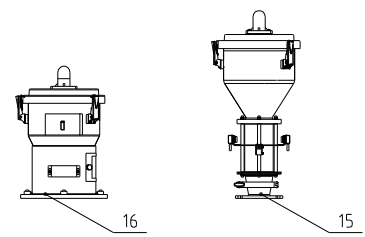


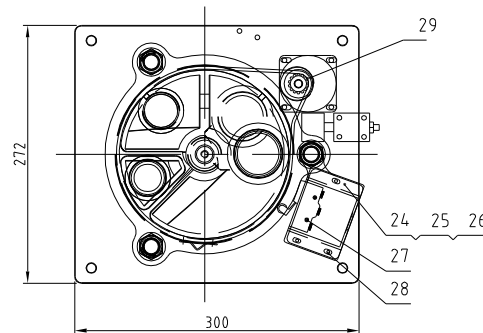
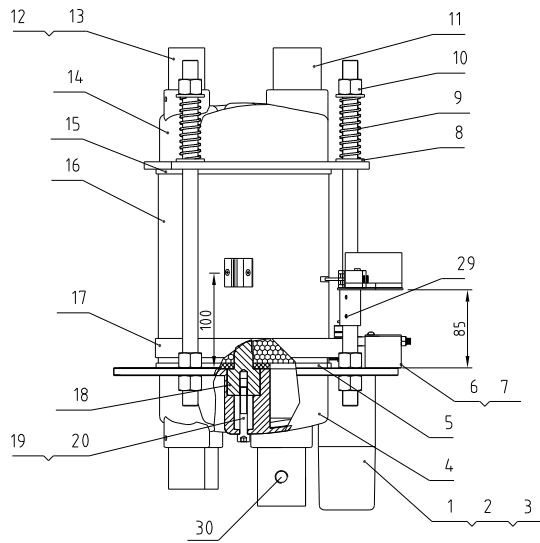
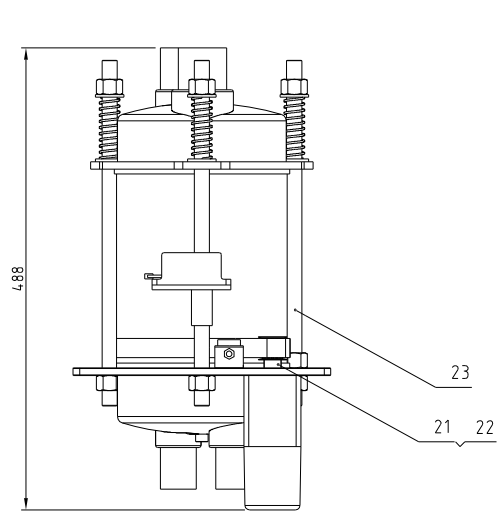
Regenerative blower power	Drying blower power	Regenerative heater power	Dehumidifying air quantity	Ver.
0.12KW	0.2KW	3KW	40m ³ /hr	Ver.G
Interface size of cooling water inlet and outlet pipe		Cooling water pressure	Heat insulated hopper capacity	Cooling water temp.
Pagoda connector 3/4-φ23		3~5Kg	40L	Normal temp.



21	YW09675100000	Small box nut 5/16	Assembly	2	
20	YR10120400000	Fastener of filter tank SD-120H-ALL-04	Silical gel	1	
19	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
18	YR40120000100	Filter barrel cover IPCISD-120H-ALL-06	Assembly	1	
17	YR50128300000	Filter ADC18 fastener rubber	Assembly	1	Wearing part
16	BY20003400150	Euro single vacuum hopper SHR-3U(4PIN)	Assembly	1	
15	BY20000300550	Standard single photosensor hopper receiver SVH-3L(4PIN)	Assembly	1	
14	SBU-20-38S-V-ALL	Shut-off suction box 24.VAC(VERD)	Assembly	1	
13	YR50708000200	Filter SAL-700/800G silical gel fastener	Assembly	1	Wearing part
12	BH70440006150	Pipe heater 4KW 3φ4.00V	Assembly	1	
11	BH70340000150	Pipe heater 3KW 3φ4.00V	Assembly	1	
10	BM30042000250	Shini blower RB-420	Assembly	1	
9	YM40211000100	Ruijing blower ZHB110H06(0.2KW)	Assembly	1	
8	YM40201000100	Ruijing blower ZHB010H06(0.12KW)	Assembly	1	
7	BE90342500050	Thermocouple STM (probe length 13 wire length 25mm)M13	Assembly	1	
6	BW88008000020	Cooler	Assembly	2	
5	YR50127000000	Filter ADC1 ext: 126x inner 70x H254mm	Assembly	1	Wearing part
4	SCD-40U/40H-C-ALL	Honeycomb rotor	Assembly	1	
3	YW90120700000	Aluminum cooler SD-40H-ALL-28(Vac:0(black))	Assembly	2	
2	YM60121206400	Exhaust fan 12x12CM/24VAC/50/60HZ with plastic net	Assembly	1	
1	YE80153100100	15W Motor speed US315C (zhongdalide)	Assembly	1	

序号 代号 名称 材料 数量 备注

				制图	版号	标题	图号	比例	1:15	数量	1
				设计	核准	SCD-40U/40H 除湿干燥送料组合		⊕		材质	
				校对		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求			
				审核				物料号			
标记	更改前	更改后	更改人	日期	审核	日期					



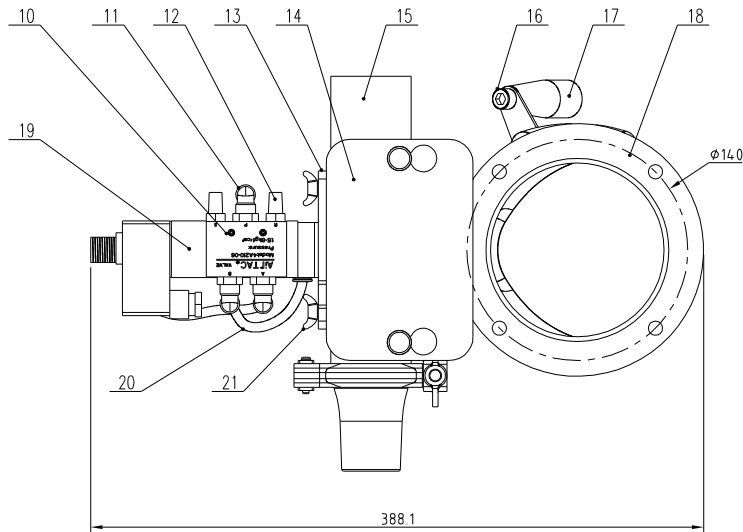
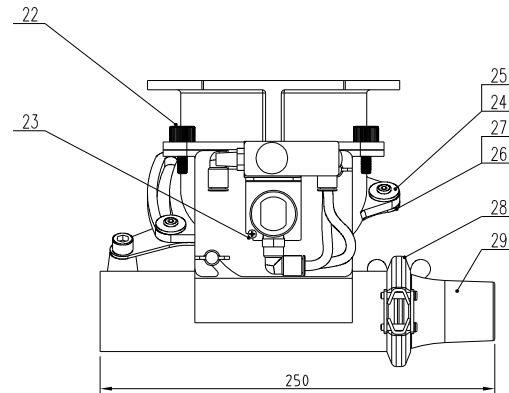
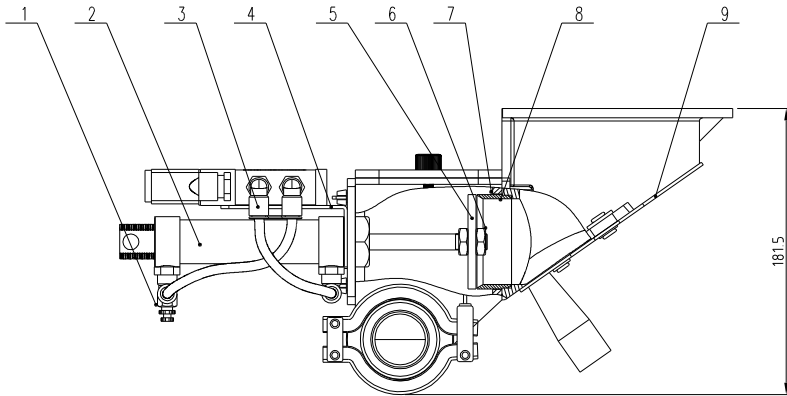
Technical requirements:

1. Use red silicone adhesive on one side of item 5 and high-temperature resistant silicone adhesive on item 4. Number 15 pieces are bonded with red silicone on one side and number 14 pieces are bonded with high-temperature resistant silicone.
2. The joints between item 11 and item 12, as well as item 4 and item 14, are bonded with high-temperature resistant silicone adhesive to prevent air leakage.
3. Adjust the position of item 6 on site to keep item 17 in a tensioned state, and drill holes and tap teeth on item 4 to lock item 6.
4. Number 9 has a compression capacity of 15.

30	SD-40H-B-12	2" straight pipe 1/4" PT		1	
29	YW68004500000	Inner hex flat end lock screw GB/T77 M4x5-Longzine		3	
28	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		3	
27	YW63032500000	Cross recessed pan head screw GB/T-818 M3x25-Longzine		2	
26	YR40000600000	Microswitch box	ABS	1	
25	YE14511200000	Position limit switch YBLXW-5/11G2	Assembly	1	
24	BL04402200020	Micro switch fixed piece SD-40H-A-22	SUS201	1	
23	SD-40H-B-07	Double head screw	Q235A	3	
22	YW68041000000	Inner hex flat end lock screw GB/T77 M4x10-Longzine		1	
21	YW08001000100	Synchronous belt pulley		45	1
20	YW65008000100	Standard spring washer GB/T193 8-Longzine			2
19	YW61084500000	Inner hexagon cylindrical screw GB/T1701 M8x5-12 9(Full tooth)-Longzine		2	
18	SD-40H-B-05	Honeycomb mount shaft		45	2
17	YR00025400000	Synchronous belt 20x254XL	Assembly	1	
16	YW71018000500	Honeycomb ϕ 180x200 (SD-40H-B-1b)	Assembly	1	
15	SD-40H-B-06	Silicone Teflon gasket (Upper)	Red silical gel + Teflon	1	
14	SD-40H-B-01	Honeycomb upper cover	YL112	1	
13	YW68051000000	Inner hex flat end lock screw GB/T77 M5x10-Longzine		5	
12	SD-40H-B-04	1.5" straight pipe	SUS201	3	
11	SD-40H-B-03	2" straight pipe	SUS201	1	
10	YW64001600000	Hex. nut GB/T6170 M16-Longzine		6	
9	YW01201800000	Spring ISD-700H-B-071	70	3	Borrowed
8	YW66163000000	Flat washer A grade GB/T197.1 16(17.5x30x3)-Longzine		6	
7	YW63044500000	Cross recessed pan head screw GB/T-818 M4x45-Longzine		2	
6	SD-40H-B-40	Belt regulator	Assembly	1	Borrowed
5	SD-40H-B-09	Silicone Iron Fulong Gasket Lower	Red silical gel + Teflon	1	
4	SD-40H-B-02	Honeycomb lower cover	YL112	1	
3	YW64040700000	Hex. nut GB/T41 M4x07-Longzine		4	
2	YW61059500000	Inner hexagon cylindrical screw GB/T701 M5x95-12 9-Longzine		4	
1	YM50315300100	Speed motor 3IK15RGN-C/3GN500K (zhongdalide)	Assembly	1	

序号	代号	名称	材料	数量	备注
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					制图	版号	标题	图号	比例	数量
					设计	核准	SCD-40U/40H	SCD-40U/40H-C-ALL	1:1	1
					校对		蜂巢转轮			材质
					审核					表面要求
标记	更改前	更改后	更改人	日期	审核	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			物料号



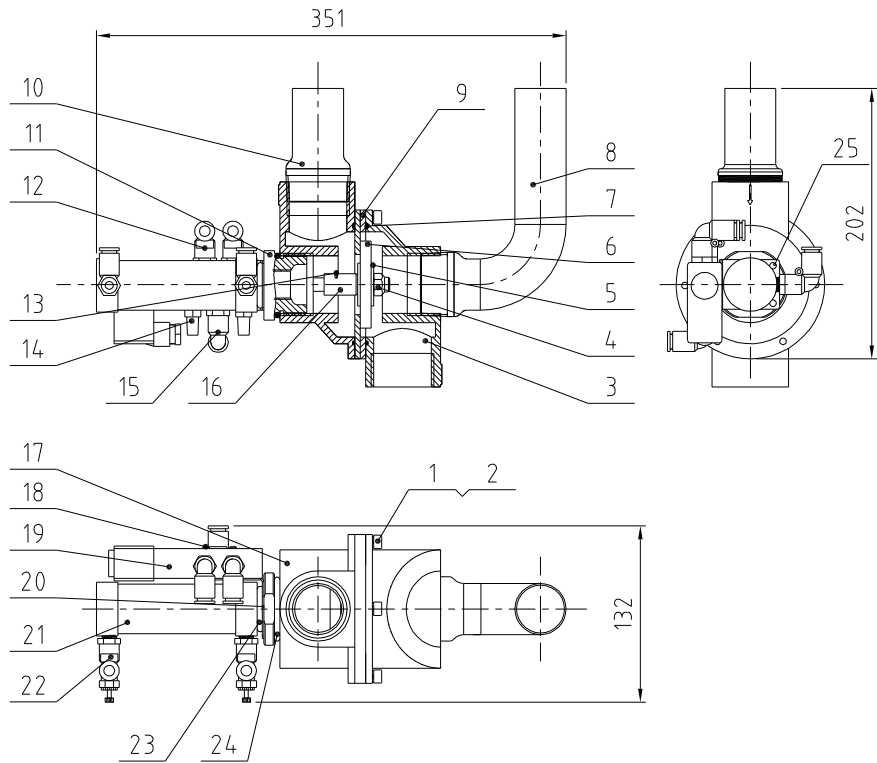
29	SBU-20-38S-V-11	1.5" Suction port	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big flat head screw DT 405 M6		2	
26	YW6304.15000000	Flat washer 4 grade 10*15*1mm-Longzine		2	
25	YW660819000000	Flat washer 6x19x2.0 Longzine		2	
24	YW61101300200	Flat head hexagonal clamp nut 10*10 M6.1 M6		2	
23	YW630306000000	Cross recessed pan head screw Q17-402 M6		1	
22	YW696161000000	Hand screw M6*16*16		2	
21	YW690615000000	Butterfly bolt Q17 3088 M6x15		2	
20	YR60620000100	Transparent tracks 15 (20 meters/roll)	PU pipe	0.4	
19	YE324.21600100	Solenoid valve 4V210-46/AC24V AirMC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Tool rotation lever handle	plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw Q17x1 M6.1		1	
15	SBU-20-38S-V-07	shut-off	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight-glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW80081800100	L type screw connector M1.8-01 1/8-06	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw Q17-410 M6.2		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH32160380010	Shut-off part SBU-100-38S-1-09	SUS201	1	
7	YW610616000000	Inner hexagon cylindrical head screw M6.1*16		4	
6	YW64.1012500000	Anti-loosening nut M1.8*1.5*1mm (with)		1	
5	SBU-20-38S-V-13	diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixing block	SUS201	1	
3	YW80061800200	L screw connector M1.8-01 1/8-06	Assembly	3	
2	YE312550000000	Cylinder M6.25*60-CA-PT(灰动)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector 1.5"-1/8"	Assembly	1	
序号	代号	名称	材质	数量	备注

Technical requirements:

1. Leave a gap of 0.5mm between the cutting port and the membrane;
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use.

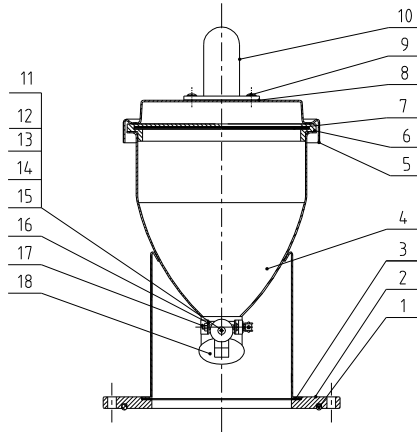
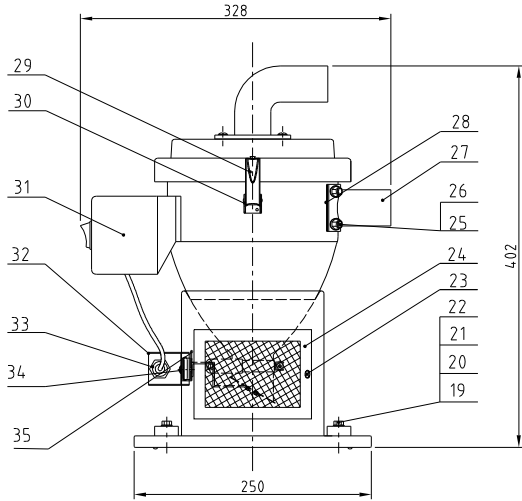
制图	版号	标题	SBU-20-38S-V	图号	SBU-20-38S-V-ALL	比例	数量
设计	核准	裁料式吸料盒				⊕	材质
校对	日期					表面要求	
标记	更改前	更改后	更改人	日期	审核	物料号	





25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm plastic covered (has mould)	Assembly	1	
5	YW66103200000	Flat washer A grade GB/T96 10(10 5x30x2 5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
序号	代号	名称	材料	数量	备注

					制图	版号	SCD-230U/120H		比例	数量	
					设计	核准	三通膜片阀				材质
					校对		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期			20170206	物料号	



Technical requirements:

1. Main performance parameters:

a. The storage hopper has a capacity of 3L.

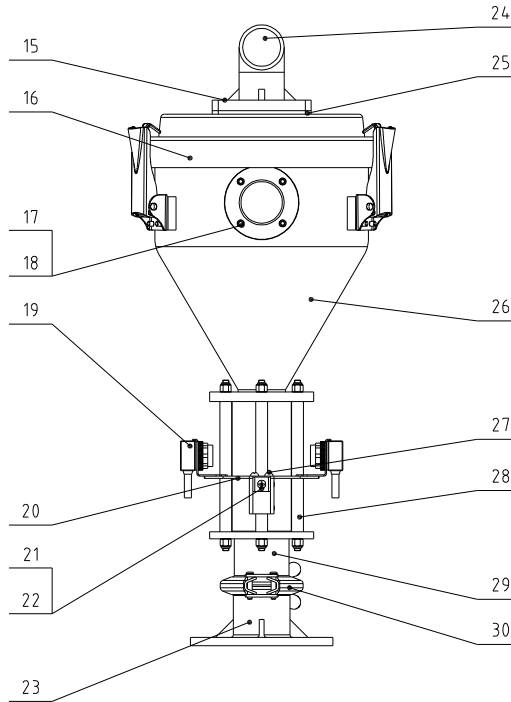
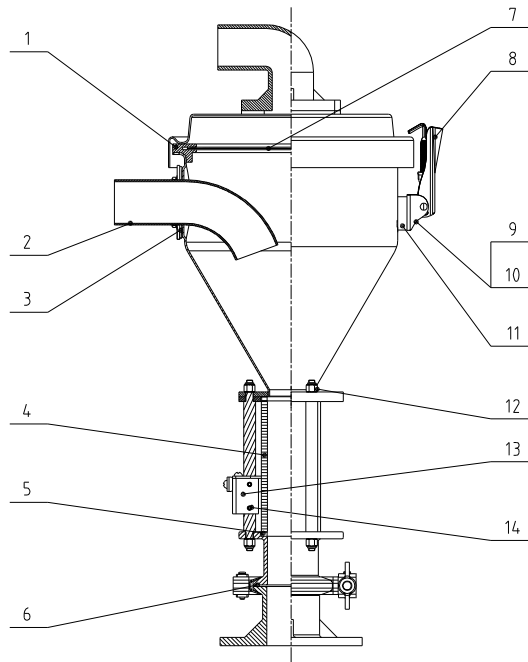
2. Assembly requirements:

a. During assembly, adjust the opening of the feeding plate and the discharge port by about 8mm.

35		Magnet lid	SUS201	1	Borrowed
34	YW6206100000	Large cross socket flat head screw JIS1111 M6×10-Longzine		2	
33	YE15123000100	Reed switch	Assembly	1	BN12-30BLA
32	YR4.0000601100	Sensor shell	SUS201	1	Borrowed
31	YR4.0010000200	Control box	Plastic	1	Borrowed Wearing part
30	YR4.0000600300	Snap hook pressure block	ABS	3	Borrowed
29	YW02003000400	Snap hook	Assembly	3	Borrowed
28	YR10150300000	Inlet pipe fastener	Rubber	1	Borrowed Wearing part
27	BL32333600020	Material inlet pipe	SUS201	1	Borrowed
26	YW6604.0800000	Flat washer A grade GB/T 9714-Longzine		4	
25	YW64.04.0700100	Non-metal insert Hexagon locknut GB/T 889 M4		10	
24	YR4.0000600500	Vent window	Assembly	1	Borrowed
23	YR4.0061500000	Star knob	Assembly	2	Borrowed
22	YW20000600500	Pressure block	YL112	4	Borrowed
21	YW65006000100	Standard spring washer GB/T93 6-Longzine		6	
20	YW66061300000	Flat washer A grade GB/T 9716-Longzine		6	
19	YW61062000300	Inner hexagon cylindrical screw GB/T170.1 M6×20-12.9-Longzine		4	
18		Shut-off plate assembly drawing	Assembly	1	Borrowed
17	YW63034.0000000	Cross recessed pan head screw GB/T1818 M3×40-Longzine		1	
16		Welding diagram of the fixed seal of the Shut-off plate	Assembly	1	Borrowed
15	YW64.000300000	Anti-loosening nut M3	04	2	
14	BH12115000010	Magnetic sleeve	HPB59-1	1	Borrowed
13	YW90213700000	Permanent magnet Ø21×Ø3×7	Permanent magnet	1	
12	YW66031200000	Flat washer 3×12×0.8mm-Longzine		2	
11	YW63032500000	Cross recessed pan head screw GB/T1818 M3×25-Longzine		1	
10	BW20001500010	Air suction pipe	YL112	1	Borrowed
9	YW62051500000	Large cross socket flat head screw JIS1111 M5×16-Longzine		4	
8	YR1000000200	Air suction pipe fastener	Rubber	1	Wearing part
7		Filter screen	Assembly	1	Borrowed
6	YR10001500000	Hopper fastener	Rubber	1	Borrowed Wearing part
5		Hopper cover	SUS304	1	
4		Material storage tank	Assembly	1	
3		Base fastener	EVA2.0	1	
2	BW20001500110	Base	YL112	1	
1	YR20205500000	O-type seal ring inner dia.Φ200×5.5	Rubber	1	Wearing part

制图	版号	B	标题	SHR-3U	图号	SHR-3U-A-ALL	比例	1:5	数量	1	
设计	核准		欧化真空料斗								
校对	核准										
标记	更改前	更改后	更改人	日期	审核	日期	20061114	表面要求			本图采用第一角画法

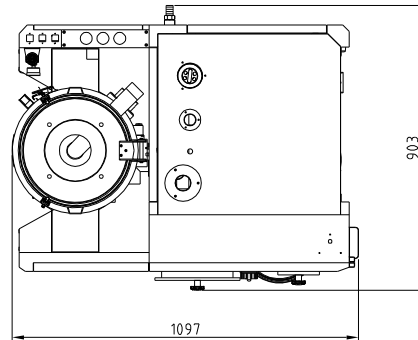
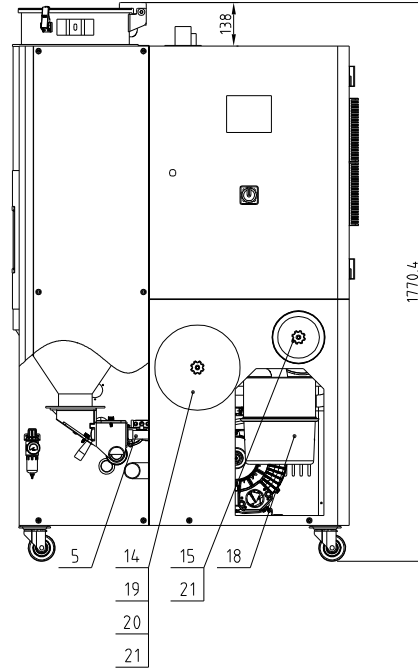
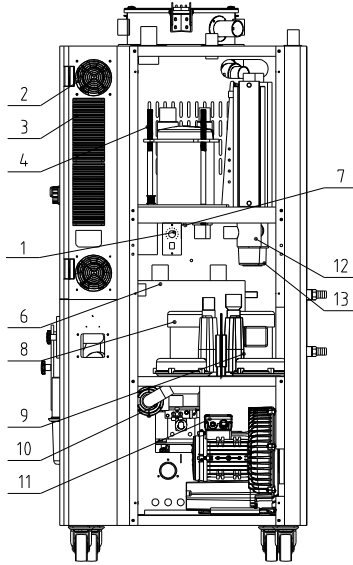




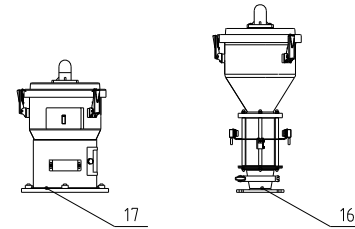
30	YW07000200300	Stainless steel punching clamp 2"		1	
29	BW32003300010	Glass pipe upper flange	YL112	1	
28	BH10030700110	Flange connecting rod	Q235A	3	
27	YW63040600000	Cross recessed pan head screw M4×6		2	
26		Material storage tank	Assembly	1	
25	YR10000000200	Air suction pipe fastener	Rubber	1	Wearing part
24	BW20001500010	Air suction pipe	YL112	1	
23	BW32003400010	Glass pipe lower flange	YL112	1	
22	YW31616200000	Photosensor pressing block	SUS201	1	Borrowed
21	YW63041200100	Cross recessed pan head screw M4×12		1	
20		Photosensor fixed piece	SUS201	1	
19	YE15183000900	Photosensor switch T18-3MNB-PE-LN-5ø(FOTEK)	1pair	4M	
18	YW66040800000	Flat washer A grade GB/T9711 L/L 5x9x0.8L-Longzine		4	
17	YW66041000000	Non-metal insert Hexagon locknut GB/T8891 M4		4	
16		Hopper cover	SUS304	1	Borrowed
15	YW62051500000	Cross recessed pan head screw M5×16		4	
14	YW68004500000	Inner hexagon flat-end set screw GB/T771 M4×5-Longzine		2	
13	BL90001000120	Photosensor fixed base	YL112	1	
12	YW64000600200	Hexagon nut M6(anti-loose)		6	
11	YR40000600800	Snap hook pressure block	Plastic	3	
10	YW64040700100	Non-metal insert Hexagon locknut GB/T8891 M4 L/L 5x9x0.8L-Longzine		6	
9	YW66041000000	Flat washer A grade GB/T9711 L/L 5x9x0.8L-Longzine		6	
8	YW02003000400	Snap hook Adjustable	Assembly	3	Borrowed
7		Filter screen	SUS201	1	Borrowed
6	YR20000200100	Stainless steel punching clamp seal ring 2"	Rubber	1	Wearing part
5	YR10000300000	Glass pipe fastener	Silica gel	2	Wearing part
4	YW70504000000	Glass pipe ø50.5×ø40.5×111	Glass	1	Wearing part
3	YR10150300000	Inlet pipe fastener	Rubber	1	Borrowed Wearing part
2	BL32333600020	Material inlet pipe	SUS201	1	Borrowed Wearing part
1	YR10001500000	Hopper fastener	Rubber	1	Borrowed Wearing part
序号	代号	名称	材质	数量	备注

					制图	版号	D	标题	SVH-3L	图号	比例	1:4	数量	1
					设计	核准		电眼料斗		SVH-3L-A-ALL				
					校对									
					审核									
标记	更改前	更改后	更改人	日期	审核	日期	20120531				表面要求		物料号	

SHINI 信易电热机械股份有限公司
Shini Plastics Technologies, Inc.

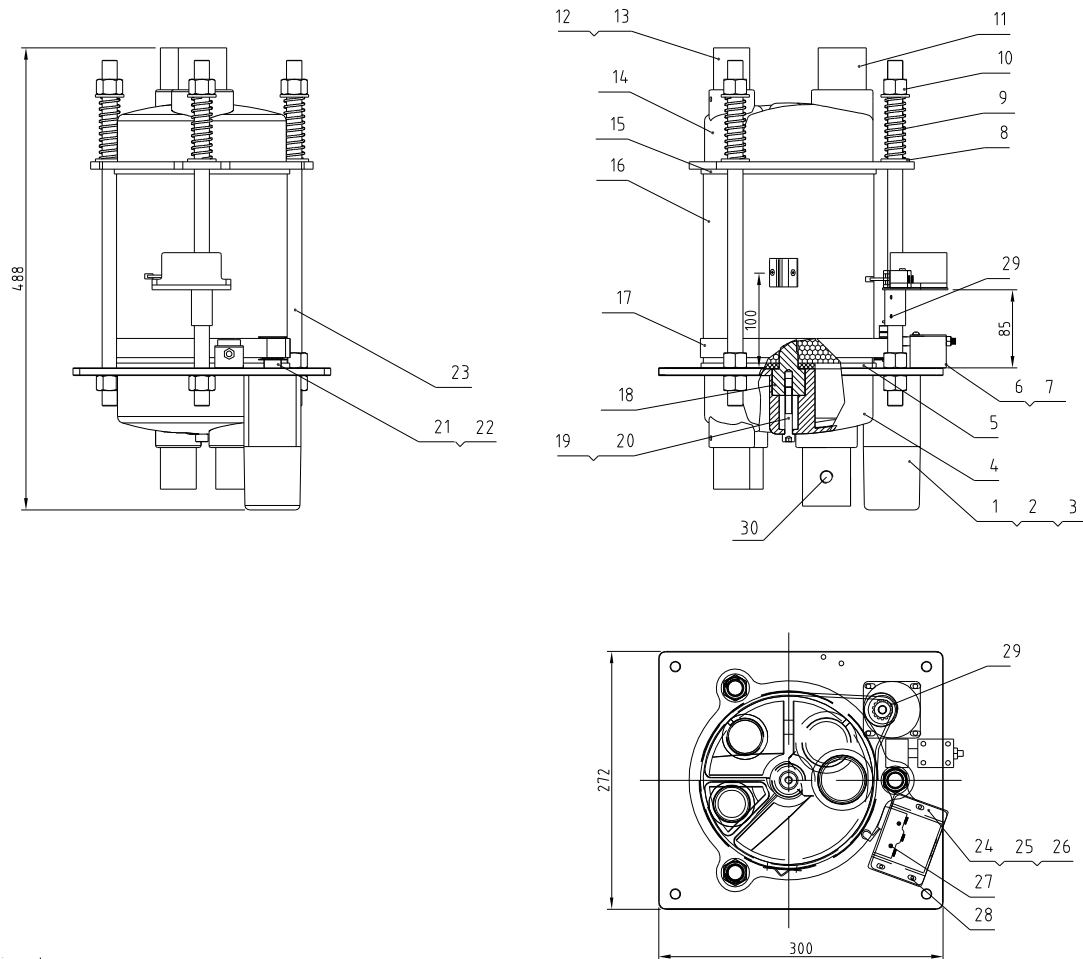


Regenerative blower power	Drying blower power	Regenerative heater power	Dehumidifying air quantity	Ver.
0.12KW	0.2KW	3KW	40m ³ /hr	Ver.G
Interface size of cooling water inlet and outlet pipe		Cooling water pressure	Heat insulated hopper capacity	Cooling water temp.
Pagoda connector 3/4-φ23		3~5Kg	80L	Normal temp.



21	YW09675100000	Small box nut 5/16	Assembly	2	
20	YR10120400000	Fastener of filter tank SD-120H-ALL-04	Silical gel	1	
19	YR40120000100	Filter barrel cover (PC)SD-120H-ALL-06	Assembly	1	
18	YR50128300000	Filter ADC18 fastener rubber	Assembly	1	Wearing part
17	BY20006004150	Euro single vacuum hopper SHR-6U(4PIN)	Assembly	1	
16	BY20000602350	Standard single photosensor hopper receiver SVH-6U(4PIN)	Assembly	1	
15	YR50127000000	Filter ADC1 ext. 126x inner 70x H254mm	Assembly	1	Wearing part
14	YR50708000200	Filter SAL-700/800G silical gel fastener	Assembly	1	Wearing part
13	BH70440006150	Pipe heater 4KW 3φ4.00V	Assembly	1	
12	BH70340000150	Pipe heater 3KW 3φ4.00V	Assembly	1	
11	BM30042000250	Shini blower RB-420	Assembly	1	
10	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
9	YM40211000100	Ruijing blower 2HB10H06(0.2KW)	Assembly	1	
8	YM40201000100	Ruijing blower 2HB01H06(0.12KW)	Assembly	1	
7	BE90342500050	Thermocouple STM (probe length 13 wire length 2.5m)MY13	Assembly	1	
6	BW88008000020	Cooler	Assembly	2	
5	SBU-20-38S-V-ALL	Shut-off suction box 2LVACIVERD	Assembly	1	
4	SCD-40U/40H-C-ALL	Honeycomb rotor	Assembly	1	
3	YW90120700000	Aluminum cooler SD-40H-ALL-28(Ver.0)black	Assembly	2	
2	YM60121206400	Exhaust fan 12x12CM/24VAC/50/60HZ With plastic net	Assembly	1	
1	YE80153100100	15W Motor speed US315C (zhongdalide)	Assembly	1	
序号	代号	名称	材料	数量	备注

					制图	版号	标题	图号	比例	1:15	数量	1
					设计	核准	SCD-80U/40H					
					校对		除湿干燥送料组合			表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号			

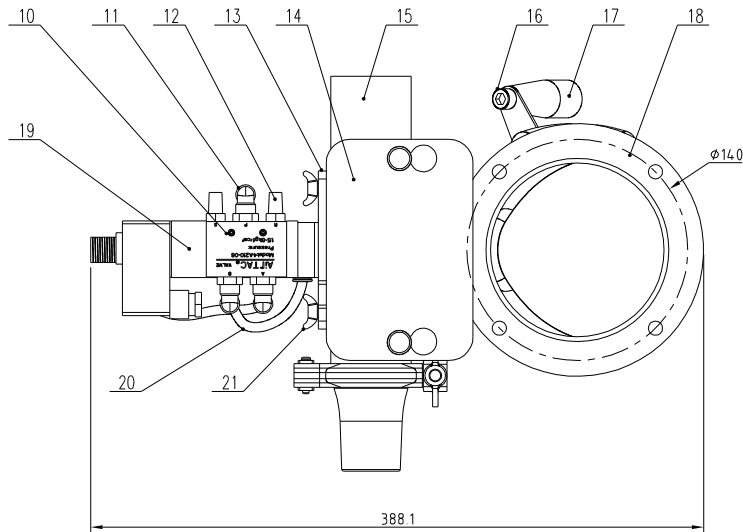
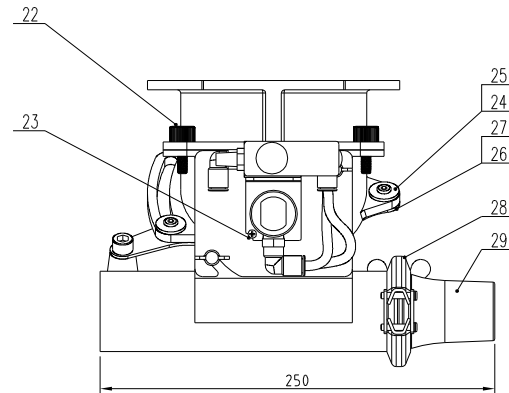
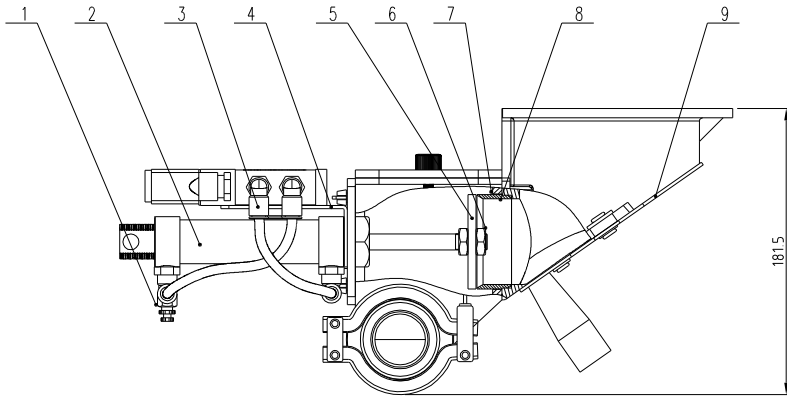


Technical requirements:

1. Use red silicone adhesive on one side of item 5 and high-temperature resistant silicone adhesive on item 4. Number 15 pieces are bonded with red silicone on one side and number 14 pieces are bonded with high-temperature resistant silicone.
2. The joints between item 11 and item 12, as well as item 4 and item 14, are bonded with high-temperature resistant silicone adhesive to prevent air leakage.
3. Adjust the position of item 6 on site to keep item 17 in a tensioned state, and drill holes and tap teeth on item 4 to lock item 6.
4. Number 9 has a compression capacity of 15.

30	SD-40H-B-12	2" straight pipe 1/4" PT		1	
29	YW68004500000	Inner hex flat end lock screw GB/T77 M4x5-Longzine		3	
28	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		3	
27	YW63032500000	Cross recessed pan head screw GB/T-818 M3x25-Longzine		2	
26	YR40000600000	Microswitch box	ABS	1	
25	YE14511200000	Position limit switch YBLXW-5/11G2	Assembly	1	
24	BL04402200020	Micro switch fixed piece SD-40H-A-22	SUS201	1	
23	SD-40H-B-07	Double head screw	Q235A	3	
22	YW68041000000	Inner hex flat end lock screw GB/T77 M4x10-Longzine		1	
21	YW08001000100	Synchronous belt pulley		45	1
20	YW65008000100	Standard spring washer GB/T193 8-Longzine			2
19	YW61084500000	Inner hexagon cylindrical screw GB/T1701 M8x5-12 9(Full tooth)-Longzine			2
18	SD-40H-B-05	Honeycomb mount shaft		45	2
17	YR00025400000	Synchronous belt 20x254XL	Assembly		1
16	YW71018000500	Honeycomb ϕ 180x200 (SD-40H-B-1b)	Assembly		1
15	SD-40H-B-06	Silicone Teflon gasket (Upper)	Red silical gel + Teflon		1
14	SD-40H-B-01	Honeycomb upper cover	YL112		1
13	YW68051000000	Inner hex flat end lock screw GB/T77 M5x10-Longzine			5
12	SD-40H-B-04	1.5" straight pipe	SUS201		3
11	SD-40H-B-03	2" straight pipe	SUS201		1
10	YW64001600000	Hex. nut GB/T6170 M16-Longzine			6
9	YW01201800000	Spring ISD-700H-B-071		70	3 Borrowed
8	YW66163000000	Flat washer A grade GB/T197.1 16(17.5x30x3)-Longzine			6
7	YW63044500000	Cross recessed pan head screw GB/T-818 M4x45-Longzine			2
6	SD-40H-B-40	Belt regulator	Assembly		1 Borrowed
5	SD-40H-B-09	Silicone Iron Fulong Gasket Lower	Red silical gel + Teflon		1
4	SD-40H-B-02	Honeycomb lower cover	YL112		1
3	YW64040700000	Hex. nut GB/T41 M4x07-Longzine			4
2	YW61059500000	Inner hexagon cylindrical screw GB/T701 M5x95-12 9-Longzine			4
1	YM50315300100	Speed motor 3IK15RQN-C/3GN500K (zhongdalide)	Assembly		1
序号	代号	名称	材料	数量	备注

					制图	版号	标题	图号	比例	数量
					设计	核准	SCD-40U/40H	SCD-40U/40H-C-ALL	1:1	1
					校对		蜂巢转轮			材质
					审核		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求	
标记	更改前	更改后	更改人	日期	日期	日期			物料号	

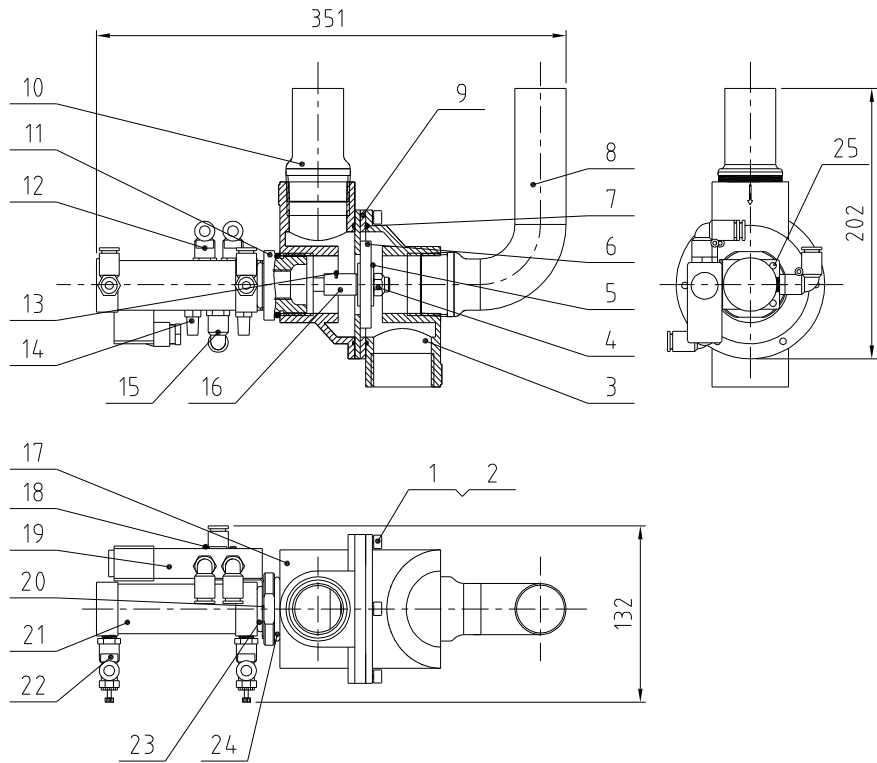


29	SBU-20-38S-V-11	1.5" Suction port	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big flat head screw D17 M6x16		2	
26	YW6304.15000000	Flat washer 4 grade M6x15mm-Longzine		2	
25	YW660819000000	Flat washer 6x19x2.0 Longzine		2	
24	YW61101300200	Flat head hexagonal clamp nut M6x10 M2x15		2	
23	YW630306000000	Cross recessed pan head screw Q17-Q23 M6x6		1	
22	YW696161000000	Hand screw M6*16*16		2	
21	YW690615000000	Butterfly bolt Q17-Q20 M6x15		2	
20	YR60620000100	Transparent tracks 15 (300 meters/roll)	PU pipe	0.4	
19	YE324.21600100	Solenoid valve 4V210-46/AC24V Air/MC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Tool rotation lever handle	plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw Q17x1 M6x6		1	
15	SBU-20-38S-V-07	shut-off	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight-glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW80081800100	L type screw connector M1.8-01 1/8-06	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw Q17-Q23 M6x6		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH32160380010	Shut-off part SBU-100-38S-14-09	SUS201	1	
7	YW610616000000	Inner hexagon cylindrical head screw M6x16-0.6		4	
6	YW64.1012500000	Anti-loosening nut M10x1.5 (fine teeth)		1	
5	SBU-20-38S-V-13	diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixing block	SUS201	1	
3	YW80061800200	L screw connector M1.8-01 1/8-06	Assembly	3	
2	YE312550000000	Cylinder M6.25*60-CA-PT (顶动)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector 1/8"-1/8"	Assembly	1	
序号	代号	名称	材质	数量	备注

Technical requirements:

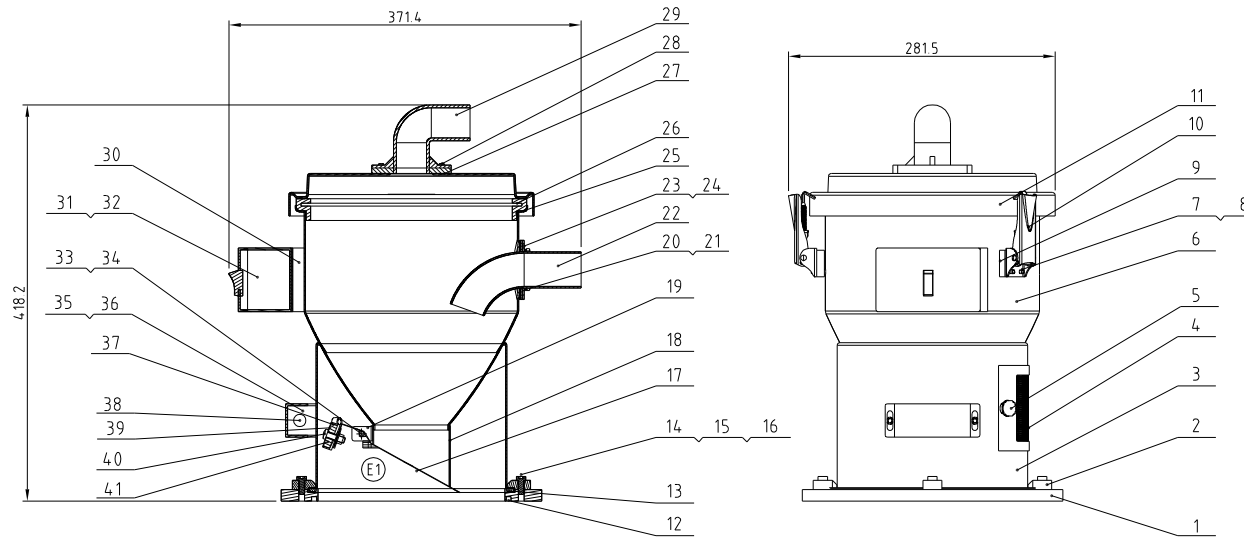
1. Leave a gap of 0.5mm between the cutting port and the membrane;
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use.

					制图		版号		标题	SBU-20-38S-V	图号	SBU-20-38S-V-ALL	比例		数量	
					设计		核准		裁料式吸料盒							材质
					校对				信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核		日期					物料号				



25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm plastic covered (has mould)	Assembly	1	
5	YW66103200000	Flat washer A grade GB/T96 10(10 5x30x2 5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
序号	代号	名称	材料	数量	备注

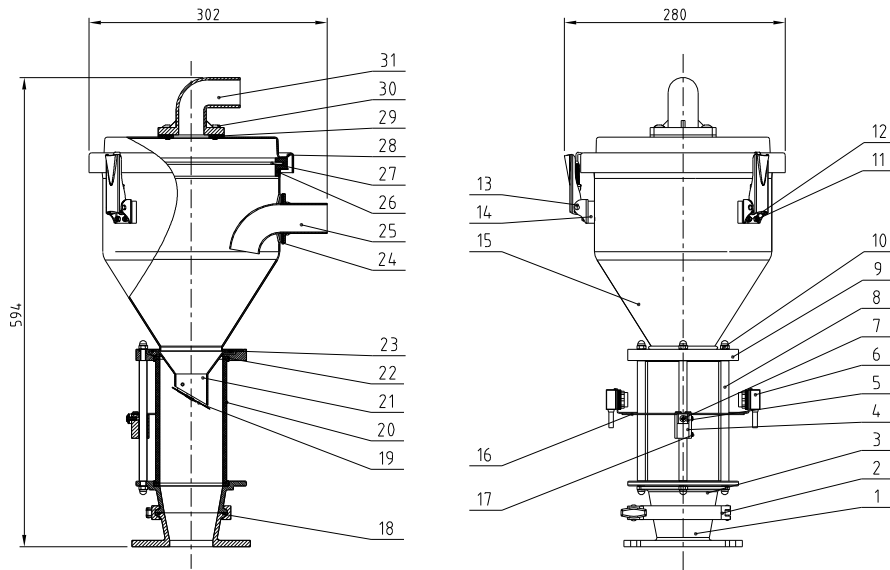
					制图	版号	SCD-230U/120H		SCD-230U/120H-D-ALL		比例	数量
					设计	核准	三通膜片阀					材质
					校对						表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	20170206			信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号



41	BL21000600120	Magnet lid	SUS201	1	Borrowed
40	YW63062000000	Cross recessed pan head screw GB/T-818 M6x20-Longzine		1	
39	YW90257700000	Permanent piece φ25-φ7*7	Permanent magnet	1	
38	YE15123000400	reed switch BNT2-30BL/L/Length 80mm*24 without crystal connector		1	
37	BH12000600010	Magnet set	H58	1	Borrowed
36	YW63061000000	Cross recessed pan head screw GB/T-818 M6x10 Longzine		2	
35	YR40000601100	Sensor shell	ABS	1	Borrowed
34	YW63034000000	Cross recessed pan head screw GB/T-818 M3x40-Longzine		1	
33	YW64000300000	Lock nut M3		1	
32	YW63040600000	Cross recessed pan head screw M4x6GB/T818 Longzine		2	
31	YR40010000200	Control box	ABS	1	Borrowed
30		Control box base	SUS201	1	Borrowed
29	BW20001500010	Air suction pipe	YL12	1	Borrowed
28	YW62051500000	Cross socket flat-head screw JIS1111 M5x6 Longzine		4	
27	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
26	BL21000600620	Filter screen	SUS201	1	Borrowed
25	YR10000300100	Hopper fastener	Rubber	1	Wearing part
24	YR10061200000	Pipe inlet fastener	Rubber	1	Borrowed Wearing part
23	BL20036000320	15' Material inlet pipe fixed piece	SUS201	1	Borrowed
22	BL32000600020	Material inlet pipe	SUS201	1	Borrowed
21	YW66040800000	Flat washer A grade GB/T197.1 4/LC 5X9X0.8L-Longzine		4	
20	YW64040700100	Non-metal insert hexagon nut GB/T1889 IM4		4	
19	BL21000601120	Discharging plate fixed base	SUS201	1	Borrowed
18	BL21000600720	Discharge port	SUS201	1	Borrowed
17	BL21000602320	Discharging plate	SUS201	1	Borrowed
16	YW66061300000	Flat washer A grade GB/T197.1 6-Longzine		8	
15	YW65006000000	Standard spring washer GB/T193 6-Longzine		8	
14	YW61062000300	Inner hexagon cylinder screw GB/T170 M6x20-12.9-Longzine		6	
13		Base forced tight	EVA300	1	
12	YR20205500000	O-type seal ring inner dia. φ200x55	Rubber	1	Wearing part
11		Hopper cover	SUS201	1	
10	YW02003000400	Adjustable snap hook SAL-6U-A-35	Assembly	3	
9	YR40000600800	Snap hook block SAL-6U	ABS	3	
8	YW66040800000	Flat washer A grade GB/T197.1 4/LC 5X9X0.8L-Longzine		10	
7	YW64040700100	Non-metal insert hexagon nut GB/T1889 IM4		10	
6		Material storage tank	SUS304	1	
5	YR40061500000	Star knob	Assembly	2	Borrowed
4	YR40000601000	Vent window	ABS	1	Borrowed
3	BL27000601320	Hopper fixed base	SUS304	1	Borrowed
2	YW20000600500	Pressure block	YL112	4	Borrowed
1	YW20000600000	Base	YL112	1	Borrowed

序号	代号	名称	材质	数量	备注
		标题	SHR-6U	图号	SHR-6U-A-ALL
			装配图		
			比例	1:5	数量 1
			表面要求		材质 组件
标记	更改前	更改后	更改人	日期	审核
				日期	20091129
		SHINI 信易电热机械股份有限公司		物料号	
		Shini Plastics Technologies, Inc.			

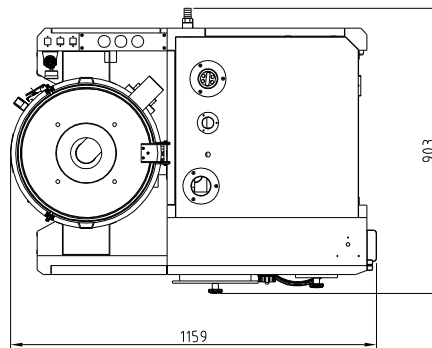
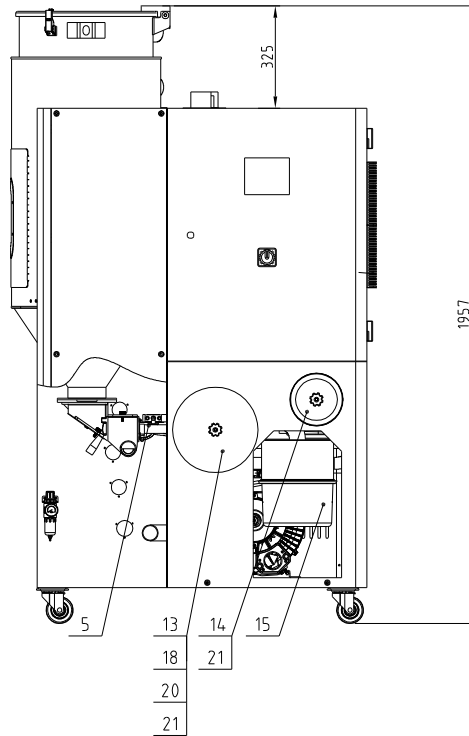
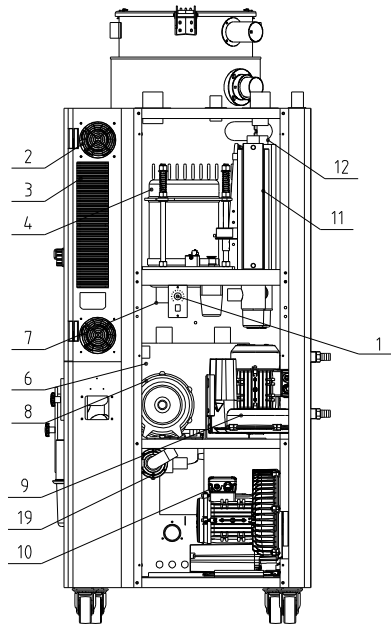
制图		版号	E	标题	SHR-6U	图号	SHR-6U-A-ALL	比例	1:5	数量	1
设计		核准			装配图			表面要求		材质	组件
校对								物料号			
标记	更改前	更改后	更改人	日期	审核	日期	20091129				



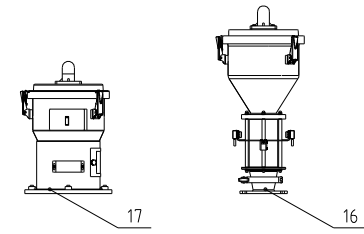
31	BW20001500010	Air suction pipe	YL112	1	
30	YW62051500000	Large cross socket flat head screw JIS1111 M5x16-Longzine		4	
29	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
28		Hopper cover	SUS304	1	Borrowed
27		Filter screen	SUS201	1	Borrowed
26	YR10000300100	Hopper fastener	Rubber	1	Wearing part
25		Pipe inlet	SUS201	1	Borrowed
24		Feed pipe tighten	Rubber	1	Borrowed Wearing part
23	YR20259800000	Rubber O-type seal ring 25x98	Rubber	1	Borrowed
22		Glass pipe fastener	Silica gel	2	Borrowed
21		Discharge port	Assembly	1	
20		Glass pipe	Glass	1	
19		Non-return piece	Assembly	1	Wearing part
18	YR20802600000	Rubber O-type seal ring 80 tinner diameter x 2.65	Rubber	1	Wearing part
17	YW68004500000	Inner hex flat end lock screw GB/T77 M4x5-Longzine		2	
16		Photosensor fixed piece	SPCC15	1	
15		Material storage tank	SUS304	1	
14	YR40000600300	Snap hook block	ABS	3	
13	YW02003000400	Snap hook	Assembly	3	
12	YW66041000000	Flat washer A grade GB/T97.1(4.5x9x0.8)-Longzine		8	
11	YW64040700100	Non-metal insert hexagon nut GB/T889.1 M4		8	
10	YW64006000100	Hexagonal nut GB/T923 M6-A2-70(SUS)		6	
9		Glass pipe upper flange	YL112	1	
8		Flange connecting rod	Q235A	3	
7	YW63041200100	Cross recessed pan head screw GB/T-818 M4x12-Longzine		3	
6	YE15143900000	Photosensor FOTEK T18-3MN-PE	Assembly	1 pair	
5		Photosensor pressing block	SUS201	1	
4		Photosensor fixed base	YL112	1	
3		Glass pipe lower flange	YL112	1	
2	YW07000300000	3" Stainless steel clamp	SUS202	1	
1		Mounting flange	YL112	1	
序号	代号	名称	材质	数量	备注

Technical requirements
 1. Main performance parameters:
 a. The storage hopper has a capacity of 6L.

制图	版号	F	标题	SVH-6L	图号	SVH-6L-ALL	比例	1:6	数量	1
设计	核准		电眼料斗				⊕	材质	组件	
校对							表面要求			
标记	更改前	更改后	更改人	日期	审核	日期	物料号			
						20130112	信易塑料机械股份有限公司 Shini Plastics Technology, Inc.			



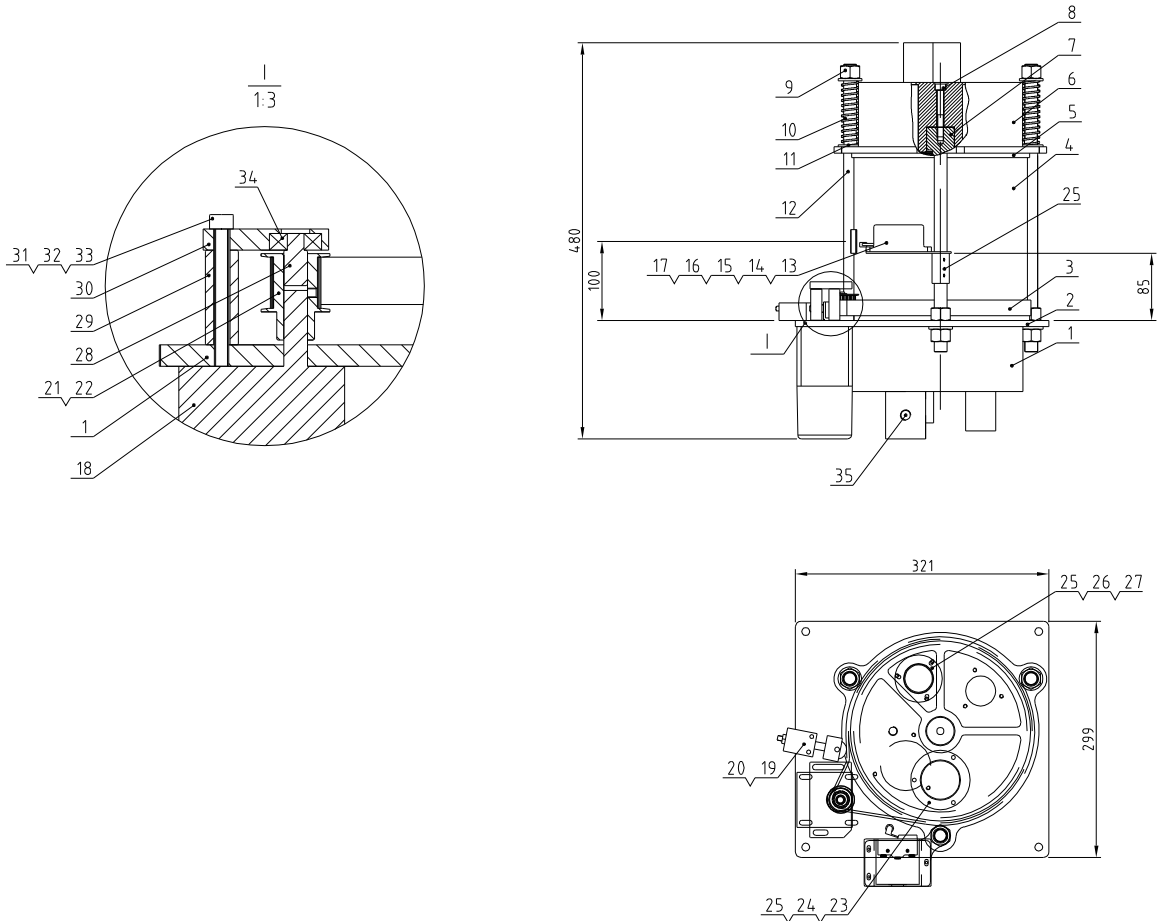
Regenerative blower power	Drying blower power	Regenerative heater power	Dehumidifying air quantity	Ver.
0.18KW	0.75KW	3KW	80m ³ /hr	Ver.H
Interface size of cooling water inlet and outlet pipe		Cooling water pressure	Heat insulated hopper capacity	Cooling water temp.
Pagoda connector 3/4-Ø23		3~5Kg	120L	Normal temp.



21	YW09675100000	Small box nut 5/16	Assembly	2	
20	YR10120400000	Fastener of filter tank SD-120H-ALL-04	Silical gel	1	
19	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
18	YR40120000100	Filter barrel cover (PC)SD-120H-ALL-06	Assembly	1	
17	BY20006004150	Euro single vacuum hopper SHR-6U(4PIN)	Assembly	1	
16	BY20000602350	Standard single photosensor hopper receiver SVR-6L(4PIN)	Assembly	1	
15	YR50127000000	Filter ADC1 ext 126x inner 70x H254mm	Assembly	1	Wearing part
14	YR50128300000	Filter ADC18 fastener rubber	Assembly	1	Wearing part
13	YR50708000200	Filter SAL-700/800G silical gel fastener	Assembly	1	Wearing part
12	BH70440006150	Pipe heater 4KW 3Ø4.00V		1	
11	BH70340000150	Pipe heater 3KW 3Ø4.00V		1	
10	BM30042000250	Shini blower RB-420	Assembly	1	
9	BM30031000150	Shini blower RB-310	Assembly	1	
8	YM40211000100	Ruijing blower 2HB110H06(0.2KW)	Assembly	1	
7	BE90342500050	Thermocouple 51M (probe length 13 wire length 2.5m)MY13	Assembly	1	
6	BW88008000020	Cooler	Assembly	2	
5	SBU-20-38S-V-ALL	Shut-off suction box 24VAC(IVERD)	Assembly	1	
4	SCD-230U/120H-G-ALL	Honeycomb rotor	Assembly	1	
3	YW90120700000	Aluminum cooler SD-40H-ALL-28(Ver.0)black	Assembly	2	
2	YM60121206400	Exhaust fan 12-12CM724VAC/50/60HZ With plastic net	Assembly	1	
1	YE80153100100	15W Motor speed US315C (zhongdalide)	Assembly	1	

序号 代号 名称 材料 数量 备注

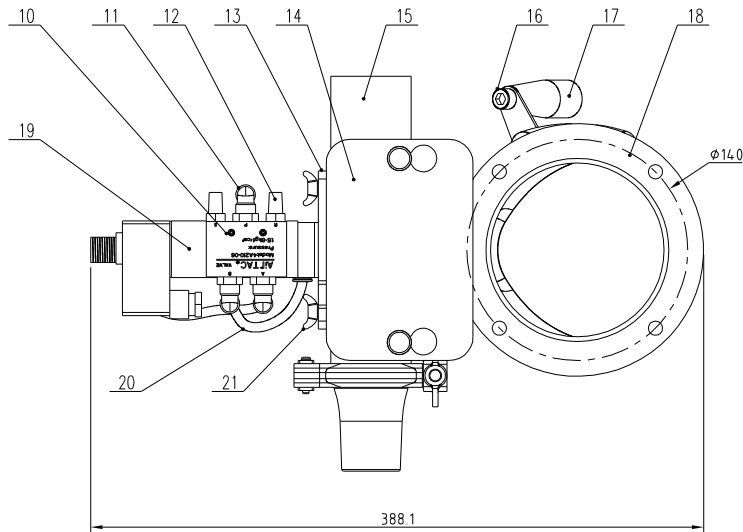
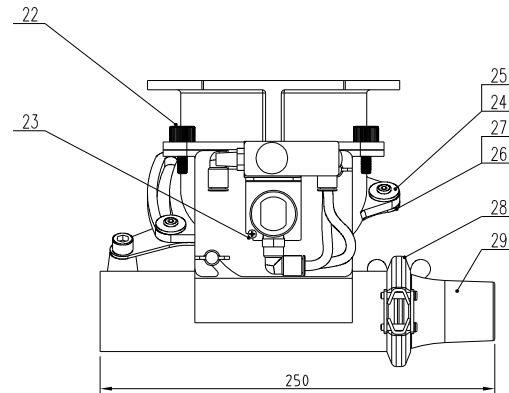
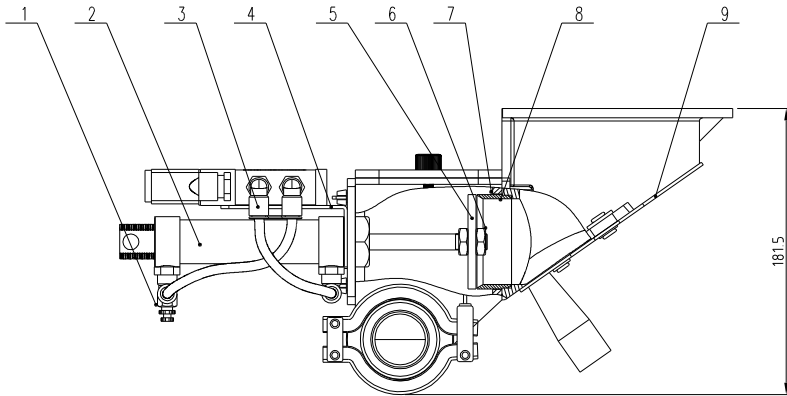
					制图	版号	标题	图号	比例	1:15	数量	1
					设计	核准	SCD-120U/80H					
					校对		除溼干燥送料组合					
					审核			信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	表面要求			
标记	更改前	更改后	更改人	日期	日期				物料号			



Technical requirements
 1. Parts 2 and 5 are bonded with red silicone on one side and parts 1 and 6 are bonded with high-temperature resistant white silicone on the other side;
 Number 10 has a compression capacity of 15.

35	SD-120H-B-08	2" Upper and lower cover flange 1/4" PT		1	
34	YW11062700000	Bearing 627	Assembly	1	
33	YW66061300000	Flat washer A grade GB/T97.1 616 6x12x1.6-Longzine		3	
32	YW65006000100	Standard spring washer GB/T93 6-Longzine		3	
31	YW61066500000	Inner hexagon cylindrical screw GB/T170.1 M6x5-A2-70 (Full Tooth)		3	
30	SD-200H-B-05	Fixed plate for gear motor	6061	1	
29	SD-200H-B-04	Positioning pipe 40mm	6061	3	
28	BH33702300010	Fixed shaft SD-700H-B-23	SUS201	1	
27	SD-120H-B-01	1.5" Air pipe flange	SUS201	3	
26	YR90001500200	1.5" Flange washer	white silica gel	3	
25	YW62051000100	Large cross socket flat head screw JIS1117 M5x10-Longzine		15	
24	YR90000200000	2.0" Flange washer	white silica gel	2	
23	SD-120H-B-02	2" Air pipe flange	SUS201	1	
22	YW68004500000	Inner hex flat end lock screw GB/T77 M6x5-Longzine		3	
21	YW08001000100	Synchronous belt pulley SD-120H-B-05	45#	1	
20	YW63044500000	Cross recessed pan head screw GB/T-818 M6x5-Longzine		2	
19	SD-400H-A-40	Belt regulator	Assembly	1	Borrowed
18	YM50315300100	Speed motor 3IK15RGN-C/3GN500K (zhongdalide)	Assembly	1	
17	BL04402200020	Micro switch fixed piece SD-40H-A-22	SUS201	1	
16	YW63040600000	Cross recessed pan head screw GB/T-818 M6x5-Longzine		3	
15	YW63032500000	Cross recessed pan head screw GB/T-818 M3x25-Longzine		2	
14	YE14511200000	Position limit switch YBLXW-5/1G2	Assembly	1	
13	YR40330900000	Microswitch box	ABS	1	
12	BH10533000010	Double head screw SD-40H-B-07	SUS200	3	
11	YW66163000000	Flat washer A grade GB/T97.1 16-Longzine		12	
10	YW01201800000	Spring SD-700H-B-07	70Mn	3	
9	YW64001600000	Hex nut GB/T6170 M16-Longzine		9	
8	YW61086500000	Inner hexagon cylindrical screw GB/T170.1 M8x65-12.9-Longzine		2	
7	BH10005003110	Honeycomb mount shaft	45	2	Borrowed
6	BA40012000110	Honeycomb upper cover SD-120H-B-03	AC4B	1	
5	YR10010000700	Silica gel Teflon upper gasket	Red silica gel + Teflon	1	
4	SD-120H-B-06	Honeycomb Ø220*200L	Full silica gel	1	
3	YR00203000000	Synchronous belt 20*300XL(perimeter 762)	Assembly	1	
2	YR10010000900	Silica gel Teflon lower gasket	Red silica gel + Teflon	1	
1	BA40012000210	Honeycomb lower cover SD-120H-B-04	AC4B	1	
序号	代号	名称	材料	数量	备注

标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	材质
					设计	核准	SCD-230U/120H 蜂巢转轮	SCD-230U/120H-G-ALL	1:1		
					校对		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求			
					审核			物料号			

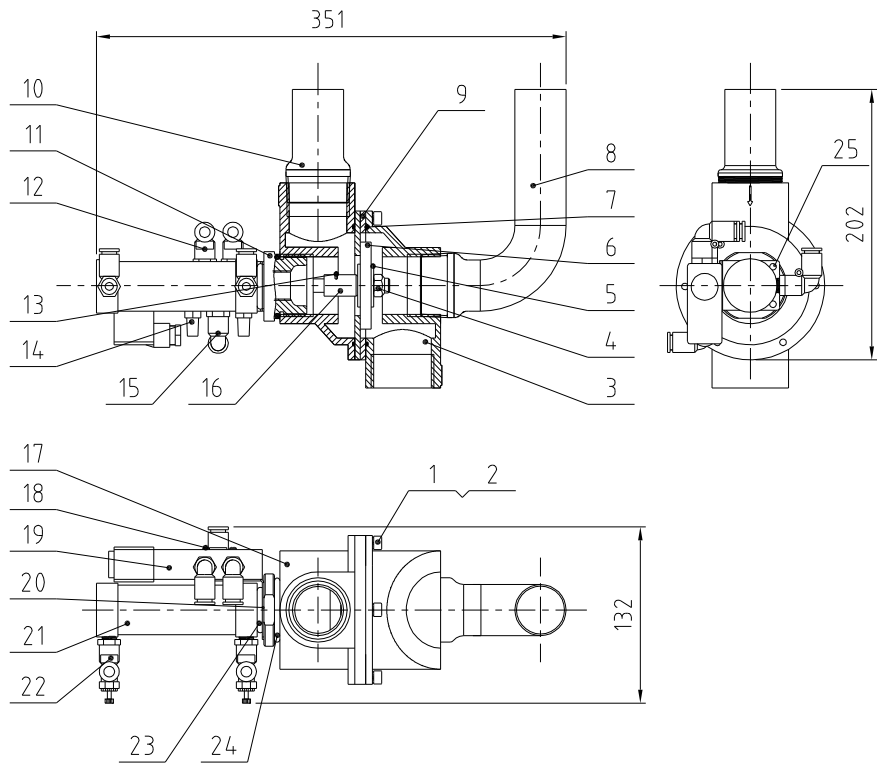


29	SBU-20-38S-V-11	1.5" Suction port	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big flat head screw DT 405 M6		2	
26	YW6304.15000000	Flat washer 4 grade M6*15*1mm-Longzine		2	
25	YW660819000000	Flat washer 6x19x2.0 Longzine		2	
24	YW61101300200	Flat head hexagonal clamp nut M6*10 M2.1 M6		2	
23	YW630306000000	Cross recessed pan head screw Q17-422 M6		1	
22	YW696161000000	Hand screw M6*16*16		2	
21	YW690615000000	Butterfly bolt Q17 3088 M6x15		2	
20	YR60620000100	Transparent tracks 15 (20 meters/roll)	PU pipe	0.4	
19	YE324.21600100	Solenoid valve 4V210-46/AC24V AirMC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Tool rotation lever handle	plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw Q17x1 M6.5		1	
15	SBU-20-38S-V-07	shut-off	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight-glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW80081800100	L type screw connector M1.8-01 1/8-06	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw Q17-422 M6.5		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH32160380010	Shut-off part SBU-100-38S-14-09	SUS201	1	
7	YW610616000000	Inner hexagon cylindrical head screw M6*16-6.0(10)		4	
6	YW64.1012500000	Anti-loosening nut M10.5(12.5) fine tooth		1	
5	SBU-20-38S-V-13	diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixing block	SUS201	1	
3	YW80061800200	L screw connector M1.8-01 1/8-06	Assembly	3	
2	YE312550000000	Cylinder M6.25*60-CA-PT(灰动)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector 6.5x1.8-06	Assembly	1	
序号	代号	名称	材质	数量	备注

Technical requirements:

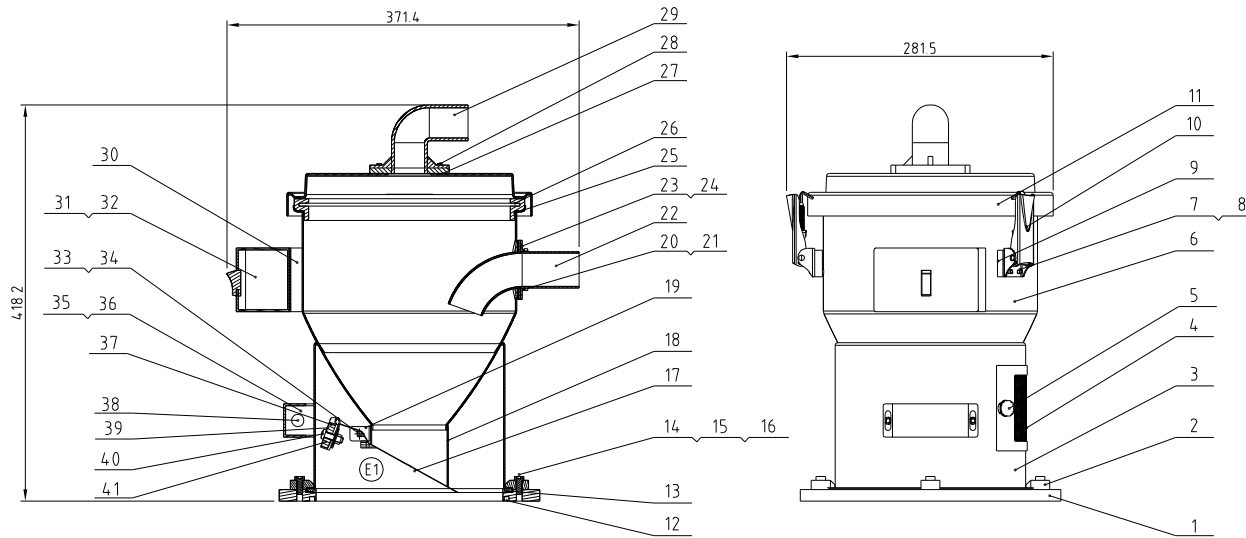
1. Leave a gap of 0.5mm between the cutting port and the membrane;
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use.

					制图		版号		标题	SBU-20-38S-V	图号	SBU-20-38S-V-ALL	比例		数量	
					设计		核准		裁料式吸料盒							材质
					校对				 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核		日期					物料号				



25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm plastic covered (has mould)	Assembly	1	
5	YW66103200000	Flat washer A grade GB/T96 10(10 5x30x2 5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
序号	代号	名称	材料	数量	备注

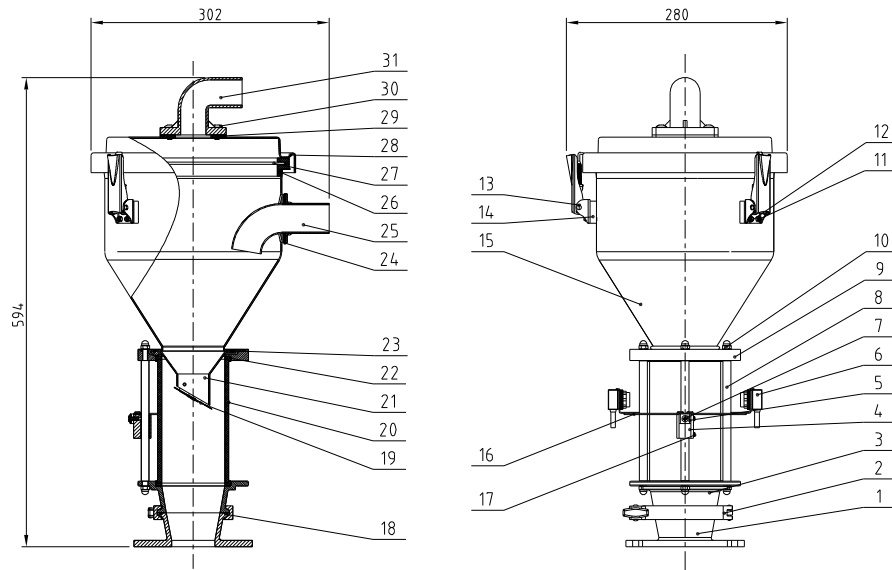
					制图	版号	SCD-230U/120H		SCD-230U/120H-D-ALL		比例	数量
					设计	核准	三通膜片阀					材质
					校对						表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	20170206			信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号



41	BL21000600120	Magnet lid	SUS201	1	Borrowed
40	YW63062000000	Cross recessed pan head screw GB/T-818 M6x20-Longzine		1	
39	YW90257700000	Permanent piece φ25-φ7×7	Permanent magnet	1	
38	YE151230004.00	Reed switch BNT2-30BL/L Length 80mm±2% without crystal connector		1	
37	BH12000600010	Magnet set	H58	1	Borrowed
36	YW63061000000	Cross recessed pan head screw GB/T-818 M6×10 Longzine		2	
35	YR4.0000601100	Sensor shell	ABS	1	Borrowed
34	YW63034.0000000	Cross recessed pan head screw GB/T-818 M3×4.0-Longzine		1	
33	YW64.000300000	Lock nut M3		1	
32	YW6304.0600000	Cross recessed pan head screw M4×6GB/T818 Longzine		2	
31	YR4.0010000200	Control box	ABS	1	Borrowed
30		Control box base	SUS201	1	Borrowed
29	BW20001500010	Air suction pipe	YL12	1	Borrowed
28	YW62051500000	Cross socket flat-head screw JIS1111 M5x6 Longzine		4	
27	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
26	BL21000600620	Filter screen	SUS201	1	Borrowed
25	YR10000300100	Hopper fastener	Rubber	1	Wearing part
24	YR10061200000	Pipe inlet fastener	Rubber	1	Borrowed Wearing part
23	BL20036000320	15° Material inlet pipe fixed piece	SUS201	1	Borrowed
22	BL32000600020	Material inlet pipe	SUS201	1	Borrowed
21	YW6604.0800000	Flat washer A grade GB/T197.1 4/6.5X9X0.8L-Longzine		4	
20	YW64.04.0700100	Non-metal insert hexagon nut GB/T1889 IM4		4	
19	BL21000601120	Discharging plate fixed base	SUS201	1	Borrowed
18	BL21000600720	Discharge port	SUS201	1	Borrowed
17	BL21000602320	Discharging plate	SUS201	1	Borrowed
16	YW66061300000	Flat washer A grade GB/T197.1 6-Longzine		8	
15	YW65006000000	Standard spring washer GB/T193 6-Longzine		8	
14	YW61062000300	Inner hexagon cylinder screw GB/T170 M6x20-12.9-Longzine		6	
13		Base forced tight	EVA3.0	1	
12	YR20205500000	O-type seal ring inner dia. φ200×5.5	Rubber	1	Wearing part
11		Hopper cover	SUS201	1	
10	YW020030004.00	Adjustable snap hook SAL-6U-A-35	Assembly	3	
9	YR4.0000600800	Snap hook block SAL-6U	ABS	3	
8	YW6604.0800000	Flat washer A grade GB/T197.1 4/6.5X9X0.8L-Longzine		10	
7	YW64.04.0700100	Non-metal insert hexagon nut GB/T1889 IM4		10	
6		Material storage tank	SUS304	1	
5	YR4.00615000000	Star knob	Assembly	2	Borrowed
4	YR4.0000601000	Vent window	ABS	1	Borrowed
3	BL27000601320	Hopper fixed base	SUS304	1	Borrowed
2	YW20000600500	Pressure block	YL112	4	Borrowed
1	YW20000600000	Base	YL112	1	Borrowed

序号	代号	名称	材质	数量	备注
		标题	SHR-6U	图号	SHR-6U-A-ALL
			比例	1:5	数量 1
				⊕	材质 组件
			表面要求		
标记	更改前	更改后	更改人	日期	审核
				日期	20091129

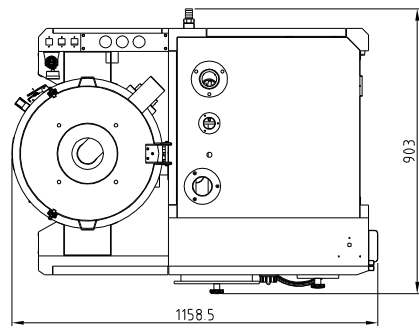
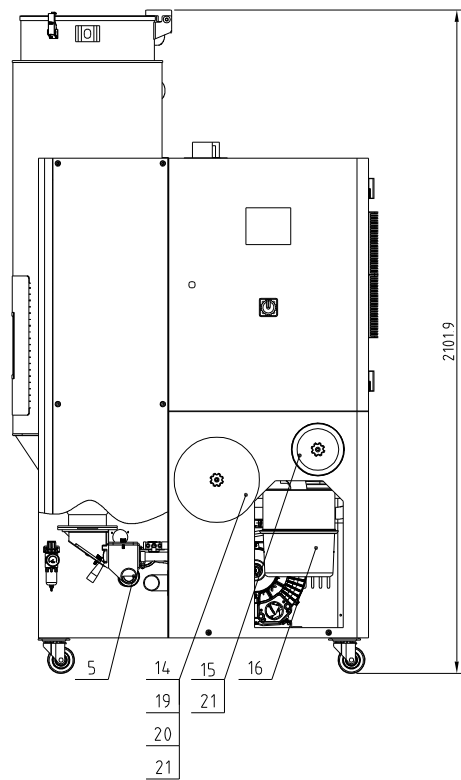
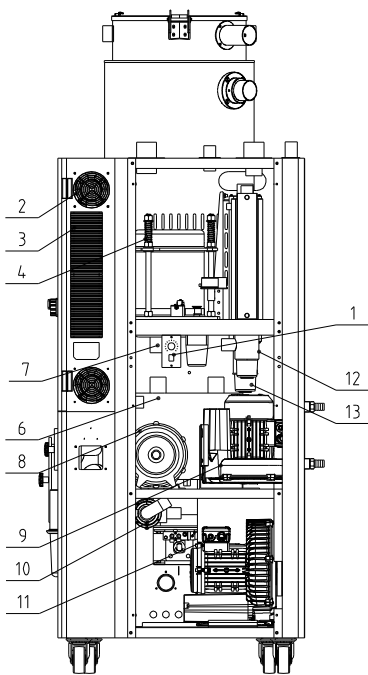




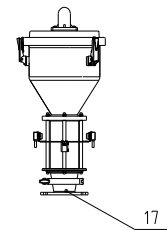
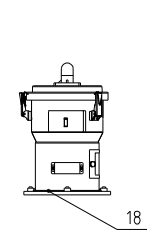
31	BW20001500010	Air suction pipe	YL112	1	
30	YW62051500000	Large cross socket flat head screw JIS1111 M5x16-Longzine		4	
29	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
28		Hopper cover	SUS304	1	Borrowed
27		Filter screen	SUS201	1	Borrowed
26	YR10000300100	Hopper fastener	Rubber	1	Wearing part
25		Pipe inlet	SUS201	1	Borrowed
24		Feed pipe tighten	Rubber	1	Borrowed Wearing part
23	YR20259800000	Rubber O-type seal ring 25x98	Rubber	1	Borrowed
22		Glass pipe fastener	Silica gel	2	Borrowed
21		Discharge port	Assembly	1	
20		Glass pipe	Glass	1	
19		Non-return piece	Assembly	1	Wearing part
18	YR20802600000	Rubber O-type seal ring 80 tinner diameter x 2.65	Rubber	1	Wearing part
17	YW68004500000	Inner hex flat end lock screw GB/T77 M4x5-Longzine		2	
16		Photosensor fixed piece	SPCC15	1	
15		Material storage tank	SUS304	1	
14	YR40000600300	Snap hook block	ABS	3	
13	YW02003000400	Snap hook	Assembly	3	
12	YW66041000000	Flat washer A grade GB/T97.1(4.5x9x0.8)-Longzine		8	
11	YW64040700100	Non-metal insert hexagon nut GB/T889.1 M4		8	
10	YW64006000100	Hexagonal nut GB/T923 M6-A2-70(SUS)		6	
9		Glass pipe upper flange	YL112	1	
8		Flange connecting rod	Q235A	3	
7	YW63041200100	Cross recessed pan head screw GB/T-818 M4x12-Longzine		3	
6	YE15143900000	Photosensor FOTEK T18-3MN-PE	Assembly	1 pair	
5		Photosensor pressing block	SUS201	1	
4		Photosensor fixed base	YL112	1	
3		Glass pipe lower flange	YL112	1	
2	YW07000300000	3" Stainless steel clamp	SUS202	1	
1		Mounting flange	YL112	1	
序号	代号	名称	材质	数量	备注

Technical requirements
1. Main performance parameters:
a. The storage hopper has a capacity of 6L.

制图	版号	F	标题	SVH-6L	图号	SVH-6L-ALL	比例	1:6	数量	1
设计	核准		电眼料斗				⊕	材质	组件	
校对	日期	20130112	SHINI 信易塑料机械股份有限公司 Shini Plastics Technology, Inc.		表面要求					
标记	更改前	更改后	更改人	日期	日期	物料号				



Regenerative blower power	Drying blower power	Regenerative heater power	Dehumidifying air quantity	Ver
0.18KW	0.75KW	3KW	80m ³ /hr	Ver.H
Interface size of cooling water inlet and outlet pipe		Cooling water pressure	Heat insulated hopper capacity	Cooling water temp
Pagoda connector 3/4-φ23		3~5Kg	160L	Normal temp



21	YW09675100000	Small box nut 5/16	Assembly	2	
20	YR10120400000	Fastener of filter tank SD-120H-ALL-04	Silical gel	1	
19	YR40120000100	Filter barrel cover (PC)SD-120H-ALL-06	Assembly	1	
18	BY20006004150	Euro single vacuum hopper SHR-6UI4PIN	Assembly	1	
17	BY20000602350	Standard single photosensor hopper receiver SVH-6L4PIN	Assembly	1	
16	YR50127000000	Filter ADC1 ext 126x inner 70x H254mm	Assembly	1	Wearing part
15	YR50128300000	Filter ADC18 fastener rubber	Assembly	1	Wearing part
14	YR50708000200	Filter SAL-700/800G silical gel fastener	Assembly	1	Wearing part
13	BH70440006150	Pipe heater 4KW 3φ4.00V	Assembly	1	
12	BH70340000150	Pipe heater 3KW 3φ4.00V	Assembly	1	
11	BM30042000250	Shini blower RB-420	Assembly	1	
10	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
9	BM30031000150	Shini blower RB-310	Assembly	1	
8	YM40211000100	Ruijing blower 2HB110H06(0.2KW)	Assembly	1	
7	BE90342500050	Thermocouple 51M (probe length 13 wire length 2.5m)MY13	Assembly	1	
6	BW88008000020	Cooler	Assembly	2	
5	SBU-20-38S-V-ALL	Shut-off suction box 24VACIVERD	Assembly	1	
4	SCD-230U/120H-G-ALL	Honeycomb rotor	Assembly	1	
3	YW90120700000	Aluminum cooler SD-40H-ALL-28(Ver.0)black	Assembly	2	
2	YM60121206400	Exhaust fan 12V12CM/24VAC/50/60HZ With elastic net	Assembly	1	
1	YE80153100100	15W Motor speed US315C (zhongdaide)	Assembly	1	

序号 代号 名称 材料 数量 备注

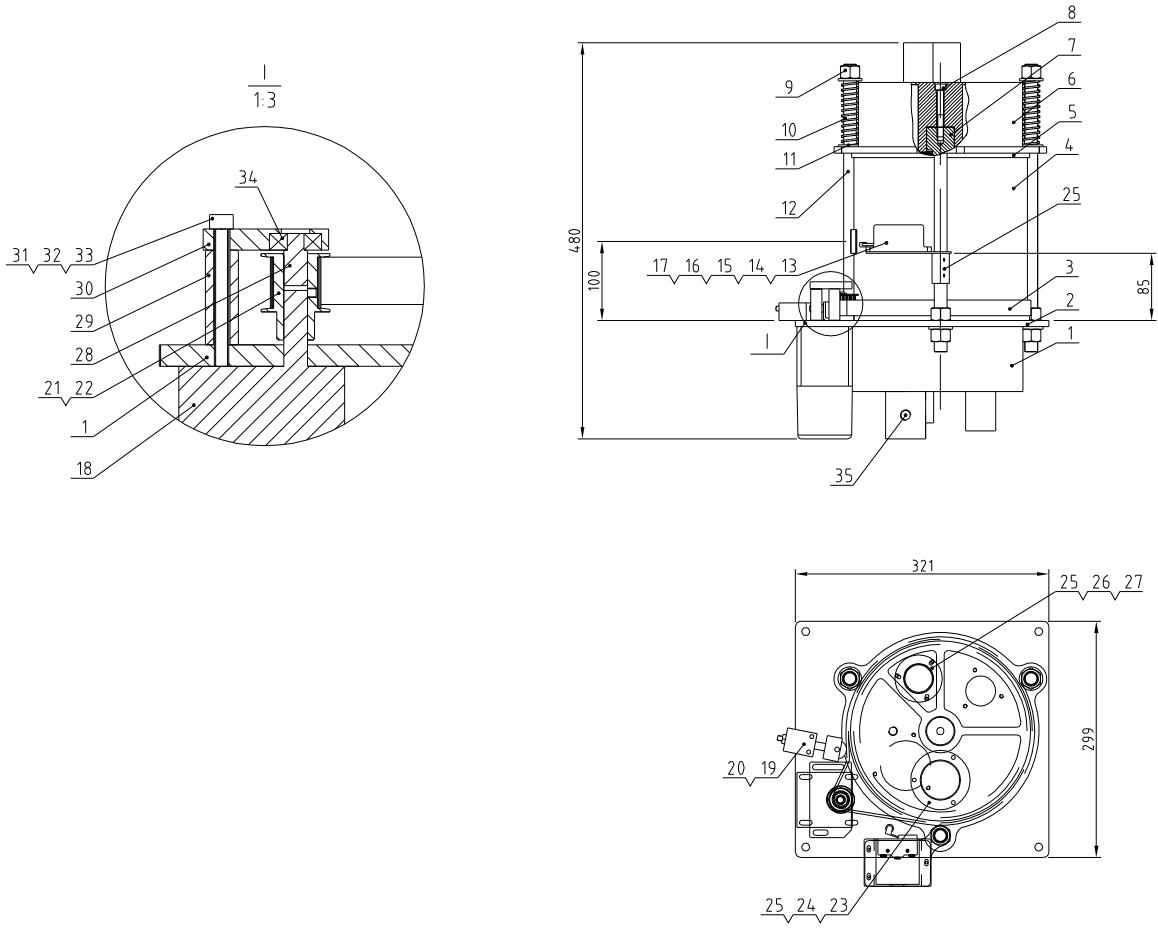
					制图	版号
					设计	核准
					校对	
					审核	
标记	更改前	更改后	更改人	日期	日期	日期

标题 SCD-160U/80H 除溼干燥送料组合 图号

比例 1:15 数量 1

表面要求 物料号

SHINI 信易電熱機械股份有限公司
Shini Plastics Technologies, Inc.



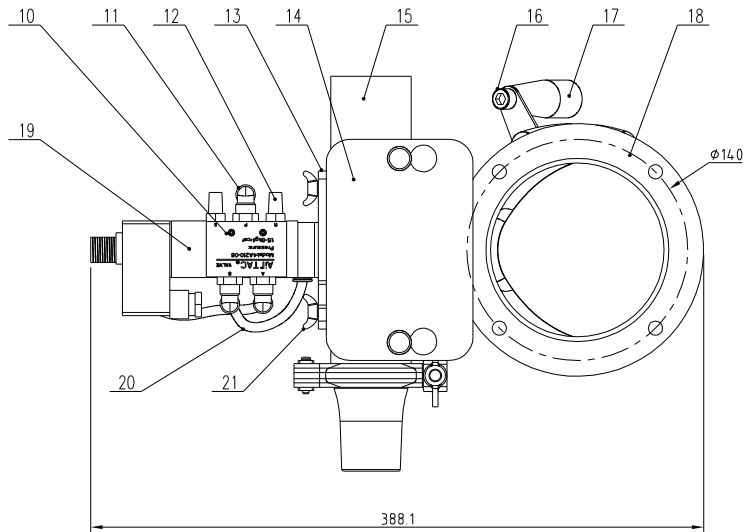
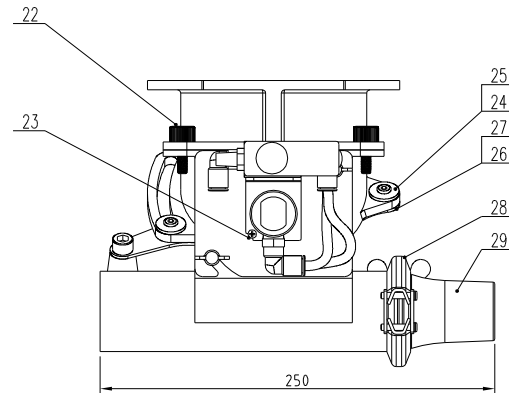
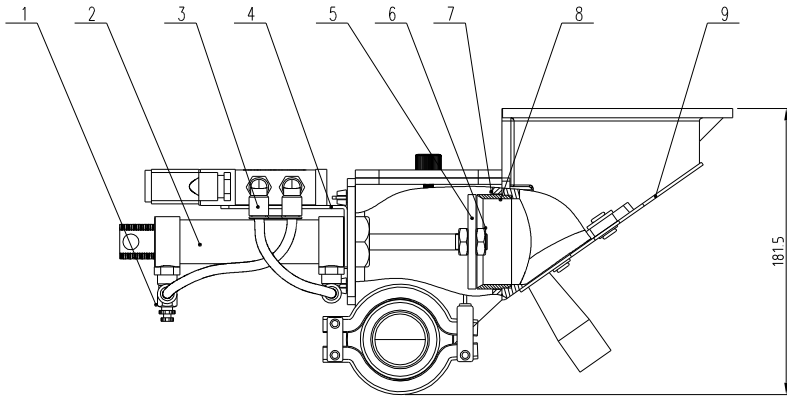
35	SD-120H-B-08	2" Upper and lower cover flange 1/4" PT		1	
34	YW11062700000	Bearing 627	Assembly	1	
33	YW66061300000	Flat washer A grade GB/T97.1 616 6x12x1.6-Longzine		3	
32	YW65006000100	Standard spring washer GB/T93 6-Longzine		3	
31	YW61066500000	Inner hexagon cylindrical screw GB/T170.1 M6x5-A2-70 (Full Tooth)		3	
30	SD-200H-B-05	Fixed plate for gear motor	6061	1	
29	SD-200H-B-04	Positioning pipe 40mm	6061	3	
28	BH33702300010	Fixed shaft SD-700H-B-23	SUS201	1	
27	SD-120H-B-01	1.5" Air pipe flange	SUS201	3	
26	YR90001500200	1.5" Flange washer	white silica gel	3	
25	YW62051000100	Large cross socket flat head screw JIS1117 M5x10-Longzine		15	
24	YR90000200000	2.0" Flange washer	white silica gel	2	
23	SD-120H-B-02	2" Air pipe flange	SUS201	1	
22	YW68004500000	Inner hex flat end lock screw GB/T77 M6x5-Longzine		3	
21	YW08001000100	Synchronous belt pulley SD-120H-B-05	45#	1	
20	YW63044500000	Cross recessed pan head screw GB/T-818 M6x5-Longzine		2	
19	SD-400H-A-40	Belt regulator	Assembly	1	Borrowed
18	YM50315300100	Speed motor 3IK15RGN-C/3GN500K (zhongdalide)	Assembly	1	
17	BL04402200020	Micro switch fixed piece SD-40H-A-22	SUS201	1	
16	YW63040600000	Cross recessed pan head screw GB/T-818 M6x5-Longzine		3	
15	YW63032500000	Cross recessed pan head screw GB/T-818 M3x25-Longzine		2	
14	YE14511200000	Position limit switch YBLXW-5/1G2	Assembly	1	
13	YR40330900000	Microswitch box	ABS	1	
12	BH10533000010	Double head screw SD-40H-B-07	SUS200	3	
11	YW66163000000	Flat washer A grade GB/T97.1 16-Longzine		12	
10	YW01201800000	Spring SD-700H-B-07	70Mn	3	
9	YW64001600000	Hex nut GB/T6170 M16-Longzine		9	
8	YW61086500000	Inner hexagon cylindrical screw GB/T170.1 M8x65-12.9-Longzine		2	
7	BH10005003110	Honeycomb mount shaft	45	2	Borrowed
6	BA40012000110	Honeycomb upper cover SD-120H-B-03	AC4B	1	
5	YR10010000700	Silica gel Teflon upper gasket	Red silica gel + Teflon	1	
4	SD-120H-B-06	Honeycomb Ø220*200L	Full silica gel	1	
3	YR00203000000	Synchronous belt 20*300XL(perimeter 762)	Assembly	1	
2	YR10010000900	Silica gel Teflon lower gasket	Red silica gel + Teflon	1	
1	BA40012000210	Honeycomb lower cover SD-120H-B-04	AC4B	1	

Technical requirements
 1. Parts 2 and 5 are bonded with red silicone on one side and parts 1 and 6 are bonded with high-temperature resistant white silicone on the other side;
 Number 10 has a compression capacity of 15.

序号	代号	名称	材料	数量	备注
		标题 SCD-230U/120H 蜂巢转轮	图号 SCD-230U/120H-G-ALL	比例	数量
				表面要求	材质
				物料号	

SHINI 信易电热机械股份有限公司
 Shini Plastics Technologies, Inc.

制图	版号	标题	图号	比例	数量
设计	核准	蜂巢转轮	SCD-230U/120H-G-ALL		
校对					
审核					
标记	更改前	更改后	更改人	日期	审核

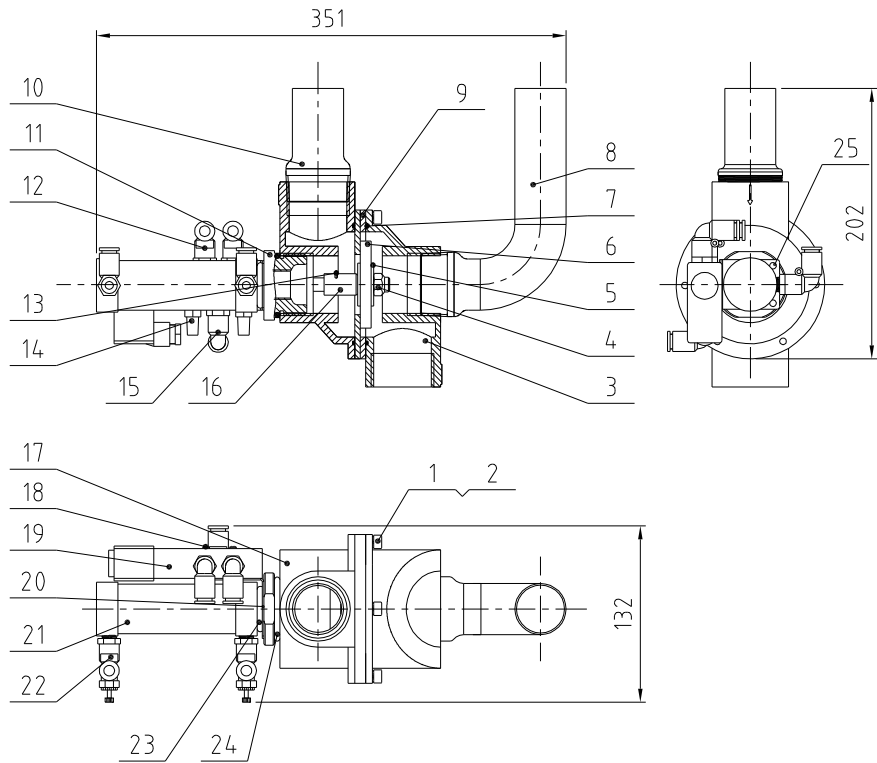


29	SBU-20-38S-V-11	1.5" Suction port	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big flat head screw DT 405 M6		2	
26	YW6304.15000000	Flat washer 4 grade M6*15*1mm-Longzine		2	
25	YW660819000000	Flat washer 6x19x2.0 Longzine		2	
24	YW61101300200	Flat head hexagonal clamp nut M6*10 M2.1 M6		2	
23	YW630306000000	Cross recessed pan head screw Q17-402 M6		1	
22	YW696161000000	Hand screw M6*16*16		2	
21	YW690615000000	Butterfly bolt Q17 3088 M6x15		2	
20	YR60620000100	Transparent tracks 15 (300 meters/roll)	PU pipe	0.4	
19	YE324.21600100	Solenoid valve 4V210-46/AC24V AirMC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Tool rotation lever handle	plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw Q17x1 M6.5		1	
15	SBU-20-38S-V-07	shut-off	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight-glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW80081800100	L type screw connector M1.8-01 1/8-06	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw Q17-410 M6.5		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH32160380010	Shut-off part SBU-100-38S-1-09	SUS201	1	
7	YW610616000000	Inner hexagon cylindrical head screw M6*16-0.5(10)		4	
6	YW64.1012500000	Anti-loosening nut M10.5(1.5) (with)		1	
5	SBU-20-38S-V-13	diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixing block	SUS201	1	
3	YW80061800200	L screw connector M1.8-01 1/8-06	Assembly	3	
2	YE312550000000	Cylinder M6.25*60-CA-PT(灰动)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector 6.5x1.8-06	Assembly	1	
序号	代号	名称	材质	数量	备注

Technical requirements:

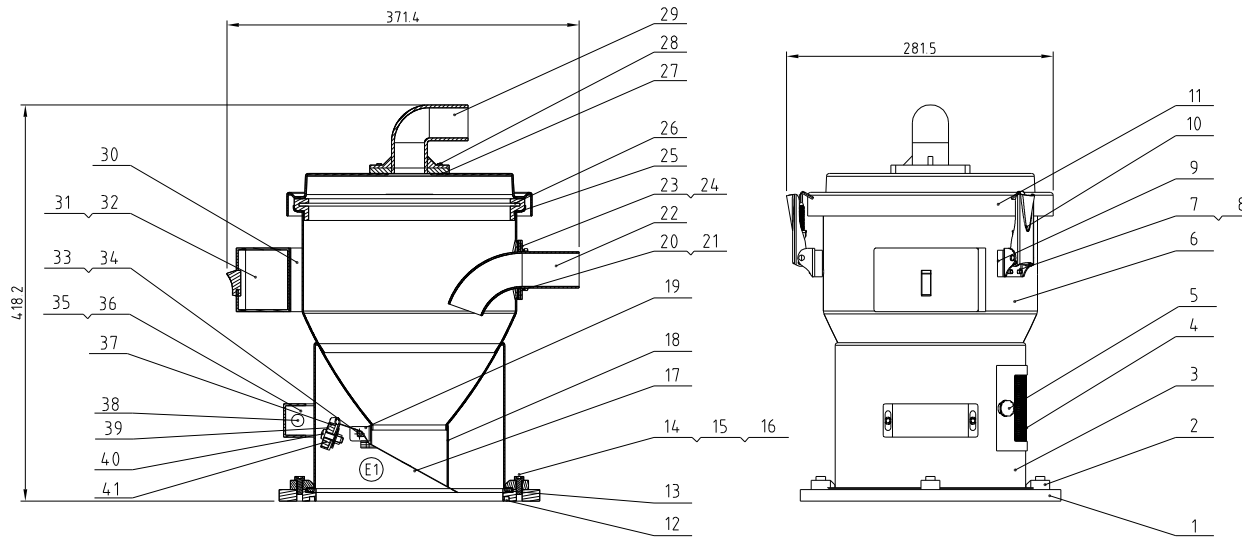
1. Leave a gap of 0.5mm between the cutting port and the membrane;
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use.

					制图		版号		标题	SBU-20-38S-V	图号	SBU-20-38S-V-ALL	比例		数量	
					设计		核准		裁料式吸料盒							材质
					校对				 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核		日期								物料号	



25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm plastic covered (has mould)	Assembly	1	
5	YW66103200000	Flat washer A grade GB/T96 10(10 5x30x2 5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
序号	代号	名称	材料	数量	备注

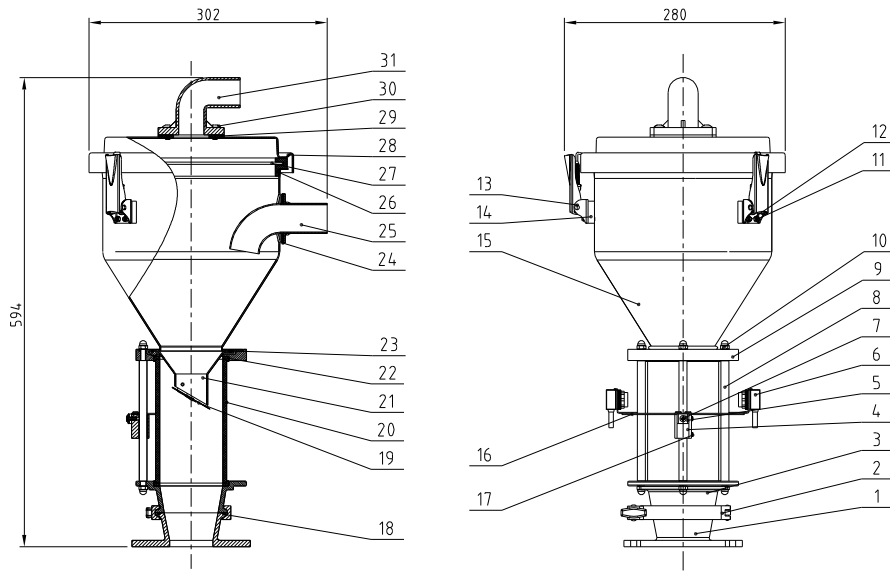
					制图	版号	SCD-230U/120H		比例	数量	
					设计	核准	三通膜片阀				材质
					校对		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期			20170206	物料号	



41	BL21000600120	Magnet lid	SUS201	1	Borrowed
40	YW63062000000	Cross recessed pan head screw GB/T-818 M6x20-Longzine		1	
39	YW90257700000	Permanent piece φ25-φ7×7	Permanent magnet	1	
38	YE15123000400	Reed switch BNT2-30BL/L Length 80mm±2% without crystal connector		1	
37	BH12000600010	Magnet set	H58	1	Borrowed
36	YW63061000000	Cross recessed pan head screw GB/T-818 M6×10 Longzine		2	
35	YR40000601100	Sensor shell	ABS	1	Borrowed
34	YW63034000000	Cross recessed pan head screw GB/T-818 M3x40-Longzine		1	
33	YW64000300000	Lock nut M3		1	
32	YW63040600000	Cross recessed pan head screw M4x6GB/T818 Longzine		2	
31	YR40010000200	Control box	ABS	1	Borrowed
30		Control box base	SUS201	1	Borrowed
29	BW20001500010	Air suction pipe	YL12	1	Borrowed
28	YW62051500000	Cross socket flat-head screw JIS1111 M5x6 Longzine		4	
27	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
26	BL21000600620	Filter screen	SUS201	1	Borrowed
25	YR10000300100	Hopper fastener	Rubber	1	Wearing part
24	YR10061200000	Pipe inlet fastener	Rubber	1	Borrowed Wearing part
23	BL20036000320	15° Material inlet pipe fixed piece	SUS201	1	Borrowed
22	BL32000600020	Material inlet pipe	SUS201	1	Borrowed
21	YW66040800000	Flat washer A grade GB/T197.1 4/6.5X9X0.8L-Longzine		4	
20	YW64040700100	Non-metal insert hexagon nut GB/T1889 IM4		4	
19	BL21000601120	Discharging plate fixed base	SUS201	1	Borrowed
18	BL21000600720	Discharge port	SUS201	1	Borrowed
17	BL21000602320	Discharging plate	SUS201	1	Borrowed
16	YW66061300000	Flat washer A grade GB/T197.1 6-Longzine		8	
15	YW65006000000	Standard spring washer GB/T193 6-Longzine		8	
14	YW61062000300	Inner hexagon cylinder screw GB/T170 M6x20-12.9-Longzine		6	
13		Base forced tight	EVA300	1	
12	YR20205500000	O-type seal ring inner dia. φ200×55	Rubber	1	Wearing part
11		Hopper cover	SUS201	1	
10	YW02003000400	Adjustable snap hook SAL-6U-A-35	Assembly	3	
9	YR40000600800	Snap hook block SAL-6U	ABS	3	
8	YW66040800000	Flat washer A grade GB/T197.1 4/6.5X9X0.8L-Longzine		10	
7	YW64040700100	Non-metal insert hexagon nut GB/T1889 IM4		10	
6		Material storage tank	SUS304	1	
5	YR40061500000	Star knob	Assembly	2	Borrowed
4	YR40000601000	Vent window	ABS	1	Borrowed
3	BL27000601320	Hopper fixed base	SUS304	1	Borrowed
2	YW20000600500	Pressure block	YL112	4	Borrowed
1	YW20000600000	Base	YL112	1	Borrowed

序号	代号	名称	材质	数量	备注
		标题	SHR-6U	图号	SHR-6U-A-ALL
			装配图		
				比例	1:5
				数量	1
				材质	组件
				表面要求	
标记	更改前	更改后	更改人	日期	审核
				日期	20091129

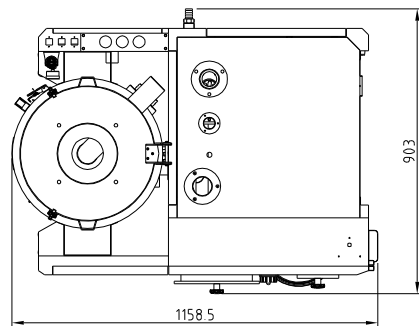
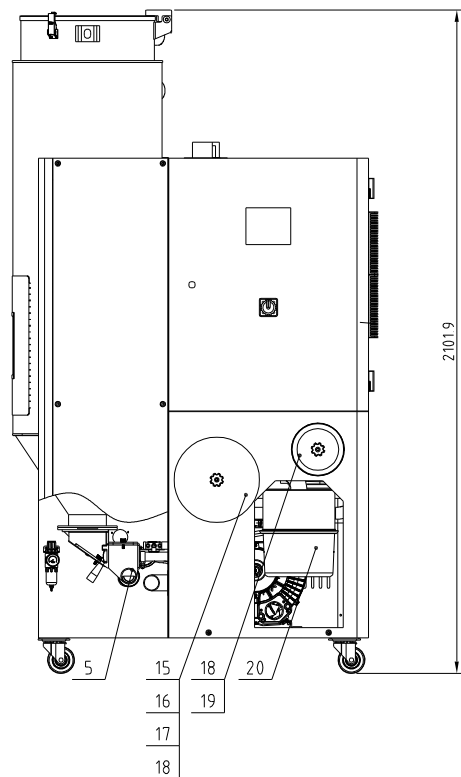
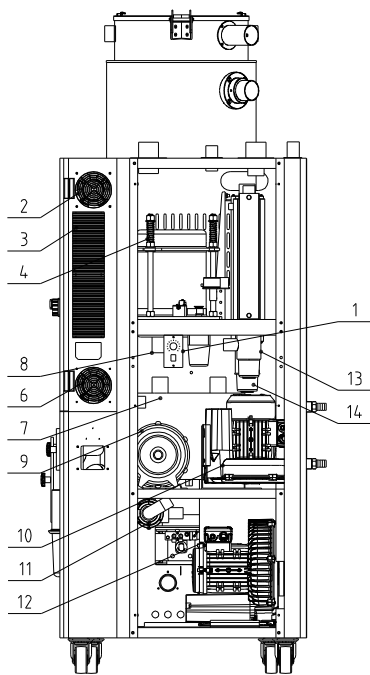




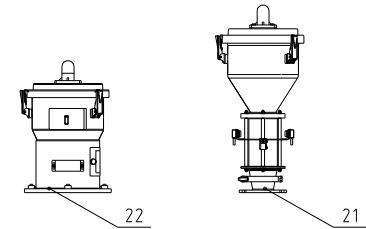
31	BW20001500010	Air suction pipe	YL112	1	
30	YW62051500000	Large cross socket flat head screw JIS1111 M5x16-Longzine		4	
29	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
28		Hopper cover	SUS304	1	Borrowed
27		Filter screen	SUS201	1	Borrowed
26	YR10000300100	Hopper fastener	Rubber	1	Wearing part
25		Pipe inlet	SUS201	1	Borrowed
24		Feed pipe tighten	Rubber	1	Borrowed Wearing part
23	YR20259800000	Rubber O-type seal ring 25x98	Rubber	1	Borrowed
22		Glass pipe fastener	Silica gel	2	Borrowed
21		Discharge port	Assembly	1	
20		Glass pipe	Glass	1	
19		Non-return piece	Assembly	1	Wearing part
18	YR20802600000	Rubber O-type seal ring 80 tinner diameter x 2.65	Rubber	1	Wearing part
17	YW68004500000	Inner hex flat end lock screw GB/T77 M4x5-Longzine		2	
16		Photosensor fixed piece	SPCC15	1	
15		Material storage tank	SUS304	1	
14	YR40000600300	Snap hook block	ABS	3	
13	YW02003000400	Snap hook	Assembly	3	
12	YW66041000000	Flat washer A grade GB/T97.1(4.5x9x0.8)-Longzine		8	
11	YW64040700100	Non-metal insert hexagon nut GB/T889.1 M4		8	
10	YW64006000100	Hexagonal nut GB/T923 M6-A2-70(SUS)		6	
9		Glass pipe upper flange	YL112	1	
8		Flange connecting rod	Q235A	3	
7	YW63041200100	Cross recessed pan head screw GB/T-818 M4x12-Longzine		3	
6	YE15143900000	Photosensor FOTEK T18-3MN-PE	Assembly	1 pair	
5		Photosensor pressing block	SUS201	1	
4		Photosensor fixed base	YL112	1	
3		Glass pipe lower flange	YL112	1	
2	YW07000300000	3" Stainless steel clamp	SUS202	1	
1		Mounting flange	YL112	1	
序号	代号	名称	材质	数量	备注

Technical requirements
1. Main performance parameters:
a. The storage hopper has a capacity of 6L.

制图	版号	F	标题	SVH-6L	图号	SVH-6L-ALL	比例	1:6	数量	1
设计	核准		电眼料斗				⊕	材质	组件	
校对							表面要求			
标记	更改前	更改后	更改人	日期	审核	日期	物料号			
						20130112	信易电器机械股份有限公司 Shini Plastics Technology, Inc.			



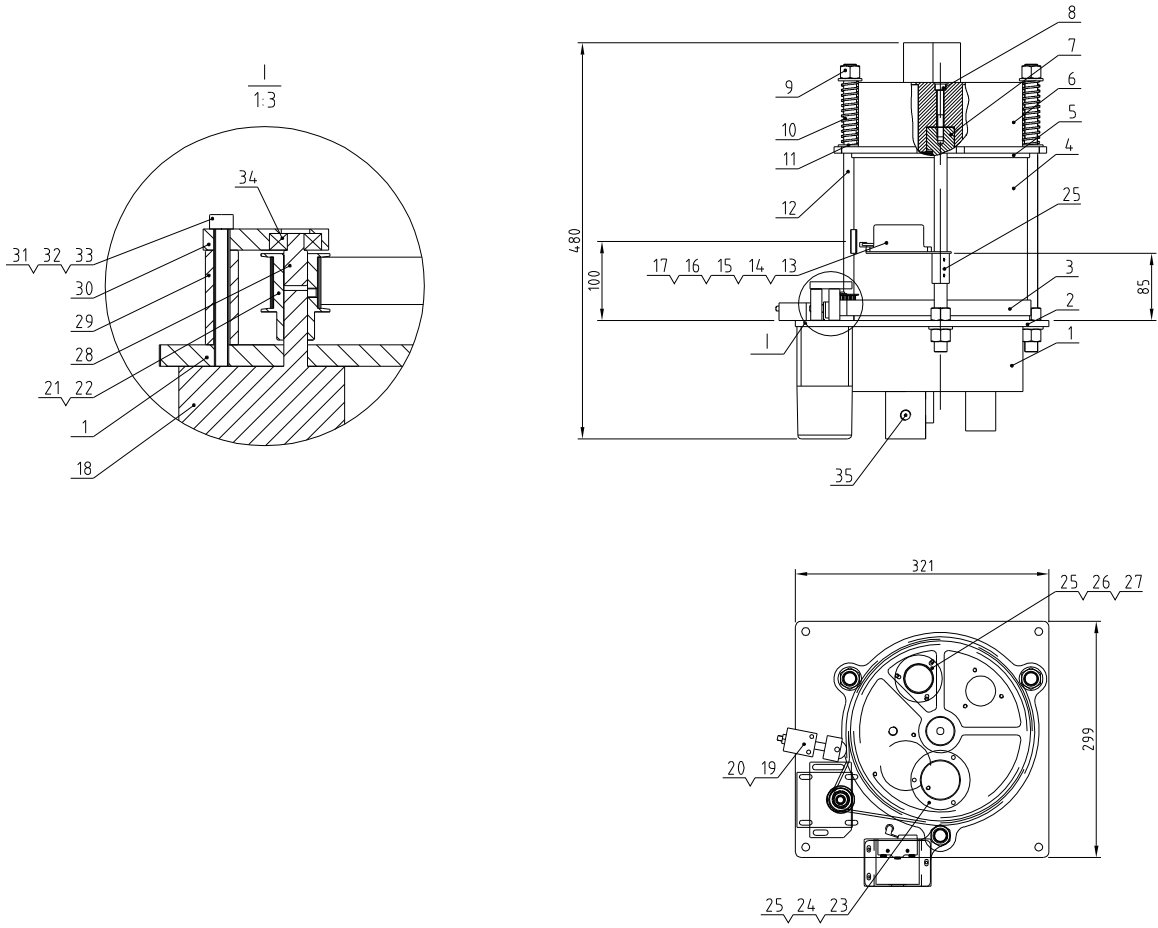
Regenerative blower power	Drying blower power	Regenerative heater power	Dehumidifying air quantity	Ver.
0.18KW	0.75KW	4KW	120m ³ /hr	Ver.H
Interface size of cooling water inlet and outlet pipe		Cooling water pressure	Heat-insulated hopper capacity	Cooling water temp.
Pagoda connector 3/4-φ23		3~5Kg	160L	Normal temp.



22	BY20006004150	Euro single vacuum hopper SHR-6U(4PN)	Assembly	1	
21	BY20000602350	Standard single photo sensor hopper receiver SVH-6U(4PN)	Assembly	1	
20	YR50127000000	Filter ADC1 ext. 126x inner 70x H254mm	Assembly	1	Wearing part
19	YR50128300000	Filter ADC18 fastener rubber	Assembly	1	Wearing part
18	YW09675100000	Small box nut 5/16	Assembly	2	
17	YR40120000100	Filter barrel cover SD-120H-ALL-06	PC	1	
16	YR10120400000	Fastener of filter tank SD-120H-ALL-04	Silical gel	1	
15	YR50708000200	Filter SAL-700/800G silical gel fastener	Assembly	1	Wearing part
14	BH70640000150	Pipe heater 6KW 3φ400V	Assembly	1	
13	BH70440000150	Pipe heater 4KW 3φ400V	Assembly	1	
12	BM30042000250	Shini blower RB-420	Assembly	1	
11	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
10	BM30031000150	Shini blower RB-310	Assembly	1	
9	YM40211000100	Ruijing blower 2HB110H06(0.2KW)	Assembly	1	
8	BE90342500050	Thermocouple STM (probe length 13 wire length 2.5m)MY13	Assembly	1	
7	BW88080000020	Cooler	Assembly	2	
6	YR40120300000	3-in-1 dust-proof plastic screen 6RM120-30(12-12)	plastic	1	
5	SBU-20-38S-V-ALL	Shut-off suction box 24 VAC(IVERD)	Assembly	1	
4	SCD-230U/120H-G-ALL	Honeycomb rotor	Assembly	1	
3	YW90120700000	Aluminum cooler SD-40H-ALL-28(Ver.01)black	Assembly	2	
2	YM60121206400	Exhaust fan 12-12CM/24VAC/50/60HZ With plastic net	Assembly	1	
1	YE80153100100	15W Motor speed US315C (zhongdalide)	Assembly	1	

序号 代号 名称 材料 数量 备注

				制图	版号	标题	图号	比例	1:15	数量	1
				设计	核准	SCD-160U/120H 除湿干燥送料组合		⊕		材质	
				校对		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求			
				审核				物料号			
标记	更改前	更改后	更改人	日期	审核	日期					

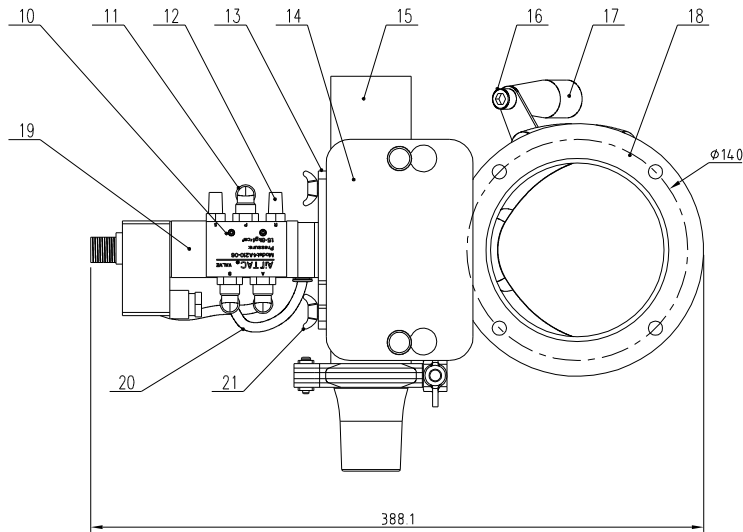
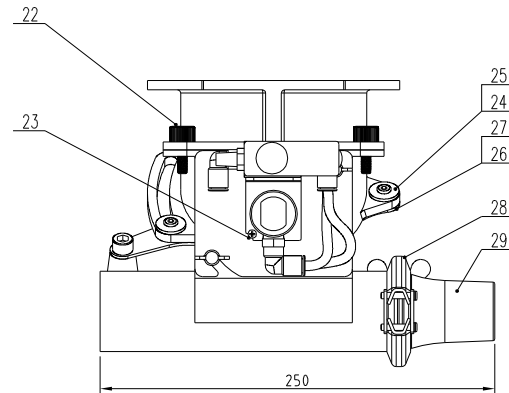
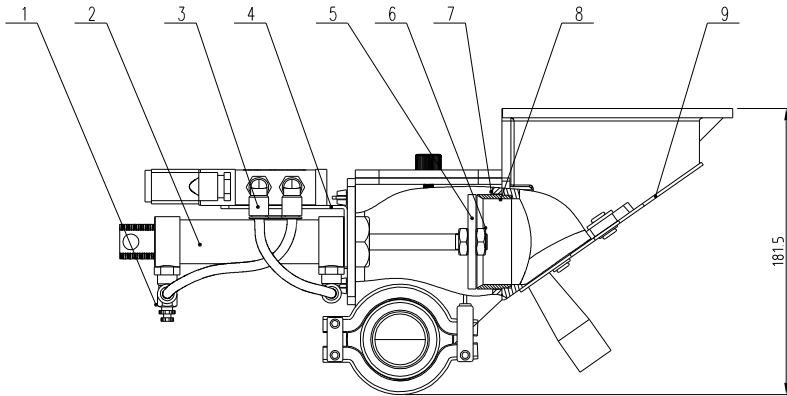


35	SD-120H-B-08	2" Upper and lower cover flange 1/4" PT		1	
34	YW11062700000	Bearing 627	Assembly	1	
33	YW66061300000	Flat washer A grade GB/T97.1 616 6x12x1.6-Longzine		3	
32	YW65006000100	Standard spring washer GB/T93 6-Longzine		3	
31	YW61066500000	Inner hexagon cylindrical screw GB/T170.1 M6x5-A2-70 (Full Tooth)		3	
30	SD-200H-B-05	Fixed plate for gear motor	6061	1	
29	SD-200H-B-04	Positioning pipe 40mm	6061	3	
28	BH33702300010	Fixed shaft SD-700H-B-23	SUS201	1	
27	SD-120H-B-01	1.5" Air pipe flange	SUS201	3	
26	YR90001500200	1.5" Flange washer	white silica gel	3	
25	YW62051000100	Large cross socket flat head screw JIS1117 M5x10-Longzine		15	
24	YR90000200000	2.0" Flange washer	white silica gel	2	
23	SD-120H-B-02	2" Air pipe flange	SUS201	1	
22	YW68004500000	Inner hex flat end lock screw GB/T77 M6x5-Longzine		3	
21	YW08001000100	Synchronous belt pulley SD-120H-B-05	45#	1	
20	YW63044500000	Cross recessed pan head screw GB/T-818 M6x5-Longzine		2	
19	SD-400H-A-40	Belt regulator	Assembly	1	Borrowed
18	YM50315300100	Speed motor 3IK15RGN-C/3GN500K (zhongdalide)	Assembly	1	
17	BL04402200020	Micro switch fixed piece SD-40H-A-22	SUS201	1	
16	YW63040600000	Cross recessed pan head screw GB/T-818 M6x5-Longzine		3	
15	YW63032500000	Cross recessed pan head screw GB/T-818 M3x25-Longzine		2	
14	YE14511200000	Position limit switch YBLXW-5/1G2	Assembly	1	
13	YR40330900000	Microswitch box	ABS	1	
12	BH10533000010	Double head screw SD-40H-B-07	SUS200	3	
11	YW66163000000	Flat washer A grade GB/T97.1 16-Longzine		12	
10	YW01201800000	Spring SD-700H-B-07	70Mn	3	
9	YW64001600000	Hex nut GB/T6170 M16-Longzine		9	
8	YW61086500000	Inner hexagon cylindrical screw GB/T170.1 M8x65-12.9-Longzine		2	
7	BH10005003110	Honeycomb mount shaft	45	2	Borrowed
6	BA40012000110	Honeycomb upper cover SD-120H-B-03	AC4B	1	
5	YR10010000700	Silica gel Teflon upper gasket	Red silica gel + Teflon	1	
4	SD-120H-B-06	Honeycomb Ø220*200L	Full silica gel	1	
3	YR00203000000	Synchronous belt 20*300XL(perimeter 762)	Assembly	1	
2	YR10010000900	Silica gel Teflon lower gasket	Red silica gel + Teflon	1	
1	BA40012000210	Honeycomb lower cover SD-120H-B-04	AC4B	1	

Technical requirements
 1. Parts 2 and 5 are bonded with red silicone on one side and parts 1 and 6 are bonded with high-temperature resistant white silicone on the other side;
 Number 10 has a compression capacity of 15.

标题	SCD-230U/120H		图号	SCD-230U/120H-G-ALL		比例	数量	
	蜂巢转轮						材质	
SHINI			信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			表面要求		
物料号								

制图	版号	设计	核准	校对	审核	日期	日期
标记	更改前	更改后	更改人	日期	审核	日期	

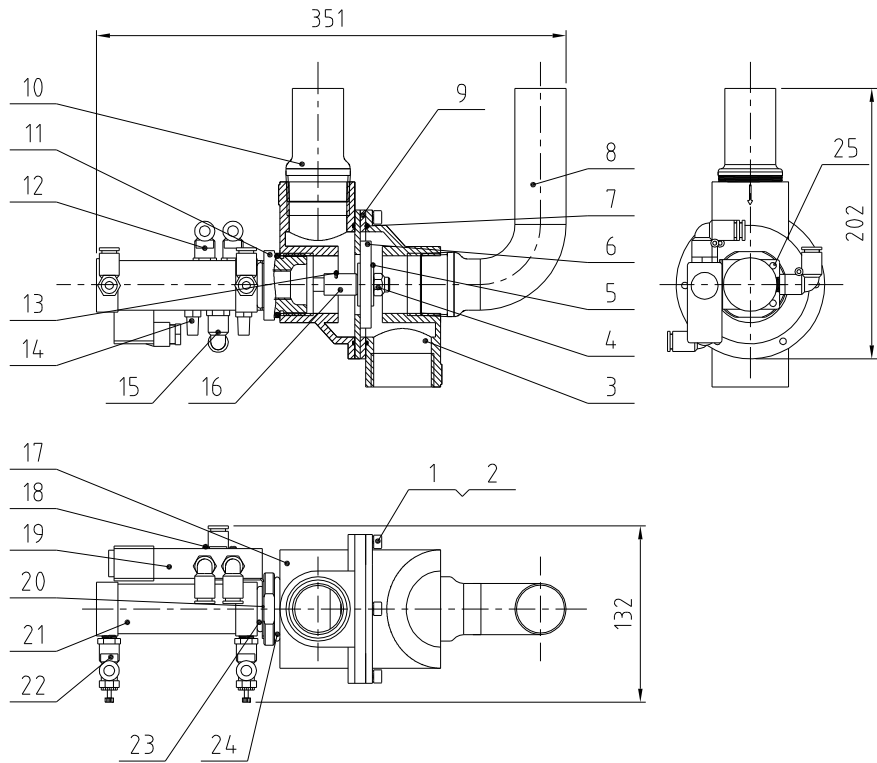


29	SBU-20-38S-V-11	1.5" Suction port	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big flat head screw D17 M6x16		2	
26	YW6304.15000000	Flat washer 4 grade M6x15mm-Longzine		2	
25	YW660819000000	Flat washer 6x19x2.0 Longzine		2	
24	YW61101300200	Flat head hexagonal clamp nut M6x10 M2x15		2	
23	YW630306000000	Cross recessed pan head screw Q17-Q23 M6x6		1	
22	YW696161000000	Hand screw M6*16*16		2	
21	YW690615000000	Butterfly bolt Q17-Q23 M6x15		2	
20	YR60620000100	Transparent tracks 15 (300 meters/roll)	PU pipe	0.4	
19	YE324.21600100	Solenoid valve 4V210-46/AC24V AirMC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Tool rotation lever handle	plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw Q17x1 M6x6		1	
15	SBU-20-38S-V-07	shut-off	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight-glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW80081800100	L type screw connector M1.8-01 1/8-06	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw Q17-Q23 M6x6		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH32160380010	Shut-off part SBU-100-38S-14-09	SUS201	1	
7	YW610616000000	Inner hexagon cylindrical head screw M6x16-0.8(16)		4	
6	YW64.1012500000	Anti-loosening nut M10L 55(1mm tooth)		1	
5	SBU-20-38S-V-13	diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixing block	SUS201	1	
3	YW80061800200	L screw connector M1.8-01 1/8-06	Assembly	3	
2	YE312550000000	Cylinder M6L25*60-CA-PT(灰动)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector 6.5x1.8-06	Assembly	1	
序号	代号	名称	材质	数量	备注

Technical requirements:

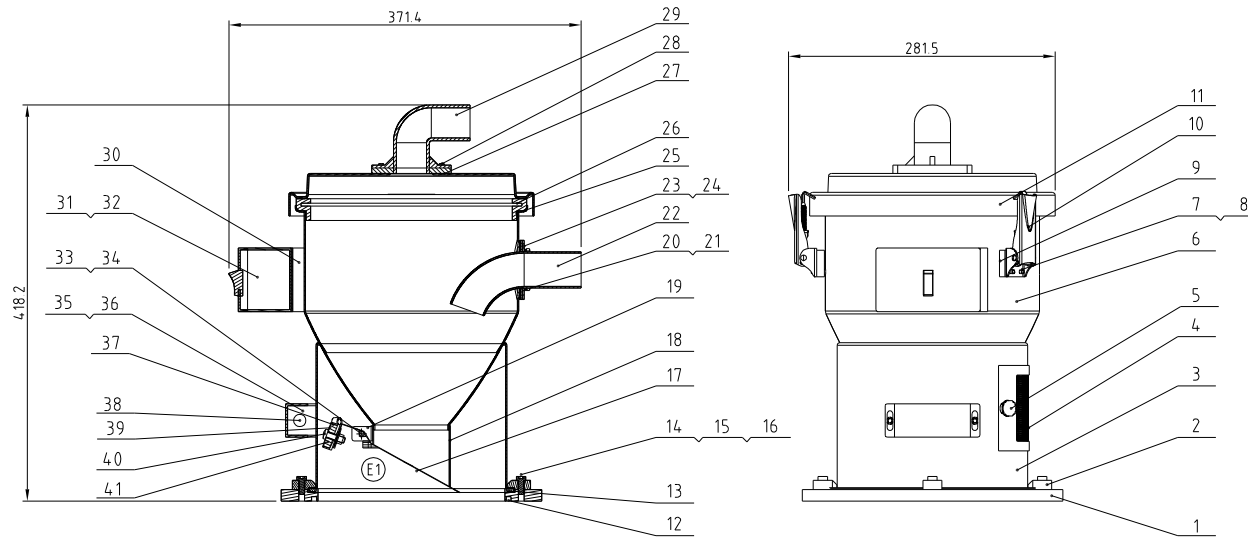
1. Leave a gap of 0.5mm between the cutting port and the membrane;
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use.

					制图		版号		标题	SBU-20-38S-V	图号	SBU-20-38S-V-ALL	比例		数量	
					设计		核准		裁料式吸料盒							材质
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核		日期					物料号				



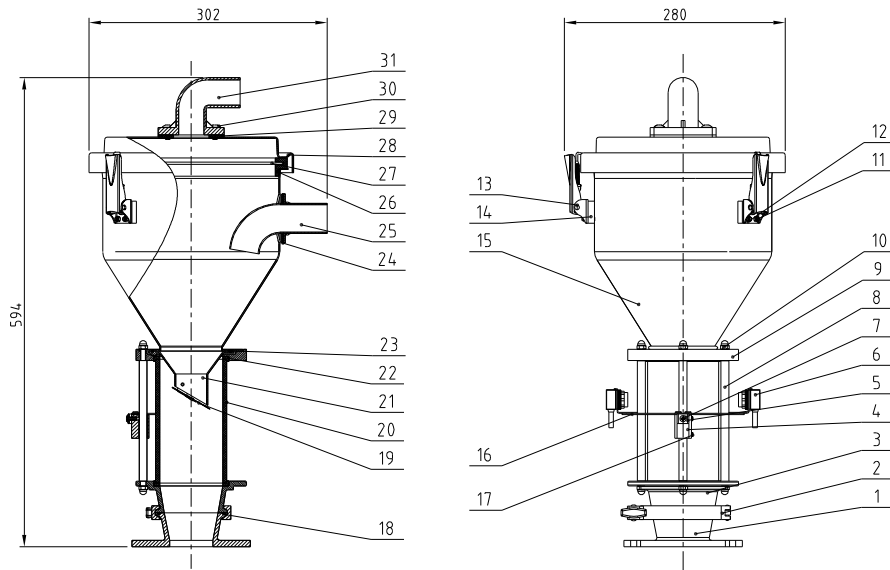
25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm plastic covered (has mould)	Assembly	1	
5	YW66103200000	Flat washer A grade GB/T96 10(10 5x30x2 5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
序号	代号	名称	材料	数量	备注

					制图	版号	SCD-230U/120H		比例	数量	
					设计	核准	三通膜片阀				材质
					校对		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期			20170206	物料号	



41	BL21000600120	Magnet lid	SUS201	1	Borrowed
40	YW63062000000	Cross recessed pan head screw GB/T-818 M6x20-Longzine		1	
39	YW90257700000	Permanent piece φ25-φ7×7	Permanent magnet	1	
38	YE15123000400	reed switch BNT2-30BL/L Length 80mm±2% without crystal connector		1	
37	BH12000600010	Magnet set	H58	1	Borrowed
36	YW63061000000	Cross recessed pan head screw GB/T-818 M6×10 Longzine		2	
35	YR40000601100	Sensor shell	ABS	1	Borrowed
34	YW63034000000	Cross recessed pan head screw GB/T-818 M3x40-Longzine		1	
33	YW64000300000	Lock nut M3		1	
32	YW63040600000	Cross recessed pan head screw M4×6GB/T818 Longzine		2	
31	YR40010000200	Control box	ABS	1	Borrowed
30		Control box base	SUS201	1	Borrowed
29	BW20001500010	Air suction pipe	YL12	1	Borrowed
28	YW62051500000	Cross socket flat-head screw JIS1111 M5x6 Longzine		4	
27	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
26	BL21000600620	Filter screen	SUS201	1	Borrowed
25	YR10000300100	Hopper fastener	Rubber	1	Wearing part
24	YR10061200000	Pipe inlet fastener	Rubber	1	Borrowed Wearing part
23	BL20036000320	15° Material inlet pipe fixed piece	SUS201	1	Borrowed
22	BL32000600020	Material inlet pipe	SUS201	1	Borrowed
21	YW66040800000	Flat washer A grade GB/T197.1 4L 5X9X0.8L-Longzine		4	
20	YW64040700100	Non-metal insert hexagon nut GB/T1889 IM4		4	
19	BL21000601120	Discharging plate fixed base	SUS201	1	Borrowed
18	BL21000600720	Discharge port	SUS201	1	Borrowed
17	BL21000602320	Discharging plate	SUS201	1	Borrowed
16	YW66061300000	Flat washer A grade GB/T197.1 6-Longzine		8	
15	YW65006000000	Standard spring washer GB/T193 6-Longzine		8	
14	YW61062000300	Inner hexagon cylinder screw GB/T170 M6x20-12.9-Longzine		6	
13		Base forced tight	EVA300	1	
12	YR20205500000	O-type seal ring inner dia. φ200×5.5	Rubber	1	Wearing part
11		Hopper cover	SUS201	1	
10	YW02003000400	Adjustable snap hook SAL-6U-A-35	Assembly	3	
9	YR40000600800	Snap hook block SAL-6U	ABS	3	
8	YW66040800000	Flat washer A grade GB/T197.1 4L 5X9X0.8L-Longzine		10	
7	YW64040700100	Non-metal insert hexagon nut GB/T1889 IM4		10	
6		Material storage tank	SUS304	1	
5	YR40061500000	Star knob	Assembly	2	Borrowed
4	YR40000601000	Vent window	ABS	1	Borrowed
3	BL27000601320	Hopper fixed base	SUS304	1	Borrowed
2	YW20000600500	Pressure block	YL112	4	Borrowed
1	YW20000600000	Base	YL112	1	Borrowed
序号	代号	名称	材质	数量	备注

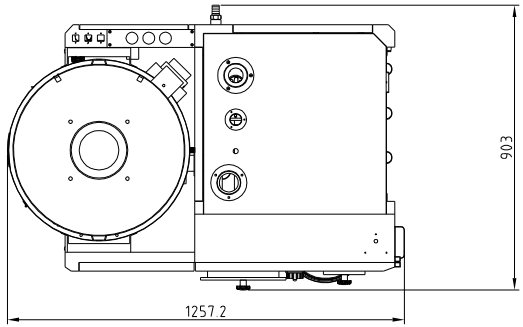
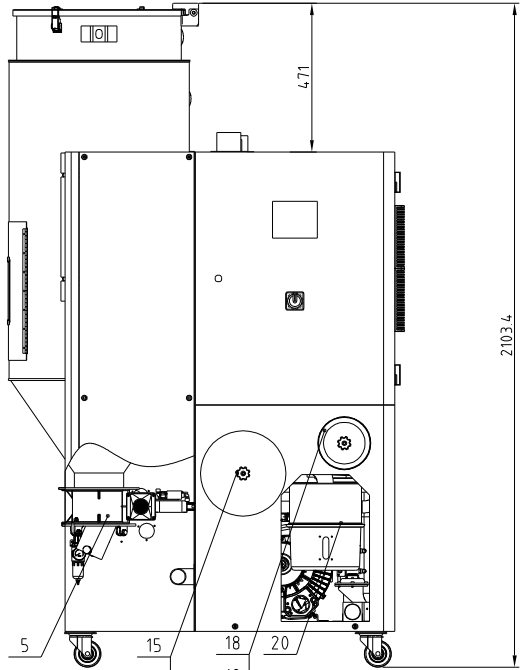
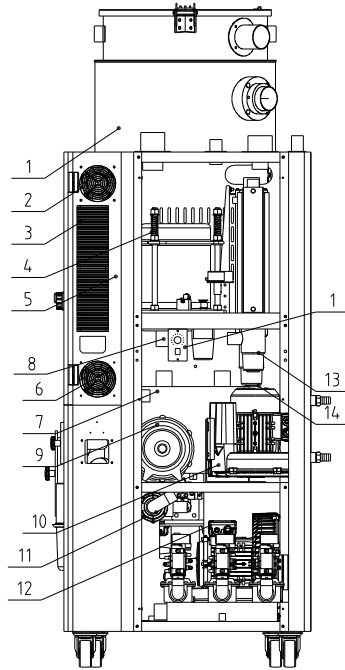
制图	版号	E	标题	SHR-6U	图号	SHR-6U-A-ALL	比例	1:5	数量	1
设计	核准		标题	装配图						
校对										
标记	更改前	更改后	更改人	日期	审核	日期	20091129	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		
								表面要求		
								物料号		



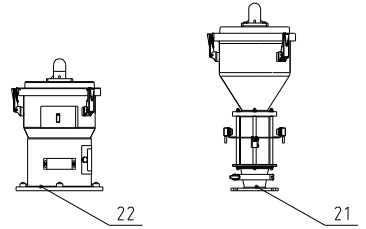
31	BW20001500010	Air suction pipe	YL112	1	
30	YW62051500000	Large cross socket flat head screw JIS1111 M5x16-Longzine		4	
29	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
28		Hopper cover	SUS304	1	Borrowed
27		Filter screen	SUS201	1	Borrowed
26	YR10000300100	Hopper fastener	Rubber	1	Wearing part
25		Pipe inlet	SUS201	1	Borrowed
24		Feed pipe tighten	Rubber	1	Borrowed Wearing part
23	YR20259800000	Rubber O-type seal ring 25x98	Rubber	1	Borrowed
22		Glass pipe fastener	Silica gel	2	Borrowed
21		Discharge port	Assembly	1	
20		Glass pipe	Glass	1	
19		Non-return piece	Assembly	1	Wearing part
18	YR20802600000	Rubber O-type seal ring 80 tinner diameter x 2.65	Rubber	1	Wearing part
17	YW68004500000	Inner hex flat end lock screw GB/T77 M4x5-Longzine		2	
16		Photosensor fixed piece	SPCC15	1	
15		Material storage tank	SUS304	1	
14	YR40000600300	Snap hook block	ABS	3	
13	YW02003000400	Snap hook	Assembly	3	
12	YW66041000000	Flat washer A grade GB/T97.1(4.5x9x0.8)-Longzine		8	
11	YW64040700100	Non-metal insert hexagon nut GB/T889.1 M4		8	
10	YW64006000100	Hexagonal nut GB/T923 M6-A2-70(SUS)		6	
9		Glass pipe upper flange	YL112	1	
8		Flange connecting rod	Q235A	3	
7	YW63041200100	Cross recessed pan head screw GB/T-818 M4x12-Longzine		3	
6	YE15143900000	Photosensor FOTEK T18-3MN-PE	Assembly	1 pair	
5		Photosensor pressing block	SUS201	1	
4		Photosensor fixed base	YL112	1	
3		Glass pipe lower flange	YL112	1	
2	YW07000300000	3" Stainless steel clamp	SUS202	1	
1		Mounting flange	YL112	1	
序号	代号	名称	材质	数量	备注

Technical requirements
1. Main performance parameters:
a. The storage hopper has a capacity of 6L.

制图	版号	F	标题	SVH-6L	图号	SVH-6L-ALL	比例	1:6	数量	1
设计	核准		电眼料斗				⊕	材质	组件	
校对							表面要求			
标记	更改前	更改后	更改人	日期	审核	日期	物料号			
						20130112	信易电器机械股份有限公司 Shini Plastics Technology, Inc.			



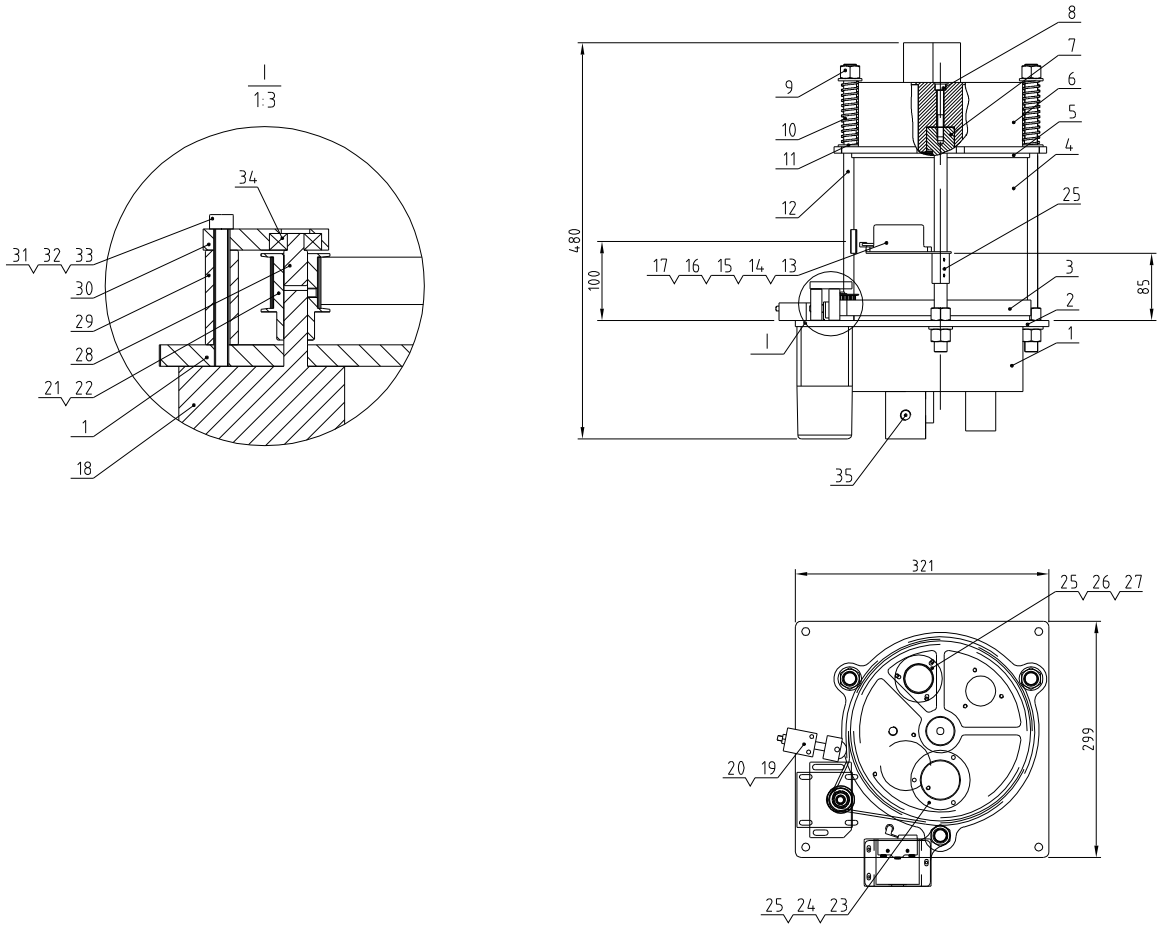
Regenerative blower power	Drying blower power	Regenerative heater power	Dehumidifying air quantity	Ver.
0.18KW	0.75KW	4KW	120m ³ /hr	Ver.G
Interface size of cooling water inlet and outlet pipe		Cooling water pressure	Heat insulated hopper capacity	Cooling water temp.
Pagoda connector 3/4-Ø23		3~5Kg	230L	Normal temp



22	BY20012004350	Euro single vacuum hopper SHR-12U4PIN	Assembly	1	
21	BY2000124.0150	Standard single photosensor hopper receiver SVH-12U4PIN	Assembly	1	
20	YR50127000000	Filter ADC1 ext. 126x inner 70x H254mm	Assembly	1	Wearing part
19	YR50128300000	Filter ADC18 fastener rubber	Assembly	1	Wearing part
18	YW09675100000	Small box nut 5/16	Assembly	2	
17	YR4.0120000100	Filter barrel cover SD-120H-ALL-06	PC	1	
16	YR101204.00000	Fastener of filter tank SD-120H-ALL-04	Silical gel	1	
15	YR50708000200	Filter SAL-700/800G silical gel fastener	Assembly	1	Wearing part
14	BH7064.0000150	Pipe heater 6KW 3Ø400V	Assembly	1	
13	BH704.4.0006150	Pipe heater 4KW 3Ø400V	Assembly	1	
12	BM3004.2000250	Shini blower RB-420	Assembly	1	
11	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
10	BM3003.1000150	Shini blower RB-310	Assembly	1	
9	YM4.0211000100	Ruijing blower 2HB110H06(0.2KW)	Assembly	1	
8	BE9034.2500050	Thermocouple STM (probe length 13 wire length 25m)Mx13	Assembly	1	
7	BW88080000020	Cooler	Assembly	2	
6	YR4.01203000000	3-m-1 dust-proof plastic screen 6RM120-30(12-12)	Silical gel	1	
5	SBU-160-38S-V-A-ALL	Shut-off suction box	Assembly	1	
4	SCD-230U/120H-G-ALL	Honeycomb rotor	Assembly	1	
3	YW90120700000	Aluminum cooler SD-40H-ALL-28(Ver.0)black	Assembly	2	
2	YM601212064.00	Exhaust fan 12-12CM72LVAC/750/60HZ with plastic net	Assembly	1	
1	YE80153100100	15W Motor speed US315C (zhongdaide)	Assembly	1	
序号	代号	名称	材料	数量	备注

标题	SCD-230U/120H 除湿干燥送料组合		图号	比例	数量
制图	设计	校核	审核	表面要求	物料号
版号	核准	日期	日期		
标记	更改前	更改后	更改人	日期	日期

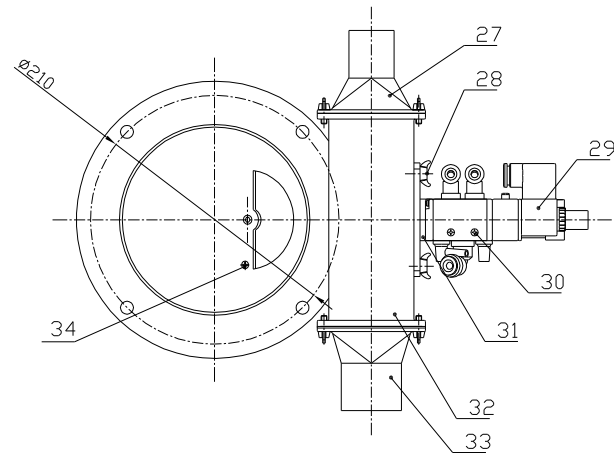
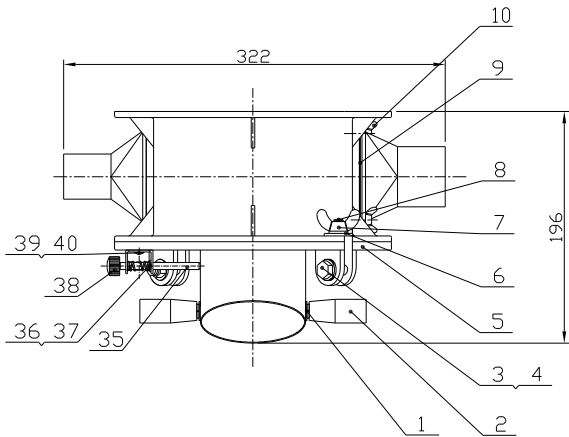
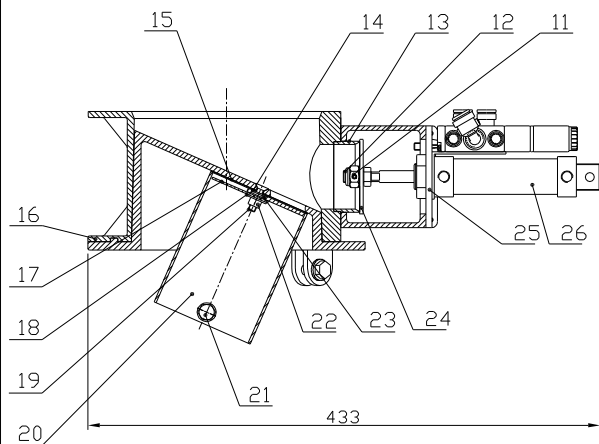




35	SD-120H-B-08	2" Upper and lower cover flange 1/4" PT		1	
34	YW11062700000	Bearing 627	Assembly	1	
33	YW66061300000	Flat washer A grade GB/T97.1 616 6x12x1.6-Longzine		3	
32	YW65006000100	Standard spring washer GB/T93 6-Longzine		3	
31	YW61066500000	Inner hexagon cylindrical screw GB/T170.1 M6x5-A2-70 (Full Tooth)		3	
30	SD-200H-B-05	Fixed plate for gear motor	6061	1	
29	SD-200H-B-04	Positioning pipe 40mm	6061	3	
28	BH33702300010	Fixed shaft SD-700H-B-23	SUS201	1	
27	SD-120H-B-01	1.5" Air pipe flange	SUS201	3	
26	YR90001500200	1.5" Flange washer	white silica gel	3	
25	YW62051000100	Large cross socket flat head screw JIS1117 M5x10-Longzine		15	
24	YR90000200000	2.0" Flange washer	white silica gel	2	
23	SD-120H-B-02	2" Air pipe flange	SUS201	1	
22	YW68004500000	Inner hex flat end lock screw GB/T77 M4x5-Longzine		3	
21	YW08001000100	Synchronous belt pulley SD-120H-B-05	45#	1	
20	YW63044500000	Cross recessed pan head screw GB/T-818 M4x5-Longzine		2	
19	SD-400H-A-40	Belt regulator	Assembly	1	Borrowed
18	YM50315300100	Speed motor 3IK15RGN-C/30N500K (zhongdalide)	Assembly	1	
17	BL04402200020	Micro switch fixed piece SD-40H-A-22	SUS201	1	
16	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		3	
15	YW63032500000	Cross recessed pan head screw GB/T-818 M3x25-Longzine		2	
14	YE14511200000	Position limit switch YBLXW-5/1G2	Assembly	1	
13	YR40330900000	Microswitch box	ABS	1	
12	BH10533000010	Double head screw SD-40H-B-07	SUS200	3	
11	YW66163000000	Flat washer A grade GB/T97.1 16-Longzine		12	
10	YW01201800000	Spring SD-700H-B-07	70Mn	3	
9	YW64001600000	Hex nut GB/T6170 M16-Longzine		9	
8	YW61086500000	Inner hexagon cylindrical screw GB/T170.1 M8x65-12.9-Longzine		2	
7	BH10005003110	Honeycomb mount shaft	45	2	Borrowed
6	BA40012000110	Honeycomb upper cover SD-120H-B-03	AC4B	1	
5	YR10010000700	Silica gel Teflon upper gasket	Red silica gel + Teflon	1	
4	SD-120H-B-06	Honeycomb Ø220*200L	Full silica gel	1	
3	YR00203000000	Synchronous belt 20*300XL(perimeter 762)	Assembly	1	
2	YR10010000900	Silica gel Teflon lower gasket	Red silica gel + Teflon	1	
1	BA40012000210	Honeycomb lower cover SD-120H-B-04	AC4B	1	

Technical requirements
 1. Parts 2 and 5 are bonded with red silicone on one side and parts 1 and 6 are bonded with high-temperature resistant white silicone on the other side;
 Number 10 has a compression capacity of 15.

标题	SCD-230U/120H	图号	SCD-230U/120H-G-ALL	比例	数量
	蜂巢转轮			1:1	材质
SHINI 信易电热机械股份有限公司			表面要求		
Shini Plastics Technologies, Inc.			物料号		
制图		版号			
设计		核准			
校对					
审核					
标记	更改前	更改后	更改人	日期	日期

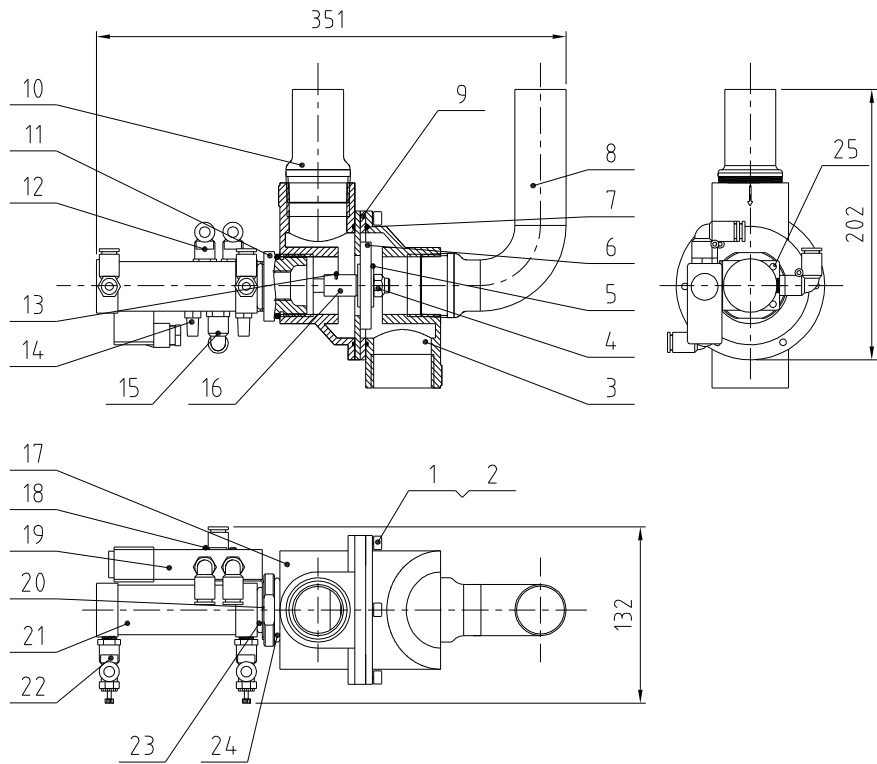


Technical requirements:
1. Leave a gap of 0.5mm between the discharge port body and the discharge port sleeve;

40	YW62040500000	Large cross socket flat head screw JIS1111 M4x5-Longzine		2	
39	SBU-160-38S-V-A-13	Positioning pin fixed base	SUS201	1	
38	YW69461600000	Hand screw M4x6x16		1	
37	YW66000500000	E-type washer E5		1	
36	SBU-160-38S-V-A-14	Spring	65Mn	1	
35	SBU-160-38S-V-A-15	Pin	Q235	1	
34	YW69042000200	Cross socket pan head assembly screw GB/T 9076 4-M4x20-Longzine		1	
33	SBU-160-50S-V-A-01	Suction port	YL112	1	Borrowed
32	SBU-160-38S-V-A-03	Shut-off	YL112	1	
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2 0	1	
30	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V Air TAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-38S-V-A-05	Suction port	YL112	1	
26	YE31255000000	AIRTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	
24	SBU-160-38S-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T97.1 6(6.4x12x16)-A2-70(SUS)		1	
22	YW64060401000	l-type all metal hex lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hexagon screw bolt GB/T5781 M8x16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	
19	YW61062500500	Inner hexagon countersunk head screw GB/T70.3 M6x25-A2-70(SUS)		1	
18	YW66061800000	Flat washer A grade GB/T96.16-Longzine		1	
17	SBU-160-38S-V-A-17	Washer in the hopper	SUS201	1	
16	SBU-160-38S-V-A-01	Collective barrel	YL112	1	
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	
14	YW66061300000	Flat washer A grade GB/T97.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	
12	BH10160009710	Anti-loose nut M10x125(M4 lock hole)SBU-160-38S-V-A-21Assembly		1	
11	YW68004500000	Inner hex flat end lock screw GB/T177 M4x5-Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098-M5x15		4	
9	SBU-160-38S-V-A-07	Air supplement fender	SUS201	1	
8	YW09051600100	Star screw 5/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly nut 5/16"		2	
6	YW66081900000	Flat washer 8x19x2.0 Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port body	YL112	1	
4	YW64080600000	Hex. nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hexagon screw bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW06000100000	Blade rotating rod/stationary rod handle	Plastic	2	
1	YW66081900000	Flat washer 8x19x2.0 Longzine		2	

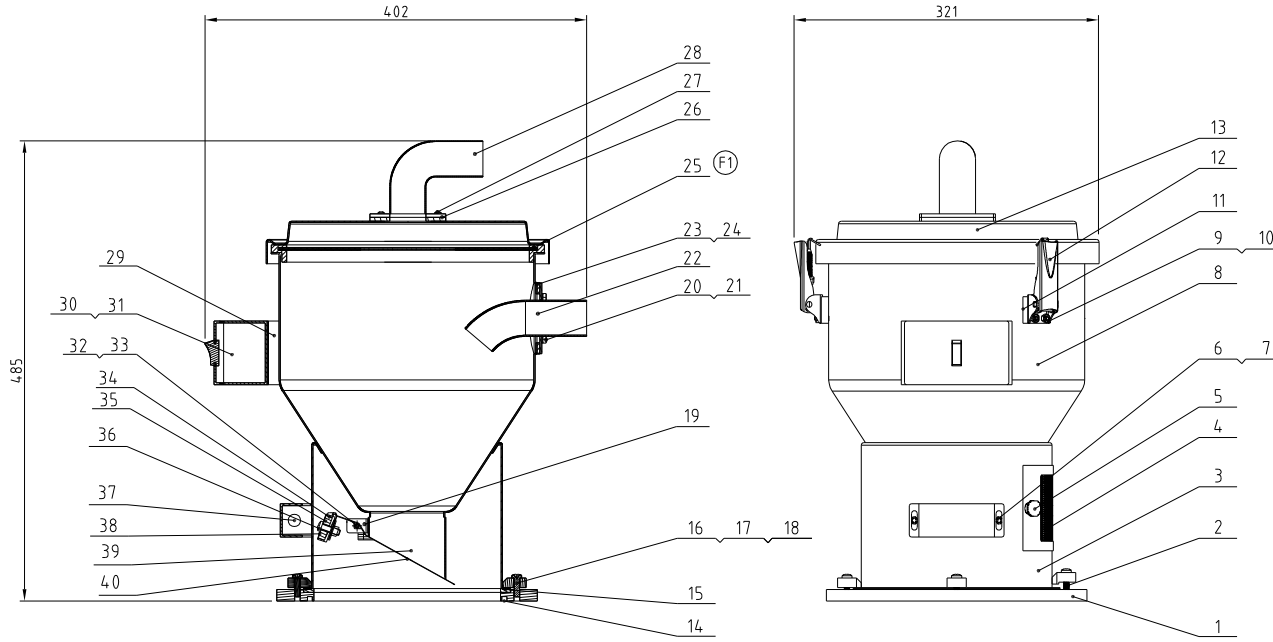
序号	代号	名称	材质	数量	备注
标题	SBU-160-38S-V	图号	SBU-160-38S-V-A-ALL	比例	数量
	截料式吸料盒			材质	
		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求	物料号	

制图	版号	设计	核	校	准	日期	日期
标记	更改前	更改后	更改人	日期	审核	日期	



25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm plastic covered (has mould)	Assembly	1	
5	YW66103200000	Flat washer A grade GB/T96 10(10 5x30x2 5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
序号	代号	名称	材料	数量	备注

					制图	版号	SCD-230U/120H		SCD-230U/120H-D-ALL		比例	数量
					设计	核准	三通膜片阀					材质
					校对						表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	20170206	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号		

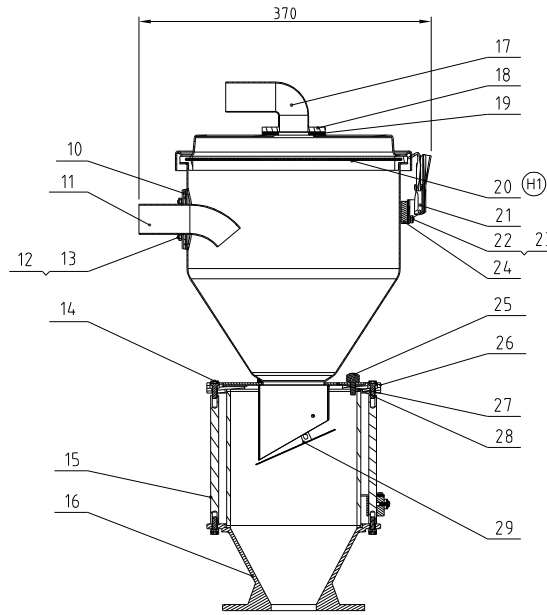
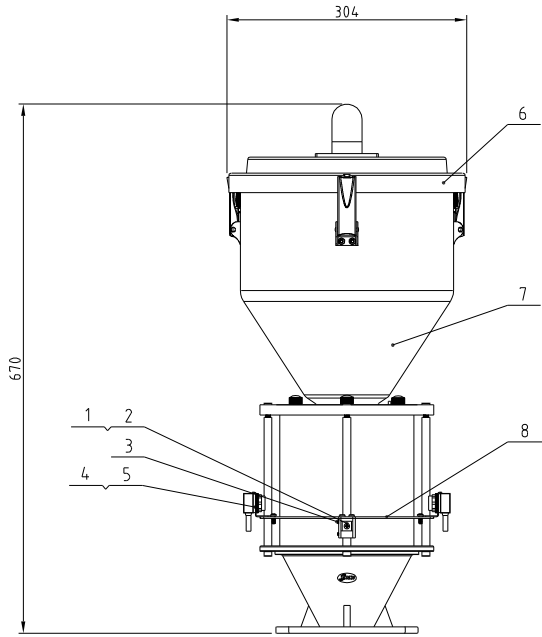


40	BL21000602320	Discharging plate	SUS201	1	Borrowed
39	BL21001210220	Discharge port	SUS201	1	Borrowed
38	BH12000600010	Magnetic sleeve	H58	1	Borrowed
37	YE15123000400	Reed switch BN12-30BLA/Length 80mm2LV without crystal connector		1	
36	YW90257700000	Permanent magnet $\phi 25 \times \phi 7 \times 7$	Permanent magnet	1	
35	YW63062000000	Cross recessed pan head screw GB/T-818 M6x20-Longzine		1	
34	BL21000600120	Magnetic cover	SUS201	1	Borrowed
33	YW63034000000	Cross recessed pan head screw GB/T-818 M3x40-Longzine		1	
32	YW64000300000	Lock nut M3		1	
31	YW63040600000	Cross recessed pan head screw M4x6GB/T818 Longzine		2	
30	YR40010000200	Control box	ABS	1	Borrowed
29		Control box base	SUS201	1	Borrowed
28	BW20001500010	Air suction pipe	YL12	1	Borrowed
27	YW62051500000	Large cross socket flat head screw JIS1111 M5x16 Longzine		4	
26	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
25	YR10121200300	Rubber coated sieve mesh	Assembly	1	
24	YR10000600300	Material inlet pipe seal	Rubber	1	Borrowed Wearing part
23	BL20036000320	Material inlet pipe fixed piece	SUS201	1	Borrowed
22	BL32000600020	Material inlet pipe	SUS201	1	Borrowed
21	YW66040800000	Flat washer A grade GB/T97.1 $\phi 16.5 \times 9 \times 0.8$ Longzine		4	
20	YW64040700100	Non-metal insert hexagon nut GB/T889 IM4		4	
19	BL21000601120	Discharging plate fixed base	SUS201	1	Borrowed
18	YW66061300000	Flat washer A grade GB/T97.1 6-Longzine		8	
17	YW65060600000	Standard spring washer GB/T93 6-Longzine		8	
16	YW61062000300	inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
15		Base forced tight	EVA 3 0	1	
14	YR20205500000	O-type seal ring inner $\phi 6 \times 2.00 \times 5$	Rubber	1	Wearing part
13	BL21001200220	Hopper cover	SUS201	1	
12	YW02003000400	Adjustable snap hook SAL-6U-A-35	Assembly	3	
11	YR40000600800	Snap hook block SAL-6U	ABS	3	
10	YW66040800000	Flat washer A grade GB/T97.1 $\phi 16.5 \times 9 \times 0.8$ Longzine		10	
9	YW64040700100	Non-metal insert hexagon nut GB/T889 IM4		10	
8		Material storage tank	SUS304	1	
7	YW63061000000	Cross recessed pan head screw GB/T-818 M6x10 Longzine		2	
6	YR40000601100	Sensor shell	ABS	1	Borrowed
5	YR40061500000	Star handle	Assembly	2	Borrowed
4	YR40000601000	Vent window	ABS	1	Borrowed
3	BL27000601320	Hopper fixed base	SUS304	1	Borrowed
2	YW20000600500	Pressing block	YL112	4	Borrowed
1	YW20000600000	Base	YL112	1	Borrowed

序号	代号	名称	材质	数量	备注
		标题	SHR-12U	图号	SHR-12U-A-ALL
			装配图		
				比例	1:5
				数量	1
				材质	组件
				表面要求	
				物料号	

制图	版号	G	标题	SHR-12U	图号	SHR-12U-A-ALL	比例	1:5	数量	1
设计	核准			装配图						
校对										
审核										
标记	更改前	更改后	更改人	日期	审核	日期	20091129			

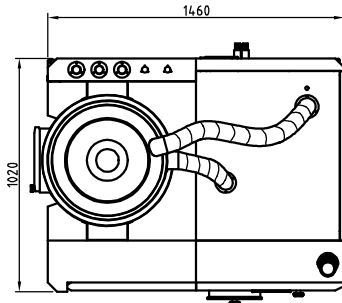
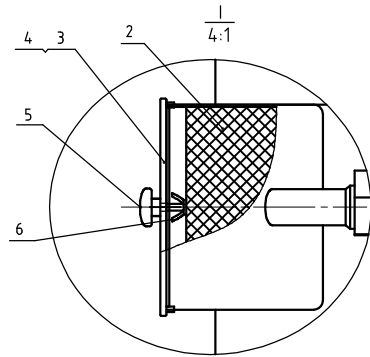
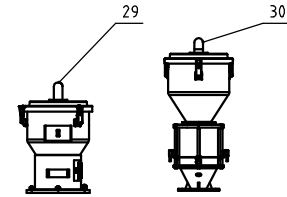
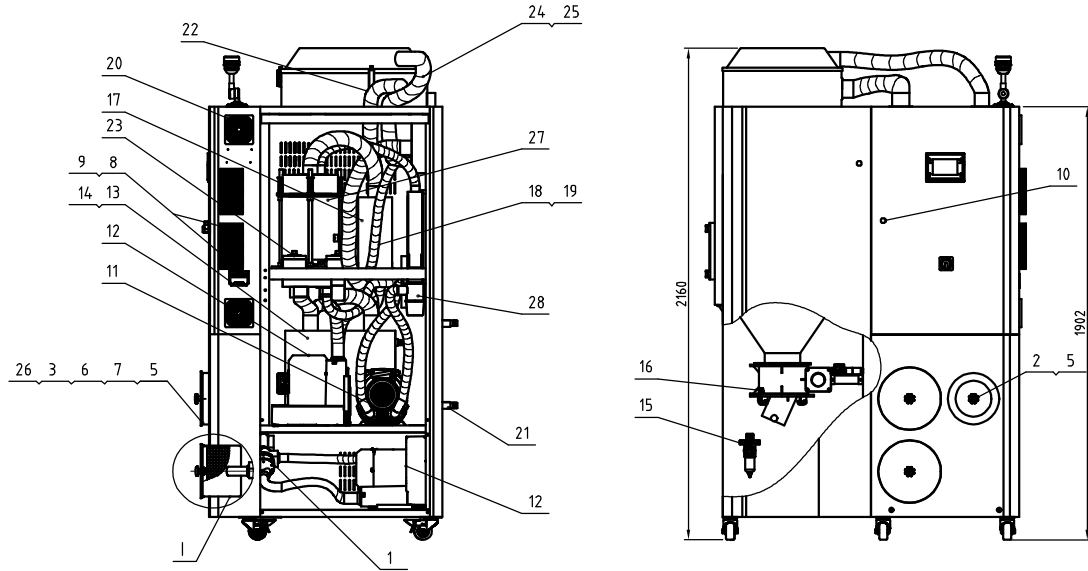




29		Non-return piece	SUS201	1	
28	YW70171700000	Glass pipe $\phi 170 \times \phi 160 \times 170$	Glass	1	Wearing part
27	YR10001200100	Glass pipe fastener	silical gel	2	Wearing part
26	BW22121000110	Glass pipe upper flange	YL112	1	
25	YW69621600000	Hand screw M6x15		3	
24	YR40000600800	Snap hook pressure block	ABS	3	Borrowed
23	YW66040800000	Flat washer A grade GB/T19714 Longzine		12	
22	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		12	
21	YW02003000400	Adjustable snap hook	Assembly	3	Borrowed
20	YR10121200300	Rubber coated sieve mesh	Assembly	1	Borrowed
19	YR10000000200	Air suction pipe tighten	Rubber	1	Wearing part
18	YW62051500000	Large cross socket flat head screw JIS1111 M5x16 Longzine		4	
17	BW20001500010	Air suction pipe	YL12	1	Borrowed
16	BW32001200210	Glass pipe lower flange	YL112	1	
15	BH10101600110	Flange connecting rod	Q235A	4	
14	YW61061601200	Inner hex. column head screw GB/T 70.1M6x16 Longzine		8	
13	YW66040800000	Flat washer A grade GB/T19714 Longzine		4	
12	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		4	
11	BL32000600020	Material inlet pipe	SUS201	1	Borrowed
10	YR10000600300	Material inlet pipe seal	Rubber	1	Borrowed Wearing part
9					
8	BL21001200120	Photosensor fixed piece	SUS201	1	
7		Material storage tank	Assembly	1	
6	BL21120700320	Hopper cover	SUS304	1	Borrowed
5	BL90001000120	Photosensor fixed base	YL12	1	Borrowed
4	YE15143900000	Photosensor FOTEK T18-3MN-PE	Assembly	1 pair	
3	YW68004500000	Inner hex flat end lock screw GB/T 77M4x5 Longzine		2	
2	YW31616200000	Photosensor pressing block	SUS201	1	Borrowed
1	YW63041200100	Cross recessed pan head screw M4x12GB/T1818 Longzine		4	
序号	代号	名称	材质	数量	备注

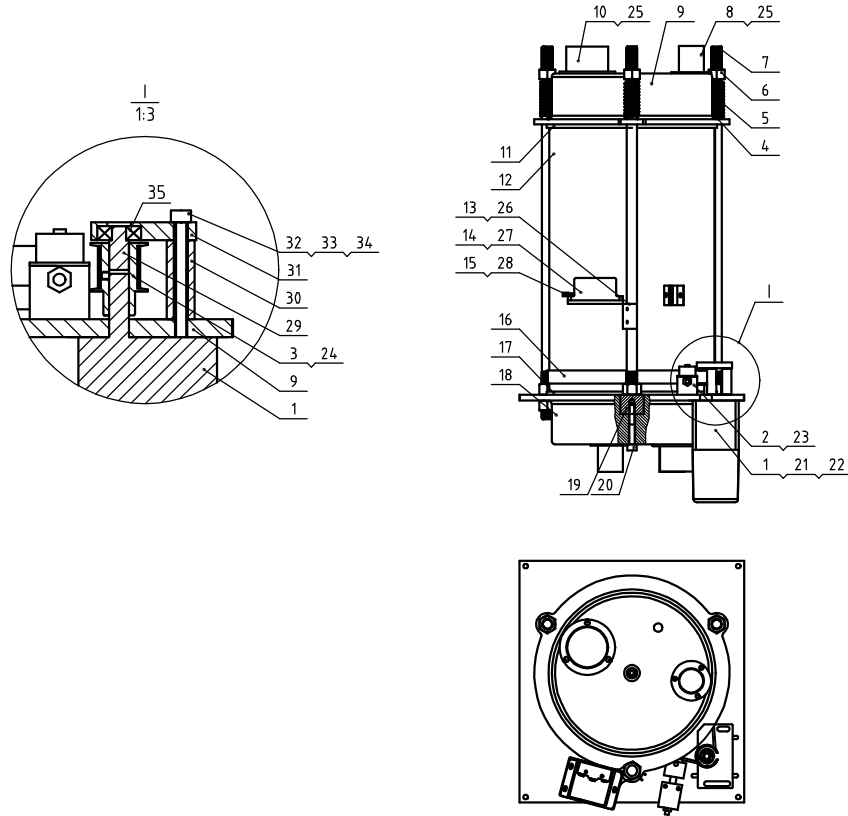
标记	更改前	更改后	更改人	日期	制图	版号	H	标题	图号	比例	1:6	数量	1
					设计	核		SVH-12L 电眼料斗	SVH-12L-A-ALL				
					校对	准		 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求			
					审核		日期		20211213		物料号		

Conveying blower power	Regen. blower power	Drying blower power	Regen. heater power	Drying heater power	Dehumidifying air quantity	Insulated hopper capacity	Model version
1.5KW	0.4KW	1.5KW	4KW	12KW	200m ³ /hr	300L	Ver.G



30	BY20001240150	Standard single photosensor hopper receiver SHN-12L10P	Assembly	1	
29	BY20012004350	Euro vacuum hopper receiver SHR-12U4P80	Assembly	1	
28	BH70150400050	Pipe heater 4KW 3φ230V/400V shared	Assembly	1	
27	SD-200H-B-ALL	Honeycomb roller	Assembly	1	
26	YR50203000100	Filter ISD-200/300	Assembly	1	
25	YW02000300000	Stainless steel pipe clamp 3"	ASSEMBLY	8	
24	YW72253600000	Heat resistane air pipe 25"	Assembly	4	
23	BH90115000050	EGO assembly	Assembly	2	
22	BW72929500010	Heat insulated heat resistant air pipe φ92X95	Assembly	1	
21	BH12223400010	Copper insert M23x3/4"	H62	2	
20	YM60121206400	Exhaust fan 12x12	Assembly	1	
19	YW02000200000	Stainless steel pipe clamp 2"	ASSEMBLY	12	
18	YW72153600000	Heat resistane air pipe 15"	Assembly	6	
17	BH70124000550	Pipe heater 12KW SCD-300U/200H-B-0L-3φ230/400V		1	
16	SBU-160-3BS-V-A-ALL	Euro shut-off suction box	Assembly	1	
15	YE30200020000	Filter regulating valve (AFR-2000)	Assembly	1	
14	BL03154040120	Cooler ISD-150/200H	Assembly	1	
13	BW88152000020	Cooler ISD-150/200H	Assembly	1	
12	BM30042000050	Shini blower RB-420(2HP)	Assembly	2	
11	BM30020500050	Shini blower RB-205(1/2HP)	Assembly	1	
10	YW00816100000	Door lock (HS&S-1)	Assembly	2	
9	YW90120700000	Alu. cooler STM-1207HT-A-Filter 0Black	AL6061	2	
8	YR40048500000	Shell RS485(SAL-700G-A-19)ver.0	ABS+PC	1	
7	YR10120400000	SD-120H-ALL-04-0 filter hopper fastener	silical gel	1	
6	YW69051600000	Butterfly nut 3/4"		2	
5	YW09675100000	Star nut 3/4"		3	
4	YR10708000100	Filter hopper fastener 700/800G	rubber	1	
3	BR90120500010	Filter hopper cover	PC	2	
2	YR50708000100	Filter (SAL700/800G)	Assembly	2	
1	SCD-230U/120H-D-ALL	Three-way diaphragm valve		1	

				制图	版号	标题	图号	比例	1:18	数量	1
				设计	核	SCD-300U/200H 吹化除湿干燥送料组合	SCD-300U/200H-ALL	表面要求	材料		
				校对	准						
标记	更改前	更改后	更改人	日期	审核	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号		



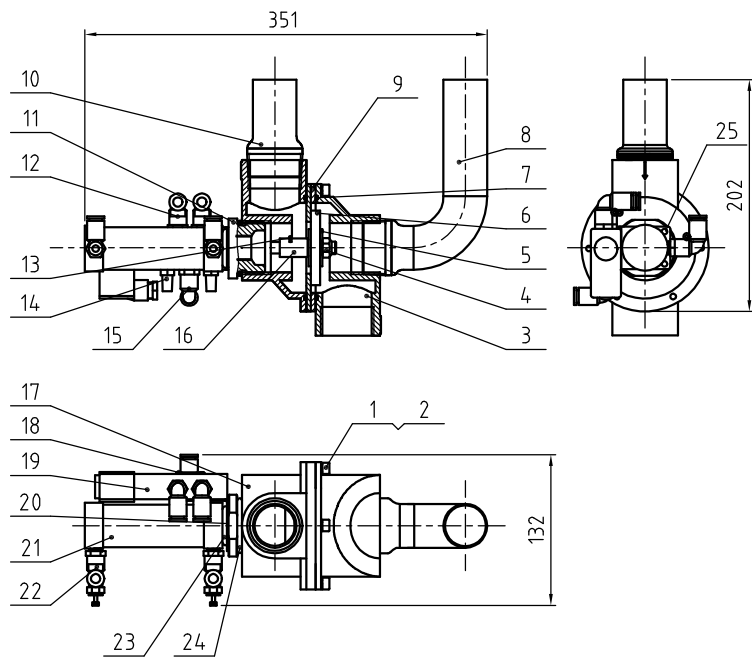
Tech. Req.:

- 1.The red silica gel side of the part No.11 should be bonded with part No.18 with high temp. silica gel, and the red silica gel side of the part No.17 should be bonded with part No.9 with high temp. silica gel.
- 2.The joints of No. 8, No. 10 and No. 11 and No. 18 are bonded high temp. silica gel to prevent air leakage;
- 3.Adjust the position of part No. 2 on site to make part No. 16 in tension;
- 4.The compression value of part No.5 is 15.

35	YW11062700000	Bearing 627	Assembly	1	
34	YW66061300000	Flat washer A grade GB/T9711 66 6x12x16-Longzine		3	
33	YW65006000100	Standard spring washer GB/T93 6-Longzine		3	
32	YW61066500000	Inner hex. cylindrical screw GB/T70.1M6x5-A2-70H4U thread		3	
31	SD-200H-B-05	Gear motor fixed plate	6061	1	
30	SD-200H-B-04	Positioning pipe 40mm	6061	3	
29	BH33702300010	Fixing shaft SD-700H-B-23	SUS201	1	
28	YW63032500000	Cross socket pan head screw GB/T-88 M6x5-Longzine		2	
27	YW63040600000	Cross socket pan head screw GB/T-88 M6x6-Longzine		3	
26	YW68004500000	Inner hex. flat end lock screw GB/T77 M4-5-Longzine		2	
25	YW62051000100	Large cross socket pan head screw J5111 M5xH-Longzine		15	
24	YW68041000000	Inner hex. flat end lock screw GB/T77 M4-8-Longzine		1	
23	YW63044500000	Cross socket pan head screw GB/T-88 M6x5-Longzine		2	
22	YW64000500000	Non-metal insert hex. lock nut GB/T889.1 M5		4	
21	YW61059500000	Inner hex. cylindrical screw GB/T70.1M5x9S-12.9-Longzine		4	
20	YW61086500000	Inner hex. cylindrical screw GB/T70.1M6x5-12.9-Longzine		2	
19	BH1101300010	Honeycomb mount shaft	45	2	borrow
18	BA40152000110	Honeycomb upper cover	ZL101	1	
17	YR10152000000	Silical gel Teflon washer (lower)	Red silical gel Teflon	1	
16	YR00203400000	Synchronous belt 20x34.0XL	Assembly	1	
15	YE14511200000	Limit switch YBLXW-5/1M2	Assembly	1	
14	YR40330900000	Micro switch box	ABS	1	
13	BL04402200020	Micro switch fixed piece SD-40H-A-22	SUS201	1	borrow
12	YW71025000700	Honeycomb Ø250x440	Full silical gel	1	
11	YR10152000100	Silical gel Teflon washer (upper)	Red silical gel Teflon	1	
10	SD-200H-A-35	2.5" flange	SUS201	2	borrow
9	BA40200100310	Honeycomb lower cover	ZL101	1	borrow
8	SD-200H-A-39	1.5" upper & lower cover flange	SUS201	3	
7	BH1100000210	Double head screw SD-1000H-B-11	SUS200	3	borrow
6	YW64001600000	Hex nut GB/T6170 M16-Longzine		6	
5	YW01201800000	Spring CSD-700H-B-07	70	3	borrow
4	YW66163000000	Flat washer A grade GB/T9711 16- Longzine		6	
3	YW08001000100	Synchronous belt	45	1	
2	SD-400H-A-40	Belt regulator	Assembly	1	borrow
1	YM50036000300	Gear motor	Assembly	1	110V
	YM50512600000	Gear motor	Assembly	1	230V

No.	Material No.	Name	Mat.	Num.	Rem.
		标题 SD-200H	图号	比例 1:6	数量 1
		蜂巢转轮	SD-200H-B-ALL	材质	
		制图 谢锦伟	版号 0	表面要求	
		设计 谢锦伟	核准	物料号	
		校对			
		审核			
标记	更改前	更改后	更改人	日期	日期 20220711

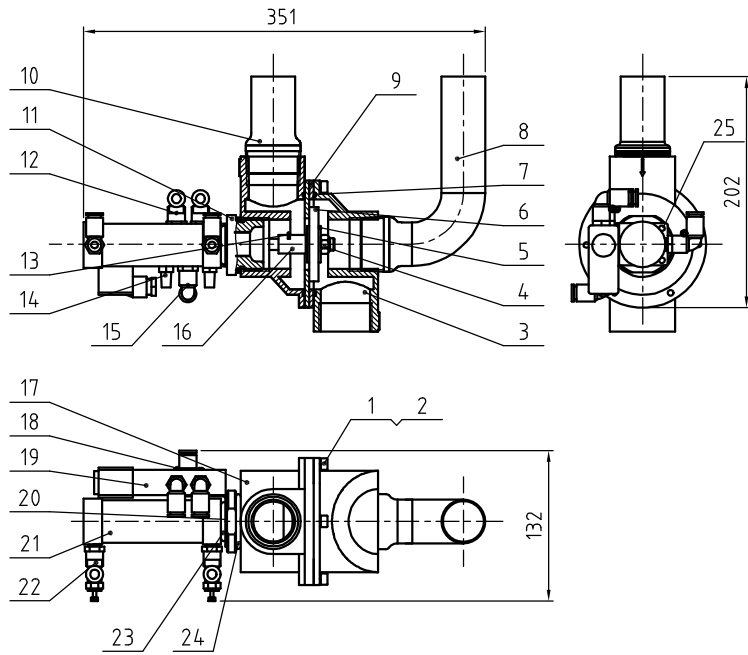
SHINI 锦易电热机械股份有限公司
Shini Plastics Technologies, Inc.



25	YW6304.0600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044.8000000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE324.21600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW6304.2500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR4.0230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve fixed plate	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm Covered (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64.101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Remarks

					制图	版号	SCD-230U/120H	SCD-230U/120H-D-ALL	比例	1:5	数量	1
					设计	核准	三通膜片阀				材质	组件
					校对				表面要求			
标记	更改前	更改后	更改人	日期	审核	日期	20170206	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	物料			

号



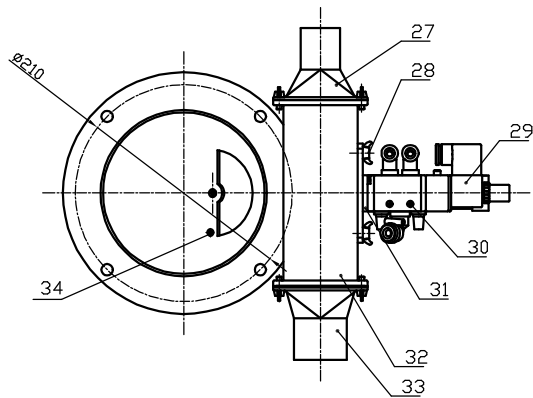
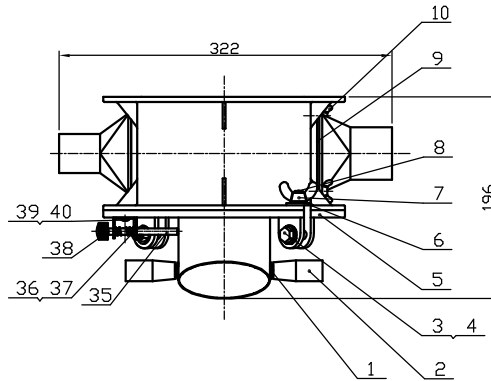
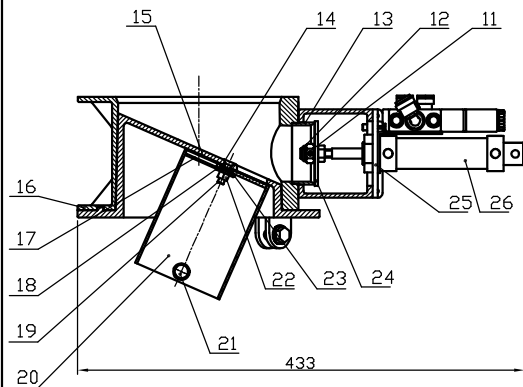
25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve fixed plate	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm Covered (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号	
					设计		核准	
					校对		核准	
标记	更改前	更改后	更改人	日期	审核		日期	20170206

SCD-230U/120H		SCD-230U/120H-D-ALL		比例	1:5	数量	1
三通膜片阀					表面要求	材质	组件
				物料			



号



Tech. Req.:
 1. The clearance between the discharge port and discharge port sleeve shall be between 0.5mm;

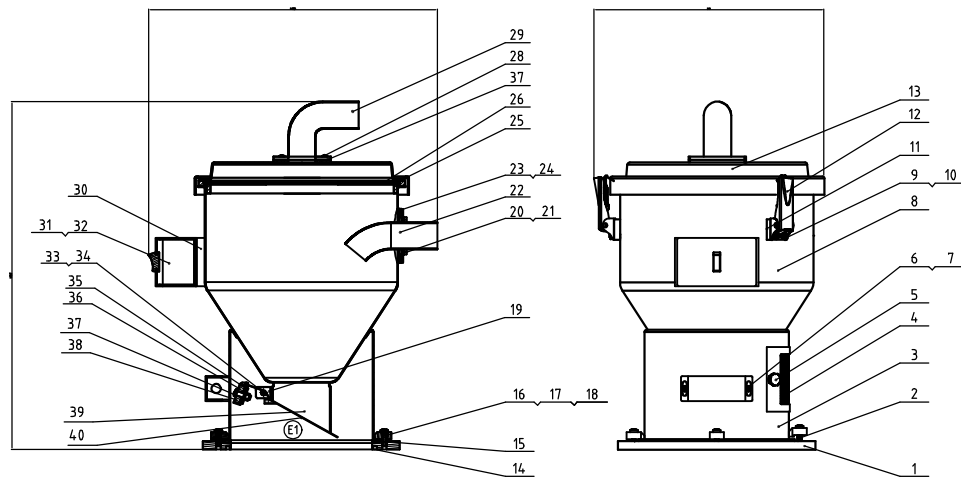
40	YW62040500000	Large cross recessed flat head screw JIS1111 M4x5-Longzine		2	
39	SBU-160-38S-V-A-13	Positioning pin fixed base	SUS201	1	
38	YW69461600000	Manual screw M4x6x16		1	
37	YW66000500000	E-type washer E5		1	
36	SBU-160-38S-V-A-14	Spring	65Mn	1	
35	SBU-160-38S-V-A-15	Bolt	Q235	1	
34	YW69042000200	Draw recessed pan head assembly screw GB/T 9076.4-M4x20-Longzine		1	
33	SBU-160-50S-V-A-01	Suction port	YL112	1	borrow
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	
30	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600100	Solenoid valve 4V210-06/AC24V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-38S-V-A-05	Suction port	YL112	1	
26	YE31255000000	AirTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed sheet	SUS201	1	
24	SBU-160-38S-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T97.1 66.4x12x1.61-A2-70(SUS)		1	
22	YW64060401000	I-type full metal hex. lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex. bolt GB/T5781 M8x16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	
19	YW61062500500	Inner hex. countersank head screw GB/T70.3 M6x25-A2-70(SUS)		1	
18	YW66061800000	Large washer A grade GB/T97.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inside vasher	SUS201	1	
16	SBU-160-38S-V-A-01	Collective storage hopper	YL112	1	
15	SBU-160-38S-V-A-18	Hopper bottom vasher	SUS201	1	
14	YW66061300000	Flat washer A grade GB/T97.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off part	SUS201	1	
12	BH10160009710	Anti-loose nut M10x1.25M4 lock hole/SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T777 M4x5-Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098-M5x15		4	
9	SBU-160-38S-V-A-07	Air filling part block	SUS201	1	
8	YW09051600100	Star screw 5/M/SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap $\frac{1}{2}$ "		2	
6	YW66081900000	Flat washer 8x19x2.0 Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port body	YL112	1	
4	YW64080600000	Hex. nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hex. bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW06000100000	Cutter rotating rod (fixed rod) handle	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0 Longzine		2	

No.	Material number	Name	Material	Qty.	Remark
标题	SBU-160-38S-V	图号	SBU-160-38S-V-A-ALL	比例	1:4 数量 1
	截料式吸料盒				材质 组件
				表面要求	
				物料号	

制图	版号				
设计	核准				
校对					
审核	日期				
标记	更改前	更改后	更改人	日期	

SHINI 信昌电热机械股份有限公司
 Shini Plastics Technologies, Inc.

机型版本号 Ver.B

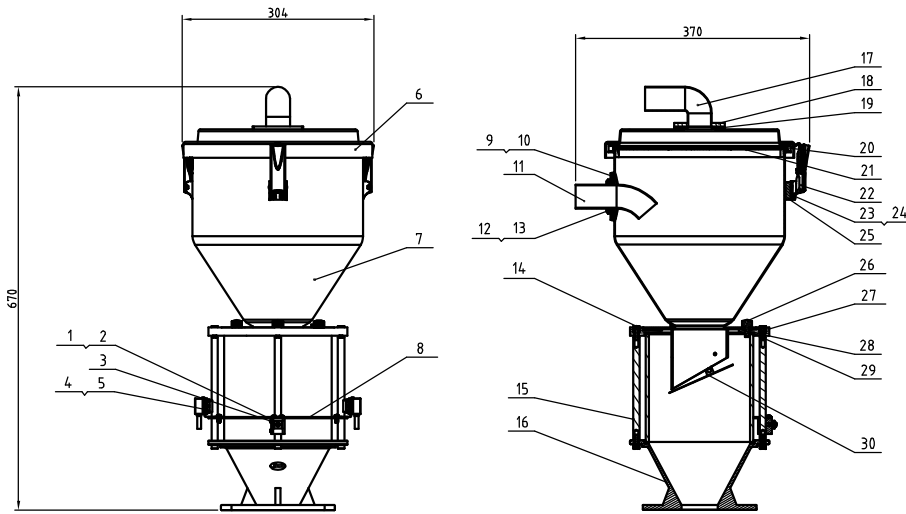


40	SAL-6U-A-06	Discharge plate	SUS201	1	BL2100662320	borrow
39	SAL-6U-21	Discharge port	SUS201	1	BL2100120220	borrow
38	SAL-6U-19	Magnet sleeve	H58	1	BH12000660010	borrow
37	YW90257700000	Permanent magnet Ø25×Ø17×7	Permanent magnet	1		
36	YW63062000000	Cross recessed pan head screw Ø6.7×Ø6.7×16-Longlife		1		
35	SAL-6U-07	Magnet cover	SUS201	1	BL21000660120	borrow
34	YW63034000000	Cross recessed pan head screw Ø6.7×Ø6.7×16-Longlife		1		
33	YW64000300000	Locking nut M5		1		
32	YW63040600000	Cross recessed pan head screw M5×Ø6.7×16-Longlife		2		
31	SHR-6U-A-05	Control box	ABS	1	YR40010000200	borrow
30	SHR-12U-S-A-10	Control box base	SUS201	1		borrow
29	SMH-6L-A-02	Suction pipe	YL12	1	BW20001500010	borrow
28	YW62051500000	Large cross socket flat head screw Ø5.5×16-Longlife		4		
27	YR10000000200	Suction pipe fastener	Rubber	1		
26	SHR-12U-A-05	Filter screen	SUS201	1	BL21001200320	borrow
25	SAL-6U-33	Hopper fastener	Rubber	1	YR10000060200	borrow
24	SAL-6U-A-16	Inlet pipe fastener	Rubber	1	YR10000060300	borrow
23	SAL-6U-A-15	Inlet pipe fixed sheet	SUS201	1	BL20036000320	borrow
22	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020	borrow
21	YW66040800000	Flat washer A grade GB/T971.6-Longlife		4		
20	YW64040700100	Non-metal insert hex lock nut GB/T899.194		4		
19	SAL-6U-09	Discharge plate fixed base	SUS201	1	BL21000601120	borrow
18	YW66061300000	Flat washer A grade GB/T971.6-Longlife		8		
17	YW65006000000	Standard spring washer GB/T93.6-Longlife		8		
16	YW61062000300	Inner hex column head screw Ø6.7×16×0.4-Longlife		6		
15		Base fastener	EVA3.0	1		
14	YR20205500000	O-type seal ring #200×5.5	Rubber	1		
13	SHR-12U-A-07	Hopper cover	SUS201	1	BL21001200220	
12	YW02003000400	Adjustable snap hook SAL-40-A-9	Assembly	3		
11	YR40000600800	Snap hook washer SAL-6U	ABS	3		
10	YW66040800000	Flat washer A grade GB/T971.6-Longlife		10		
9	YW64040700100	Non-metal insert hex lock nut GB/T899.194		10		
8	SHR-12U-A-06	Storage hopper	SUS304	1		
7	YW63061000000	Cross recessed pan head screw Ø6.7×Ø6.7×16-Longlife		2		
6	SAL-6U-03	Sensor shell	ABS	1	YR40000661100	borrow
5	SAL-6U-02	Star handle	Assembly	2	YR40061500000	borrow
4	SAL-6U-01	Air window	ABS	1	YR40000661000	borrow
3	SAL-6U-A-32	Hopper fixed base	SUS304	1	BL27000661320	borrow
2	SAL-6U-13	Pressing block	YL112	4	YW20000600500	borrow
1	SAL-6U-A-29	Base	YL112	1	YW20000600000	borrow

制图	版号	标题	SHR-12U
设计	核准	装配图	
校对	日期		
审核	日期		

图号	SHR-12U-A-ALL	比例	1:5	数量	1
材料	材质	表面要求		物料号	

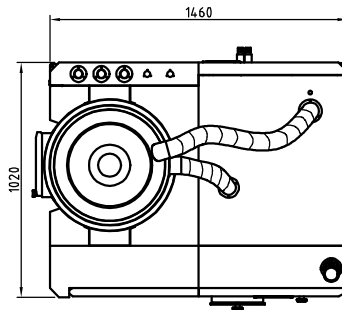
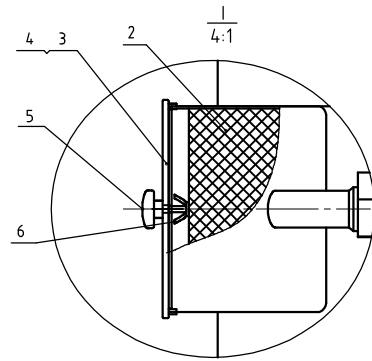
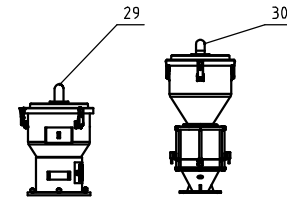
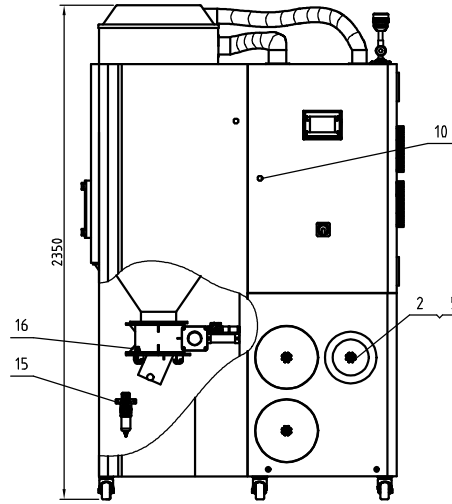
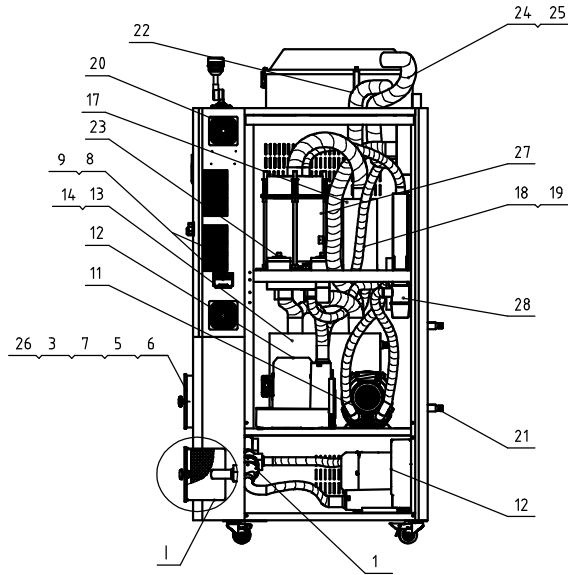




30	SVH-12L-A-08	Non-return piece	SUS201	1	
29	SVH-12L-A-02	Glass pipe $\phi 170 \times \phi 160 \times 170$	Glass	1	YW70171700000
28	SVH-12L-A-04-0	Glass pipe fastener	Silical gel	2	YR10001200100
27	SVH-12L-A-07	Glass pipe upper flange	YL112	1	BW22121000110
26	YW69621600000	Manual screw M6x15		3	YR4000600800 borrow
25	SAL-6U	Spring washer	ABS	3	
24	YW66040800000	Flat washer A grade GB/T191.14	Longzine		12
23	YW64040700100	Non-metal insert hex. lock nut GB/T898.11M		12	
22	SAL-6U-A-35	Adjustable snap hook	Assembly	3	YW02003000400 borrow
21	SHR-12U-A-05	Filter screen	SUS201	1	BL21001200320 borrow
20	SHR-6U-33-0	Hopper fastener	Rubber	1	YR1000200200 borrow
19	YR10000002000	Suction pipe fastener	Rubber	1	
18	YW62051500000	Large cross section flat head screw $\phi 8 \times 11 \times 16 \times 16$ -Longzine		4	
17	SMH-6L-A-02	Suction pipe	YL12	1	BW20001500010 borrow
16	SVH-12L-A-10	Glass pipe lower flange	YL112	1	BW32001200210
15	SVH-12L-A-06	Flange connecting rod	Q235A	4	BH10101600110
14	YW61061601200	Inner hex. column head screw $\phi 8 \times 17 \times 18 \times 16$ -Longzine		8	
13	YW66040800000	Flat washer A grade GB/T191.14	Longzine		4
12	YW64040700100	Non-metal insert hex. lock nut GB/T898.11M		4	
11	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 borrow
10	SAL-6U-A-16	Inlet pipe fastener	Rubber	1	YR10000600300 borrow
9	SAL-6U-A-15	Inlet pipe fastener fixed sheet	SUS201	1	BL20036000320 borrow
8	SVH-12L-A-01	Photosensor fixed sheet	SUS201	1	BL21001200120
7	SVH-12L-A-03	Collective storage hopper	Assembly	1	
6	SHR-12U-A-07	Hopper cover	SUS304	1	BL21120700320 borrow
5	SVH-6L-ALL-10	Photosensor fixed base	YL12	1	BL90001000120 borrow
4	YE15143900000	Photosensor FOTEK T18-3PH-PE	Assembly	1 pair	
3	YW68004500000	Inner hex. flat and locking screw $\phi 8 \times 17 \times 18 \times 16$ -Longzine		2	
2	SVH-6L-ALL-11	Photosensor pressing block	SUS201	1	YW31616200000 borrow
1	YW63041200100	Cross recessed pan head screw $M4 \times 10 \times 8 \times 18$ -Longzine		4	

制图	版号	标题	图号	比例	数量
设计	核准	电眼料斗	SVH-12L-A-ALL	1:6	1
校对	日期			表面要求	材质 组件
审核				物料号	



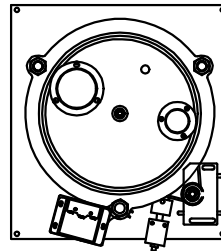
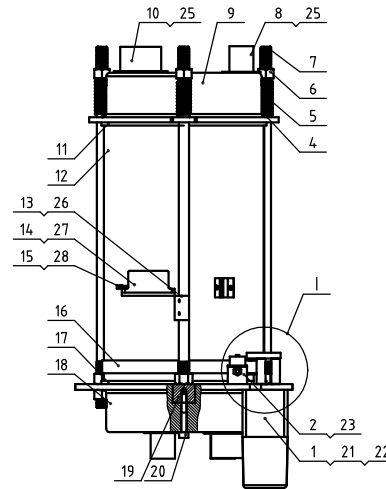
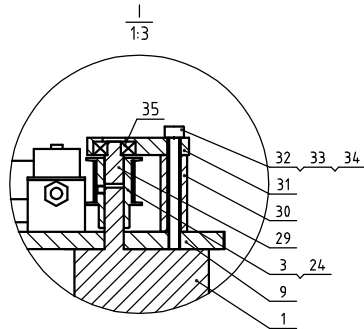


Conveying blower power	Regen. blower power	Drying blower power	Regen. heater power	Drying heater power	Dehumidifying air quantity	hopper capacity	Model version
1.5KW	0.4KW	1.5KW	4KW	12KW	200m ³ /hr	450L	Ver.G

30	BY20001240150	Standard single photoresistor hopper receiver SPM-12L1PM	Assembly	1	
29	BY20012004350	Euro vacuum hopper receiver SHR-12U4PM	Assembly	1	
28	BH701504.00050	Pipe heater 4KW 3φ230V/400V shared	Assembly	1	
27	SD-200H-B-ALL	Honeycomb rater	Assembly	1	
26	YR50203000100	Filter ISO-200/300	Assembly	1	
25	YW02000300000	Stainless steel pipe clamp 3"	SUS201	8	
24	YW72253600000	Heat resistance air pipe 25"	Assembly	4	
23	BH90115000050	EGO assembly	Assembly	2	
22	BW72879300010	Heat insulated heat resistant air pipe φ92X90	Assembly	1	
21	BH122234.00010	Copper insert M23x3/4"	H62	2	
20	YM601212064.00	Exhaust fan 12x12	Assembly	1	
19	YW02000200000	Stainless steel pipe clamp 2"	SUS201	12	
18	YW72153600000	Heat resistance air pipe 15"	Assembly	6	
17	BH70124.000550	Pipe heater 120WSD-300U/200H-B-4L-3φ230/400V	Assembly	1	
16	SBU-160-38S-V-A-ALL	Euro shut-off suction box	Assembly	1	
15	YE30200020000	Filter regulating valve (AFR-2000)	Assembly	1	
14	BL03154.04.0120	Cooler ISO-150/200H	Assembly	1	
13	BW88152.000020	Cooler ISO-150/200H	Assembly	1	
12	BM30042000050	Shini blower RB-420(2HP)	Assembly	2	
11	BM30020500050	Shini blower RB-205(1/2HP)	Assembly	1	
10	YW00816100000	Door lock (MS816-1)	Assembly	2	
9	YW90120700000	Alu cooler STM-100HT-A-Tliver (100black)	AL6061	2	
8	YR40048500000	Shell RS485SAL-700G-A-19Ver. 0	ABS+PC	1	
7	YR101204.00000	SD-120H-ALL-04-0 filter hopper fastener	Silical gel	1	
6	YW69051600000	Butterfly net 1/2"		2	
5	YW09675100000	Star nut 1/2"		3	
4	YR10708000100	Filter hopper fastener 700/800G	Rubber	1	
3	BR90120500010	Filter hopper cover	PC	2	
2	YR50708000100	Filter (SAL700/800G)	Assembly	2	
1	SCD-230U/120H-D-ALL	Three-way diaphragm valve	Assembly	1	

Tech. Req: The drying heater power and regenerative heater power is 12KW and 4KW respectively, the drying blower and conveying blower power is both 1.5KW, the regenerative blower power is 0.4KW, the dehumidifying air quantity is 200m³/h, and the drying blower and conveying blower power is 15KW.

制图	版号	标题	图号	比例	1:18	数量	1
设计	核准	SCD-450U/200H 欧化除湿干燥送料组合	SCD-450U/200H-ALL	材料			
校对	核准	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求			
标记	日期			物料号			



Tech. Req:

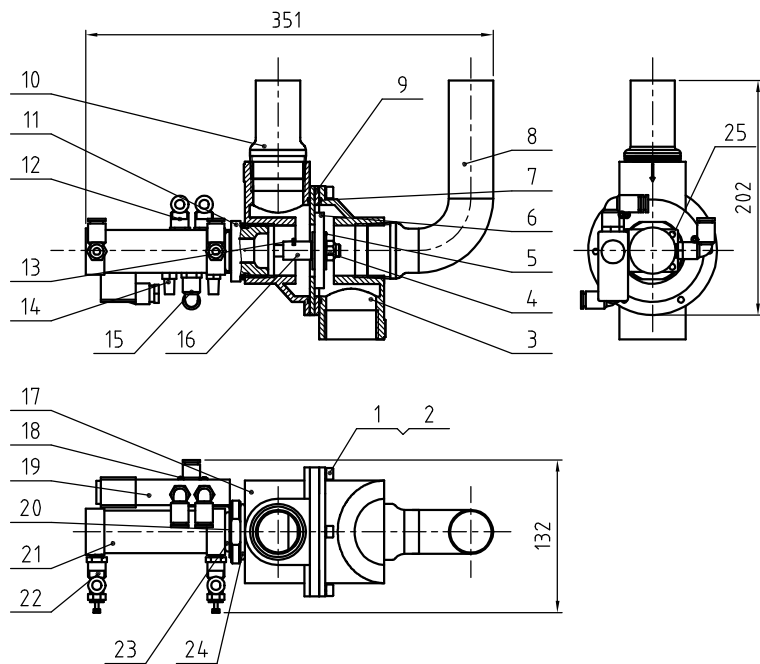
1. The red silica gel side of the part No.11 should be bonded with part No.18 with high temp. silica gel, and the red silica gel side of the part No.17 should be bonded with part No.9 with high temp. silica gel.
2. The joints of No. 8, No. 10 and No. 11 and No. 18 are bonded high temp. silica gel to prevent air leakage;
3. Adjust the position of part No. 2 on site to make part No. 16 in tension;
4. The compression value of part No.5 is 15.

35	YW11062700000	Bearing 627	Assembly	1	
34	YW66061300000	Flat washer A grade GB/T197.146.6x2x14- Longzine		3	
33	YW65006000100	Standard spring washer GB/T193 6-Longzine		3	
32	YW61066500000	Inner hex cylindrical screw GB/T7811M6x5-A2-70Full Thread		3	
31	SD-200H-B-05	Gear motor fixed plate	6061	1	
30	SD-200H-B-04	Positioning pipe 40mm	6061	3	
29	BH33702300010	Fixing shaft SD-700H-B-23	SUS201	1	
28	YW63042500000	Cross socket pan head screw GB/T 488 M4x5-Longzine		2	
27	YW63040600000	Cross socket pan head screw GB/T 488 M4x4-Longzine		3	
26	YW68004500000	Inner hex. flat end lock screw GB/T177 M4x5-Longzine		2	
25	YW62051000100	Large cross socket pan head screw J51111 M4x8-Longzine		15	
24	YW68041000000	Inner hex. flat end lock screw GB/T177 M4x8-Longzine		1	
23	YW63044500000	Cross socket pan head screw GB/T 488 M4x5-Longzine		2	
22	YW64000500000	Non-metal insert hex. lock nut GB/T899.1 M5		4	
21	YW61059500000	Inner hex. cylindrical screw GB/T7811M5x5-12.9-Longzine		4	
20	YW61086500000	Inner hex. cylindrical screw GB/T7811M6x5-12.9-Longzine		2	
19	BH11011300010	Honeycomb mount shaft	45	2	borrow
18	BA40152000110	Honeycomb upper cover	ZL101	1	
17	YR10152000000	Silical gel Teflon washer (lower)	Red silical gel Teflon	1	
16	YR00203400000	Synchronous belt 20x340XL	Assembly	1	
15	YE14511200000	Limit switch YBLXW-S/YG2	Assembly	1	
14	YR40330900000	Micro switch box	ABS	1	
13	BL04402200020	Micro switch fixed piece SD-40H-A-22	SUS201	1	borrow
12	YW71025000700	Honeycomb φ250x400	Full silical gel	1	
11	YR10152000100	Silical gel Teflon washer (upper)	Red silical gel Teflon	1	
10	SD-200H-A-35	2.5" flange	SUS201	2	borrow
9	BA40200100310	Honeycomb lower cover	ZL101	1	borrow
8	SD-200H-A-39	1.5" upper & lower cover flange	SUS201	3	
7	BH11000000210	Double head screw SD-1000H-B-11	SUS200	3	borrow
6	YW64001600000	Hex nut GB/T6170 M16-Longzine		6	
5	YW01201800000	Spring (SD-700H-B-07)		70	3 borrow
4	YW66163000000	Flat washer A grade GB/T197.146- Longzine		6	
3	YW08001000100	Synchronous belt	45	1	
2	SD-400H-A-40	Belt regulator	Assembly	1	borrow
1	YM50036000300	Gear motor	Assembly	1	110V
	YM50512600000	Gear motor	Assembly	1	230V

No.	Material No.	Name	Mat.	Num.	Rem.
		标题 SD-200H	图号 SD-200H-B-ALL	比例 1:6	数量 1
		蜂巢转轮		数量	1
				材料	
				表面要求	
				物料号	

制图	谢锦伟	版号	0	标题	SD-200H	图号	SD-200H-B-ALL	比例	1:6	数量	1
设计	谢锦伟	核									
校对		准									
标记	更改前	更改后	更改人	日期	审核	日期	20200711				

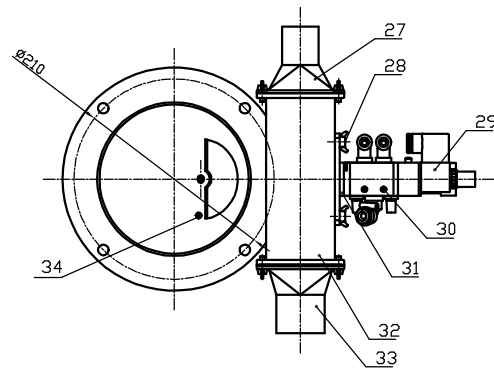
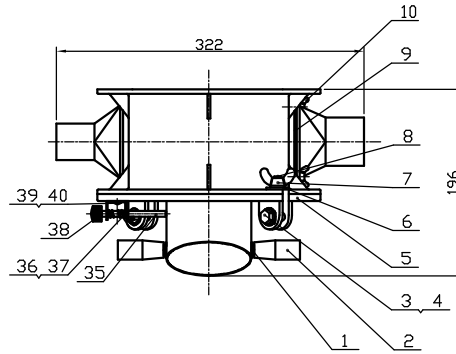
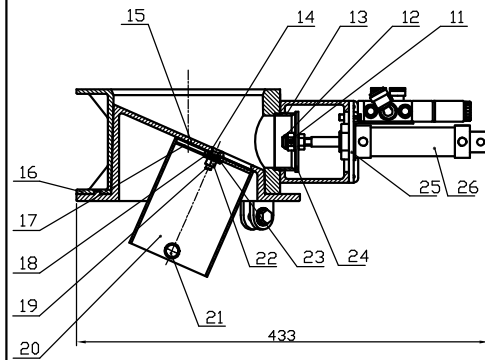
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Shini Plastics Technologies, Inc.



25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve fixed plate	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm Covered (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Remarks

					制图	版号	SCD-230U/120H	比例	1:5	数量	1
					设计	核准	三通膜片阀	SCD-230U/120H-D-ALL		材质	组件
					校对	核准			表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	20170206		物料		
								信易電熱機械股份有限公司			
								Shini Plastics Technologies, Inc.			

号



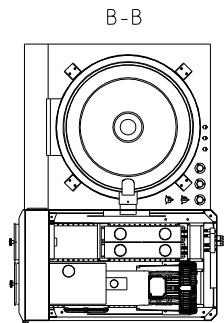
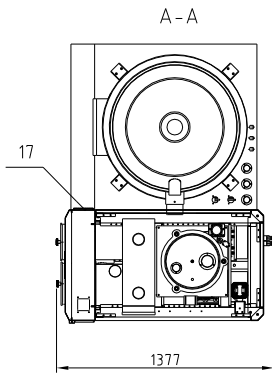
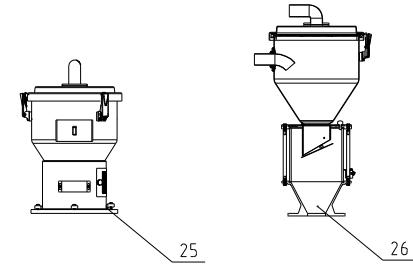
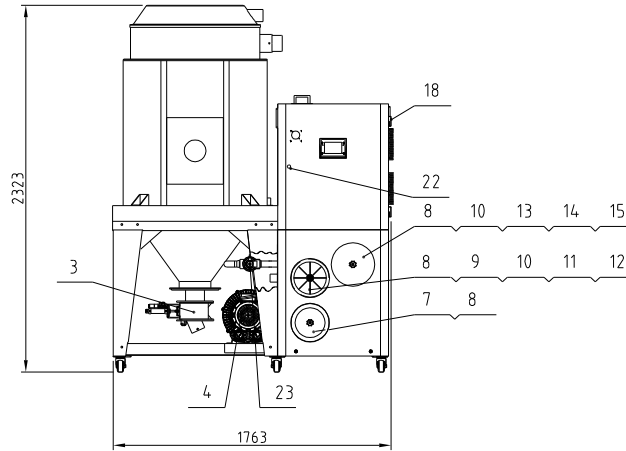
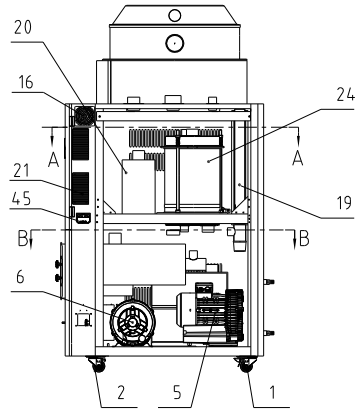
Tech. Req:
1. The clearance between the discharge port and discharge port sleeve shall be between 0.5mm;

4.0	YW6204.0500000	Large cross recessed flat head screw JS1111 M4x5-Longzine		2	
39	SBU-160-38S-V-A-13	Positioning pin fixed base	SUS201	1	
38	YW69461600000	Manual screw M4.6x16		1	
37	YW66000500000	E-type washer E5		1	
36	SBU-160-38S-V-A-14	Spring	65Mn	1	
35	SBU-160-38S-V-A-15	Bolt	Q235	1	
34	YW6904.2000200	Cross recessed pin head assembly screw GB/T 9074.4-M4x20-Longzine		1	
33	SBU-160-50S-V-A-01	Suction part	YL112	1	borrow
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	
30	YW6304.2500000	Cross recessed pin head screw GB/T-818 M4x25-Longzine		2	
29	YE324.21600100	Solenoid valve 4V210-06/AC24V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-38S-V-A-05	Suction part	YL112	1	
26	YE31255000000	AirTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed sheet	SUS201	1	
24	SBU-160-38S-V-A-19	Diaphragm 063x010x3	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T197.1 6.6x12x1.61-A2-70SUS		1	
22	YW64.0604.01000	I-type full metal hex. lock nut GB/T6184 M6-A2-70MSUS		1	
21	YW60081600100	Hex. bolt GB/T5781 M6x15-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge part sleeve	SUS201	1	
19	YW61062500500	Inner hex. countersunk head screw GB/T19.3 M6x25-A2-70MSUS		1	
18	YW66061800000	Large washer A grade GB/T197.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inside washer	SUS201	1	
16	SBU-160-38S-V-A-01	Collective storage hopper	YL112	1	
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	
14	YW66061300000	Flat washer A grade GB/T197.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off part	SUS201	1	
12	BH10160009710	Anti-loose nut M10-1.250M6 lock hole/SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T77 M4x5-Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098-M5x15		4	
9	SBU-160-38S-V-A-07	Air filling part block	SUS201	1	
8	YW09051600100	Star screw 5/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap 5"		2	
6	YW66081900000	Flat washer 8x19x2.0 Longzine		6	
5	SBU-160-38S-V-A-02	Discharge part body	YL112	1	
4	YW64.080600000	Hex. nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hex. bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW06000100000	Cutter rotating rod (fixed rod) handle	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0 Longzine		2	
No.	Material number	Name	Material	Qty.	Remark

制图	版号				
设计	核准				
校对					
审核					
标记	更改前	更改后	更改人	日期	日期

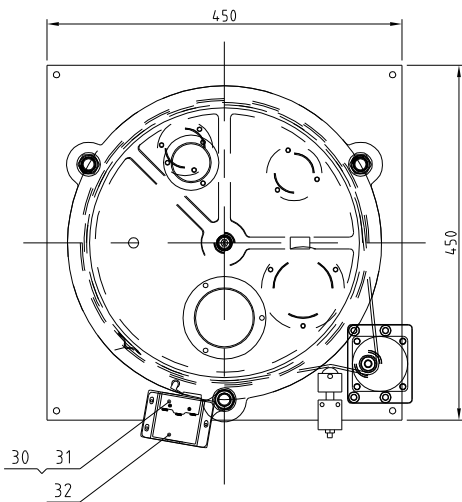
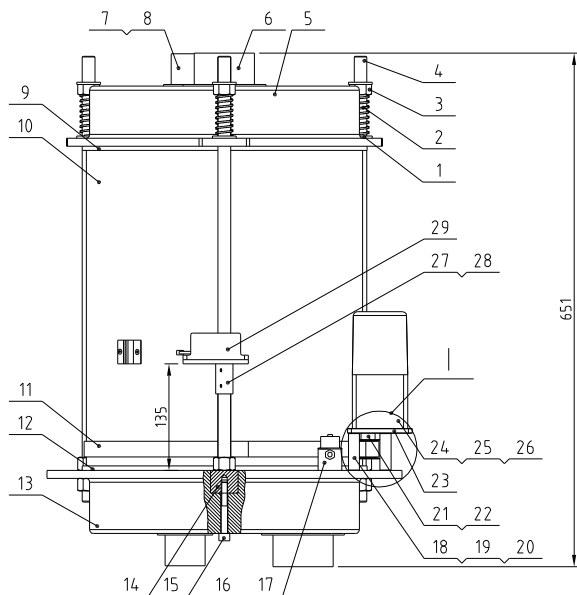
标题	SBU-160-38S-V	图号	SBU-160-38S-V-A-ALL	比例	1:4	数量	1
	截料式吸料盘					材质	组件
	SHINI 信昂電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求			
				物料号			

Conveying blower power	Regen blower power	Drying blower power	Regen heater power	Drying heater power	Dehumidifying air quantity	Insulated hopper capacity	Model version
1.5KW	0.75KW	3.75KW	7.2KW	18KW	400m ³ /hr	600L	Ver.F



26	BY2000124.0150	Standard single photosensor hopper receiver SVH-12(L4P/N)	assembly	1	
25	BY20012004.350	Euro vacuum hopper receiver SHR-12U(L4P/N)	assembly	1	
24	SCD-600U4.00H-D-ALL	Honeycomb rotor		1	
23	SCD-230U/120H-D-ALL	Three-way diaphragm valve		1	
22	YW00816100000	Door lock (MS16-1 black with key)		1	
21	YW90120700000	Alu. cooler SD-40H-ALL-Z8 (block)		3	
20	BH70184.000550	Pipe heater 18KW 230/400V		1	
19	BH704.07200050	Pipe heater 7.2KW 230/400V		1	
18	YW06203100200	Hinge (L: CL203-1 right)		2	
17	YW60121206400	Exhaust fan 12*12CM/24-VAC 50/60HZ		1	
16	YR40120300000	Anti-dust plastics screen (GRM120-30)		1	
15	YR10026000000	Filter hopper fastener Ø260	Silical get	1	
14	BR90406000010	Filter hopper cover SD-400H-A-60	PC	1	
13	YR50241400000	Filter ADC3	assembly	1	
12	YR40120000100	Filter hopper cover SD-120H-ALL-06	PC	1	
11	YR50203000000	Filter SD-200/300(L)		1	
10	YW69051600000	Butterfly nut 5/16"		2	
9	YR10080000300	Filter hopper fastener SAL-800G-A-4.9		1	
8	YW09675100000	Small star nut 5/16 SHD-6-75KG-01-SJ alum alloy		3	
7	YR10708000100	Filter SAL-700/800G		1	
6	BM30031000150	Shini blower RB-310		1	
5	BM30055000050	Shini blower RB-550		1	
4	BM30042000250	Shini blower RB-420		1	
3	SBU-160-38S-V-A-ALL	Shut-off suction box		1	
2	YW03000400200	Black movable castor (4 inch)		3	
1	YW03000400000	Black brake castor (4 inch)		3	
序号	代号	名称	材料	数量	备注

				制图	版号	标题	图号	比例	1:30	数量	1
				设计	核准	SCD-600U/4.00H 欧化除湿干燥送料组合	SCD-600U/4.00H-ALL		材质		
				校对	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	物料号				

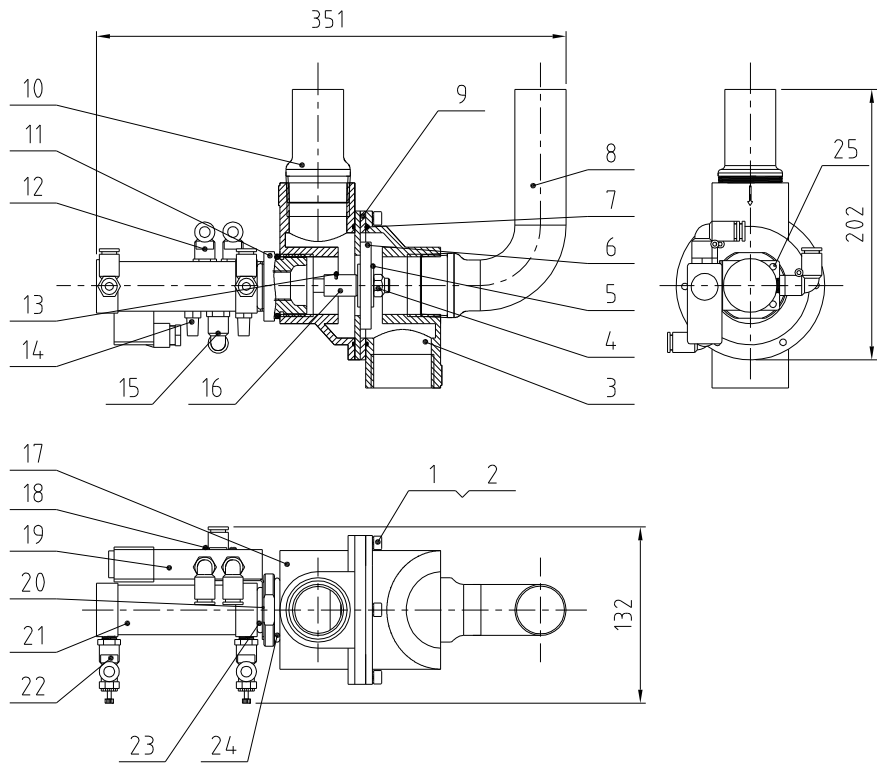


Tech. Req:

1. The red silicone adhesive side of part No.9 is bonded with the part No.5 with the high-temperature resistant silicone adhesive, and the red silicone adhesive side of part No.12 is bonded with the part No.13 with the high-temperature resistant silicone adhesive.
2. The joints of parts 6 and 7 with parts 5 and 13 are bonded with high-temperature resistant silicone adhesive to prevent air leakage.
3. Adjust the position of part 16 on site to make part 11 in a tensioned state.

35	YW11062700000	Bearing 627ZZ1MC3E	assembly	1	
34	SD-700H-B-22	Gear motor fixed plate 2	6061	1	
33	SD-700H-B-23	Fixed shaft	SUS201	1	
32	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		3	
31	YE14511200000	Limit switch YBLXW-5/11G2	assembly	1	
30	YW63032500000	Cross recessed pan head screw GB/T-818 M3x25-Longzine		2	
29	YR40330900000	Microswitch box	ABS	1	
28	YW68004500000	Inner hexagon flat end set screw GB/T777 M4x5-Longzine		3	
27	SD-40H-A-22	Micro switch fixed piece	SUS201	1	Borrow
26	YW64000500000	Hex. nut M5		4	
25	YW61059500000	Inner hexagon cylinder screw GB/T701 M5x95-12.9-Longzine		4	
24	YM50315300100	Spicer motor 3IK15RGN-C/3GN500K	assembly	1	zhong da li de
23	SD-400H-A-38	Gear motor mount plate	AC4D	1	
22	YW68041000000	Inner hexagon flat end set screw GB/T777 M4x10-Longzine		1	
21	YW08001400100	Synchronous belt wheel	45	1	
20	YW64000600300	Hex. nut GB/T6170 M6-Longzine		4	
19	YW63067000000	Thick head screw M6x70(Longzine)		4	
18	BH10070001510	Positioning pipe SD-400H-A-37	AL6061	4	
17	YW63044500000	Cross recessed pan head screw GB/T-818 M4x45-Longzine		2	
16	SD-400H-A-40	Belt regulator	assembly	1	Borrow
15	YW61086500000	Inner hexagon cylinder screw GB/T701 M6x65-12.9-Longzine		2	
14	SD-40H-B-05	Honeycomb mount shaft	45	2	Borrow
13	SD-400H-A-47	Honeycomb lower cover	LY112	1	Borrow
12	YR10304000000	Silica gel Teflon gasket (lower)	Red silica gel + Teflon	1	
11	YR00304700000	Synchronous belt 30x470XL	assembly	1	
10	YW71035000700	Honeycomb #350x400(SD-400H-B-02 Ver.0)	Full molecular sieve	1	
9	YR10304000100	Silica gel Teflon gasket (upper)	Red silica gel + Teflon	1	
8	YW62051000100	Large cross socket flat head screw JIS1111 M5x10-Longzine		15	
7	SD-30H-A-05	Z Upper and lower cover flange	SUS201	3	Borrow
6	SD-400H-A-33	Honeycomb upper 3-way	SUS201	2	
5	SD-400H-A-46	Honeycomb upper	ZL101	1	Borrow
4	SD-1000H-B-11	Double-head screw	Q235A	3	Borrow
3	YW64001600000	Hex. nut GB/T6170 M16-Longzine		6	
2	YW01253000000	Spring (SD-1000H-B-12)	70	3	Borrow
1	YW66163000000	Flat washer A grade GB/T931 16-Longzine		6	
序号	代号	名称	材料	数量	备注

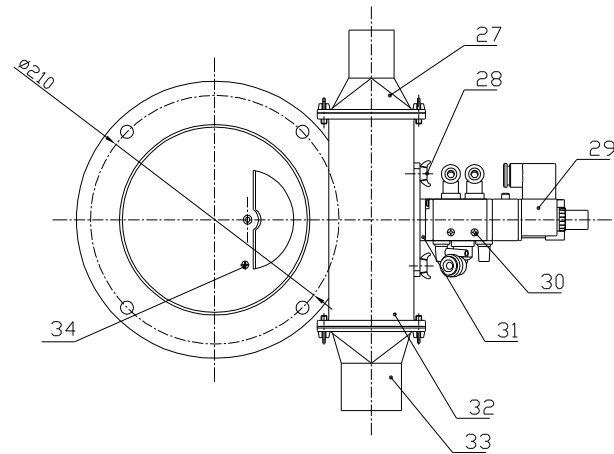
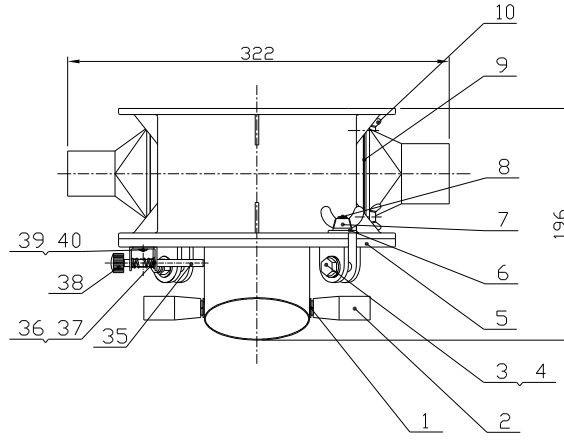
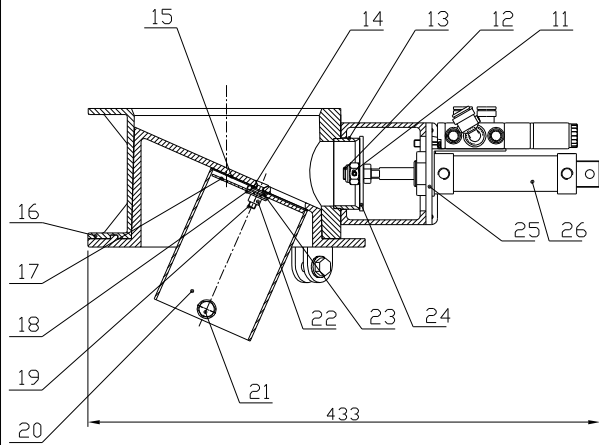
				制图	版号	标题	图号	比例	1:6	数量	1
				设计	核准	SCD-600U/400H	SCD-600U/400H-D-ALL			材质	/
				校对		蜂巢转轮					
				审核	日期	SHINI	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求		/	
标记	更改前	更改后	更改人	日期	审核	日期		物料号		/	



25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 4.8 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed plate	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hex flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia)	Rubber	2	
6	BR10651200040	4-way diaphragm 65x12x8mm covered (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10(Thickness: 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

Mark	Before Mark	After Mod.	Modified by	Date	App.	Draw.	Ver.	Date
								20170206

Title		Drawing no.		Scale	1:5	Num.	1
SCD-230U/120H 3-way Diaphragm valve		SCD-230U/120H-D-ALL				Mat.	
信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				Surface req.			
				Mat No.			



Tech. Req. :
1. The clearance between the discharge port body and discharge port sleeve is 0.5mm;

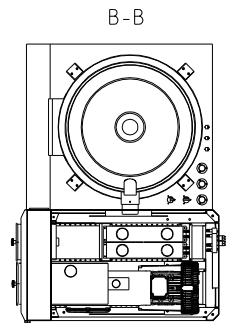
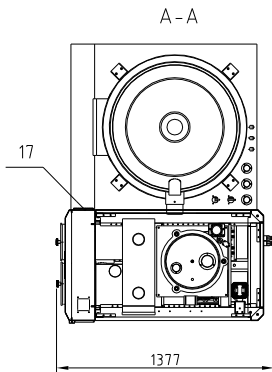
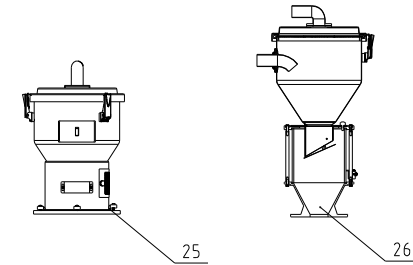
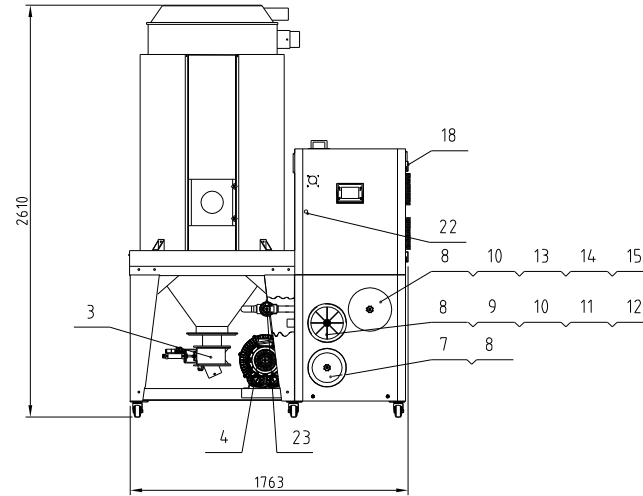
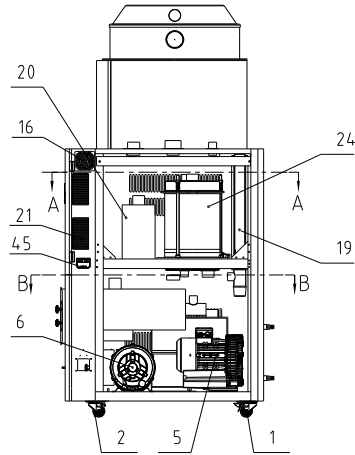
40	YW62040500000	Large socket pan head screw M4×SJS1111 M4×S-Longzine	SUS201	2	
39	SBU-160-38S-V-A-13	Positioning pin fixed base	SUS201	1	
38	YW69461600000	Manual screw M4×6×16		1	
37	YW66000500000	E-type spring washer E5		1	
36	SBU-160-38S-V-A-14	Spring	65Mn	1	
35	SBU-160-38S-V-A-15	Pin	Q235	1	
34	YW69042000200	Cross socket pan head assembly screw GB/T 9074 L-M4×20-Longzine		1	
33	SBU-160-50S-V-A-01	Suction port	YL112	1	Borrowed
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	
30	YW63042500000	Cross socket pan head screw GB/T-818 M4×25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6×15		2	
27	SBU-160-38S-V-A-05	Suction port	YL112	1	
26	YE31255000000	Cylinder MAL25×50-CA-PT(AirTAC)	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	
24	SBU-160-38S-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T97.1 616 4×12×161-A2-70(SUS)		1	
22	YW64060401000	1-type full metal hex lock but GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex head bolt GB/T5783 M8×16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	
19	YW61062500500	Inner hex countersunk screw GB/T70.3 M6×25-A2-70(SUS)		1	
18	YW66061800000	Large washer A grade GB/T96.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	
16	SBU-160-38S-V-A-01	Collective body	YL112	1	
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	
14	YW66061300000	Flat washer A grade GB/T97.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	
12	BH10160009710	Anti-loose nut M10×1.25(M4 lock hole)/SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex flat head lock nut GB/T77 M4×S-Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098-M5×15		4	
9	SBU-160-38S-V-A-07	Air replenishment fender	SUS201	1	
8	YW09051600100	Star screw S/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap $\frac{5}{16}$ "		2	
6	YW66081900000	Flat washer 8x19x2.0 Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port body	YL112	1	
4	YW64080600000	Hex nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hex bolt GB/T5783 M8×30-8.8-Longzine		2	
2	YW06000100000	Cutter rotating rod (without rod handle)	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0 Longzine		2	

					Drawer	Version	
					Designer	Approved by	
					Proofread by		
					Checked by	Date	
Mark	After modification	Before modification	Modified by	Modify date			

Title		SBU-160-38S-V		SBU-160-38S-V-A-ALL		Proportion	1:4	Number	1
		Shut-off Suction Box				Material	Assembly		
								Surface requirement	
						Material number			

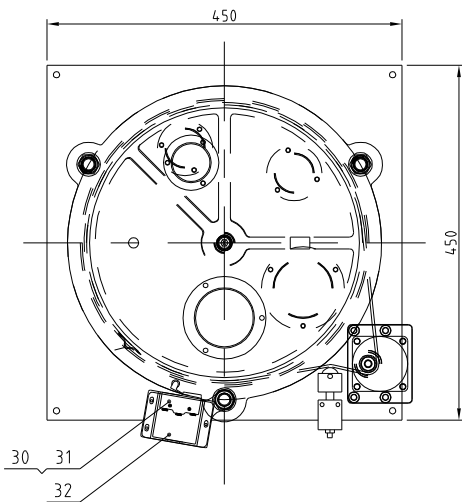
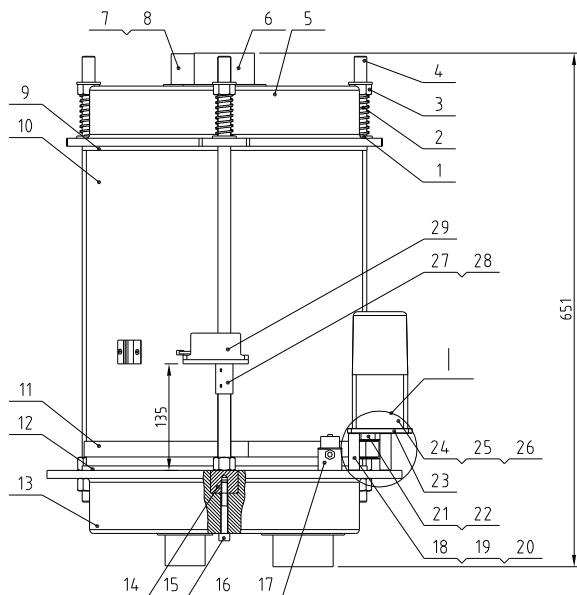


Conveying blower power	Regen. blower power	Drying blower power	Regen. heater power	Drying heater power	Dehumidifying air quantity	Insulated hopper capacity	Model version
1.8KW	0.75KW	3.75KW	7.2KW	18KW	4.00m ³ /hr	750L	Ver.F



26	BY2000124.0150	Standard single photosensor hopper receiver SVM-12(LPN)	assembly	1	
25	BY20012004.350	Euro vacuum hopper receiver SHR-12(LPIN)	assembly	1	
24	SCD-600U4.00H-D-ALL	Honeycomb rotor		1	
23	SCD-230U/120H-D-ALL	Three-way diaphragm valve		1	
22	YW00816100000	Door lock (MS816-1 black with key)		1	
21	YW90120700000	Alu cooler SD-40H-ALL-28(black)		3	
20	BH70184.000550	Pipe heater 18KW 230/400V		1	
19	BH704.07200050	Pipe heater 7.2KW 230/400V		1	
18	YW06203100200	Hinge IL (L203-1 right)		2	
17	YM601212064.00	Exhaust fan 12x12CM/24VAC 50/60HZ		1	
16	YR40120300000	Anti-dust plastics screen (GRM120-30)		1	
15	YR10026000000	Filter hopper fastener Ø260	Sical get	1	
14	BR90406000010	SD-400H-A-60 filter hopper cover	PC	1	
13	YR502414.000000	Filter ADC3	assembly	1	
12	YR40120000100	SD-120H-ALL-06 filter hopper cover	PC	1	
11	YR50203000000	Filter SD-200/300(L)		1	
10	YW69051600000	Butterfly nut 5/16"		2	
9	YR10080000300	Filter hopper fastener SAL-800G-A-49		1	
8	YW09675100000	Small star nut 5/16 SHD-6-75KG-01-SJ alum alloy		3	
7	YR10708000100	Filter SAL-700/800G		1	
6	BM30031000150	Shini blower RB-310		1	
5	BM30055000050	Shini blower RB-550		1	
4	BM30430300050	Shini blower RB-430		1	
3	SBU-160-38S-V-A-ALL	Shut-off suction box		1	
2	YW030004.00200	Black movable castor (4 inch)		3	
1	YW030004.00000	Black brake castor (4 inch)		3	
序号	代号	名称	材料	数量	备注

				制图	版号	标题	图号	比例	1:30	数量	1
				设计	核准	SCD-750U/400H 欧化除湿干燥送料组合	SCD-750U/400H-ALL				
				校对	审核	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.					
标记	更改前	更改后	更改人	日期	审核	日期					

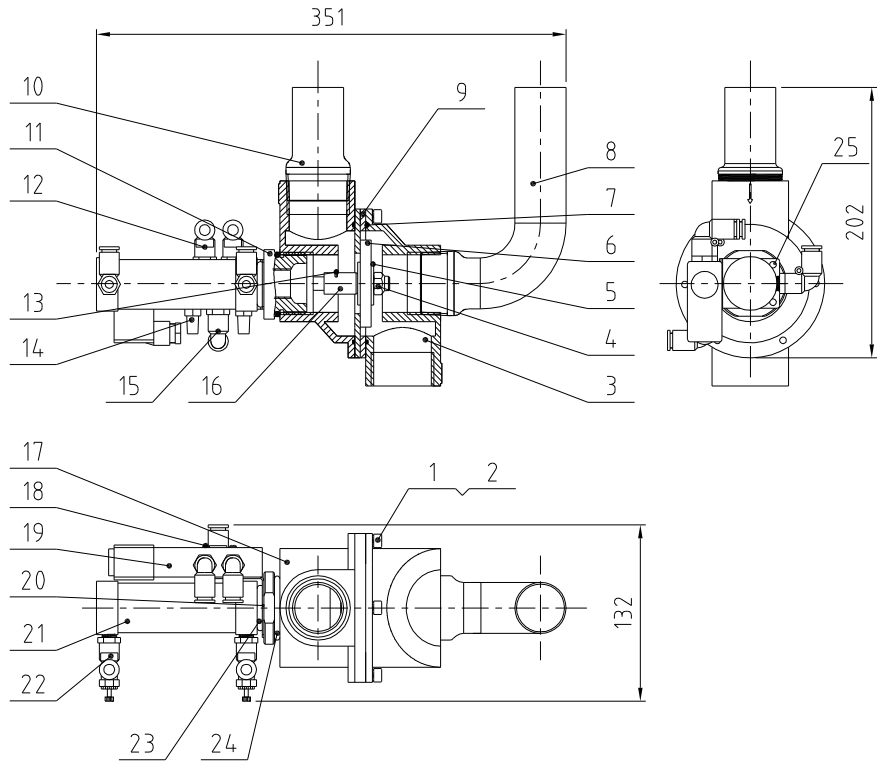


Tech. Req:

1. The red silicone adhesive side of part No.9 is bonded with the part No.5 with the high-temperature resistant silicone adhesive, and the red silicone adhesive side of part No.12 is bonded with the part No.13 with the high-temperature resistant silicone adhesive.
2. The joints of parts 6 and 7 with parts 5 and 13 are bonded with high-temperature resistant silicone adhesive to prevent air leakage.
3. Adjust the position of part 16 on site to make part 11 in a tensioned state.

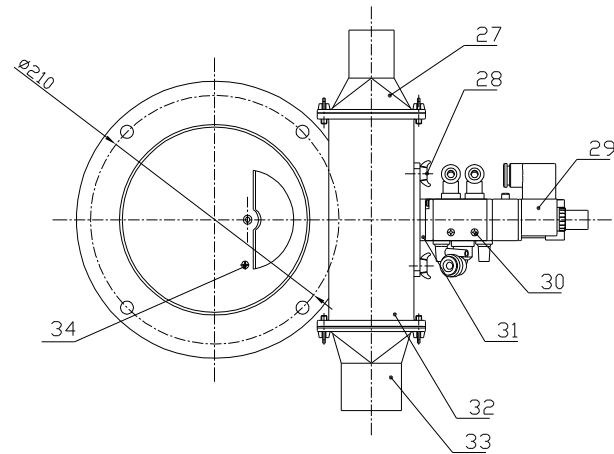
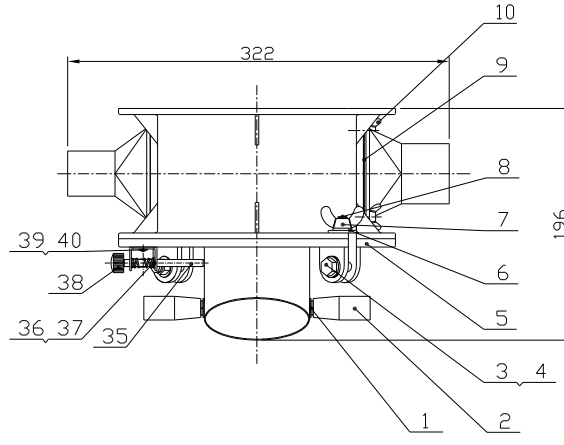
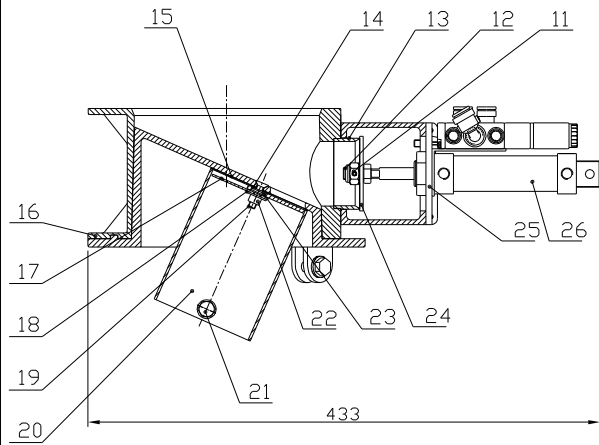
35	YW11062700000	Bearing 627ZZ1MC3E	assembly	1	
34	SD-700H-B-22	Gear motor fixed plate 2	6061	1	
33	SD-700H-B-23	Fixed shaft	SUS201	1	
32	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		3	
31	YE14511200000	Limit switch YBLXW-5/11G2	assembly	1	
30	YW63032500000	Cross recessed pan head screw GB/T-818 M3x25-Longzine		2	
29	YR40330900000	Microswitch box	ABS	1	
28	YW68004500000	Inner hexagon flat end set screw GB/T777 M4x5-Longzine		3	
27	SD-40H-A-22	Micro switch fixed piece	SUS201	1	Borrow
26	YW64000500000	Hex. nut M5		4	
25	YW61059500000	Inner hexagon cylinder screw GB/T701 M5x95-12.9-Longzine		4	
24	YM50315300100	Spicer motor 3IK15RGN-C/3GN500K	assembly	1	zhong da li de
23	SD-400H-A-38	Gear motor mount plate	AC4D	1	
22	YW68041000000	Inner hexagon flat end set screw GB/T777 M4x10-Longzine		1	
21	YW08001400100	Synchronous belt wheel	45	1	
20	YW64000600300	Hex. nut GB/T6170 M6-Longzine		4	
19	YW63067000000	Thick head screw M6x70(Longzine)		4	
18	BH10070001510	Positioning pipe SD-400H-A-37	AL6061	4	
17	YW63044500000	Cross recessed pan head screw GB/T-818 M4x45-Longzine		2	
16	SD-400H-A-40	Belt regulator	assembly	1	Borrow
15	YW61086500000	Inner hexagon cylinder screw GB/T701 M6x65-12.9-Longzine		2	
14	SD-40H-B-05	Honeycomb mount shaft	45	2	Borrow
13	SD-400H-A-47	Honeycomb lower cover	LY112	1	Borrow
12	YR10304000000	Silica gel Teflon gasket (Lower)	Red silica gel + Teflon	1	
11	YR00304700000	Synchronous belt 30x470XL	assembly	1	
10	YW71035000700	Honeycomb #350x400(SD-400H-B-02 Ver.0)	Full molecular sieve	1	
9	YR10304000100	Silica gel Teflon gasket (Upper)	Red silica gel + Teflon	1	
8	YW62051000100	Large cross socket flat head screw JIS1111 M5x10-Longzine		15	
7	SD-30H-A-05	Z Upper and lower cover flange	SUS201	3	Borrow
6	SD-400H-A-33	Honeycomb upper 3-way	SUS201	2	
5	SD-400H-A-46	Honeycomb upper	ZL101	1	Borrow
4	SD-1000H-B-11	Double-head screw	Q235A	3	Borrow
3	YW64001600000	Hex. nut GB/T6170 M16-Longzine		6	
2	YW01253000000	Spring (SD-1000H-B-12)	70	3	Borrow
1	YW66163000000	Flat washer A grade GB/T931 16-Longzine		6	

标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	备注
					设计	核准	SCD-600U/400H 蜂巢转轮	SCD-600U/400H-D-ALL	1:6	1	
					校对				材质	/	
					审核				表面要求	/	
							SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号	/	



25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 4.8 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed plate	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hex flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia)	Rubber	2	
6	BR10651200040	4-way diaphragm 65x12x8mm covered (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10(Thickness: 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. cylindrical screw GB/T70.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	1:5	Num.	1
					Desi.	App.	SCD-230U/120H	SCD-230U/120H-D-ALL		Mat.		
					Check	by	3-way Diaphragm valve				Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	20170206	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	Mat No.			



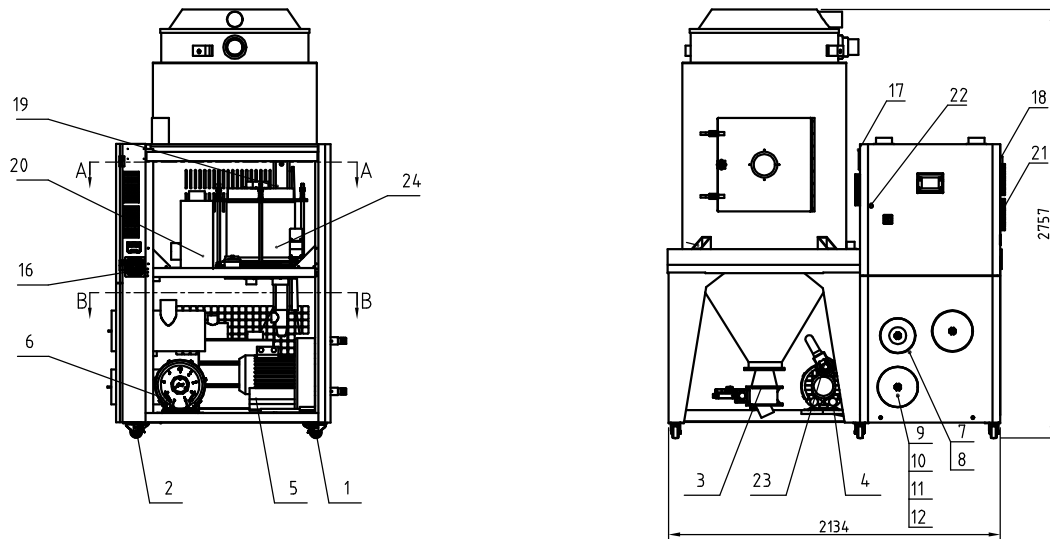
Tech. Req. :
1. The clearance between the discharge port body and discharge port sleeve is 0.5mm;

40	YW62040500000	Large socket pan head screw M4×SJS1111 M4×S-Longzine	SUS201	2	
39	SBU-160-38S-V-A-13	Positioning pin fixed base	SUS201	1	
38	YW69461600000	Manual screw M4×6×16		1	
37	YW66000500000	E-type spring washer E5		1	
36	SBU-160-38S-V-A-14	Spring	65Mn	1	
35	SBU-160-38S-V-A-15	Pin	Q235	1	
34	YW69042000200	Cross socket pan head assembly screw GB/T 9074 L-M4×20-Longzine		1	
33	SBU-160-50S-V-A-01	Suction port	YL112	1	Borrowed
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	
30	YW63042500000	Cross socket pan head screw GB/T-818 M4×25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6×15		2	
27	SBU-160-38S-V-A-05	Suction port	YL112	1	
26	YE31255000000	Cylinder MAL25×50-CA-PT(AirTAC)	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	
24	SBU-160-38S-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T97.1 616 4×12×1.61-A2-70(SUS)		1	
22	YW64060401000	1-type full metal hex lock but GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex head bolt GB/T5783 M8×16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	
19	YW61062500500	Inner hex countersunk screw GB/T70.3 M6×25-A2-70(SUS)		1	
18	YW66061800000	Large washer A grade GB/T96.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	
16	SBU-160-38S-V-A-01	Collective body	YL112	1	
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	
14	YW66061300000	Flat washer A grade GB/T97.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	
12	BH10160009710	Anti-loose nut M10×1.25(M4 lock hole)/SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex flat head lock nut GB/T77 M4×S-Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098-M5×15		4	
9	SBU-160-38S-V-A-07	Air replenishment fender	SUS201	1	
8	YW09051600100	Star screw S/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap $\frac{5}{16}$ "		2	
6	YW66081900000	Flat washer 8x19x2.0 Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port body	YL112	1	
4	YW64080600000	Hex nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hex bolt GB/T5783 M8×30-8.8-Longzine		2	
2	YW06000100000	Cutter rotating rod (without rod handle)	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0 Longzine		2	

Mark	After modification	Before modification	Modified by	Modify date	Checked by	Date

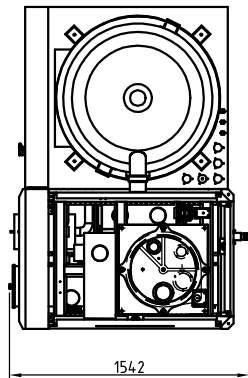
Title		SBU-160-38S-V		SBU-160-38S-V-A-ALL		Proportion	1:4	Number	1
		Shut-off Suction Box						Material	Assembly
						Surface requirement			
						Material number			





A-A

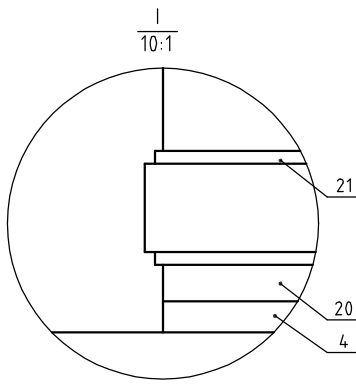
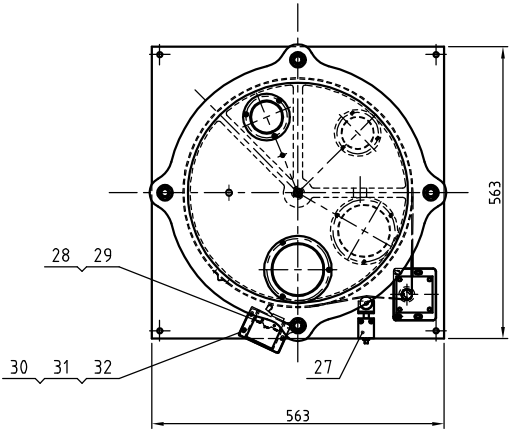
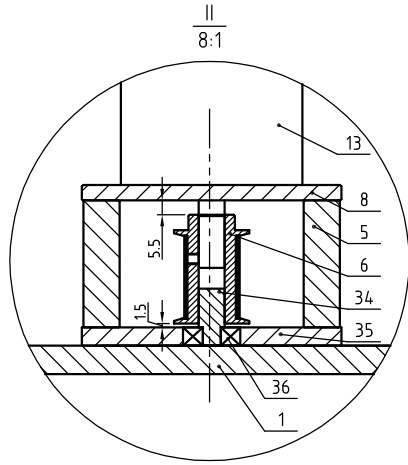
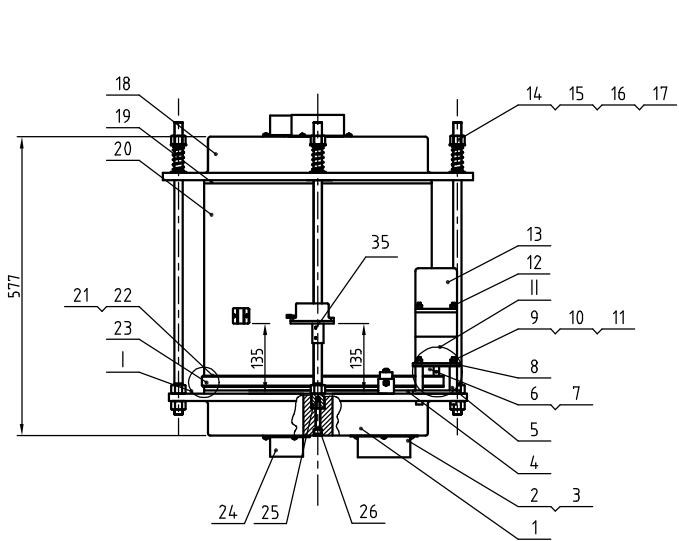
B-B



- 13
- 14
- 15
- 10
- 8

24	SD-700H-B-ALL	Honeycomb rotor		1
23	SCD-900U700H-C-ALL	3-way diaphragm valve		1
22	YW00816100000	Door lock (MS816-1 blk. with key)		1
21	YW90120700000	Alu. cooler STM-1207HT-A-17(blk.)		3
20	BH7024.4.000850	Pipe heater 24KWSCD-900U/700H-B-04		1
19	BH70501000050	Pipe heater SD-500H-10KW3ø230/400V		1
18	YW06203100200	Hinge (L CL203-1, right)		2
17	YM601212064.00	Exhaust fan 12x12CM/24VAC 50/60HZ		1
16	YR4.0120300000	Anti-dust plastic screen (GRM120-30)		1
15	YR10026000000	Filter barrel fastener ø260	Silica gel	1
14	BR904.06000010	SD-400H-A-60 filter barrel cover	PC	1
13	YR5024.14.000000	Filter ADC3	Assembly	1
12	BR90120500010	SD-120H-ALL-05 filter barrel cover	PC	1
11	YR502030000000	Filter SD-200/300(L)		1
10	YW690516000000	Butterfly nut 5/16"		2
9	YR10708000100	Filter barrel fastener SAL-800G-A-49		1
8	YW096751000000	Small star nut 5/16 SHD-6~75KG-01-SJ alu. alloy		3
7	YR501811000000	Filter ADC2		1
6	BM3004.20000050	Blower 2HP		1
5	BM300810000050	Shini blower RB-850		1
4	BM300550000050	Shini blower RB-550		1
3	SBU-160-50S-V-A-ALL	Shut-off suction box		1
2	YW030004.00200	Black movable castor (4")		3
1	YW030004.000000	Black brake castor (4")		3

Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date	Dra.	Ver.	Title	Drawing No.	Scale	1:30	No.	1
									SCD-900U/700H "All-in-One" Compact Dryer	SCD-900U/700H-ALL			Mat.	
信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.											Surface Req.			
											Mat. No.	BP339W000800		

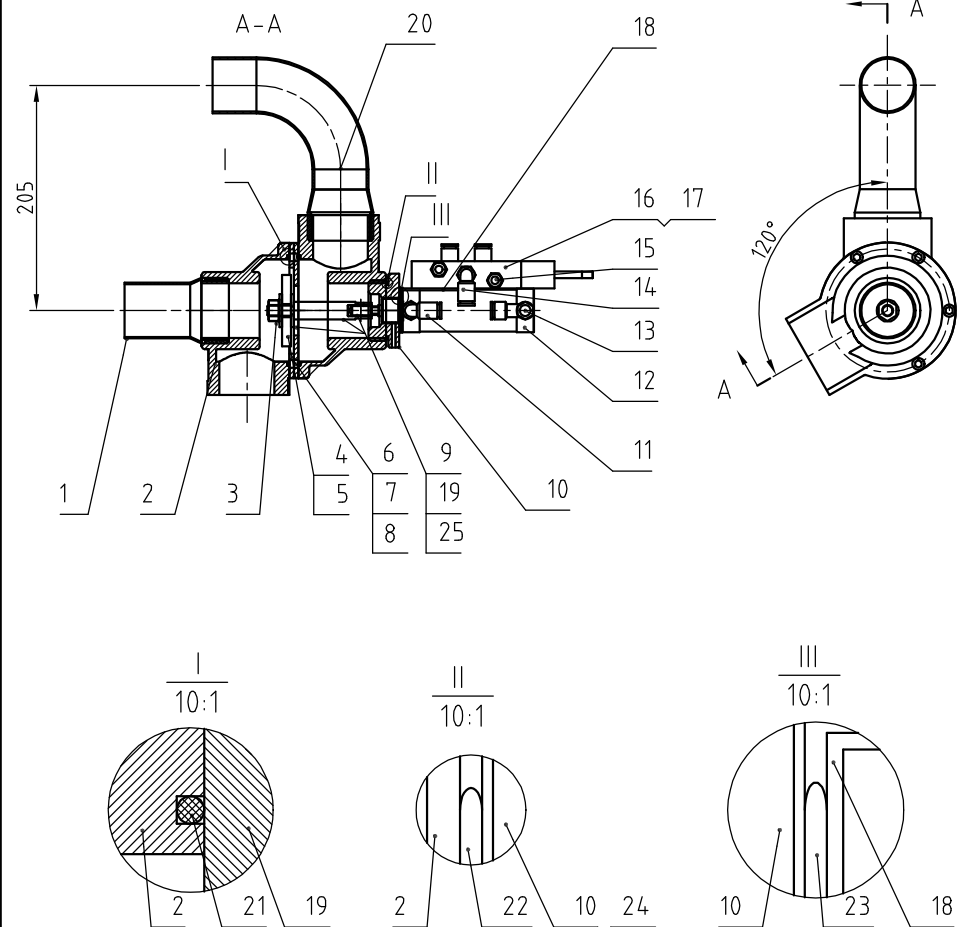


36	YW11062700000	Bearing 627Z1MC3E	Assembly	1	
35	SD-700H-B-22	Gear motor fixed plate 2	6061	1	
34	SD-700H-B-23	Fixing shaft	SUS201	1	
33	YW68004500000	Inner hex. flat and lock screw GB/T171 Mx10-Longzine		3	
32	YW63040600000	Cross socket pan head screw GB/T-408 Mx6-Longzine		3	
31	SD-40H-A-22	Micro switch fixed plate	SUS201	1	Borrow
30	YR40330900000	Micro switch box	ABS	1	
29	YW63032500000	Cross socket pan head screw GB/T-408 Mx5-Longzine		2	
28	YE14511200000	Limit switch YBLXW-5/11G2	Assembly	1	
27	SD-400H-A-40	Belt regulator	Assembly	1	Borrow
26	YW61085500000	Inner hex. cylinder screw GB/T1811Mx5-12.9-Longzine		2	
25	SD-1000H-B-13	Honeycomb mount shaft	45	2	Borrow
24	SD-200H-A-35	25" upper and lower cover flange	Welding parts	3	Borrow
23	YR00305800000	Synchronous belt 30x580XL	Assembly	1	
22	YW61031000200	Cross socket countersunk screw GB818Mx8-Longzine		16	
21	YR00003000000	Synchronous belt wheel	Assembly	4	
20	YW71044000700	Honeycomb M4.0x400L	Full molecular sieve	1	
19	SD-700H-B-14	Silicone Teflon washer (upper)	Red sital gel + Teflon	1	
18	SD-700H-B-12	Honeycomb upper cover	ZL101	1	
17	YW01201800000	Spring (SD-700H-B-01)	70	4	
16	YW64001600000	Hex. nut GB/T6170 M16-Longzine		8	
15	YW09173000000	Flat washer 16		8	
14	SD-1000H-B-11	Double head screw	Q235A	4	Borrow
13	YM50512600000	Gear motor 3K15GN-C-T	Assembly	1	
12	YW61615000000	Cross socket countersunk screw GB/T183 Mx5H-Longzine		4	
11	YW61069000000	Cross socket countersunk screw GB/T183 Mx5H-A2-70050		4	
10	YW64000600300	Hex. nut GB/T6170 M6-Longzine		8	
9	YW66061300000	Flat washer A grade GB/197.1 16-Longzine		12	
8	SD-700H-B-08	Gear motor mount plate	YL102	1	
7	YW68041000000	Inner hex. flat end lock screw GB/T171 Mx8-Longzine		2	
6	YW08001400000	Synchronous belt	45	1	
5	BH10070001510	Positioning pipe SD-400H-A-37	AL6061	4	
4	SD-700H-B-15	Silicone Teflon washer (lower)	Red sital gel + Teflon	1	
3	YW61051000200	Cross socket pan head screw-H-type GB/1818Mx6-Longzine		15	
2	SD-700H-B-13	4" honeycomb direct flange	SUS201(1.5)	2	
1	SD-700H-B-11	Honeycomb lower cover	ZL101	1	

Mark	After modification	Before modification	Modified by	Modify date	Drawer	Version	Title	Drawing No.	Scale	19	Number	1	Remarks
					Designer	Approved by	SD-700H	SD-700H-B-ALL					
					Proofread by	Date	Honeycomb Rotor						
					Checked by								



Surface requirement	Material number
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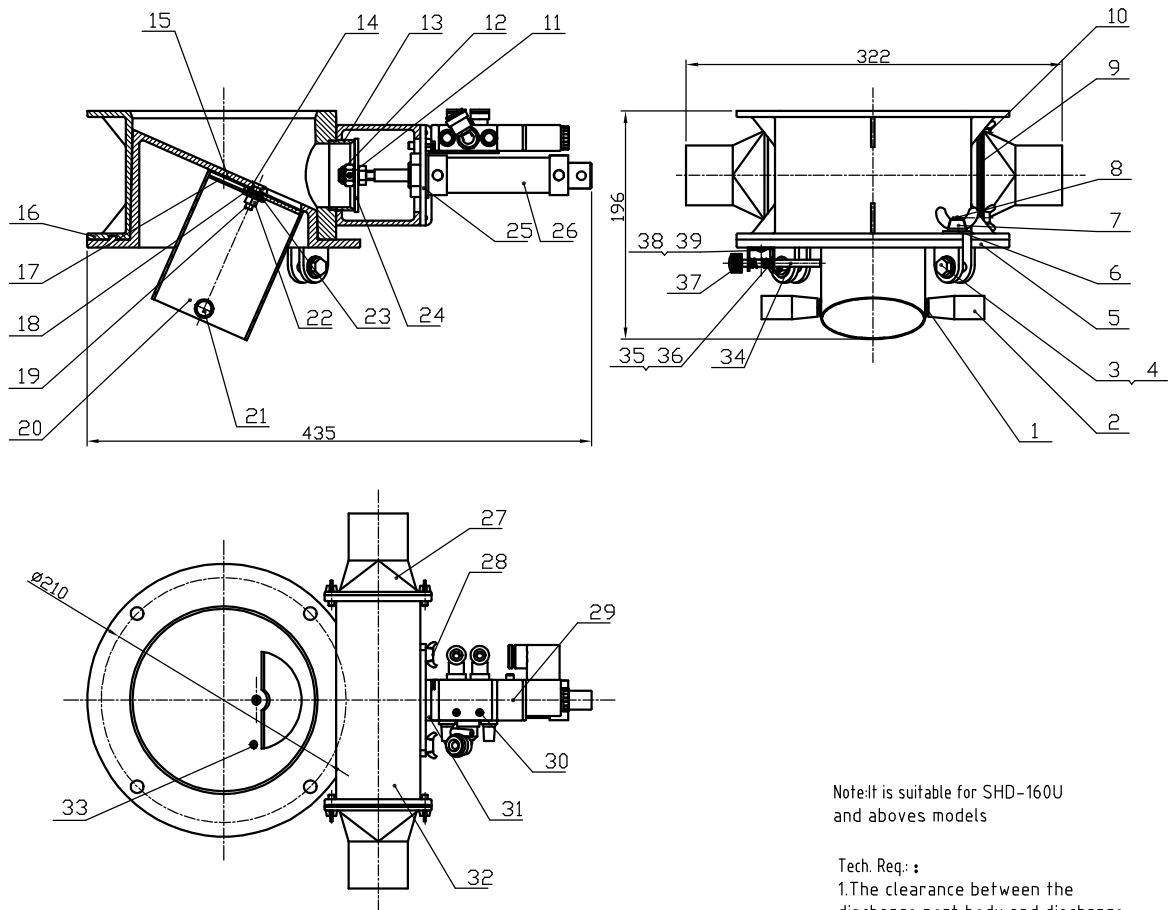


Tech. Req.:

1. Parts must be cleaned before assembly, without burr, flash, rust, dust, etc;
2. Don't knock, touch and scratch the parts during assembly.

25	YW68005500000	Inner hex. flat end lock nut GB/T77 M5x5-Longzine		1	
24	YW68041000000	Inner hex. flat end lock nut GB/T77 M4x10-Longzine		1	
23	YR20305000000	O-type seal ring 5x30	YI16363	1	
22	YR20044800000	O-type seal ring 4x48	YI16363	1	
21	YR20259800000	O-type seal ring 2.5x98	YI16363	2	
20	SCD-900U/700H-C-05	2" with thread elbow	Welding parts	1	
19	SCD-900U/700H-C-07	3-way middle flange	SPH4.0	1	
18	BL20050000020	Solenoid valve fixed plate	SPCC1.5	1	
17	YW69042000200	Cross socket pan head screw GB/T 9074.4-M4x20--Longzine		2	
16	YE32051800300	Solenoid valve MFH-5-1/8-B	Assembly	1	
15	YW80010800000	Copper silencer BSL-01	62	2	
14	YW80081800100	Quick air pipe connector APL8-1/8	Assembly	1	
13	YW80061800000	Single-way throttle valve ASL6-1/8B	Assembly	1	
12	YE31125010000	Cylinder MBL25x50-U(AIRTAC)	Assembly	1	
11	YW80061800200	Quick air pipe connector APL6-1/8	Assembly	3	
10	SCD-900U/700H-C-03	3-way valve connector	6061	1	
9	SCD-900U/700H-C-02	Height increased iron rod	SUS304	1	
8	YW6400600300	Hex. nut GB/T6170 M6		2	
7	YW61063000200	Inner hex. cylindrical screw GB/T70.1 M6x30		2	
6	YW61062000300	Inner hex. cylindrical screw GB/T70.1 M6x20		4	
5	YW66102500000	Flat washer 10x25x1.5		2	
4	BR10651200040	4-way diaphragm	Assembly	1	
3	YW64101100000	Non-metal insert hex. nut GB889.1 M10-Longzine		1	
2	SCD-900U/700H-C-06	Lower cover	YL112	2	
1	SCD-900U/700H-C-01	2" suction motor flange	Welding parts	1	
No.	Material number	Name	Mat.	Num	Rem

					Draw.	Ver.	Title	Drawing no.	Scale	1:6	Num.	1
					Desi.	App.	SCD-900U/700H	SCD-900U/700H-C-ALL		Mat.		
					Check	by	3-way Diaphragm valve			Surface req.		
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			Mat No.		



Note: It is suitable for SHD-160U and above models

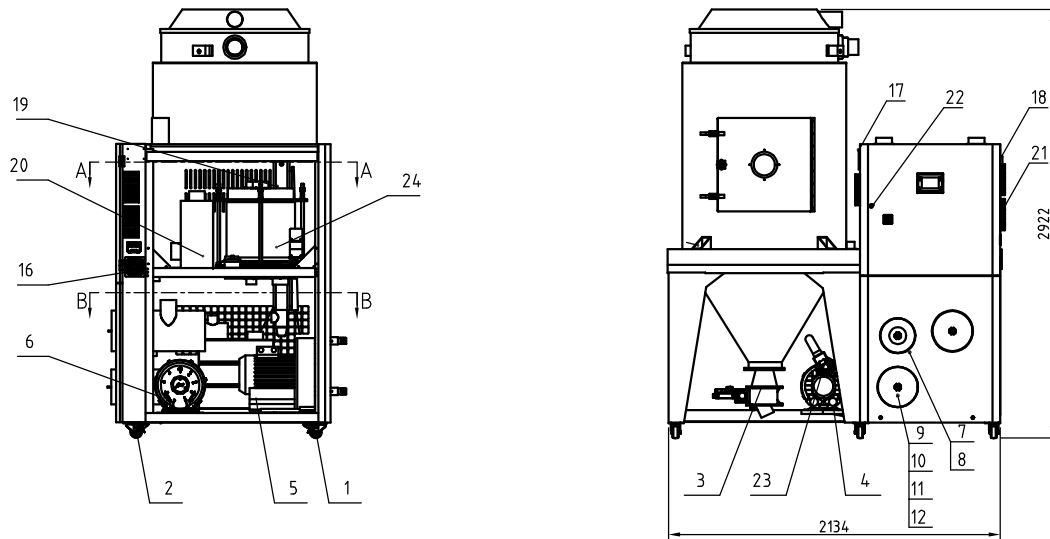
Tech. Req.:
1. The clearance between the discharge port body and discharge port sleeve is 0.5mm;

39	YW62040500000	Large socket pan head screw M4x5JIS1111 M4x5-Longzine		2	
38	SBU-160-38S-V-A-13	Positioning pin fixed base	SUS201	1	
37	YW69461600000	Manual screw M4x6x16		2	
36	YW66000500000	E-type spring washer E5		1	
35	SBU-160-38S-V-A-14	Spring	65Mn	1	
34	SBU-160-38S-V-A-15	Pin	Q235	1	Borrowed
33	YW690420002006	Crss socket pan head assembly screw GB/T 9074.4-M4x20-Longzine		1	
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	Borrowed
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	Borrowed
30	YW63042500000	Crss socket pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-50S-V-A-01	Suction port	YL112	2	
26	YE31255000000	Cylinder MAL25x50-CA-PT(AirTAC)	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	Borrowed
24	SBU-160-38S-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	Borrowed
23	YW66061200000	Flat washer A grade GB/T97.1 616.4x12x1.61-A2-701SUS)		1	
22	YW64060401000	1-type full metal hex lock but GB/T6184 M6-A2-701SUS)		1	
21	YW60081600100	Hex. head bolt GB/T5781 M8x16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	Borrowed
19	YW61062500500	Inner hex. countersunk screw GB/T70.3 M6x25-A2-701SUS)		1	
18	YW66061800000	Large washer A grade GB/T96.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	Borrowed
16	SBU-160-38S-V-A-01	Collective body	YL112	1	Borrowed
15	SBU-160-38S-V-A-18	Hopper bolt/om washer	SUS201	1	Borrowed
14	YW66061300000	Flat washer A grade GB/T97.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	Borrowed
12	BH10160009710	Anti-loose nut M10x1.25(M4 lock hole)SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat head lock nut GB/T77 M4x5-Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098-M5x15		4	
9	SBU-160-38S-V-A-07	Air replenishment fender	SUS201	1	Borrowed
8	YW09051600100	Star screw 5/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap $\frac{1}{8}$ "		2	
6	YW66081900000	Flat washer 8x19x2.0 Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port body	YL112	1	Borrowed
4	YW64080600000	Hex. nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hex. bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW06000100000	Cutter rotating rod (without rod handle)	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0 Longzine		2	
No.	Material number	Name	Material	Num.	Remarks

					Drawer	Version	
					Designer	Approved by	
					Proofread by		
Mark	After modification	Before modification	Modified by	Modify date	Checked by	Date	

Title	SBU-160-50S-V	SBU-160-50S-V-A-ALL	Proportion	1:4	Number	1
	Shut-off Suction Box				Material	Assembly
			Surface requirement			
			Material number			





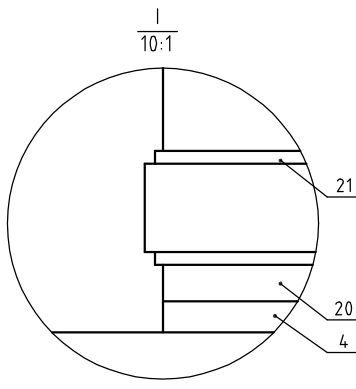
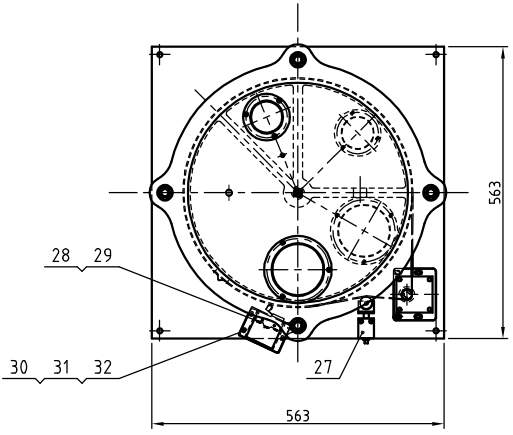
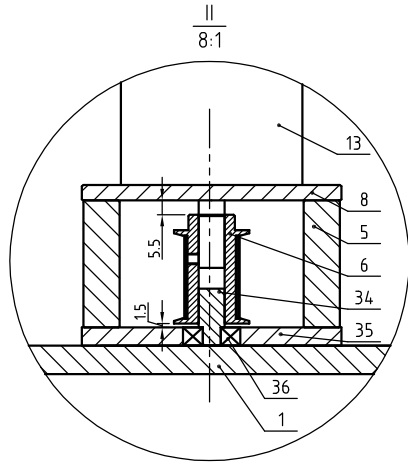
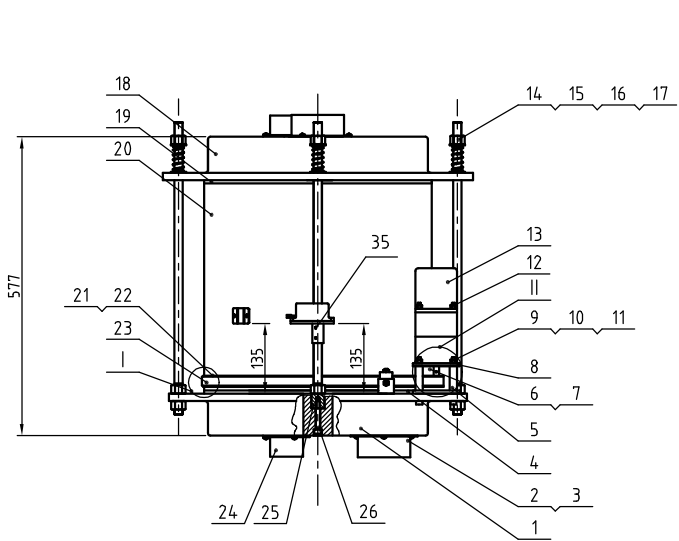
A-A

B-B

24	SD-700H-B-ALL	Honeycomb rotor		1	
23	SCD-900U700H-C-ALL	3-way diaphragm valve		1	
22	YW00816100000	Door lock (MS816-1 blk. with key)		1	
21	YW90120700000	Alu. cooler STM-1207HT-A-17(blk.)		3	
20	BH7024.000850	Pipe heater 24KWSCD-900U/700H-B-04		1	
19	BH70501000050	Pipe heater SD-500H-10KW3ø230/400V		1	
18	YW06203100200	Hinge (L CL203-1, right)		2	
17	YM601212064.00	Exhaust fan 12x12CM/24VAC 50/60HZ		1	
16	YR40120300000	Anti-dust plastic screen (GRM120-30)		1	
15	YR10026000000	Filter barrel fastener ø260	Silical gal	1	
14	BR90406000010	SD-400H-A-60 filter barrel cover	PC	1	
13	YR5024.14.00000	Filter ADC3	Assembly	1	
12	BR90120500010	SD-120H-ALL-05 filter barrel cover	PC	1	
11	YR50203000000	Filter SD-200/300(L)		1	
10	YW69051600000	Butterfly nut 5/16"		2	
9	YR10708000100	Filter barrel fastener 700/800G		1	
8	YW09675100000	Small star nut 5/16 SHD-6~7SKG-01-SJ alu. alloy		3	
7	YR50181100000	Filter ADC2		1	
6	BM3004.2000050	Blower 2HP		1	
5	BM30081000050	Shini blower RB-850		1	
4	BM30055000050	Shini blower RB-550		1	
3	SBU-160-50S-V-A-ALL	Shut-off suction box		1	
2	YW03000400200	Black movable castor (4")		3	
1	YW03000400000	Black brake castor (4")		3	
No.	Material number	Name	Mat.	Num.	Rem.

					Dra.		Ver.	
					Desi.		App.	
					Check			
Mark	Before Mod.	After Mod.	Mod. by	Date	App.		Date	

Title		Drawing No.		Scale	1:30	No.	1
SCD-1200U/700H		SCD-1200U/700H-ALL					
"All-in-One" Compact Dryer							
信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				Surface Req.			
				Mat. No.		BP33121000700	

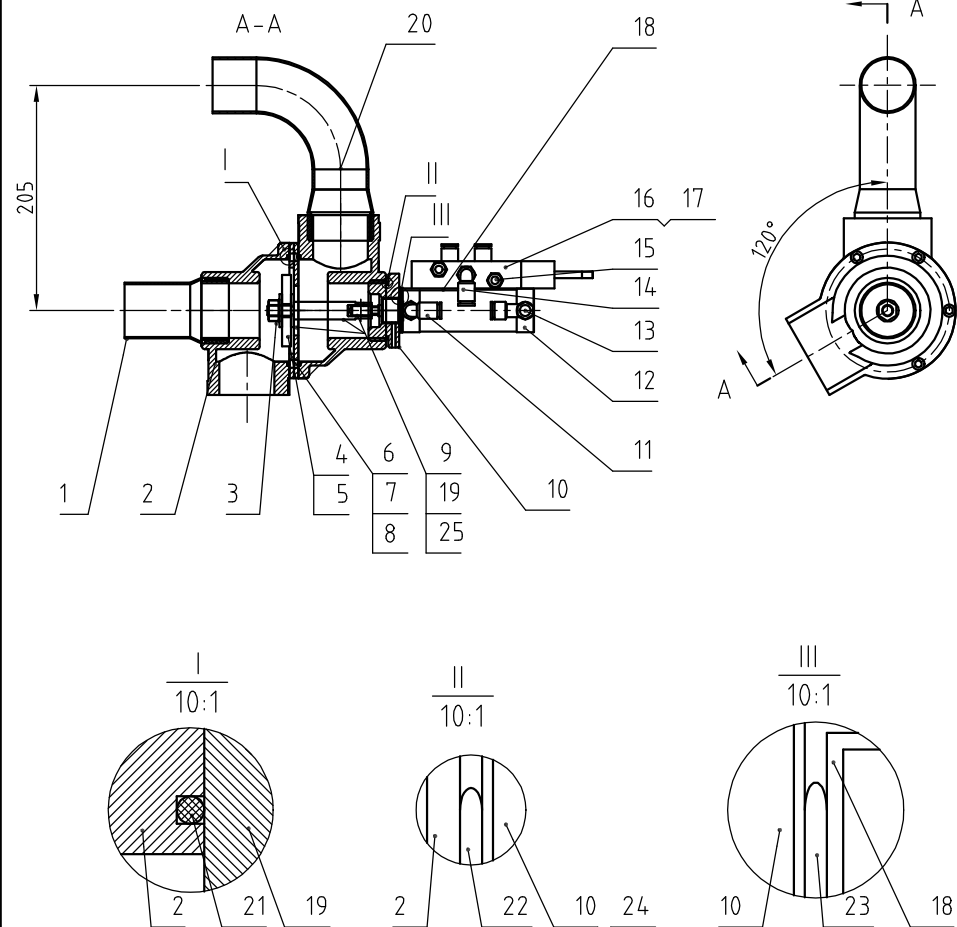


36	YW11062700000	Bearing 627Z1MC3E	Assembly	1	
35	SD-700H-B-22	Gear motor fixed plate 2	6061	1	
34	SD-700H-B-23	Fixing shaft	SUS201	1	
33	YW68004500000	Inner hex. flat and lock screw GB/T171 Mx10-Longzine		3	
32	YW63040600000	Cross socket pan head screw GB/T-408 Mx6-Longzine		3	
31	SD-40H-A-22	Micro switch fixed plate	SUS201	1	Borrow
30	YR40330900000	Micro switch box	ABS	1	
29	YW63032500000	Cross socket pan head screw GB/T-408 Mx2.5-Longzine		2	
28	YE14511200000	Limit switch YBLXW-5/11G2	Assembly	1	
27	SD-400H-A-40	Belt regulator	Assembly	1	Borrow
26	YW61085500000	Inner hex. cylinder screw GB/T1811Mx5-12.9-Longzine		2	
25	SD-1000H-B-13	Honeycomb mount shaft	45	2	Borrow
24	SD-200H-A-35	25" upper and lower cover flange	Welding parts	3	Borrow
23	YR00305800000	Synchronous belt 30x580XL	Assembly	1	
22	YW61031000200	Cross socket countersunk screw GB/M8x8-Longzine		16	
21	YR00003000000	Synchronous belt wheel	Assembly	4	
20	YW71044000700	Honeycomb M4.0x400L	Full molecular sieve	1	
19	SD-700H-B-14	Silicone Teflon washer (upper)	Red sital gel + Teflon	1	
18	SD-700H-B-12	Honeycomb upper cover	ZL101	1	
17	YW01201800000	Spring (SD-700H-B-01)	70	4	
16	YW64001600000	Hex. nut GB/T6170 M16-Longzine		8	
15	YW09173000000	Flat washer 16		8	
14	SD-1000H-B-11	Double head screw	Q235A	4	Borrow
13	YM50512600000	Gear motor 3K15GN-C-T	Assembly	1	
12	YW61615000000	Cross socket countersunk screw GB/T183 Mx15-Longzine		4	
11	YW61069000000	Cross socket countersunk screw GB/T183 Mx10-A2-70050		4	
10	YW64000600300	Hex. nut GB/T6170 M6-Longzine		8	
9	YW66061300000	Flat washer A grade GB/197.1 16-Longzine		12	
8	SD-700H-B-08	Gear motor mount plate	YL102	1	
7	YW68041000000	Inner hex. flat end lock screw GB/T171 Mx10-Longzine		2	
6	YW08001400000	Synchronous belt	45	1	
5	BH10070001510	Positioning pipe SD-400H-A-37	AL6061	4	
4	SD-700H-B-15	Silicone Teflon washer (lower)	Red sital gel + Teflon	1	
3	YW61051000200	Cross socket pan head screw-H-type GB/1818Mx6-Longzine		15	
2	SD-700H-B-13	4" honeycomb direct flange	SUS201(1.5)	2	
1	SD-700H-B-11	Honeycomb lower cover	ZL101	1	
No.	Material number	Name	Material	Num.	Remarks

Mark	After modification	Before modification	Modified by	Modify date	Drawer	Version	Title	Drawing No.	Scale	19	Number	1	Remarks
					Designer	Approved by	SD-700H	SD-700H-B-ALL					
					Proofread by	Checked by	Honeycomb Rotor						
					Checked by	Date							



Surface requirement
Material number

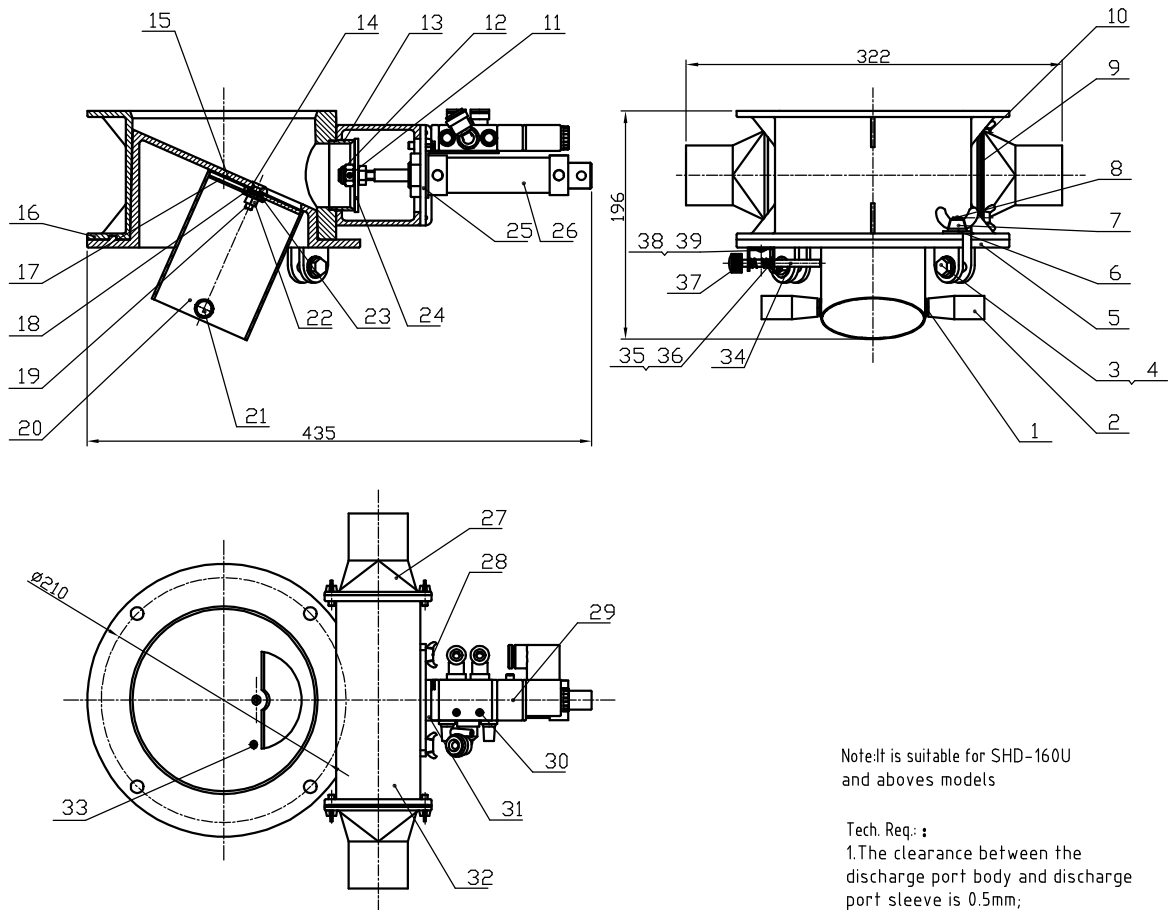


Tech. Req.:

1. Parts must be cleaned before assembly, without burr, flash, rust, dust, etc;
2. Don't knock, touch and scratch the parts during assembly.

25	YW68005500000	Inner hex. flat end lock nut GB/T77 M5x5-Longzine		1	
24	YW68041000000	Inner hex. flat end lock nut GB/T77 M4x10-Longzine		1	
23	YR20305000000	O-type seal ring 5x30	YI16363	1	
22	YR20044800000	O-type seal ring 4x48	YI16363	1	
21	YR20259800000	O-type seal ring 2.5x98	YI16363	2	
20	SCD-900U/700H-C-05	2" with thread elbow	Welding parts	1	
19	SCD-900U/700H-C-07	3-way middle flange	SPH4.0	1	
18	BL20050000020	Solenoid valve fixed plate	SPCC1.5	1	
17	YW69042000200	Cross socket pan head screw GB/T 9074.4-M4x20--Longzine		2	
16	YE32051800300	Solenoid valve MFH-5-1/8-B	Assembly	1	
15	YW80010800000	Copper silencer BSL-01	62	2	
14	YW80081800100	Quick air pipe connector APL8-1/8	Assembly	1	
13	YW80061800000	Single-way throttle valve ASL6-1/8B	Assembly	1	
12	YE31125010000	Cylinder MBL25x50-U(AIRTAC)	Assembly	1	
11	YW80061800200	Quick air pipe connector APL6-1/8	Assembly	3	
10	SCD-900U/700H-C-03	3-way valve connector	6061	1	
9	SCD-900U/700H-C-02	Height increased iron rod	SUS304	1	
8	YW6400600300	Hex. nut GB/T6170 M6		2	
7	YW61063000200	Inner hex. cylindrical screw GB/T70.1 M6x30		2	
6	YW61062000300	Inner hex. cylindrical screw GB/T70.1 M6x20		4	
5	YW66102500000	Flat washer 10x25x1.5		2	
4	BR10651200040	4-way diaphragm	Assembly	1	
3	YW64101100000	Non-metal insert hex. nut GB889.1 M10-Longzine		1	
2	SCD-900U/700H-C-06	Lower cover	YL112	2	
1	SCD-900U/700H-C-01	2" suction motor flange	Welding parts	1	
No.	Material number	Name	Mat.	Num	Rem

					Draw.	Ver.	Title	Drawing no.	Scale	1:6	Num.	1
					Desi.	App.	SCD-900U/700H	3-way Diaphragm valve			Mat.	
					Check	by		SCD-900U/700H-C-ALL				
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			Surface req.		
										Mat No.		



Note: It is suitable for SHD-160U and above models

Tech. Req. :
1. The clearance between the discharge port body and discharge port sleeve is 0.5mm;

39	YW62040500000	Large socket pan head screw M4×5JIS1111 M4×5-Longzine		2	
38	SBU-160-38S-V-A-13	Positioning pin fixed base	SUS201	1	
37	YW69461600000	Manual screw M4×6×16		2	
36	YW66000500000	E-type spring washer E5		1	
35	SBU-160-38S-V-A-14	Spring	65Mn	1	
34	SBU-160-38S-V-A-15	Pin	Q235	1	Borrowed
33	YW690420002006	Cross socket pan head assembly screw GB/T 9074.4-M4×20-Longzine		1	
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	Borrowed
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	Borrowed
30	YW63042500000	Cross socket pan head screw GB/T-818 M4×25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6×15		2	
27	SBU-160-50S-V-A-01	Suction port	YL112	2	
26	YE31255000000	Cylinder MAL25×50-CA-PT(AirTAC)	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	Borrowed
24	SBU-160-38S-V-A-19	Diaphragm φ63×φ10×3	SUS201	1	Borrowed
23	YW66061200000	Flat washer A grade GB/T97.1 6/6.4×12×161-A2-70(SUS)		1	
22	YW64060401000	1-type full metal hex lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex. head bolt GB/T5781 M8×16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	Borrowed
19	YW61062500500	Inner hex. countersunk screw GB/T70.3 M6×25-A2-70(SUS)		1	
18	YW66061800000	Large washer A grade GB/T96.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	Borrowed
16	SBU-160-38S-V-A-01	Collective body	YL112	1	Borrowed
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	Borrowed
14	YW66061300000	Flat washer A grade GB/T97.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	Borrowed
12	BH10160009710	Anti-loose nut M10×1.25(M4 lock hole)(SBU-160-38S-V-A-21)	Assembly	1	
11	YW68004500000	Inner hex. flat head lock nut GB/T77 M4×5-Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098-M5×15		4	
9	SBU-160-38S-V-A-07	Air replenishment fender	SUS201	1	Borrowed
8	YW09051600100	Star screw 5/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap 5/8"		2	
6	YW66081900000	Flat washer 8×19×2.0 Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port body	YL112	1	Borrowed
4	YW64080600000	Hex. nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hex. bolt GB/T5783 M8×30-8.8-Longzine		2	
2	YW06000100000	Cutter rotating rod (without rod) handle	Plastics	2	
1	YW66081900000	Flat washer 8×19×2.0 Longzine		2	
No.	Material number	Name	Material	Num.	Remarks

					Drawer		Version	
					Designer		Approved by	
					Proofread by		Date	
Mark	After modification	Before modification	Modified by	Modify date	Checked by			

Title	SBU-160-50S-V	Proportion	1:4	Number	1
	Shut-off Suction Box			Material	Assembly
				Surface requirement	
				Material number	

