

47	--	Coupling cover plate	SPCC15	1	
46	YW03000300900	Motor fixed plate	Assembly	2	
45	--	Gear motor mounting base	SPH8 0	1	
44	--	Sensor fixed plate	SPCC3 0	1	
43	YW68081000000	Induction wheel fixed seat	SPH12 9	1	
42	--	Induction wheel fixing ring	SPH12	1	
41	--	Induction wheel	SECC15	1	
40	YW69001600000	External Coupling	SUS201	1	
39	--	Screw limit plate	SUS201 15	1	
38	YW61081000200	Positioning block	SUS201	1	
37	--	Positioning block	SUS201	1	
36	YW61081600000	Locking block	SPH6 0	4	Borrowed
35	--	Locking block	SPH6 0	1	Borrowed
34	YW09160200000	Pin	AL	1	
33	YW09301400000	Axle pin (galvanized) 45#	Q235A	1	Borrowed
32	YW09003010500	Plum screw (galvanized) 45#	Q235A	1	Borrowed
31	BL5430003920	Hinge seat	SPH	1	Borrowed
30	YW61123000000	Storage box fixed plate	SUS201	2	Borrowed
29	--	Storage box fixed plate	SUS201	2	Borrowed
28	YW65008000100	Standard spring washer	65Mn	16	
27	YW61082001200	Control box assembly	Weld assembly	10	
26	--	Control box assembly	Weld assembly	1	
25	--	Feed box assembly	Assembly	1	
24	YW69001200000	Flange ring for motor	SUS201	2	
23	BH1024.04.00110	Feed box rotating shaft	SUS201	1	Borrowed
22	--	Feed box hinge	SPH5.0	1	Borrowed
21	YW61051200100	Safety switch Pin fixing plate	SUS201	2	
20	--	Safety switch Pin fixing plate	SUS201	1	
19	YW65005200000	Standard spring washer	65Mn	4	
18	YW66005100000	Flat washer	14.0HV	4	
17	YW61052000000	Cutting chamber assembly	Assembly	2	
16	--	Cutting chamber assembly	Assembly	1	
15	YW64.012100000	Hexagon nut	4	4	
14	YW66024.1300000	Pin washer	14.0HV	16	
13	YW65012000000	Standard spring washer	65Mn	12	
12	YW61123500000	Induction wheel fixed seat	SPH12 9	4	
11	YW61125000000	Induction wheel fixed seat	SPH12 9	4	
10	YM10572100500	Motor	Assembly	1	
9	YR4.00835000000	Five star handle B type	Assembly	1	
8	YW69621600000	Hand screw	1	1	
7	--	Suction pipe	1	1	
6	--	Storage box	Weld assembly	1	Borrowed
5	--	Base assembly	Weld assembly	1	
4	YW66081900000	Flat washer	14.0HV	41	
3	YW64.008000100	Hexagonal inner hexagon nut	4	17	
2	YW60082500100	Hexagon bolt	16	16	
1	YW03000300500	Motor fixed plate	Assembly	2	

55	YW6304.0600000	Cross recessed pin head screw	3	
54	YW61050600300	Induction wheel fixed seat	2	
53	YW62051500000	Large cover nut	2	
52	YW66123200100	Large washer	1	
51	YW63050800000	Cross recessed pin head screw	8	
50	YW66061300000	Flat washer	6	
49	YW65006000100	Standard spring washer	6	
48	YW61061200000	Hexagon nut	6	

制图	版号	标题	图号	比例	数量	备注
设计	核准	SG-2427		1:1		
校对		齿槽式粉碎机		材质		
标记	更改前	更改后	更改人	日期	日期	表面要求
						物料号

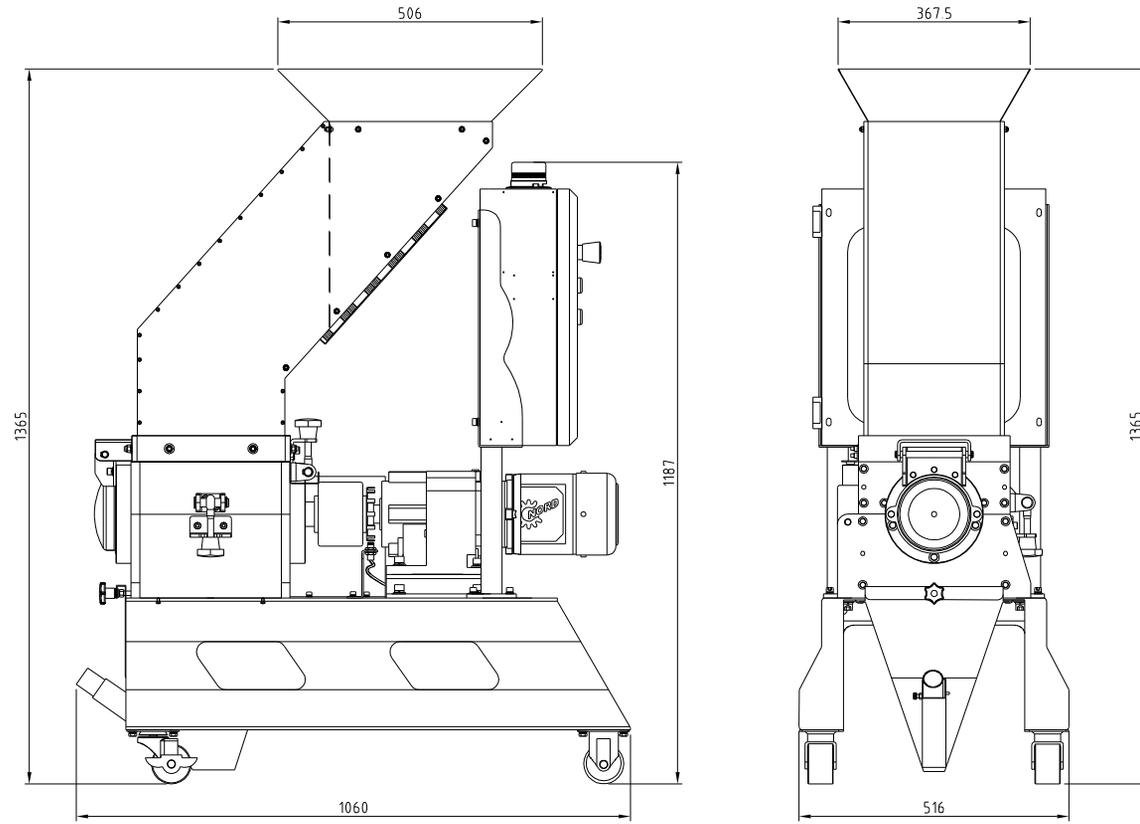


Additional image

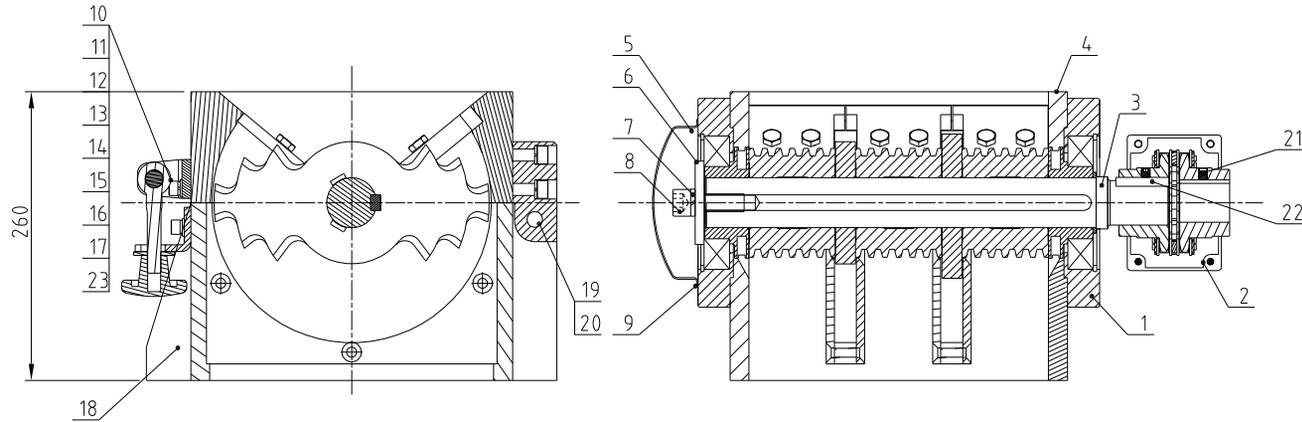
Weight(kg)	Noise LeveldB(A)	Max. Output Capacity(kg/hr)	Cutting Chamber(mm)	Number of small tooth cutters	Number of large toothed knives	Number of toothed cutters	Number of Staggered blade	Material of teeth cutters	Spindle rotation speed(r.p.m)	Granulating motor(KW)	VER.
240	80~85	6	240x270			3	2	SKD11	27	0.75	VER. A

Note:

- 1) The maximum crushing capacity depends on the size and material of the crushed material.
- 2) The noise during crushing varies depending on the configuration of the crushing material and motor.
- 3) SKD11 is the Japanese JIS standard number.
- 4) The helical gear cutter is a standard product, and narrow and widened helical gear cutters are optional products.
- 5) To avoid plastic knives sticking, all materials to be crushed should be crushed at room temperature.
- 6) The machine voltage specification is 3 ϕ . 400VAC, 50Hz.



					制图	版号	标题	图号	比例	数量
					设计	核准	SG-2427			材质
					校对		齿槽式粉碎机			表面要求
标记	更改前	更改后	更改人	日期	审核	日期		信易电热机械股份有限公司		物料号
								Shini Plastics Technologies, Inc.		



17	YW66081600000	Flat washer A grade GB/T97.1(R.49164.6)Longzine	Longzine	2	
16	YW65008000100	Standard spring washer GB/T93 8-Longzine	Longzine	2	
15	YW61082000200	Inner hexagon cylinder screwGB/T70.1 M20-12.9Longzine	Longzine	2	
14	YW09160200000	Big hex nutGB 230-100-6006-40-S7 Aluminum alloy	AL	1	
13	YW69001600000	Circclip for axis useGB/T 894.1 16-12-70(SIS)	A2-70	1	
12	YW09301400000	Axle pin (galvanized) 45#(Ver. B)	Q235A	1	Borrowed
11	YW09003010500	Plum blossom screw (galvanized) 45#	Q235A	1	Borrowed
10	BL54300003920	Hinge seat	SPH	1	Borrowed
9	YW61122000000	Inner hexagon cylinder screwGB/T70.1 M20-12.9Longzine	Longzine	2	
8	YW61640000000	Inner hexagon cylinder screwGB/T70.1 M16-12.9Longzine	Longzine	1	
7	YW65016200000	Standard spring washer GB/T93 16-Longzine	Longzine	1	
6	BL51240200320	Washer	SPH8.0	1	Borrowed
5	--	Bearing cover	SPCC12	1	
4	--	Upper box assembly	Assembly	1	
3	--	Knife holder combination	Assembly	1	
2	YW90501800200	Chain couplingGC-5018 With cover YK35/40K10	Assembly	1	
1	YW61123000000	Inner hexagon cylinder screwGB/T70.1 M20-12.9Longzine	Longzine	6	

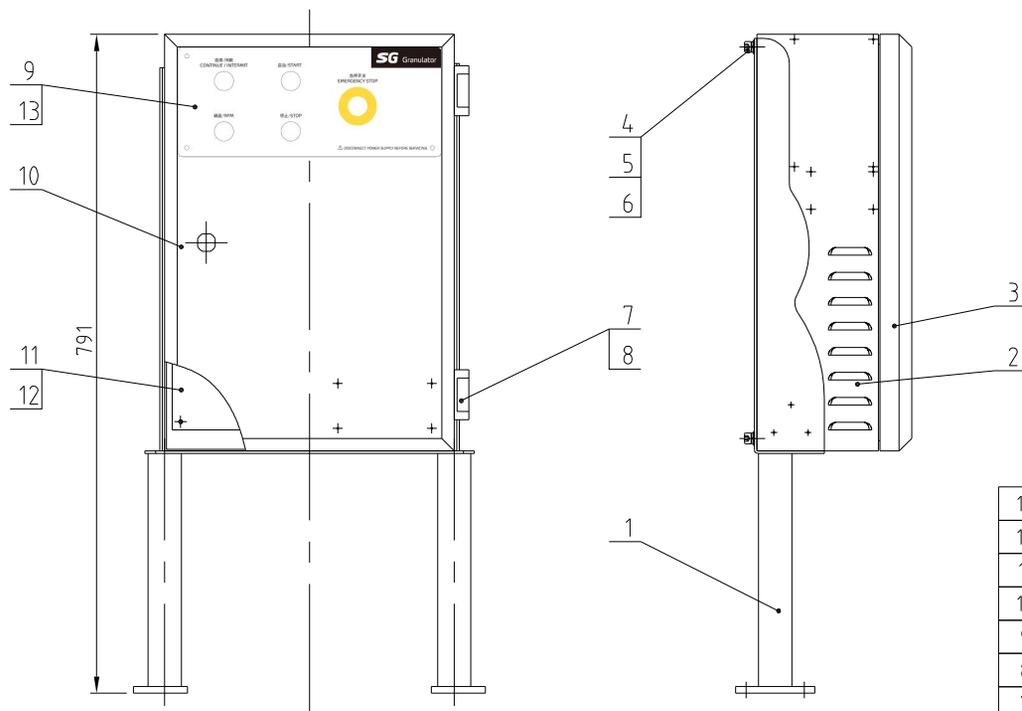
23	YW66123200100	Large washer A grade GB/T96 12(13x37x3)		1	
22	BH11161400010	Flat key		1	
21	YW68081000000	Inner hex. flat end lock screw GB/T77 M10-Longzine		2	
20	YW68001400000	Circclip for axis use A-type GB/T 894.1 14		4	
19	BH10240300210	Connecting shaft		2	
18	--	Crushing chamber lower box assembly		1	

序号	代号	名称	材质	数量	备注
	SG-2427	粉碎室总成			
标题		图号	比例	数量	
				材质	
			表面要求		
			物料号		



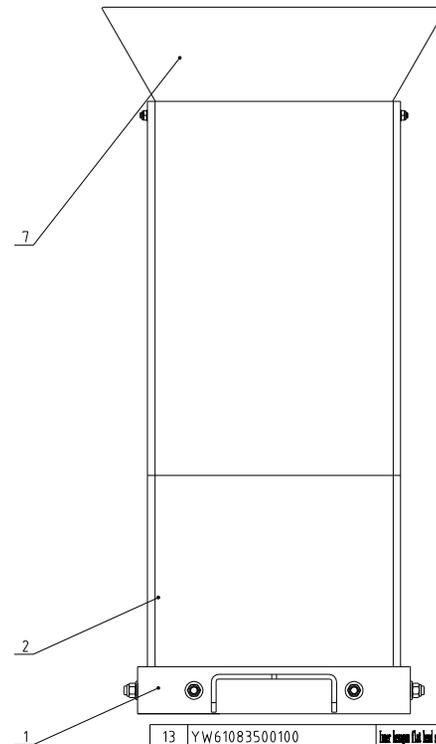
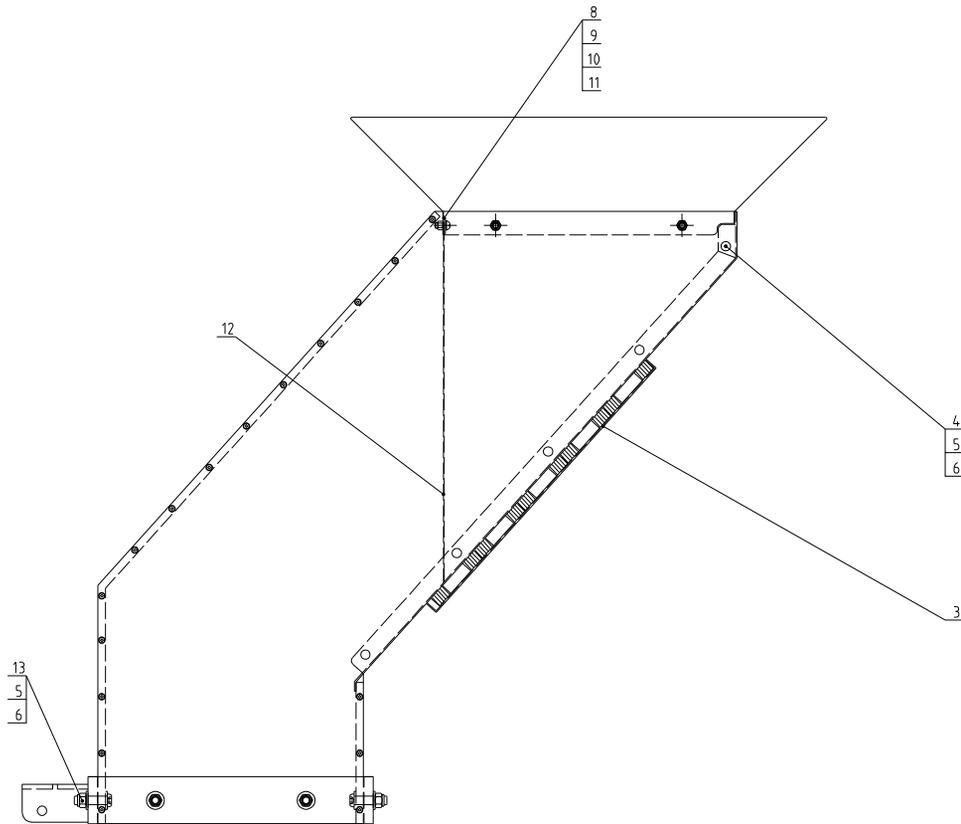
信易電熱機械股份有限公司
Shini Plastics Technologies, Inc.

					制图	版号
					设计	核准
					校对	
标记	更改前	更改后	更改人	日期	审核	日期



13	YW63040600000	Cross recessed pan head screw GB/T-618 M4x6		4	
12	YW64000500000	Hexagonal nut M5 anti-loose		5	
11	--	Electrical fixed plate	SECC1.5	1	
10	YW00816100000	door lock(MS816-1 blk. with key)	Zinc alloy	1	
9	YR01000063200	Nameplate	AL2.0	1	
8	YW63050800000	Cross recessed pan head screw GB/T-618 M4xLongzine		8	
7	YW06219100000	Big hinge CL219-1/CL734-1	Zinc alloy	2	
6	YW66081900000	Flat washer 8x19x2.0 Longzine		4	
5	YW65008000100	Standard spring washer GB/T93 8-Longzine		4	
4	YW61082001200	Inner hexagon cylinder screw GB/T771.1 M4x12.9-Longzine		4	
3	--	Door plank	SPCC2.0	1	
2	--	Control box	SPCC2.0	1	
1	--	Control box mount frame	Weld assembly	1	
序号	代号	名称	材质	数量	备注

					制图	版号	标题	SG-24	图号	比例	数量
					设计	核准	控制箱总成				材质
					校对		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期		物料号			



13	YW61083500100	base plate (flat steel) 200x100x2.0		8	
12	--	Baffle plate		1	
11	YW64000500000	Hexagonal nut M6 anti-loose		2	
10	YW66051000000	Flat washer 4 grade Q235.1 5longzine	Longzine	2	
9	YW62051000100	One-sided flat-head screw M6x11 8flat-pan	Longzine	2	
8	--	Baffle plate press plate	SUS201 15	1	
7	--	Feed port	SUS201 15	1	
6	YW64000800100	Large flat nut with serrated inner Q235.1 10		22	
5	YW66081900000	Flat washer 8x19x2.0 Longzine		44	
4	YW61082501200	base plate (flat steel) 200x100x2.0		14	
3	--	Feeding box front plate	Weld assembly	1	
2	--	feeding box	Weld assembly	1	
1	BH10242790410	Feed box lower base	Weld assembly	1	
序号	代号	名称	材质	数量	备注

					制图	版号	标题	SG-2427	图号	比例	数量
					设计	核准	进料箱总成			材质	
					校对		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期					物料号