

机型版本 Ver.C		Note: In the dotted box, it is the linkage of option and granulator. If there is no optional linkage, short circuit the two wires.							
D	Drawer	Version	D	Title	PNL-MS-L3500/L4500 电气原理图	Drawing NO.	PNL-MS-L3500/L4500 -CE-400V-D-1	Scale	Page 1
	Designer	Approved by					Standard	CE	Totally 3 Pages
D	Proofread by	Checked by	Date	20211019	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>		Voltage	3φ400V	
	Mark	Before modification	After modification	Modified by			Modify date	Frequency	50Hz

VFD-MS300 Frequency Converter  
Factory Parameter Default Settings

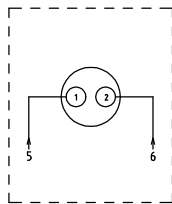
Para.	Function	Parameter Set Value	Remark Instruction
00-04	Defined Multi-function Display Content	4	Display output voltage
01-00	Upper Limit Frequency	50.00	Max. frequency 50Hz
01-11	Lower Limit Frequency	25.00	Min. frequency 25Hz
01-12	The 1st acceleration time	3.0	acceleration time 3 secs.
01-13	The 1st deceleration time	3.0	deceleration time 3 secs.
00-20	Main frequency input source	7	Set by V.R. on the panel (knob) control speed
00-21	Running order source	1	Ext. terminal operation
00-23	Running direction selection	1	Only can forward running
02-35	Control order after reset the power start	1	After reset, the operation order exists and the frequency converter is running
00-32	Digital operator STOP (control start/stop)	1	Keyboard control, STOP is valid; If it is set to 0 with optional granulator, External terminal control, STOP is invalid

Start display F (set frequency), H(output frequency), A (output current), E(output voltage)

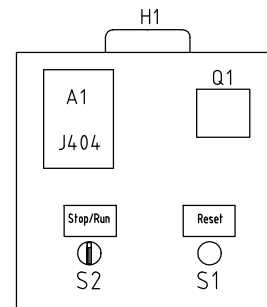
Note: This parameter is only applicable to Taida VFD-MS300 frequency converter. Don't use this parameter on other frequency converters or controllers.

Set by V.R. on the panel (knob) control speed

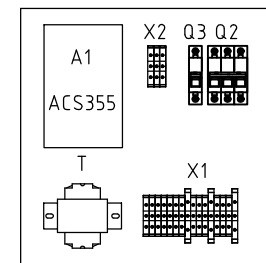
X1 Metal connector Wiring Diagram



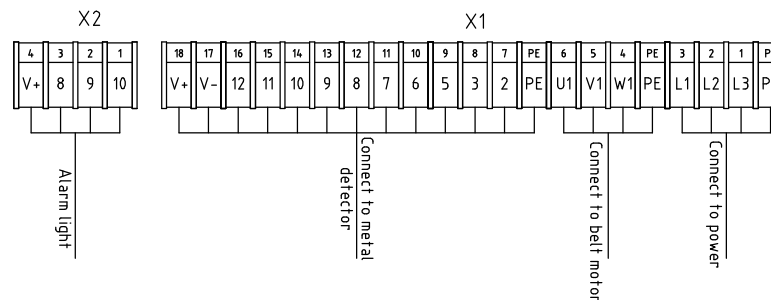
(Belt conveyor and granulator mutual connector)



Control Box Panel



Control Box Bottom Layout



机型版本 Ver.C

D	Drawer	Version	D	Title	PNL-MS-L3500/L4500 电气元件布置图	Drawing NO.	PNL-MS-L3500/L4500 -CE-400V-D-2	Scale	Page 2
	Designer	Approved by		Standard	CE	Totally 3 Pages			
	Proofread by	Date	20211019	Voltage	3φ400V				
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