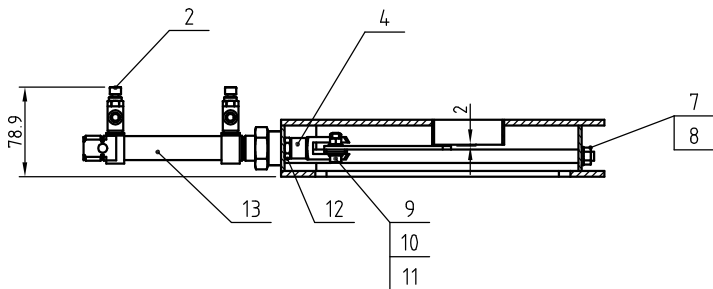
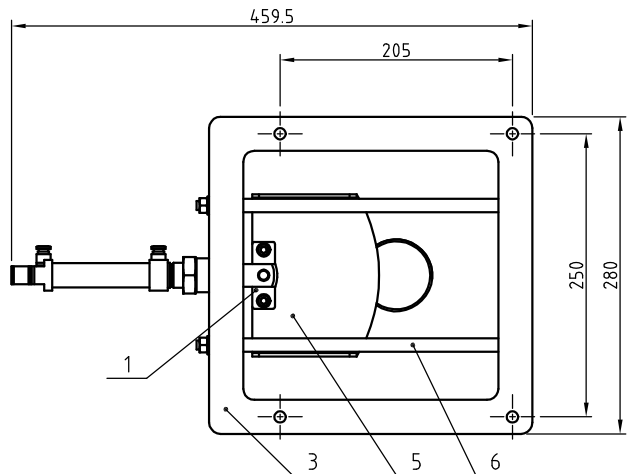


27	YW60816500000	Small countersunk head rivet nut GB/T 7880.3 M8x16.5	SUS	7	
26	YW60082000500	Hex.screw bolt GB/T5783 M8x20-12.9-Longzine		6	
25	-	Square connecting block	SUS201	1	
24	YR40083500000	Star handle M8x35	Assembly	1	
23	-	Triangle connecting block	SUS201	1	
22	BR90204500010	Storage hopper cleaning window acryl	Acrylic	1	
21	-	Storage hopper welding drawing	Assembly	1	
20	YW61081200000	Inner hexagon cylindrical screw GB/T70.1 M8x12-12.9 Longzine		4	
19	BY10203800850	European suction box SBU-20-38S	Assembly	1	
18	YW66122400000	Flat gasket A grade GB/T97.1 12-Longzine		4	
17	YW64001200000	Anti-loose nut M12		4	
16	YW80081400100	L-type screw connector APL8-02 1/4-08	Assembly	1	
15	BH12060703910	Copper nut M22x1.5	H58	1	
14	BH13120001510	Air blower nozzle	6061	1	
13	YE15508200000	Sensor K15082-BNKG/NI	Assembly	1	
12	-	Storage hopper hinge gasket	SPH12.0	1	
11	YW03121000000	Anti-vibration M12x100	Assembly	4	
10	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		8	
9	YW64000600100	Hexagon nut M6GB/T6170 M6-A2-70(SUS)		4	
8	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		4	
7	YW06219100000	Large hinge CL219-1	Assembly	1	
6	-	Floor stand rack welding drawing	Assembly	2	
5	YW64000800100	Hex. nut M8 anti-loose		12	
4	YW66081600000	Flat gasket A grade GB/T97.1 8x16x16-Longzine		34	
3	YW65008000100	Standard spring gasket GB/T93 8-Longzine		22	
2	YW60082500100	Hexagon head screw GB/T5783 M8x25-12.9-Longzine		12	
1	-	Floor stand cover plate	SPCC3.0	1	
No.	Material number	Name	Mat.	Num.	Remarks

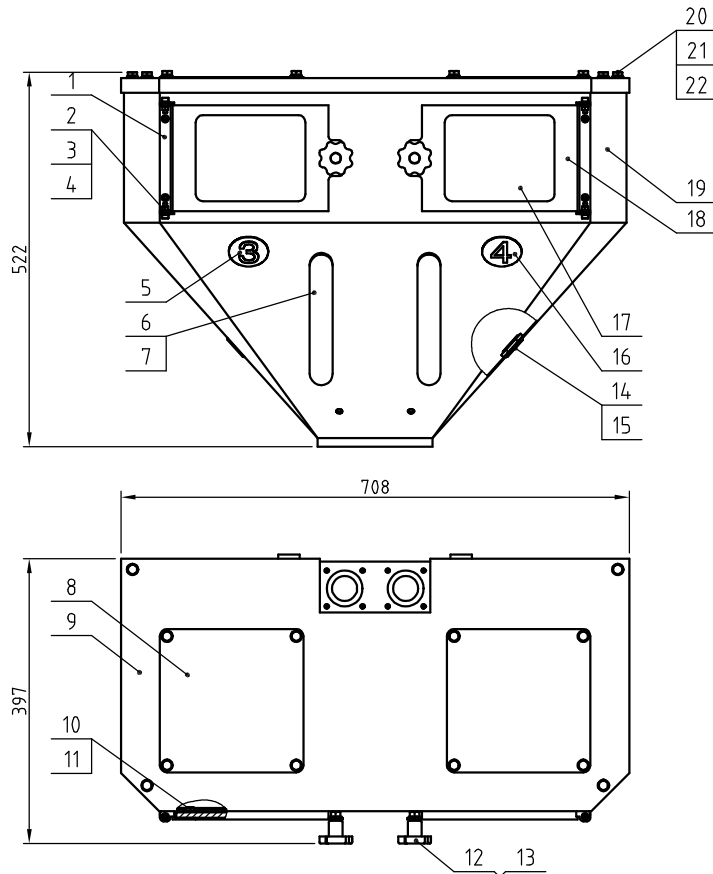
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Desi.	App.				
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Title	SGB-40-4	Drawing no.	Scale	Num.
Floor Stand Storage Hopper Assembly				
信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
		Mat No.		



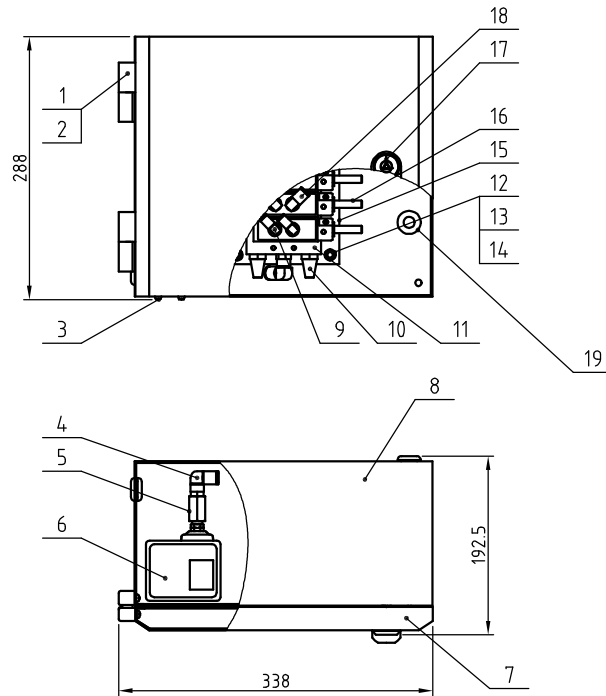
13	YE31256010000	Cylinder DSNU-25-60-P-A	Assembly	1	FESTO
12	YW641012004.00	Hexagon nut M10×1.25	6	1	
11	YW64000600100	Hexagon nut M6	6	2	
10	YW66061200000	Flat gasket 6	100HV	4	
9	YW61062000000	Inner hex. screw M6×20	6.8	2	
8	YW66822200000	Flat gasket 8	100HV	4	
7	YW64000800100	Hexagon nut M8	6	4	
6	BH10404200010	Discharge valve shaft	SUS201	2	
5	-	Discharge valve shut-off plate	SUS201	1	
4	YE31001000000	Y-type with pin SG-M10×1.25	Assembly	1	FESTO
3	SGB-4-0-4-C-01	Pneumatic discharge valve welding drawing	Assembly	1	
2	YW80061800300	Speed regulating connector 1/8-φ6	Assembly	2	
1	SGB-4-0-4-C-04	Reinforced plate	SUS201	2	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Pneumatic Discharge Valve Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	Surface req.		
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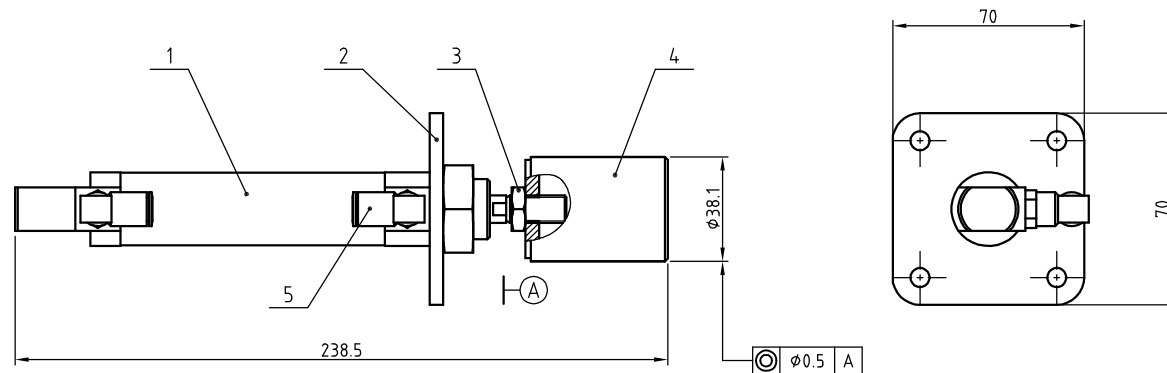
22	YW66081600000	Flat gasket A grade GB/T97.1(8.4×16×1.6)Longzine		12	
21	YW65008000100	Standard spring gasket GB/T93 8-Longzine		12	
20	YW60082000300	Hex. screw bolt GB/T5783 M8×20-8.8-Longzine		12	
19	-	Front hopper welding drawing	SUS201	1	
18	-	Cleaning door	SPCC2.0	1	
17	BR902044.00010	Cleaning door acryl	Acryl	2	
16	YP310033004.00	SGB hopper alu. cast circular trademark No.4	Assembly	1	
15	YR30301500000	Material level sensor plug M30×1.5	PVC	2	
14	BR300084.00050	Material level sensor plug	PC	2	
13	YW64000800100	Hex. nut M8 anti-loose		8	
12	YR40083500000	Star handle B M8×35	Assembly	2	
11	YW66061300000	Flat gasket B grade GB/T97.1 6-Longzine		14	
10	YW64000600200	Hex. nut M6 anti-loose		8	
9	-	Hopper cover	SUS201	1	
8	YW09202000000	Square plate 200×200	SPCC1.5	2	
7	YR20162600100	O-type seal ring 106×2.65	Fluororubber	2	
6	BR903804.00010	Visual window	PC	2	borrow
5	YP31003300300	SGB hopper alu. cast circular trademark No.3	Assembly	1	
4	YW64000500000	Hex. nut M5 anti-loose		8	
3	YW66051000100	Flat gasket A grade GB/T97.1 5-A2-70(SUS)		16	
2	YW6051634.00000	Inner hexagon cylindrical screw GB/T70.1 M5×16-A2-70(SUS)		8	
1	-	Cleaning door hanging strip	SPCC2.0	2	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.		Ver.		Title	SGB-200-4	Drawing no.	Scale		Num	
					Desi.		App.			Rear Hopper Assembly				Mat.	
					Check		by					Surface req			
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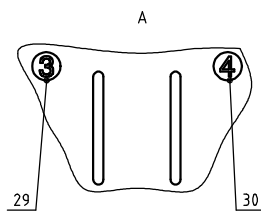
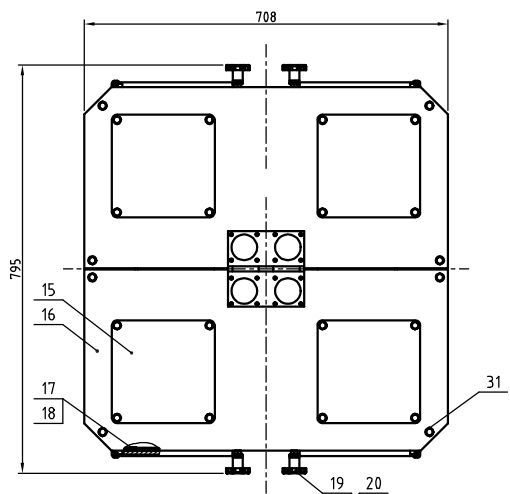
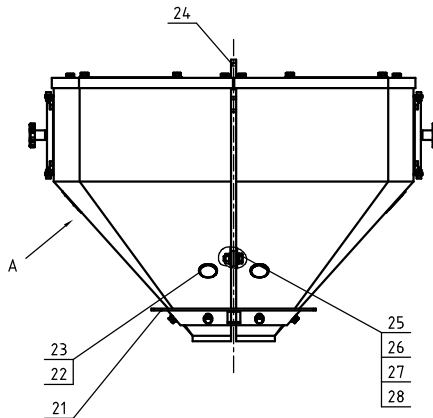
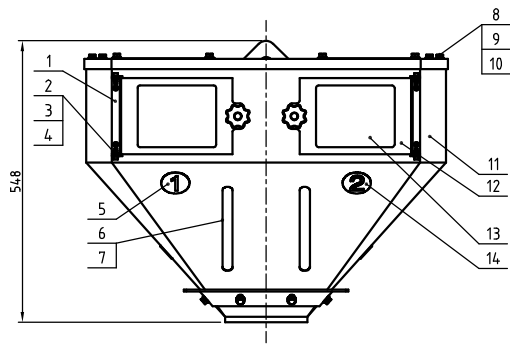
19	YR30000000100	Plastic plug (large)	SHD	2	
18	YW80061800200	Quick pipe connector APL6-1/8	Assembly	8	
17	YW00816100000	Door lock MS816-1	Assembly	1	
16	YE32051800100	Solenoid valve MFH-5-1/8-B	Assembly	5	
15	-	Solenoid valve mount plate	SECC1.5	1	
14	YW66061300000	Flat gasket 6	100HV	4	
13	YW65006000100	Spring gasket 6	65Mn	4	
12	YW64000600200	Hex. nut M6	6	4	
11	YW82180500000	Bus plate PRS-1/8-5		1	
10	YW80010400100	Copper muffler	Copper alloy	2	
9	YW80041800000	Quick pipe connector APL4-1/8	Assembly	2	
8	-	Solenoid valve case	SPCC1.5	1	
7	-	Solenoid valve box door	SPCC1.5	1	
6	YE90000800000	Air pressure switch	Assembly	1	
5	BH12080404010	Air pressure switch adaptor nut	HPB59-1	1	borrowed
4	YW80081400100	Quick pipe connector APL8-1/4	Assembly	1	
3	YW61041000100	Cross socket pan head screw M4x10	6.8	4	
2	YW61051000200	Cross socket pan head screw M5x10	6.8	8	
1	YW06203100400	Large hinge (left)	Alu. alloy	2	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.	Ver.	Title	SGB-200-4	Drawing no.	Scale	Num.
					Desi.	App.	Solenoid Valve Box Assembly				Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plasctics Technologies, Inc.			Surface req	
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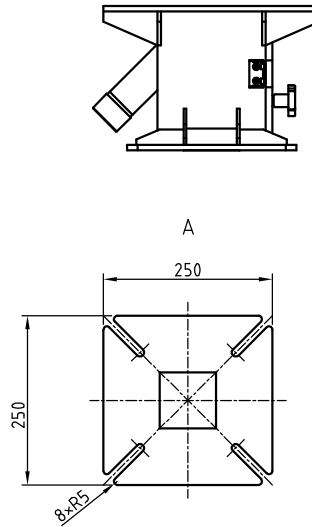
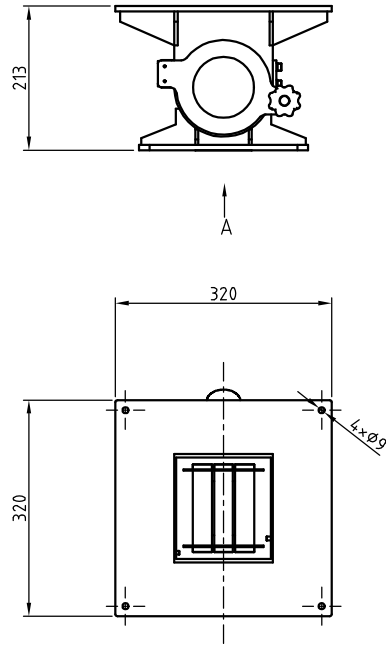
5	YW80061800200	Quick pipe connector APL6-1/8	Assembly	2	
4	-	Metering valve welding drawing	Assembly	1	
3	YW64101200400	Hex. thin nut M10×1.25	6	1	
2	-	Metering valve cylinder mount plate	SUS201	1	
1	YE31256010000	Metering valve cylinder DSNU-25-60-P-A	Assembly	1	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.		Ver.		Title	SGB-200-4	Drawing no.	Scale	Num.
					Desi		App.		Main Metering Valve Assembly			Mat.	
					Check		by		信易電氣機械股份有限公司 Sitril Plastics Technologies, Inc.		Surface req.		
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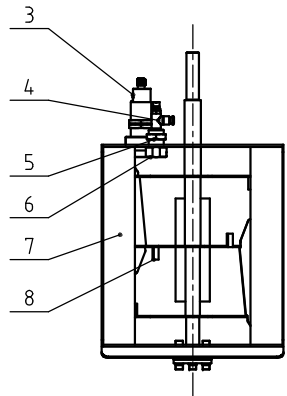
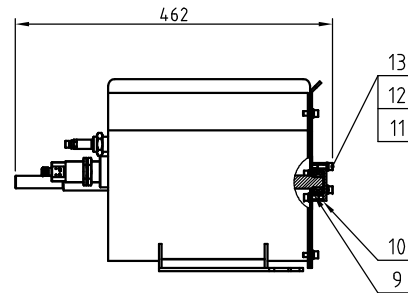
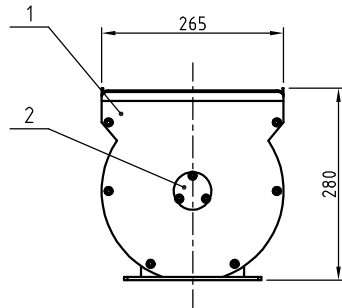
31	YW60816500000	Small countersunk head rivet nut GB/T 7880.3 M8x16.5	SUS	28	
30	YP310033004.00	SGB hopper alu. cast circular trademark No.4	Assembly	1	
29	YP310033003.00	SGB hopper alu. cast circular trademark No.3	Assembly	1	
28	YW64101100000	Anti-loose nut M10		6	
27	YW66102000100	Flat gasket A grade GB/T97.1 10(11x20x2)-Longzine		12	
26	YW65010000000	Standard spring gasket GB/T93 10-Longzine		6	
25	YW60103000200	Hex. screw bolt GB/T5783 M10x30-12.9-Longzine		6	
24	-	Hanging plate	SPH10.0	1	
23	YR30301500000	Material level sensor plastic nut M30x15	ABS	4	
22	BR300084.00050	Material level sensor plug SGB-2000-4-D-09	Acrylic	4	
21	-	Storage hopper mount plate	SPH4.0	1	
20	YW64000800100	Anti-loose nut M8		4	
19	YR40083500000	Star handle B M8x35	Assembly	4	
18	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		16	
17	YW64000600200	Anti-loose nut M6		16	
16	-	Hopper cover	SUS201	4	
15	YW09202000000	Square plate 200x200	SUS201	4	
14	YP31003300200	SGB hopper alu. cast circular trademark No.2	Assembly	1	
13	BR90204.4.00010	Cleaning door acryl plate	Acrylic	4	
12	-	Cleaning door	SPCC2.0	4	
11	-	Hopper welding drawing	SUS201	2	
10	YW66081600000	Flat gasket A grade GB/T97.1 18.4x16x1.6-Longzine		40	
9	YW65008000100	Standard spring gasket GB/T93 8-Longzine		32	
8	YW60082000200	Hex. screw bolt GB/T5783 M8x20-8.8-70-Longzine		32	
7	YR20162600100	O-type seal ring 106x2.65	Fluorelubber	4	
6	BR903804.00010	Visual window	PC	4	borrow
5	YP31003300100	SGB hopper alu. cast circular trademark No.1	Assembly	1	
4	YW64000500000	Anti-loose nut M5		16	
3	YW66051000100	Flat gasket A grade GB/T97.1 5-A2-70(SUS)		32	
2	YW6051634.00000	hex hexagon cylindrical screw GB/T70.1 M5x16-A2-70(SUS)		16	
1	-	Cleaning door stripe	SPCC2.0	4	
No.	Material number	Name	Mat.	Num	Remarks

					Dra.		Ver.		Title	SGB-200-4	Drawing no.	Scale	No.	
					Desi.		App.		Hopper Assembly				Mat.	
					Check		by		SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		Mat No	
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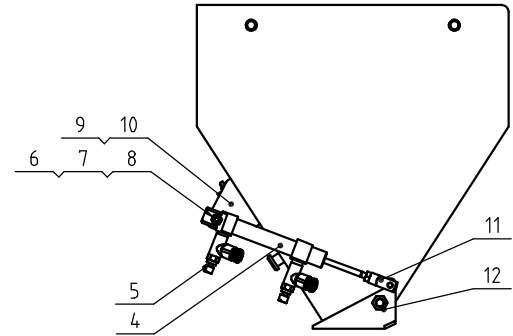
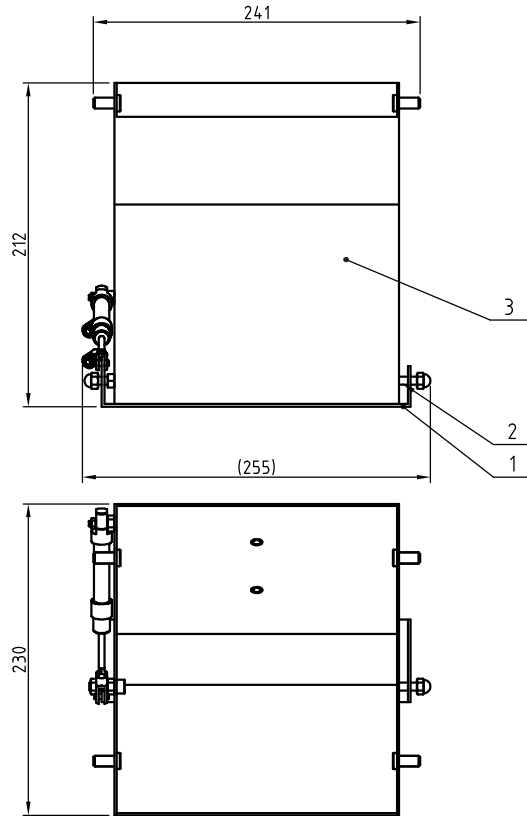
No.	Material number	Name	Mat.	Num.	Remarks
15	YW66051000100	Flat gasket 5	100HV	4	
14	YW61051000100	Hex. screw bolt M5x10	6.8	4	
13	BL01005020020	Magnetic base hinge	Assembly	1	
12	YW64000800100	Hex. nut M8	6	1	
11	YW66081600000	Flat gasket 8	100HV	2	
10	YR40083500000	Star handle B M8x35	Assembly	1	
9	BH13204300010	Discharge pipe cover	LY12	1	
8	-	Magnetic base assembly	SPH5.0	1	
7	YW66061300000	Flat gasket 6	100HV	2	
6	YW61061600000	Inner hex. screw M6x16	6.8	2	
5	BY10310000050	Hopper Magnet	Assembly	1	
4	YW01040000000	Magnetic base spring	Q235A	1	
3	YW70406000000	Rein. glass 400-600kg	Rein. Glass	1	
2	BL32204200220	Magnetic base door	SPH10.0	1	
1	-	Magnetic base welding drawing	Assembly		

Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date	Ver.	App. by	Date	Title	Drawing no.	Scale	No.	Mat.	Surface req.	Mat. No.
										SGB-200-4						
										Magnetic Base Assembly Outer Drawing						
										SHINI 信昌電機機械股份有限公司 Shinichi Electric Machinery Co., Ltd.						



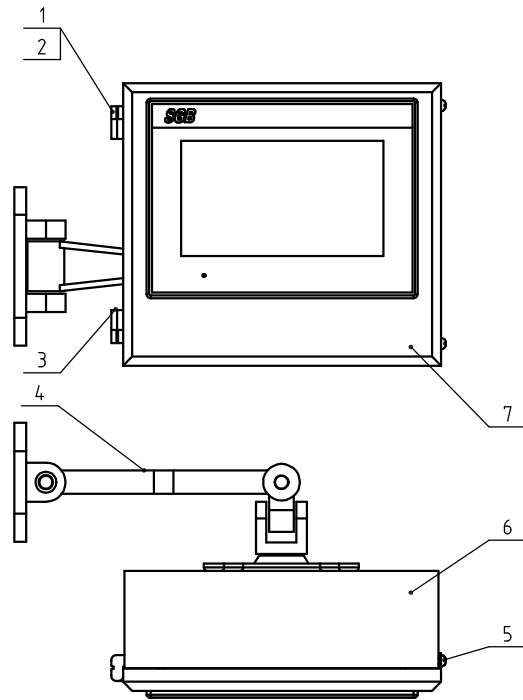
13	YW65006000100	Standard spring gasket GB/T93 6-Longzine		12	
12	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		12	
11	YW61061601200	Hexagonal cylindrical screw GB/T70.1 M6x16-12.9-Longzine		12	
10	BH11200400710	Mixing shaft base	SUS201	1	
9	YW09220200000	Self-aligning ball bearing 2202E-2RS1TN9	Assembly	1	SKF
8	-	Mixing welding drawing	SUS201	1	
7	-	Mixing hopper welding drawing	SUS201	1	
6	BH13120001510	Air blowing nozzle	6061	1	borrow
5	BH12060703910	Copper connector M22x15	H58	1	
4	YW80061400000	Adjustable air pipe connector ASL6-1/4	Assembly	1	
3	YE15508200000	Sensor KI5082-EVSO	Assembly	1	IFM
2	BL3224.0500020	Mixing bearing cover	SUS201	1	
1	-	Mixing hopper cover	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	SGB-200-4	Drawing no.	Scale	Num.
					Desi	App.	Mixing Hopper Assembly				Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
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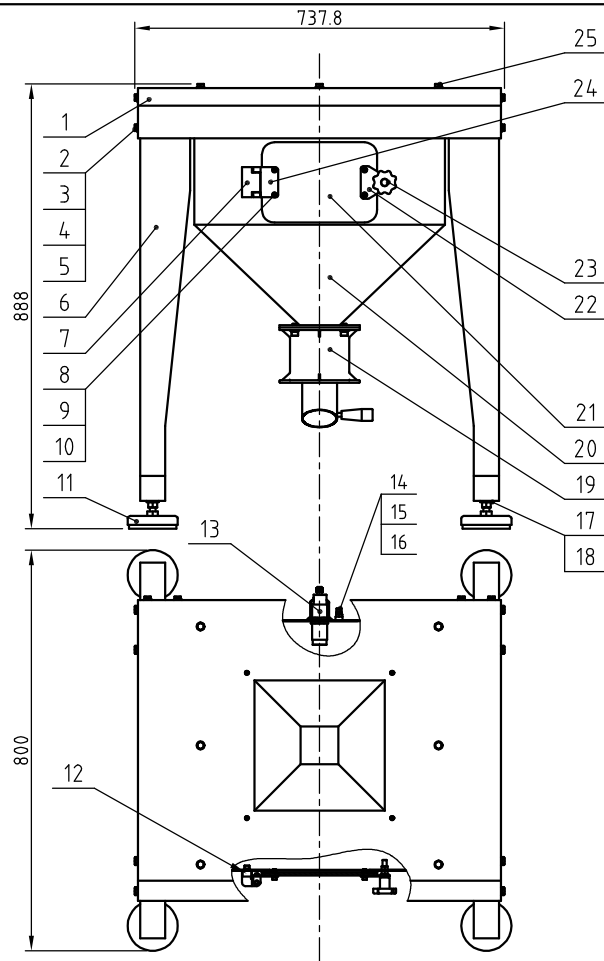
12	YW64006000100	Cap nut M6		2	
11	-	Y-type screw with pin	Assembly	1	FESTO
10	YW64000600200	Anti-loose nut M6		2	
9	-	Shut-off plate cylinder mount block	SUS201	1	
8	YW64000600100	Hex. nut M6(SUS)	6.8	2	
7	YW64040700100	Non-mental hex. nut M4		1	
6	BH1124.1500010	Shut-off cylinder mount block	SUS202	1	
5	YW81050400000	Throttle valve GRLA-M5-QS-4-RS-D	Assembly	2	FESTO
4	YE31102500000	Weighing hopper cylinder	Assembly	1	FESTO
3	-	Weighing hopper welding parts	SUS201	1	
2	YW61062000000	Inner hex. screw M6x20	6.8	1	
1	-	Weighing hopper shut-off plate	SUS201	1	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.	Ver.	Title	SGB-200-4	Drawing no.	Scale	Num.
					Desi.	App.	Weighing Hopper Assembly				Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
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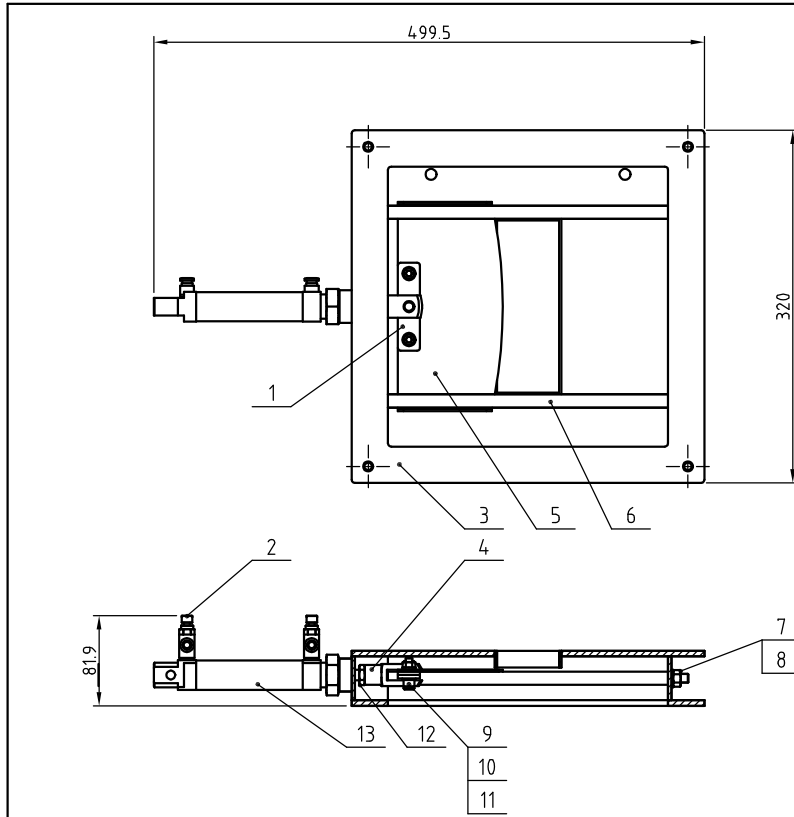
7	-	Touch panel box cover	SPCC15	1	
6	-	Touch panel box	SPCC15	1	
5	YW62050500000	Cross socket pan head screw M5x5	6.8	2	
4	YR900524.00000	Rotary support NBL100-S	Assembly	1	
3	YW062034.00000	Small hinge (right)	Alu. alloy	1	
2	YW062034.00100	Small hinge (left)	Alu. alloy	1	
1	YW6204.0500000	Cross socket pan head screw M4x5	6.8	8	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.		Ver.		Title	SGB-200-4	Drawing no.	Scale		Num.	
					Desi.		App.		Touch Panel Assembly					Mat.	
					Check		by		SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			Surface req.			
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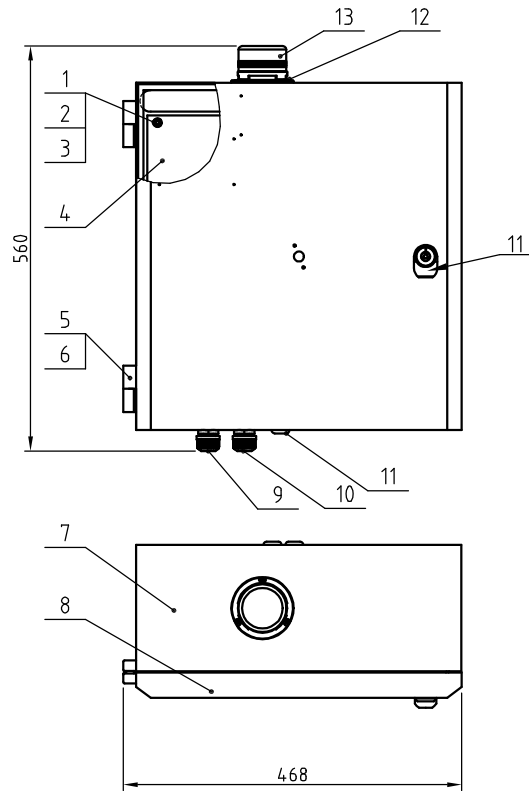
25	YW60816500000	Small countersunk head rivet nut GB/T 7880.3 M8x16.5	SUS	9	
24	-	Square connecting block	SUS201	1	
23	YR40083500000	Star handle B M8x35	Assembly	1	
22	-	Triangle connecting block	SUS201	1	
21	BR90204500010	Storage hopper cleaning window acryl	Acryl	1	
20	-	Storage hopper welding drawing	SUS201	1	
19	BY10203800850	Euro suction box SBU-20-38S	Assembly	1	
18	YW66122400000	Flat gasket A grade GB/T97.1 12-Longzine		4	
17	YW64001200000	Anti-loose nut M12		4	
16	YW80081400100	L-type screw connector APL8-02 1/4-ø8		1	
15	BH12060703910	Copper nut M22x1.5	H58	1	
14	BH13120001510	Air blowing nozzle	6061	1	
13	YE15508200000	Sensor KI5082-BNKG/NI	Assembly	1	IFM
12	-	Storage hopper hinge gasket	SPH12.0	1	
11	BW30012001410	Foot pad M12x100	Assembly	4	
10	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		8	
9	YW64000600100	Hex.nut M6GB/T6170 M6-A2-70(SUS)		4	
8	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		4	
7	YW06219100000	Large hinge CL219-1	Assembly	1	
6	-	Floor stand rack welding drawing	Assembly	2	
5	YW64000800100	Hex.nut M8 anti-loose		13	
4	YW66081600000	Flat gasket A grade GB/T97.1 18.4x16x1.6 Longzine		30	
3	YW65008000100	Standard spring gasket GB/T93 8-Longzine		16	
2	YW60082500100	Hex. screw bolt GB/T5783 M8x25-12.9-Longzine		20	
1	-	Floor stand cover plate welding drawing	SPCC3.0	1	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.		Ver.		Title	SGB-200-4	Drawing no.	Scale		Num.	
					Desi		App.		Floor Stand Storage Hopper Assembly					Mat.	
					Check		by		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.				
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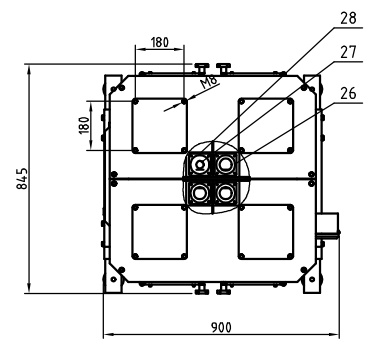
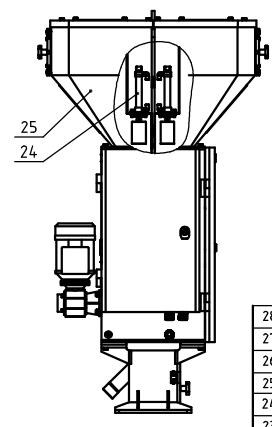
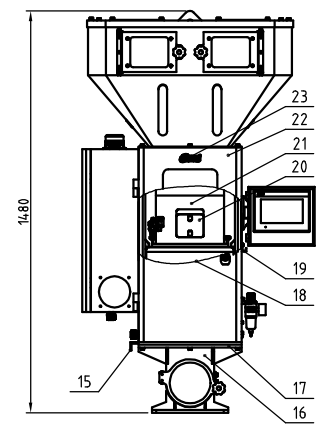
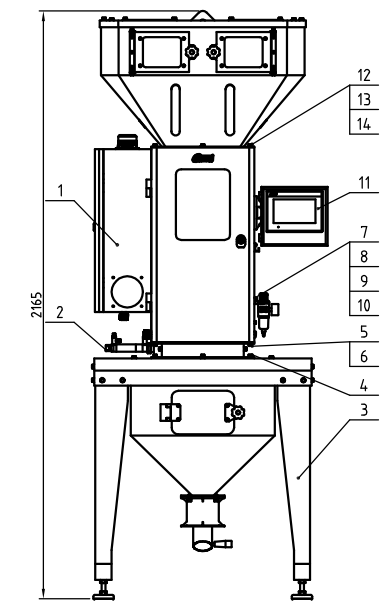
13	YE31256010000	Cylinder DSNU-25-60-P-A	Assembly	1	FESTO
12	YW64101200400	Hex. nut M10×1.25	6	1	
11	YW64000600100	Hex. nut M6	6	2	
10	YW66061200000	Flat gasket 6	100HV	4	
9	YW61062000000	Hex. screw bolt M6×20	6.8	2	
8	YW66822200000	Flat gasket 8	100HV	4	
7	YW64000800100	Hex. nut M8	6	4	
6	BH10204401110	Discharge valve guide rod	Q235A	2	
5	-	Discharge valve shut-off plate	SUS201	1	
4	YE31001000000	Y-type with pin rod SG-M10×1.25	Assembly	1	FESTO
3	-	Discharge valve welding drawing	Assembly	1	
2	YW80061800300	Speed regulating connector 1/8-φ6	Assembly	2	
1	-	Discharge valve shut-off plate	SUS201	2	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.	Ver.	Title	SGB-200-4	Drawing no.	Scale	Num.
					Desi.	App.	Pneumatic Discharge Valve Assembly				Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.		



14	BL90000011520	Alarm light	Assembly	1	
13	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		3	
12	YW00816100000	Door lock MS816-1	Assembly	1	
11	YR30000000100	Plastic plug (large)			
10	YE67201500100	Nickel plated brass cable head LT12-M20x1.5(2.5x4C for cable)		1	
9	YE67013500000	Cable head		1	
8	-	Control box door	SPCC1.5	1	
7	-	Control box	SPCC1.5	1	
6	YW61051000200	Cross socket pan head screw-H type GB/T-818 M5x10-Longzine		8	
5	YW06203100400	Large hinge (left)	Alu. alloy	2	
4	-	Elec. mount plate	SPCC1.5	1	
3	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		8	
2	YW65006000100	Standard spring gasket GB/T93 6-Longzine		4	
1	YW64000600200	Hex.nut M6 anti-loose		6	
No.	Material number	Name	Mat.	Num.	Remarks

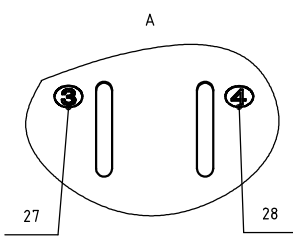
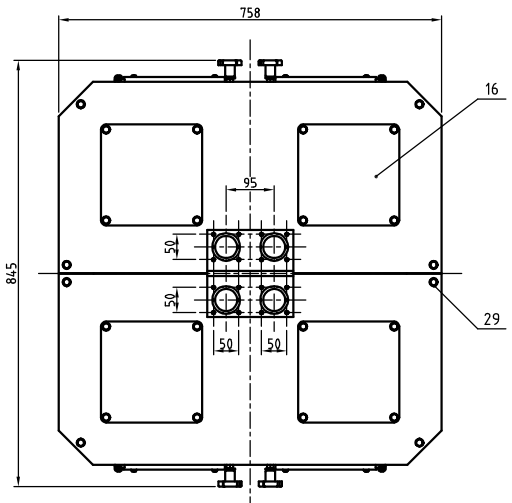
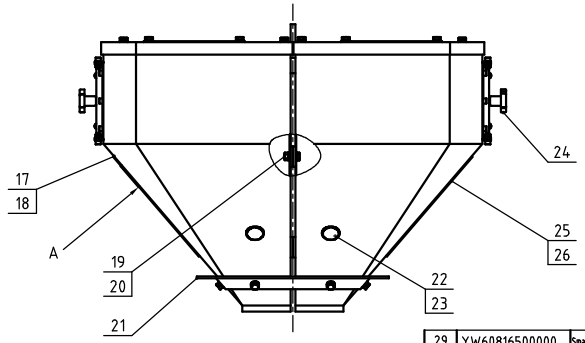
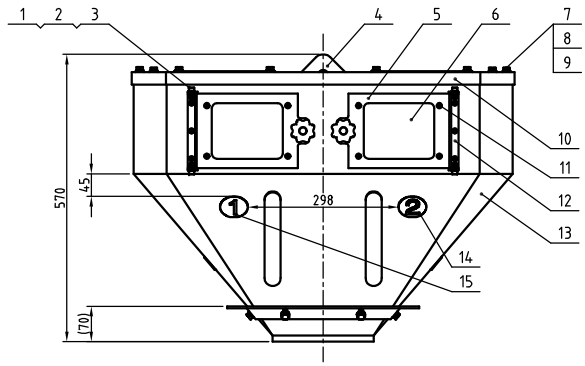
					Draw.	Ver.	Title	SGB-200-4	Drawing no.	Scale	Num.
					Desi.	App.	Control Box Assembly				Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastic Technologies, Inc.			Surface req.	
Mark	Before Mark	After Mod.	Modified by.	Date	App	Date				Mat No.	



28	Hopper 4	Secondary metering valve assembly	Assembly	1	
27	BH10060006120	Secondary metering valve discharge part	Assembly	1	
26	BL32640400020	Main metering valve discharge port	SUS201	3	
25	-	Storage hopper assembly	Assembly	1	
24	Hopper 1/2/3	Main metering valve assembly	Assembly	3	
23	YP30012000100	Shini Trademark 120x4.0.8 blk. sticker ver.2015	Assembly	1	
22	-	Rack assembly	Assembly	1	
21	-	Weighing hopper assembly	Assembly	1	
20	BH1164.0300010	2.5kg weight	SPH35	1	
19	-	Air blowing hanging block	SUS201	1	
18	-	Mixing hopper assembly	Assembly	1	
17	BH13610200010	Bottom shut-off plate gasket	YL12	1	
16	-	Magnetic base assembly	Assembly	1	
15	-	Bottom shut-off plate	SUS201	1	
14	YW66081600000	Flat gasket A grade GB/T97.10.4x16x1.6L-Longzine		1	
13	YW65008000100	Standard spring gasket GB/T93 8-Longzine		27	
12	YW60082000200	Hex. screw boltGB/T5783 M8x20-8.8-Longzine		8	
11	-	Touch panel box assembly	Assembly	1	borrow
10	YW64000600300	Hex.nut M8 GB/T6170 M6-Longzine		5	
9	YW65006000000	Standard spring gasket GB/T93 6-A2-70(SUS)		23	
8	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		25	
7	YW61062000300	Hex.screw boltGB/T70.1 M6x20-12.9-Longzine		18	
6	YW60082000200	Hex. screw bolt GB/T5783 M8x20-8.8-Longzine		7	
5	YW64080600000	Hex.nut M8 GB/T6170 M8-Longzine		11	
4	YW60082500100	Hex. screw bolt GB/T5783 M8x25-12.9-Longzine		16	
3	-	Floor stand storage hopper assembly	Assembly	1	option
2	-	Pneumatic discharge valve assembly	Assembly	1	option
1	-	Control box assembly	Assembly	1	
No.	Material number	Name	Mat.	Num	Remark

					Dra.	Ver.	
					Desi.	App.	
					Check	by	
Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date	20120424

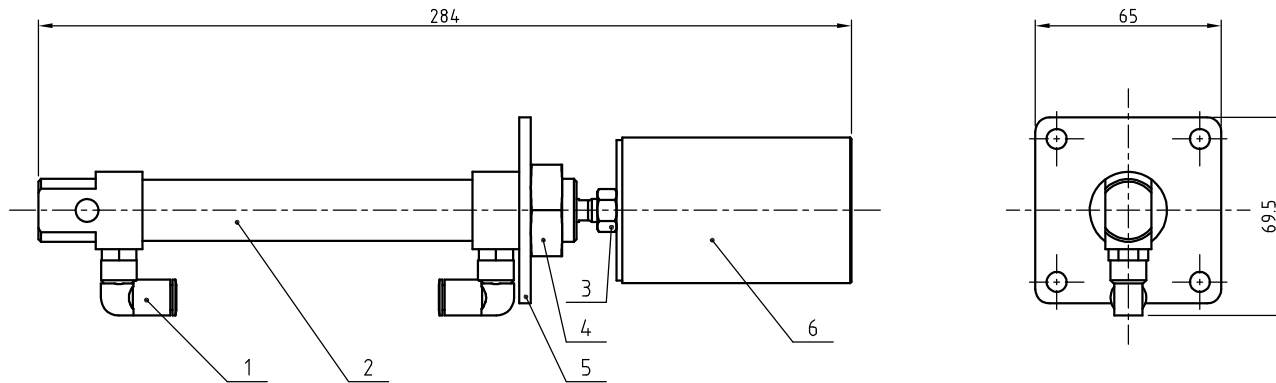
Title SGB-600-4		Drawing no.		Scale	No.
Gravimetric Blender				Surface req.	Mat.
SHINI 信譽電機機械股份有限公司 Shini Electric Machinery Co., Ltd.				Mat No.	



Tech. Req:
 1. When installing the four sight glasses, it needs to paste a layer of thickness 5 soft cotton on the edge of the inner wall of their acrylic plates;
 2. When selecting the scrap hopper, it needs to replace hopper 3.4.

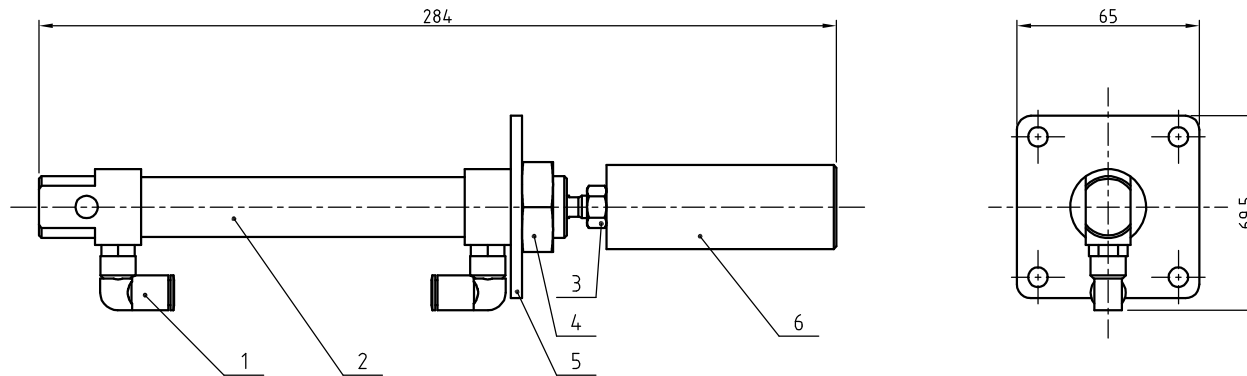
29	YW60816500000	Seal countersunk head rivet nul GB/T 7880.3 M8x16.5	SUS	28	
28	YP31003300400	SGB hopper alu. cast circular trademark No.4		1	
27	YP31003300300	SGB hopper alu. cast circular trademark No.3		1	
26	YR20162600100	O-type seal ring 106x2.65	Fluororubber	4	
25	SCM-38-B-04	Sight glass	PC	4	borrowed
24	YR40083500000	Star handle B M8x35	Assembly	4	
23	YR30301500000	Material level sensor plastic nut M30x15	ABS	4	
22	BR30008400050	Material level sensor plug SGB-2000-4-D-09	Acrylic	4	
21	-	Hopper mount plate	SPH4.0	1	
20	YW61000800200	1-type hex. nul GB6170 M8-A2-70(SUS)		12	
19	YW60082500000	Hex. bolt GB/T5783 M8x25-A2-70(SUS)		8	
18	YP31003300300	SGB hopper alu. cast circular trademark No.3	Assembly	1	
17	YP31003300400	SGB hopper alu. cast circular trademark No.4	Assembly	1	
16	YW09202000000	Square plate 200x200	SUS201	4	
15	YP31003300100	SGB hopper alu. cast circular trademark No.1	Assembly	1	
14	YP31003300200	SGB hopper alu. cast circular trademark No.2	Assembly	1	
13	-	Hopper welding drawing	SUS201	2	
12	-	Cleaning door support stripe	SUS201	4	
11	YW62061500000	Large cross recessed flat head screw JIS1111 M6x15-Longzine		16	
10	-	Hopper cover	SUS201	2	
9	YW65008000100	Standard spring gasket GB/T93 8-Longzine		40	
8	YW66081600000	Flat gasket A grade GB/T97.118.4x16x1.6Llongzine		52	
7	YW60082000000	Hex. bolt GB/T5783 M8x20-A2-70(SUS)		36	
6	SGB-600-4-D-07	Cleaning door acryl plate	Acrylic	4	
5	-	Cleaning door	SPCC2.0	4	
4	-	Hanger plate	SPH10.0	1	
3	YW64000600200	Hex. nut M6 (anti-loose)		36	
2	YW66061300000	Flat gasket A grade GB/T97.1.6-Longzine		28	
1	YW61061600300	Inner hex. screw M6x16(Longzine) 8.8 grade		20	
No.	Material number	Name	Mat.	Num	Remarks

					制图	版号	标题	图号	比例	数量
					设计	核	SGB-600-4		1:1	4
					校对	准	料斗组合		材料	
					审核	日期	SHINI 信易电热机械股份有限公司	表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	Shini Plastics Technologies, Inc.	物料号		



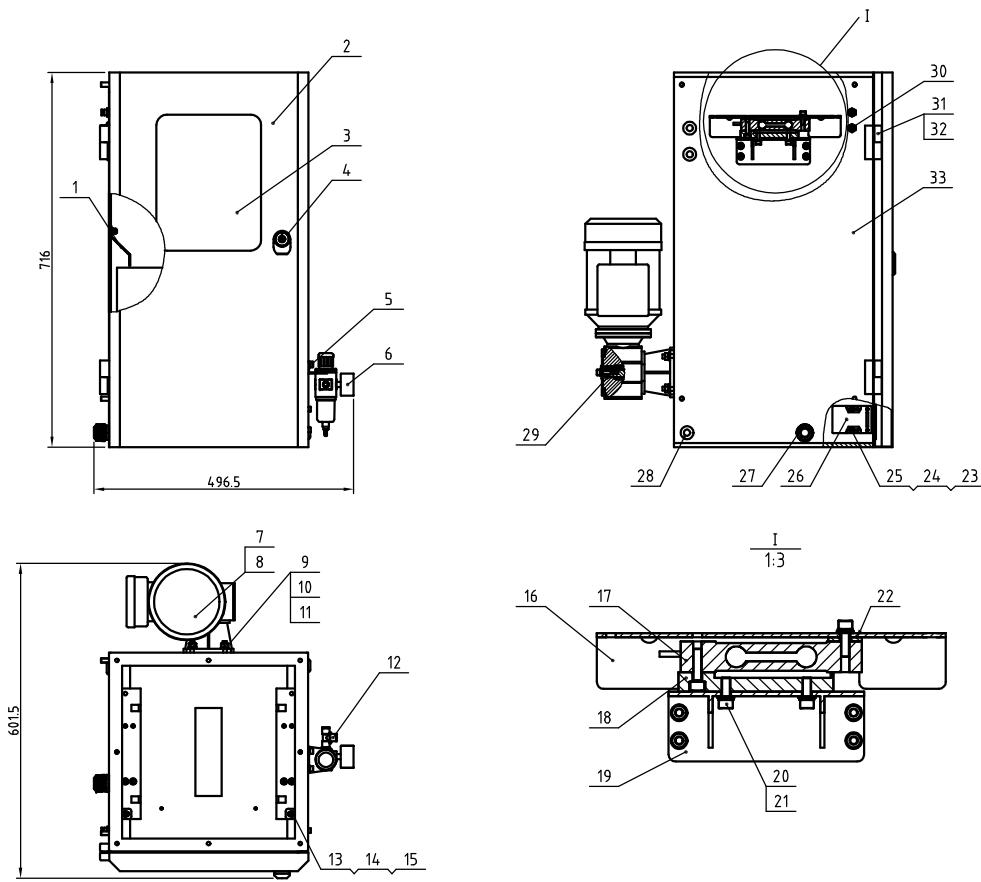
6	-	Main metering valve welding drawing	SUS201	1	
5	-	Metering valve cylinder mount plate	SUS201	1	
4	-	Hex. nut M22×1.5		1	With cylinder
3	-	Hex. nut M10×1.25		1	With cylinder
2	YE31250800000	Cylinder DSNU-25-80-P-A	Assembly	1	FESTO
1	YW80061800200	Quick pipe connector APL6-1/8	Assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Main Metering Valve Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.	



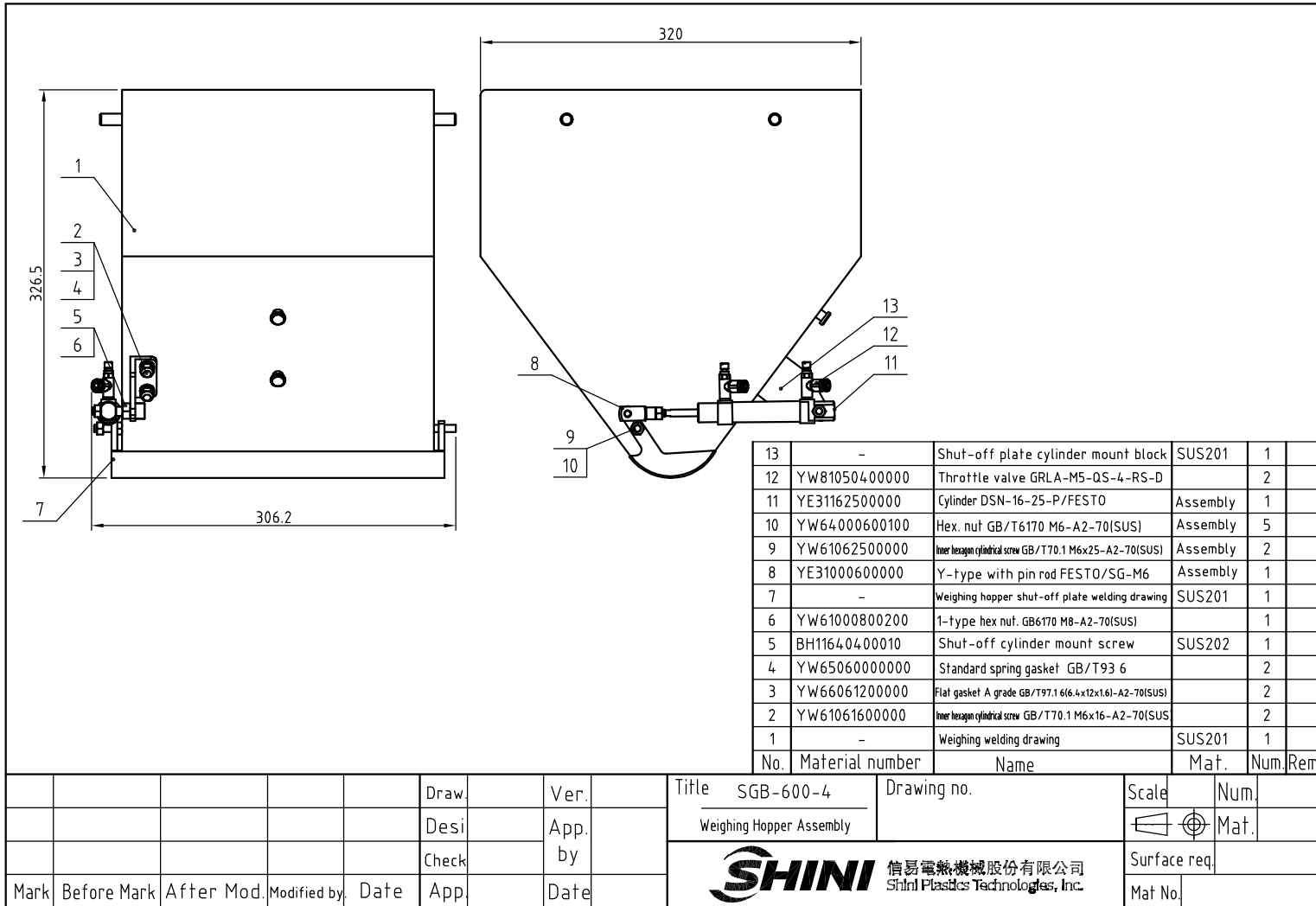
6	SGB-600-4-ALL-07	Secondary metering valve	6061	1	
5	SGB-600-4-E-01	Metering valve cylinder mount plate	SUS201	1	
4		Hex. nut M22x1.5		1	With cylinder
3		Hex. nut M10x1.25		1	With cylinder
2	YE31250800000	Cylinder DSNU-25-80-P-A	Assembly	1	FESTO
1	YW80061800200	Quick pipe connector APL6-1/8	Assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

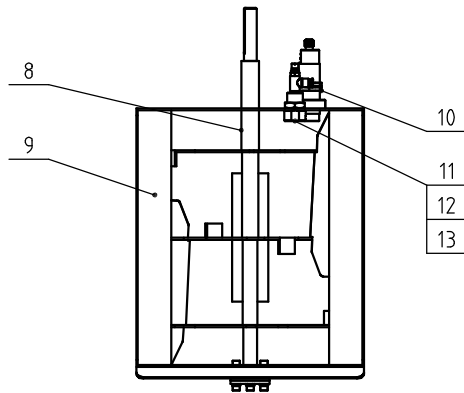
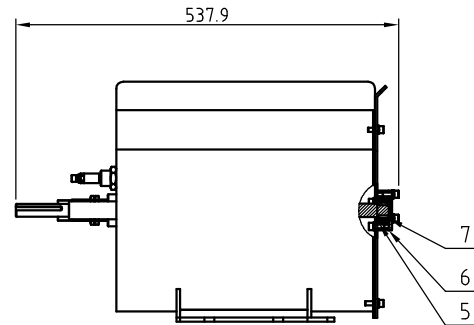
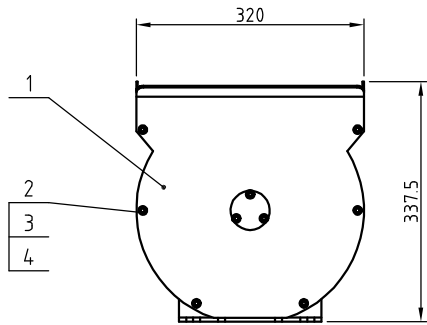
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					Desi	App.	Secondary Metering Valve Assembly	SGB-600-4-J-ALL		Mat.		
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			Surface req.		
Mark	Before Mark	After Mod.	Modified by	Date	App	Date						



33	-	Rack welding drawing	Assembly	1	
32	YW62061500000	Large cross-recessed flat head screw JS111 M6x5-Longzine		8	
31	YW06203100400	Large hinge CL203-10effl	Alu alloy	2	
30	YW80000400000	Bulkhead air pipe connector QSS-4(IFESTO)	Assembly	2	
29	BH10646000010	Flat key C6x6x60(CB-6-A-46)		4	5
28	YR30000000100	Plastic pluglargeSHD-20U-A-39	butyl rubber	4	
27	YE67013500000	Cable head PG135	Assembly	1	
26	YE16147600100	Safety switch AZ152VRK-1476-1-B1	Assembly	1	
25	YW66051000000	Flat gasket A grade GB/T97.115-Longzine		2	
24	YW64050300000	Hex. nut GB/T6170 M5-Longzine		2	
23	YW61052001100	Hex large/platid screw GB/T70.1 M5x20-A2-70(SUS)		2	
22	-	Electronic scale gasket	SUS201	2	borrow
21	YW65006000000	Standard spring gasket GB/T93 6-A2-70(SUS)		4	5
20	YW61061600000	Hex large/platid screw GB/T70.1 M6x16-A2-70(SUS)		16	
19	-	Weighing sensor support block	SUS201	2	
18	BH10120040010	Electronic scale block	LY12	2	borrow
17	YE15221500000	Weighing sensor 1022-15KG-C3-3M(TDY)	Assembly	2	
16	-	Weighing sensor support plate	SUS201	2	
15	YW64000600200	Non-ferrous insert hex. lock nut GB/T889.1 M6		28	
14	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		4	8
13	YW61062000000	Hex large/platid screw GB/T70.1 M6x20-A2-70(SUS)		4	
12	YW80801400000	1-branch screw 3-way connector APB8-92 1/4-88	Assembly	1	
11	YW64001000100	Hex.nut GB/T6170 M10-Longzine		4	
10	YW65010000000	Standard spring gasket GB/T93 10-Longzine		4	
9	YW66102000100	Flat gasket A grade GB/T97.1 10-Longzine		4	
8	YM50505000100	Gear motor TBSA050-FA-50-0.55kW	Assembly	1	
7	BH10120001610	Mixing shaft sleeve	Teflon	1	
6	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
5	YW61061601200	Hex large/platid screw GB/T70.1 M6x16-12.9-Longzine		12	
4	YW00816100000	Door lock MS816-1	Assembly	1	
3	BR90640600010	Door acryl	Acrylic	1	
2	-	Door lock welding drawing	Assembly	1	
1	-	Material fender	SUS201	2	
No.	Material number	Name	Mat.	Num.	Rem.

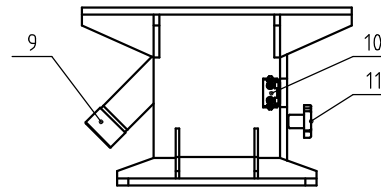
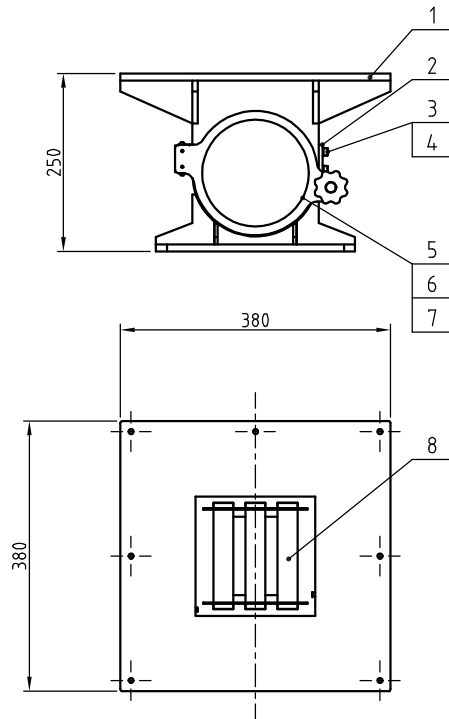
					Draw	Ver.	Title	SGB-600-4	Drawing no.	Scale	Num.
					Desi	App.	Hopper Assembly				Mat.
					Check	by				Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App	Date			Shini Electric Technology, Inc.	Mat No.	





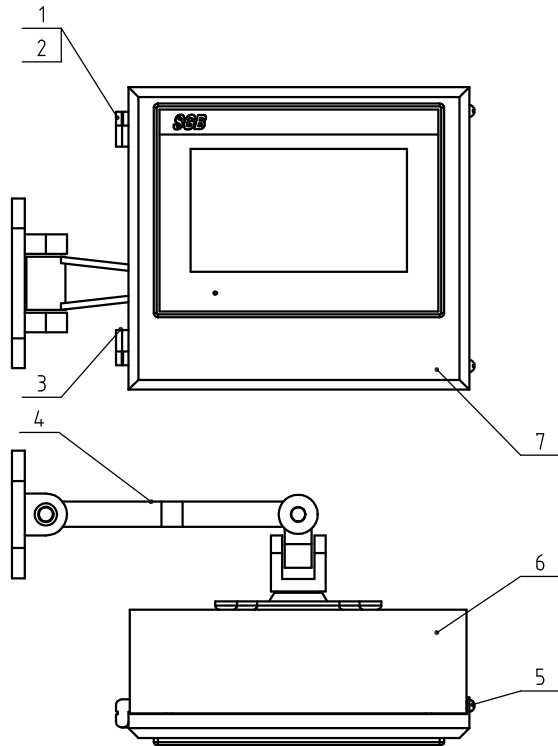
13	BH13120001510	Air blowing nozzle	6061	1	borrow
12	BH12060703910	Copper connector M22x1.5	H58	1	
11	YW80061400000	Adjustable air pipe connector ASL6-1/4	Assembly	1	
10	YE15508200000	Sensor KI5082-EVSO	Assembly	1	IFM
9	-	Mixing hopper welding drawing	SUS201	1	
8	-	Mixing blade welding drawing	Assembly	1	
7	YW09220200000	Self-aligning bearing 2202	Assembly	1	
6	BL32240500020	Mixing bearing cover	SUS201	1	borrow
5	BH11200400710	Mixing bearing base	SUS201	1	borrow
4	YW65006000100	Standard spring gasket GB/T93 6-Longzine		12	
3	YW66061300000	Flat gasket A grade GB/T97.16-Longzine		12	
2	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longzine		12	
1	-	Mixing hopper cover	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Mixing Hopper Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
Mark	Before Mark	After Mod.	Mod. by	Date	App.	Date			Mat No.	



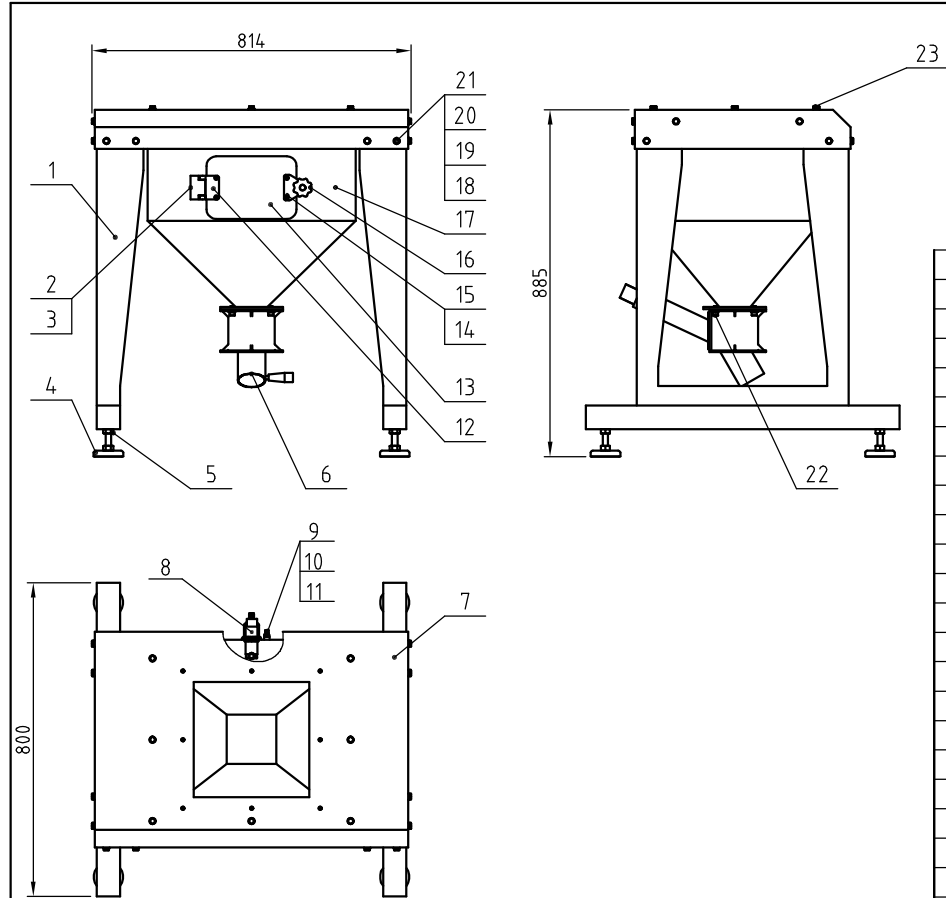
11	YR40083500000	Star handle B M8×35	Assembly	1	
10	BL01005001020	Magnetic base hinge (no thread)	Assembly	1	
9	BH13204300010	Discharging pipe cover	LY12	1	borrow
8	BY10340000050	Hopper magnet MR-3(400kg)	Assembly	1	
7	YW01040000000	Magnetic base spring	Q235A	1	
6	YW70406000000	Rein.glass 400-600kg	Rein. glass	1	
5	-	Base door plate	SPH10.0	1	
4	YW66061300000	Flat gasket 6	SPCC2.0	1	
3	YW61062000000	Inner hexagon screw M6×16	6.8	6	
2	-	Base door lock fastener	SPH5.0	1	
1	-	Base welding drawing	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	SGB-600-4	Drawing no.	Scale	Num.
					Desi.	App.	Magnetic Base Assembly				Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
Mark	Before Mark	After Mod.	Mod. by	Date	App.	Date			Mat No.		



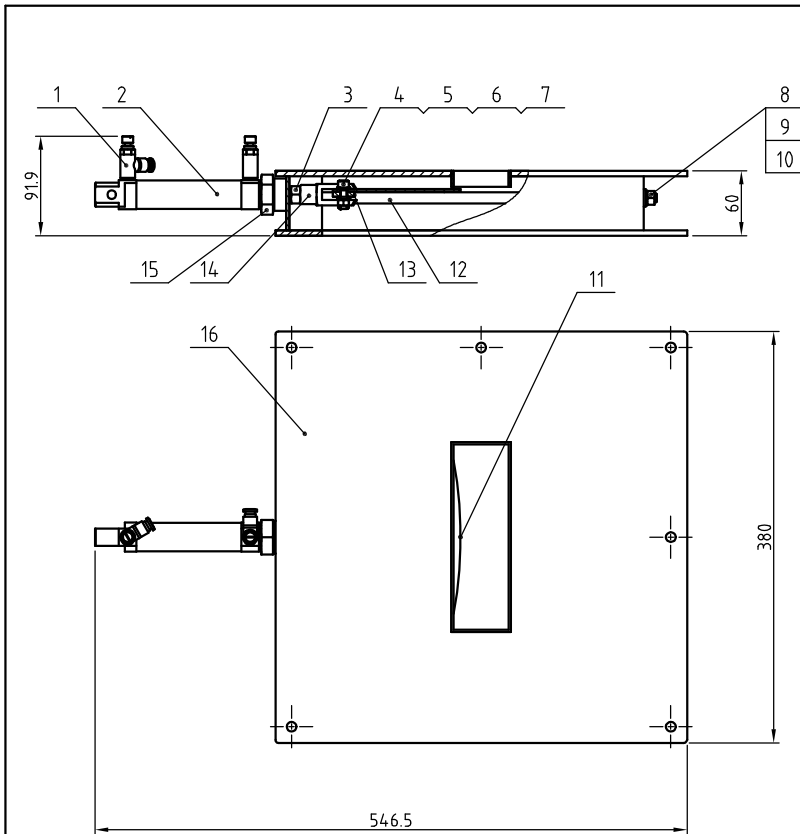
7	-	Touch panel case cover	SPCC1.5	1	
6	-	Touch panel case	SPCC1.5	1	
5	YW62050500000	Cross socket pan head screw M5x5	6.8	2	
4	YR90052400000	Rotary support NBL100-S	Assembly	1	
3	YW06203400000	Small hinge (right)	Alu. alloy	1	
2	YW06203400100	Small hinge (left)	Alu. alloy	1	
1	YW62040500000	Cross socket pan head screw M4x5	6.8	8	
No.	Material number	Name	Mat.	Num	Remarks

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Touch Panel Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.	




23	YW6081650000	Small countersunk head rivet nut GB/T 7880.3 M8x16.5	SUS	9	
22	YW61081600200	Inner hexagon cylindrical screw GB/T70.1 M8X16-A2-70(SUS)		4	
21	YW64000800100	Hex. nut M8 anti-loose		8	
20	YW65008000100	Standard spring gasket GB/T93 10-Longzine		12	
19	YW66081600000	Flat gasket A grade GB/T97.118.4x16x1.61-Longzine		8	
18	YW60082500100	Hexagon head bolt GB/T5783 M8x25-12.9-Longzine		8	
17	-	Storage hopper welding drawing	SUS201	1	
16	YR40083500000	Star handle B M8x35	Assembly	1	
15	YW62051000100	Large socket flat head screw JIS1111 M5X10-Longzine		8	
14	-	Triangle connecting block	SUS201	1	
13	BR90204500010	Storage hopper cleaning door acryl	Acrylic	1	borrow
12	-	Sqaure connecting block	SUS201	1	borrow
11	YW80081400100	L-type screw connector APL8-02 1/4-#8	Assembly	1	
10	BH12060703910	Copper nut M22x1.5	H58	1	
9	BH13120001510	Air blowing nozzle	6061	1	
8	YE15508200000	Sensor KI5082-BNKG/NI	Assembly	1	IFM
7	-	Floor stand upper cover welding drawing	Assembly	1	
6	BY10203800850	Euro suction box SBU-20-38S	Assembly	1	
5	YW64001400100	Hex. nut M14	6	4	
4	YW03147500000	Foot pad M14x75	Assembly	4	
3	-	Storage hopper hinge gasket	SPH12.0	1	borrow
2	YW06219100000	Large hinge CL219-1	Alu. alloy	1	
1	-	Left & right floor stand welding drawing	Assembly	2	
No.	Material number	Name	Mat.	Num	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Floor Stand Storage Hopper Assembly			Mat
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req	
Mark	Before Mark	After Mod	Modified by	Date	App.	Date			Mat No	

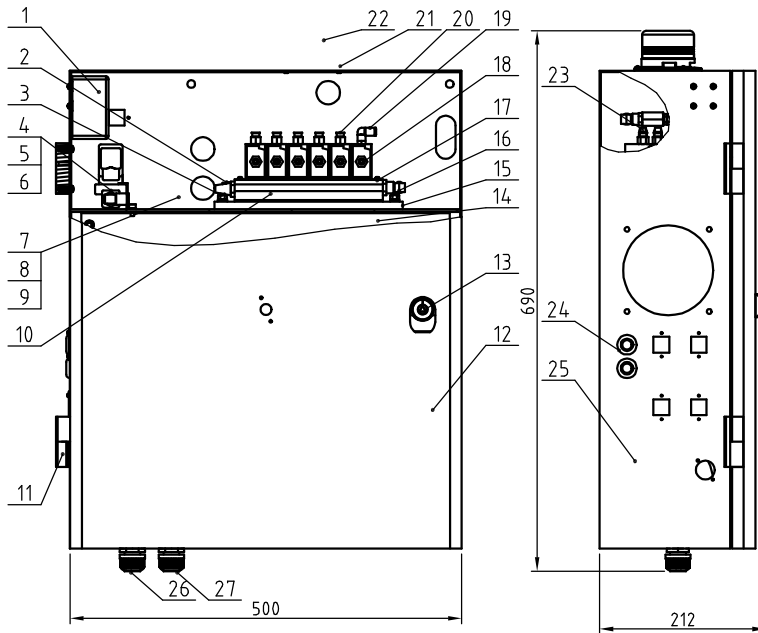


16	-	Pneumatic discharge valve welding drawing	SUS201	1	
15	GB/T6173	Hex. nut M22×1.5	6	1	
14	YE31001000000	Y-type rod pin M10×1.25	Assembly	1	FESTO
13	-	Shut-off plate gasket	SUS201	1	
12	-	Shut-off plate guide rail	Q235A	2	
11	-	Pneumatic discharge valve shut-off plate	SUS201	1	
10	YW65008000100	Spring gasket 8	65Mn	4	
9	YW66081600000	Flat gasket 8	100HV	4	
8	YW61000800200	Hex. nut M8	6	4	
7	YW64000600100	Hex. nut M6	6	2	
6	YW65006000000	Spring gasket 6	65Mn	2	
5	YW66061300000	Flat gasket 6	100HV	4	
4	YW61062000000	Inner hex. screw M6×20	6.8	2	
3	YW64101200400	Hex. nut M10×1.25	6	1	
2	YE31256010000	Cylinder DSNU-25-60-P-A	Assembly	1	FESTO
1	YW80061800300	Speed regulating connector 1/8-Ø6	Assembly	2	Acrylic
No.	Material number	Name	Mat.	Num.	Remarks

					Draw	Ver.
					Desi	App.
					Check	by
Mark	Before Mark	After Mod.	Modified by	Date	App	Date

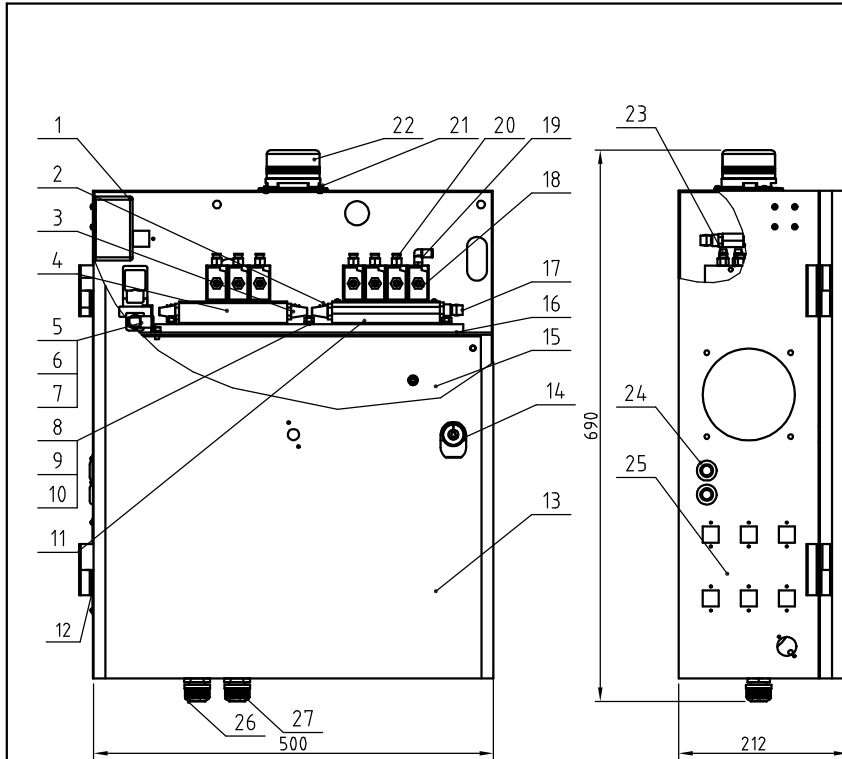
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Pneumatic Discharge Valve Assembly			
 信易電機機械股份有限公司 SHINI PLASTICS TECHNOLOGIES, INC.		Scale	Num.
		Surface req.	
		Mat.	
		Mat No.	

Scale	Num.
Mat.	
Surface req.	
Mat No.	



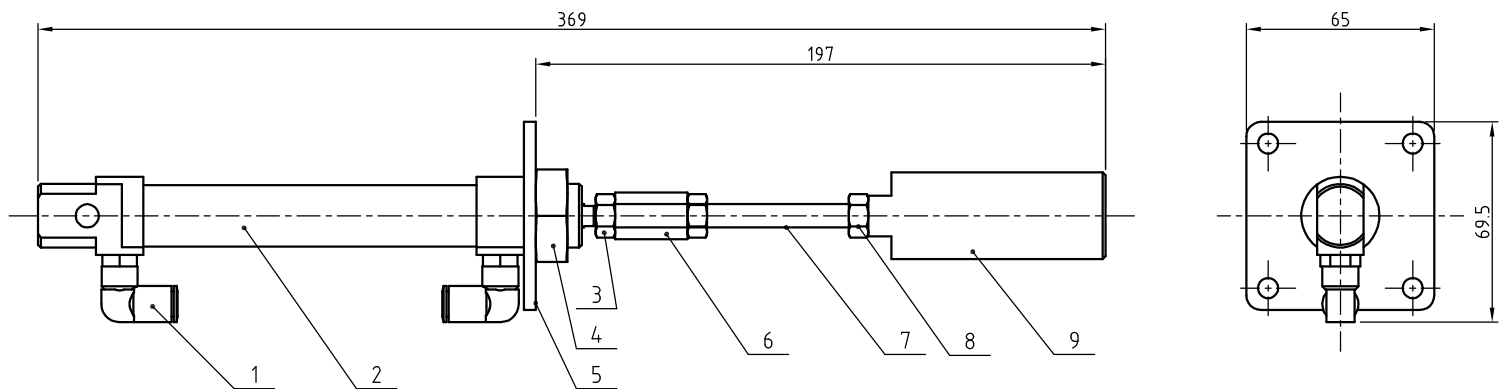
27	YE67201500100	Copper nickel plated cable head L112-M20x15(2.5+4C for cable)	Assembly	1	
26	YE67013500000	Cable head PG13.5	Assembly	1	
25	-	Control case body	SPCC15	1	
24	YR30000000100	Plastic plug (large)	SHD	3	
23	BH120804.04.010	Air pressure switch adaptor nut	HPB59-1	1	borrow
22	BL90000011520	Three color alarm light AC/DC 24V	Assembly	1	
21	YW6304.0600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		7	
20	YW80061800100	Air pipe quick connector APC6-1/8	Assembly	10	Acrylic
19	YW8004.1800000	Air pipe quick connector APC4-1/8	Assembly	2	Acrylic
18	YE32051800100	Solenoid valve MFH-5-1/8	Assembly	5	FESTO
17	YW6304.3500000	Cross recessed pan head screw GB/T-818 M4x35-Longzine		2	
16	YW80083800200	Air pipe quick connector APL8-1/4	Assembly	2	Acrylic
15	-	Pneumatic component mount plate	SECC1.5	1	
14	-	Electrical component mounting plate	SECC1.5	1	
13	YW00816100000	Door lock MS816-1	Assembly	1	
12	-	Control box door plank	SPCC15	1	
11	YW06203100400	Left hinge (big)	Alu. alloy	2	
10	YW82180500000	Mainfold plate PRS5-1/8	Alu. alloy	1	
9	YW65006000000	Standard spring gasket GB/T93 6-A2-70(SUS)		8	
8	YW66061300000	Flat gasket A grade GB/T97.16-Longzine		10	
7	YW64.0006.00200	Non-mental insert hex. lock nut GB/T889.1 M6		8	
6	-	Solenoid valve fixed plate	SPCC15	1	borrow
5	YW80083800200	Air pipe quick connector APL8-3/8	Assembly	1	
4	YE323824.00500	Solenoid valve VXD2130-10D	Assembly	1	24VDC
3	YW800104.00000	Copper silencer 1/4	HPB59-1	2	
2	YW800814.00000	Air pipe quick connector APC8-1/4	Assembly	1	Acrylic
1	YE90000800000	Air pressure switch	Assembly	1	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.	Ver.	Title	SGB-600-4	Drawing no.	Scale	Num.
					Desi.	App.	Control Box Assembly				Mat
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.		



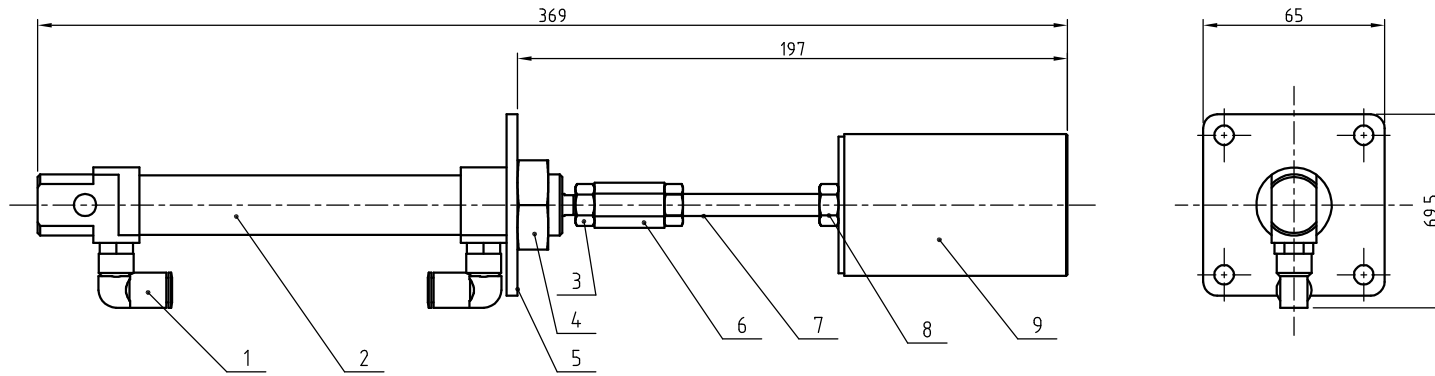
27	YE67201500100	Copper nickel plated cable lock head LT12-M20-15I2.5-4C for cable	Assembly	1	
26	YE67013500000	Cable lock head PG13.5	Assembly	1	
25	-	Control box	SPCC1.5	1	
24	YR30000000100	Plastic plug (large)	SHD	2	
23	BH12080404010	Air pressure switching nut	HPB59-1	1	borrow
22	BL90000011520	Three color alarm light AC/DC 24V	Assembly	1	
21	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine	6.8	3	
20	YW80061800100	Air pipe quick connector APC6-1/8	Assembly	12	AirTAC
19	YW80041800000	Air pipe quick connector APC8-1/8	Assembly	2	AirTAC
18	YE32051800100	Solenoid valve MFH-5-1/8	Assembly	7	
17	YW80083800200	Air pipe quick connector APL8-1/4	Assembly	3	AirTAC
16	-	Pneumatic component mount plate	SECC1.5	1	
15	-	Electrical component mount plate	SECC1.5	1	borrow
14	YW00816100000	Door lock MS816-1	Assembly	1	
13	-	Control box door plank	SPCC1.5	1	
12	YW06203100400	Left hinge (big)	Alu. alloy	2	
11	YW82180400000	Mainfold plate PRS4-1/8	Alu. alloy	1	
10	YW65006000000	Spring washer 6	65Mn	10	
9	YW66061300000	Flat washer 6	100HV	12	
8	YW64000600200	Hex. nut M6	6	10	
7	-	Solenoid valve fixed plate	SPCC1.5	1	borrow
6	YW80083800200	Air pipe quick connector APL8-3/8	Assembly	1	
5	YE32382400500	Solenoid valve VXD2130-10D	Assembly	1	24VDC
4	YW82180300000	Mainfold plate PRS3-1/8	Alu. alloy	1	
3	YW80010400000	Copper silencer 1/4	HPB59-1	4	
2	YW80081400000	Air pipe quick connector APC8-1/4	Assembly	2	AirTAC
1	YE90000800000	Air pressure switch	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.		Ver.		Title	SGB-600-6	Drawing no.	Scale		Num.
					Desi.		App.		Control Box Assembly				Mat.	
					Check		by		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.			
Mark	Before Mark	After Mod.	Modified by	Date	App.		Date					Mat No.		



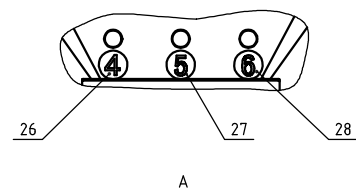
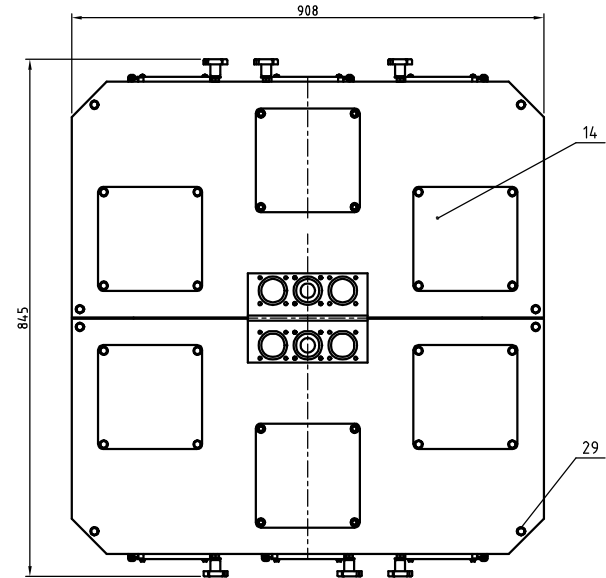
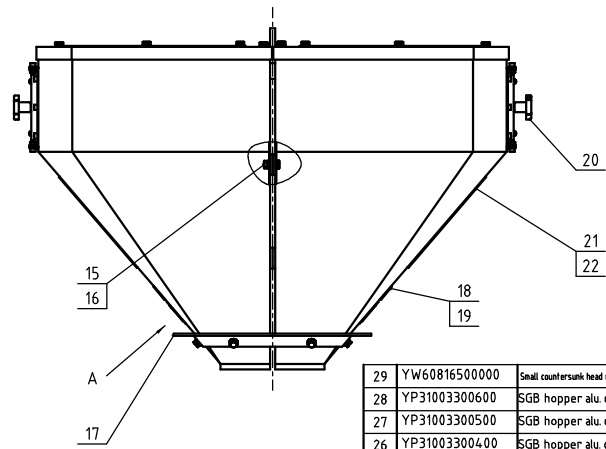
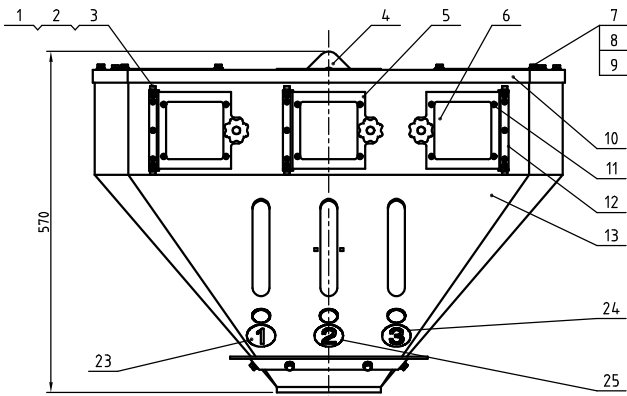
9	BH10060006120	Secondary metering valve	6061	1	borrow
8	YW64101250000	Anti-loose nut M10x1.25(fin thread)		2	
7	BH10600601520	Connecting screw	SUS304	1	
6	BH10600600510	Connecting nut	SUS304	1	
5	-	Metering valve cylinder mount plate	SUS201	1	borrow
4	-	Hex. nut M22x1.5		1	with cylinder
3	-	Hex. nut M10x1.25		1	with cylinder
2	YE31250800000	Cylinder DSNU-25-80-P-A		1	FESTO
1	YW80061800200	Quick pipe connector APL6-1/8		2	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.		Ver.		Title	SGB-600-6	Drawing no.	Scale	Num.
					Desi.		App.		Secondary Metering Valve Assembly				Mat.
					Check		by		信易電料機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
Mark	Before Mark	After Mod.	Modified by	Date	App.		Date				Mat No.		



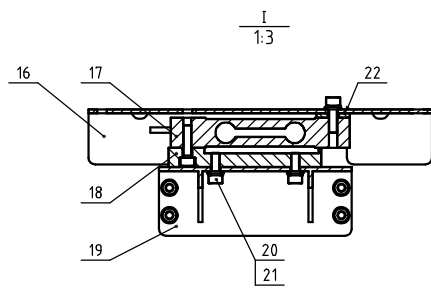
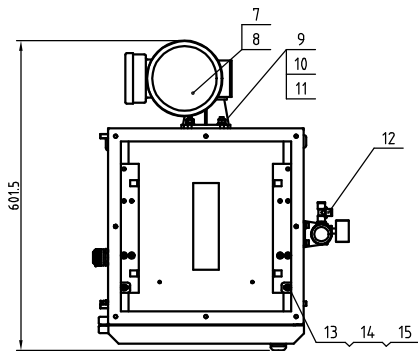
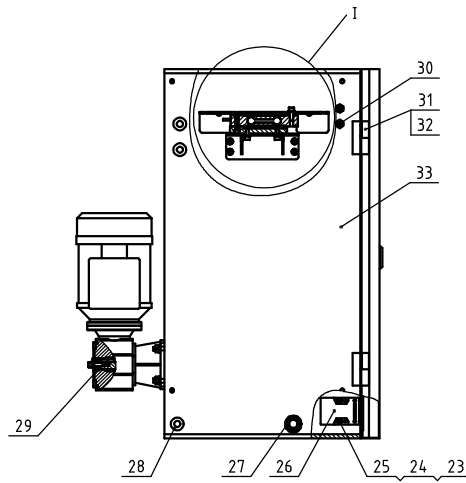
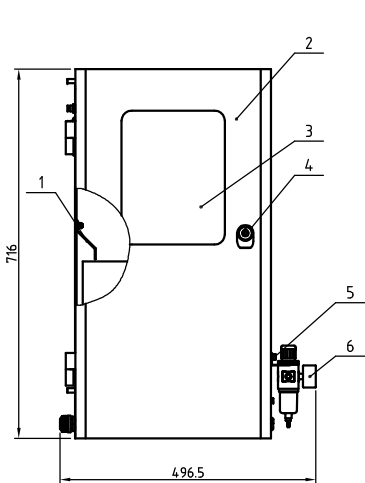
9	-	Main metering valve welding drawing	SUS201	1	borrow
8	YW64101250000	Anti-loose nut M10x1.25(fin thread)		2	
7	BH10600601520	Connecting screw	SUS304	1	
6	BH10600600510	Connecting nut	SUS304	1	
5	SGB-600-4-E-01	Metering valve cylinder mount plate	SUS201	1	borrow
4	GB/T6170	Hex. nut M22x1.5		1	with cylinder
3	-	Hex. nut M10x1.25		1	with cylinder
2	YE31250800000	Cylinder DSNU-25-80-P-A	Assembly	1	FESTO
1	YW80061800200	Quick pipe connector APL6-1/8	Assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Main Metering Valve Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.	



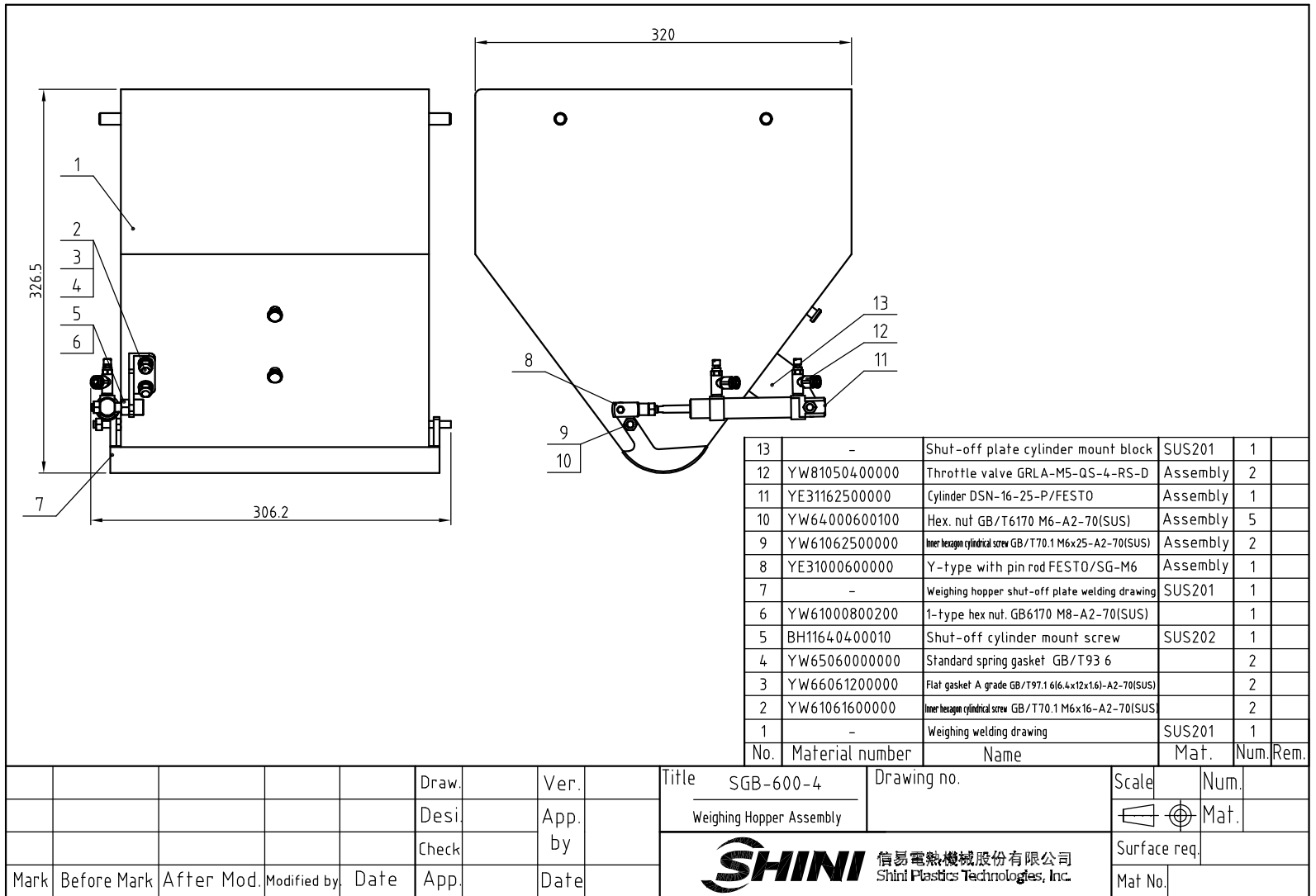
29	YW60816500000	Small countersunk head rivet nut GB/T 7880.3 M8x16.5	Assembly	38	
28	YP31003300600	SGB hopper alu. cast circular trademark No.6	Assembly	1	
27	YP31003300500	SGB hopper alu. cast circular trademark No.5	Assembly	1	
26	YP31003300400	SGB hopper alu. cast circular trademark No.4	Assembly	1	
25	YP31003300200	SGB hopper alu. cast circular trademark No.2	Assembly	1	
24	YP31003300300	SGB hopper alu. cast circular trademark No.3	Assembly	1	
23	YP31003300100	SGB hopper alu. cast circular trademark No.1	Assembly	1	
22	YR20162600100	O-type seal ring 106x2.65	Fluororubber	6	
21	BR90380400010	Sight glass	PC	6	borrow
20	YR40083500000	Star handle B M8x35	Assembly	6	
19	YR30301500000	Material level sensor plastic nut M30x15	ABS	6	
18	BR30008400050	Material level sensor plug SGB-2000-4-D-09	Acrylic	6	
17	-	Hopper mount plate	SPH4.0	1	borrow
16	YW61000800200	1-type hex. nut GB6170 M8-A2-70(SUS)		12	
15	YW60082500000	Hex. bolt GB/T5783 M8x25-A2-70(SUS)		8	
14	YW09202000000	Square plate 200x200	SUS201	6	
13	-	Front hopper welding drawing	SUS201	2	
12	-	Cleaning door support stripe	SUS201	6	borrow
11	YW62061500000	Large socket flat head screw JIS111 M5X6-Longzine		24	
10	-	Hopper cover	SUS201	2	
9	YW65008000100	Standard spring gasket GB/T93 8-Longzine		4.8	
8	YW66081600000	Flat gasket A grade GB/T97.118.4x16x16(Longzine)		60	
7	YW60082000000	Hex. screw bolt GB/T5783 M8x20-A2-70(SUS)		4.4	
6	BH90120001510	Cleaning door acryl. plate	Acrylic	6	borrow
5	-	Cleaning door	SPCC2.0	6	borrow
4	-	Hanger plate	SPH10.0	1	
3	YW64000600200	Hex. nut M6(anti-loose)		54	
2	YW66061300000	Flat gasket A grade GB/T97.1.6-Longzine		32	
1	YW61061600300	Inner hex. screw M6x16(Longzine) 8.8 grade		50	
No.	Material number	Name	Mat.	Num.	Remarks

制图	版号	标题	SGB-600-6	图号	比例	数量
设计	核	储料斗组合			材质	表面要求
校对	准	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				
标记	更改前	更改后	更改人	日期	审核	日期
				物料号		



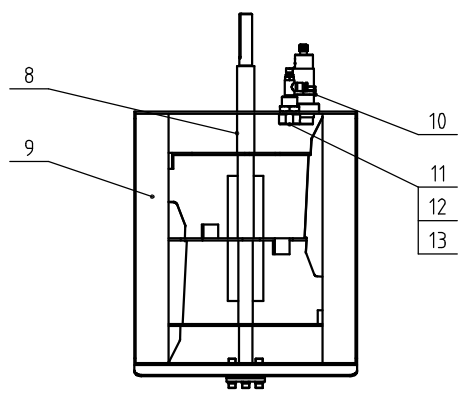
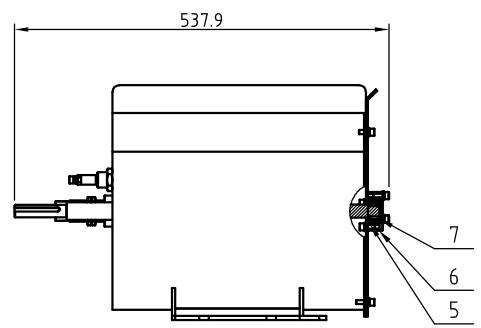
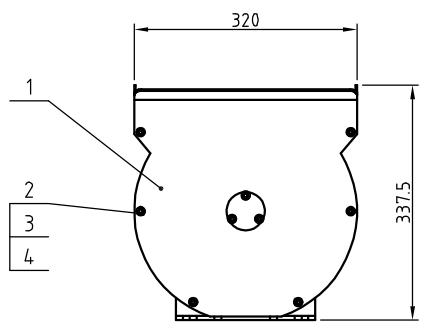
33	-	Rack welding drawing	Assembly	1	
32	YW62061500000	Large cross recessed flat head screw JIS111 M6x15-Longzine		8	
31	YW062031004.00	Large hinge (L203-11left)	Alu. alloy	2	
30	YW800004.00000	Plate-type air pipe connector QSS-4(FESTO)	Assembly	2	
29	BH1064.6000010	Flat key C6x6x60(CB-6-A-46)	45	1	
28	YR30000000100	Plastic plug (Llarge) SHD-20U-A-39	Butyl rubber	4	
27	YE67013500000	Cable head PG13.5	Assembly	1	
26	YE16147600100	Safety switch AZ15ZVRK-1476-1-B1	Assembly	1	
25	YW66051000000	Flat gasket A grade GB/T97.115-Longzine		2	
24	YW64.050300000	Hex. nut GB/T6170 M5-Longzine		2	
23	YW61052001100	Hex longpin optical screw GB/T70.1 M5x20-A2-70(SUS)		2	
22	-	Electronic scale block	SUS201	2	borrow
21	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		45	
20	YW61061600000	Hex longpin optical screw GB/T70.1 M6x16-A2-70(SUS)		16	
19	-	Weighing sensor support block	SUS201	2	
18	BH1012004.0010	Electronic scale block	LY12	2	borrow
17	YE15221500000	Weighing sensor I022-15KG-C3-3M(TDY)	Assembly	2	
16	-	Weighing hopper support plate	SUS201	2	
15	YW64.000600200	Non-ferrous insert hex. lock nut GB/T889.1 M6		28	
14	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		48	
13	YW61062000000	Hex longpin optical screw GB/T70.1 M6x20-A2-70(SUS)		4	
12	YW808014.00000	T-branch screw 3-way connector APD8-02 1/4-08	Assembly	1	
11	YW64.001000100	Hex.nut GB/T6170 M10-Longzine		4	
10	YW65010000000	Standard spring gasket GB/T93 10-Longzine		4	
9	YW66102000100	Flat gasket A grade GB/T97.1 10-Longzine		4	
8	YM50505000100	Gear motor TBS4059-FA-50-0.55kW	Assembly	1	
7	BH10120001610	Mixing shaft sleeve	Teflon	1	
6	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
5	YW61061601200	Hex longpin optical screw GB/T70.1 M6x16-12.9-Longzine		12	
4	YW00816100000	Door lock MS816-1	Assembly	1	
3	BR9064.0600010	Door acryl	Acrylic	1	
2	-	Door lock welding drawing	Assembly	1	
1	-	Material fender	SUS201	2	
No.	Material number	Name	Mat.	Num.	Rem.

Mark	Before Mark	After Mod.	Modified by	Date	Draw. Desi	Ver. App. by	Title	Drawing no.	Scale	Num.	Mat.	Mat. No.
							SGB-600-4					
							Hopper Assembly					
							信昌電機機械股份有限公司 Shinichi Electric Machinery Co., Ltd.		Surface req.			




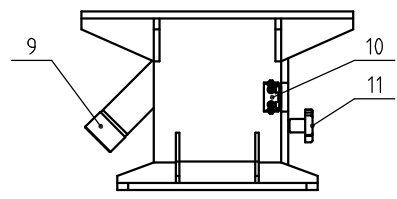
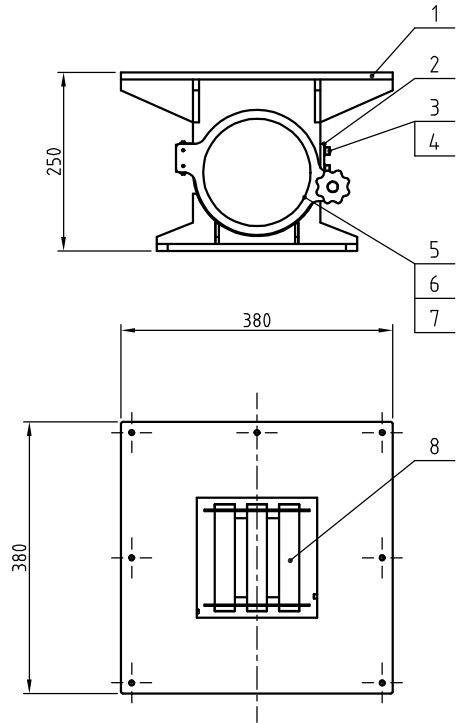
13	-	Shut-off plate cylinder mount block	SUS201	1	
12	YW81050400000	Throttle valve GRLA-M5-QS-4-RS-D	Assembly	2	
11	YE31162500000	Cylinder DSN-16-25-P/FESTO	Assembly	1	
10	YW64000600100	Hex. nut GB/T6170 M6-A2-70(SUS)	Assembly	5	
9	YW61062500000	Inner hexagon cylindrical screw GB/T70.1 M6x25-A2-70(SUS)	Assembly	2	
8	YE31000600000	Y-type with pin rod FESTO/SG-M6	Assembly	1	
7	-	Weighing hopper shut-off plate welding drawing	SUS201	1	
6	YW61000800200	1-type hex nut. GB6170 M8-A2-70(SUS)		1	
5	BH11640400010	Shut-off cylinder mount screw	SUS202	1	
4	YW65060000000	Standard spring gasket GB/T93 6		2	
3	YW66061200000	Flat gasket A grade GB/T97.1 6(6.4x12x16)-A2-70(SUS)		2	
2	YW61061600000	Inner hexagon cylindrical screw GB/T70.1 M6x16-A2-70(SUS)		2	
1	-	Weighing welding drawing	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	SGB-600-4			Mat.
					Check	by	Weighing Hopper Assembly			Surface req.
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Mat No.	



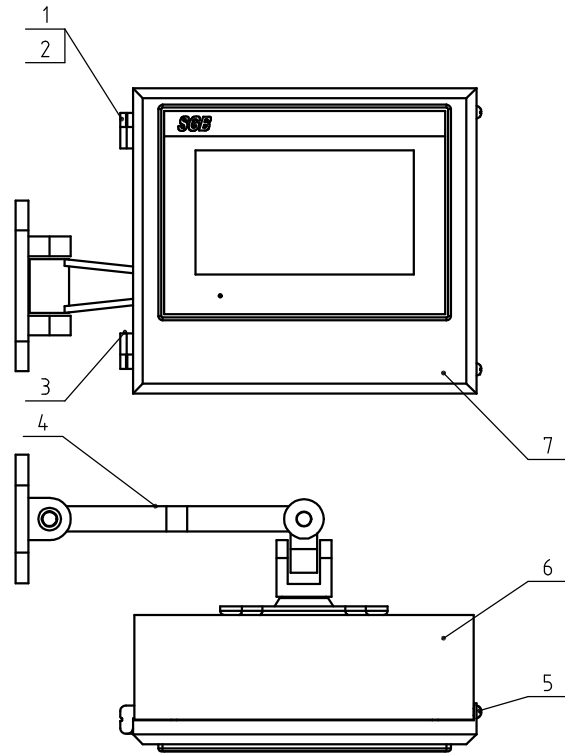
13	BH13120001510	Air blowing nozzle	6061	1	borrow
12	BH12060703910	Copper connector M22×1.5	H58	1	
11	YW800614.00000	Adjustable air pipe connector ASL6-1/4	Assembly	1	
10	YE15508200000	Sensor KI5082-EVSO	Assembly	1	IFM
9	-	Mixing hopper welding drawing	SUS201	1	
8	-	Mixing blade welding drawing	Assembly	1	
7	YW09220200000	Self-aligning bearing 2202	Assembly	1	
6	BL32240500020	Mixing bearing cover	SUS201	1	borrow
5	BH112004.00710	Mixing bearing base	SUS201	1	borrow
4	YW65006000100	Standard spring gasket GB/T93 6-Longzine		12	
3	YW66061300000	Flat gasket A grade GB/T97.16-Longzine		12	
2	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6×16-12.9-Longzine		12	
1	-	Mixing hopper cover	SUS201	1	
No.	Material number	Name	Mat.	Num	Rem

Mark	Before Mark	After Mod	Mod. by	Date	Draw	Ver.	Title	Drawing no.	Scale	Num	Mat.
					Desi	App	SGB-600-4				
					Check	by	Mixing Hopper Assembly				
					App	Date	 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
									Mat No.		




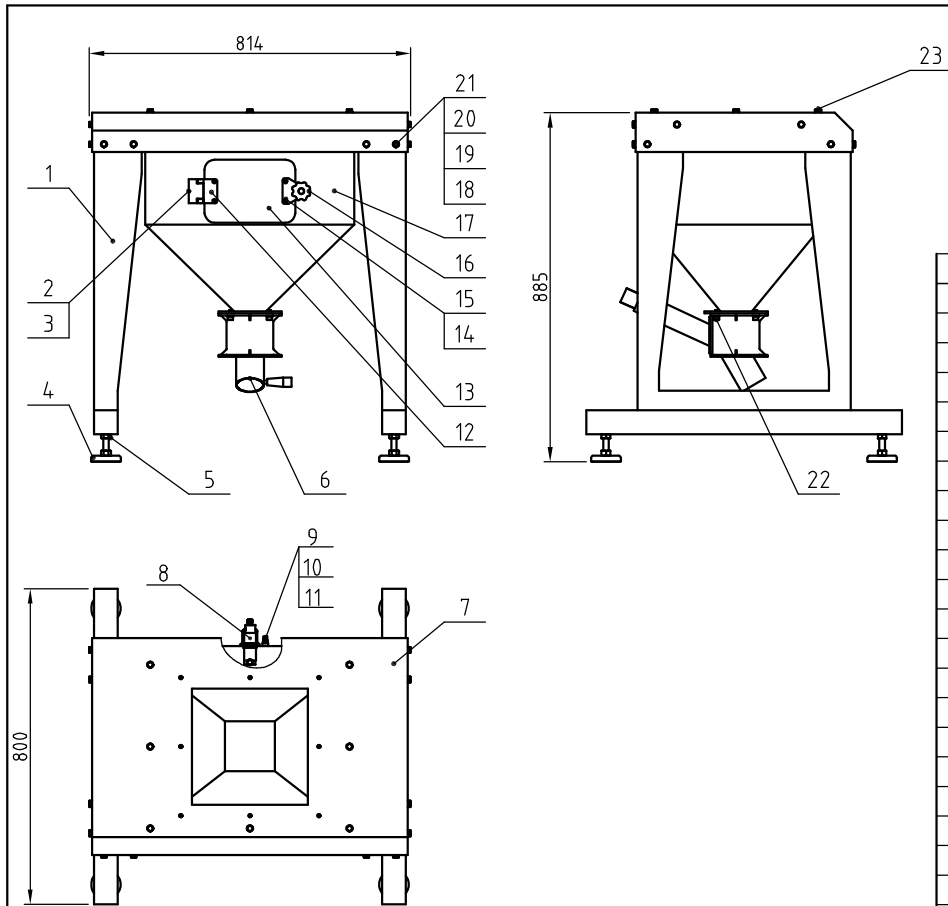
11	YR40083500000	Star handle B M8×35	Assembly	1	
10	BL01005001020	Magnetic base hinge (no thread)	Assembly	1	
9	BH13204300010	Discharge pipe cover	LY12	1	borrow
8	BY10340000050	Hopper magnet MR-3(400kg)	Assembly	1	
7	YW01040000000	Magnetic base spring	Q235A	1	
6	YW70406000000	Rein. glass 400-600kg	Rein. glass	1	
5	-	Base door plank	SPH10.0	1	
4	YW66061300000	Flat gasket 6	SPCC2.0	1	
3	YW61062000000	Inner hex. screw M6×16	6.8	6	
2	-	Base door lock fastener	SPH5.0	1	
1	-	Base welding drawing	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Magnetic Base Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	Surface req.		
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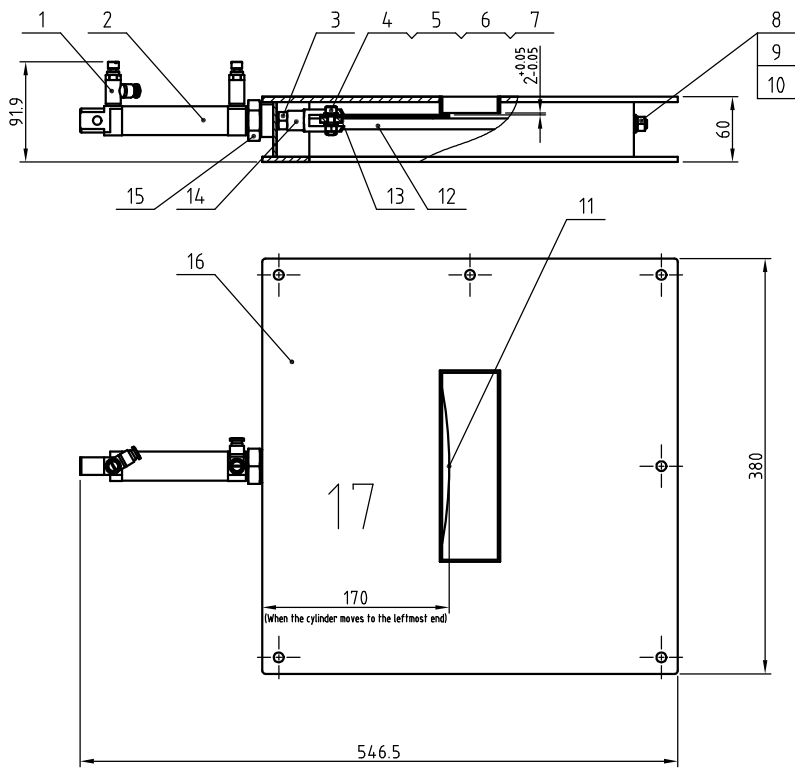
7	-	Touch panel case cover	SPCC1.5	1	
6	-	Touch panel case	SPCC1.5	1	
5	YW62050500000	Cross socket pan head screw M5*5	6.8	2	
4	YR90052400000	Rotary support NBL100-S	Assembly	1	
3	YW06203400000	Small hinge (right)	Alu. alloy	1	
2	YW06203400100	Small hinge (left)	Alu. alloy	1	
1	YW62040500000	Cross socket pan head screw M4*5	6.8	8	
No.	Material number	Name	Mat.	Num	Remarks

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Touch Panel Assembly		☐ ⊕	Mat.
					Check	by	 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.	



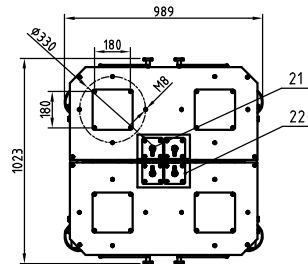
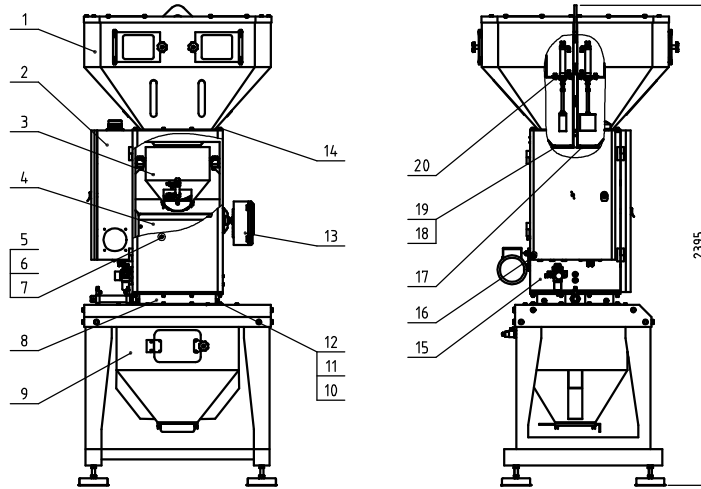
23	YW60816500000	Small countersunk head rivet nut GB/T 7880.3 M8x16.5	SUS	9	
22	YW61081600200	Hex hexagon cylindrical screw GB/T170.1 M8X16-A2-70(SUS)		4	
21	YW64000800100	Hex. nut M8 anti-loose		8	
20	YW65008000100	Standard spring gasket GB/T93 8-Longzine		12	
19	YW66081600000	Flat gasket A grade GB/T97.10.4x16x1.61-Longzine		8	
18	YW60082500100	Hexagon screw bolt GB/T5783 M8x25-12.9-Longzine		8	
17	-	Storage hopper welding drawing	SUS201	1	
16	YR40083500000	Star handle B-M8x35	Assembly	1	
15	YW62051000100	Large socket flat head screw JIS1111 M5X10-Longzine		8	
14	-	Triangle connection block	SUS201	1	
13	BR90204500010	Storage hopper cleaning door acryl	Acryl	1	borrow
12	-	Sqaure connecting block	SUS201	1	borrow
11	YW80081400100	L-type screw connector APL8-02 1/4-ø8	Assembly	1	
10	BH12060703910	Copper nut M22x1.5	H58	1	
9	BH13120001510	Air blowing nozzle	6061	1	
8	YE15508200000	Sensor KI5082-BNKG/NI	Assembly	1	IFM
7	-	Floor stand upper cover welding drawing	Assembly	1	
6	BY10203800850	Euro suction box SBU-20-38S	Assembly	1	
5	YW64001400100	Hex. nut M14	6	4	
4	YW03147500000	Foot pad M14x75	Assembly	4	
3	-	Storage hopper hinge gasket	SPH12.0	1	borrow
2	YW06219100000	Large hinge CL219-1	Alu. alloy	1	
1	-	Left & right floor stand welding drawing	Assembly	2	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Floor Stand Storage Hopper Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	Surface req.		
Mark	Before Mark	After Mod	Modified by.	Date	App.	Date		Mat No.		



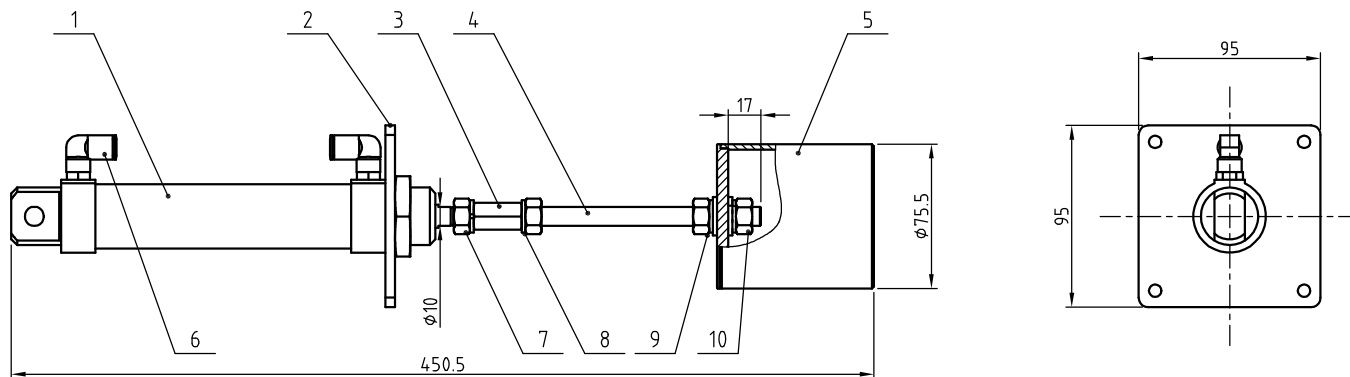
16	-	Pneumatic discharge valve welding drawing	SUS201	1	
15	GB/T6173	Hex. nut M22x1.5	6	1	
14	YE31001000000	Y-type rod pin M10x1.25	Assembly	1	FESTO
13	-	Shut-off plate gasket	SUS201	1	
12	-	Shut-off plate guide rail	Q235A	2	
11	-	Pneumatic discharge valve shut-off plate	SUS201	1	
10	YW65008000100	Spring gasket 8	65Mn	4	
9	YW66081600000	Flat gasket 8	100HV	4	
8	YW61000800200	Hex. nut M8	6	4	
7	YW64000600100	Hex. nut M6	6	2	
6	YW65006000000	Spring gasket 6	65Mn	2	
5	YW66061300000	Flat gasket 6	100HV	4	
4	YW61062000000	Inner hex. screw M6x20	6.8	2	
3	YW64101200400	Hex. nut M10x1.25	6	1	
2	YE312560100000	Cylinder DSNU-25-60-P-A	Assembly	1	FESTO
1	YW80061800300	Speed regulating connector 1/8-ø6	Assembly	2	Acrylic
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Pneumatic Discharge Valve Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.	



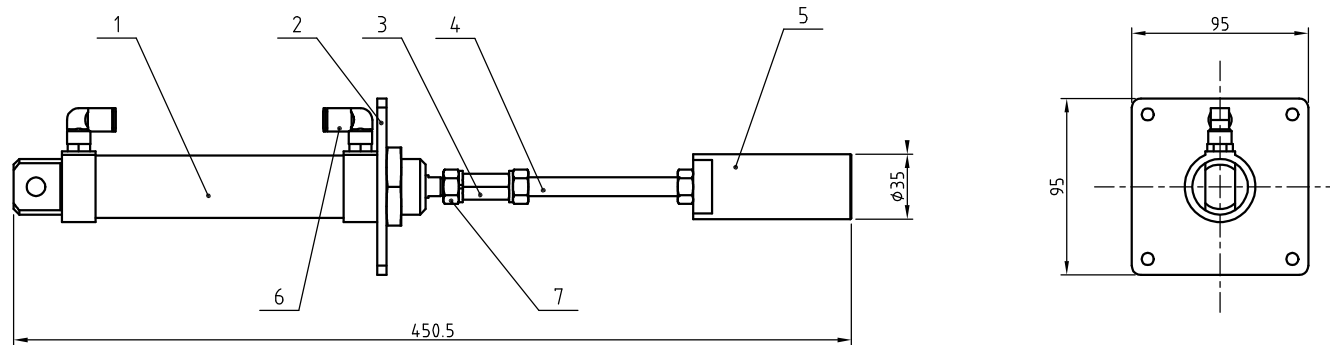
22	Hopper 1/ Hopper 2/Hopper 3	Main metering valve assembly	Assembly	3	
21	Hopper 4	Secondary metering valve assembly	Assembly	1	
20	YW61061601200	Hex hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longline		16	
19	YW61061200000	Hex hexagon cylindrical screw GB/T70.1 M6x12-12.9-Longline		18	
18	BL32120001220	Secondary metering valve discharge port	SUS201	1	
17	BL32120001120	Main metering valve discharge port	SUS201	3	
16	YW64000800100	Non-metal insert hex. lock nut GB/T889.1 M8		4	
15	-	Hopper assembly	Assembly	1	
14	YW60081600000	Hex. screw bolt GB/T5783 M8x16-12.9-Longline		18	
13	-	Touch panel assembly	Assembly	1	new
12	YW60082500100	Hex. screw bolt GB/T5783 M8x25-12.9-Longline		24	
11	YW65008000100	Standard spring gasket GB/T93 8-Longline		46	
10	YW66081600000	Flat gasket A grade GB/T97.1 8-Longline		46	
9	-	Floor stand storage hopper assembly	Assembly	1	
8	-	Pneumatic discharge valve assembly	Assembly	1	
7	YW64000600200	Non-metal insert hex. lock nut GB/T889.1 M8		2	
6	YW65006000100	Standard spring gasket GB/T93 6-Longline		18	
5	YW66061300000	Flat gasket A grade GB/T97.1 6-Longline		18	
4	-	Mixing hopper assembly	Assembly	1	
3	-	Weighing hopper assembly	Assembly	1	
2	-	Control box assembly	Assembly	1	
1	-	Hopper assembly	Assembly	1	
No.	Material number	Name	Mat.	Num	Remarks

					Dra.		Ver.		Title	SGB-1200-4	Drawing no.		Scale		No.	
					Desi.		App.	by	Gravimetric Blender					Mat.		
					Check				SHINI 信昌電機機械股份有限公司 Shinichi Electric Machinery Co., Ltd.				Surface req.			
Mark	Before Mod.	After Mod.	Mod. by	Date	App.		Date			Mat No.						



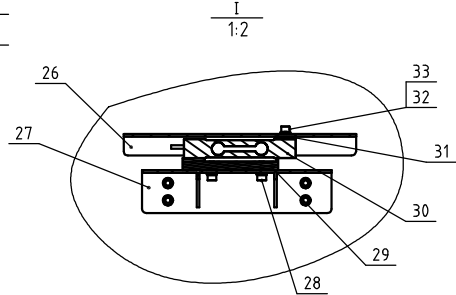
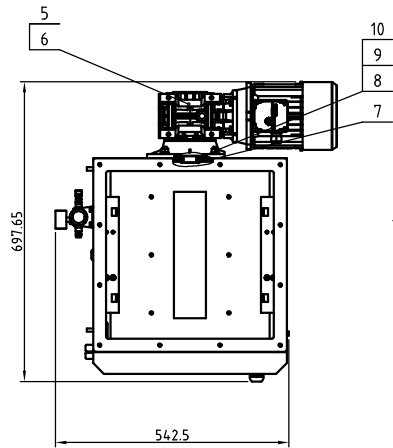
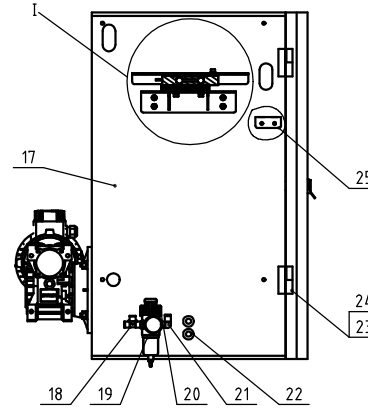
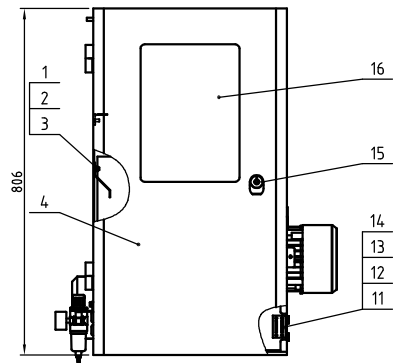
11	YW64101250000	Anti-loose nut M10x1.25	6.8	1	
10	YW66081600000	Flat washer 8	100HV	2	
9	YW65008000100	Spring washer 8	65Mn	4	
8	YW64101200400	Hex. nut M10x1.25	6.8	3	
7	YW65022000000	Spring washer 22	65Mn	1	
6	YW80061800200	Quick pipe connector APL6-1/8	assembly	2	
5	-	Main metering valve welding drawing	SUS201	1	
4	BH111200014.10	Metering valve connecting rod	SUS201	1	
3	BH1120004.0010	Shut-off valve connecting nut	SUS201	1	borrow
2	-	Metering valve cylinder mount plate	SUS201	1	
1	YE31321000000	Cylinder DSNU-32-100	assembly	1	
No.	Material number	Name	Mat.	Num.	Remarks

					制图	版号	标题	SGB-1200-4	图号	比例	数量
					设计	核	主计量阀组合				材质
					校对	准	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期			物料号		



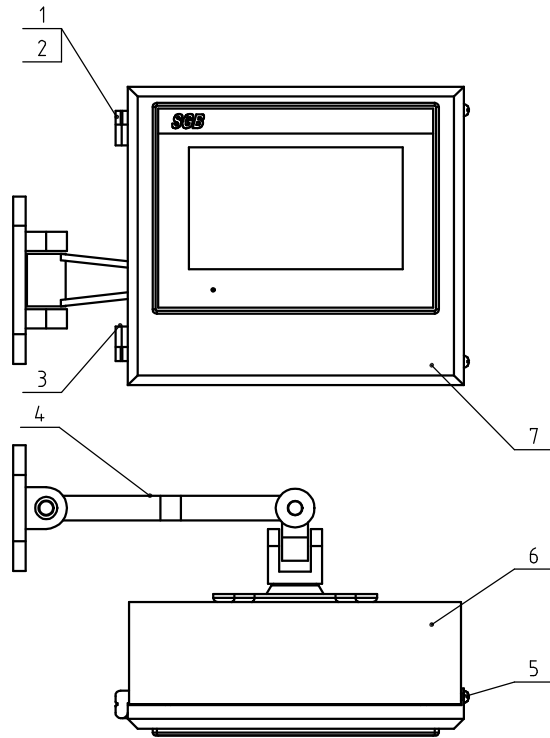
7	YW64101200400	Hex.nut M10x125	6.8	4	
6	YW80061800200	Air pipe quick connector APL6-1/8	Assembly	2	
5	BH13120001610	Secondary metering valve discharge port	6061	1	
4	BH11120001410	Metering valve connecting rod	SUS201	1	borrow
3	BH11200040010	Shut-off valve connecting nut	SUS201	1	borrow
2	-	Metering valve cylinder mount plate	SUS201	1	borrow
1	YE31321000000	Cylinder DSNU-32-100	Assembly	1	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.	Ver.	Title	Drawing no.	Scale	Num.
					Desi.	App.	Secondary Metering Valve Assembly			Mat.
					Check	by	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.	




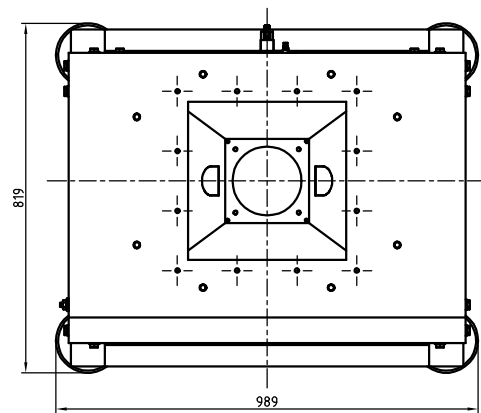
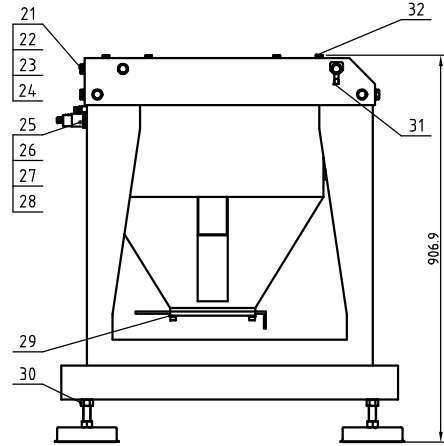
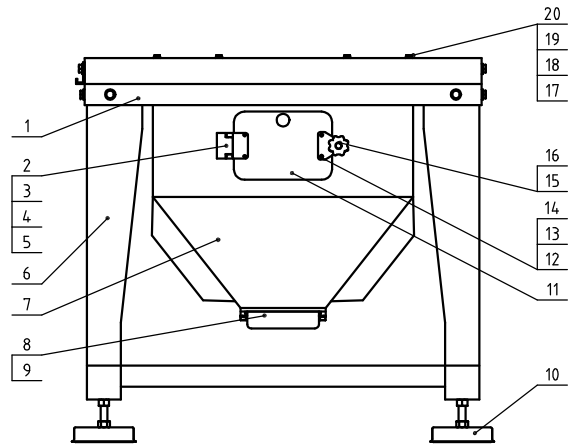
33	YW65006000100	Standard spring gasket GB/T93 6-Longzine		12	
32	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine		8	
31	-	Weighing hopper support block gasket	SUS201	2	borrow
30	YE15632000000	Weighing sensor 1022-20KG-C3-3H (BYD)	Assembly	2	
29	BH10120040010	Weighing sensor gasket	YL12	2	borrow
28	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longzine		8	
27	-	Weighing sensor mount plate	SUS201	1	
26	-	Weighing hopper support plate	SUS201	2	
25	-	Air pipe connector mount plate	SPCC2.0	1	
24	YW62051000100	Large cross recessed flat head screw J5111 M5x10-Longzine		8	
23	YW06203100400	Large hinge CL203-1	Alu alloy	2	
22	YR30000000100	Black plastic plug	butyl rubber	2	
21	YW80081400100	Air pipe connector APL8-1/4	Assembly	1	
20	YW61051000000	Inner hexagon cylindrical screw GB/T70.1 M5x10-12.9-Longzine		2	
19	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
18	YW80801400000	Air pipe connector APDB-1/4	Assembly	1	
17	-	Rack welding drawing	Assembly	1	
16	BR90120000310	Hopper door acryl	Acryl	1	
15	YW00816100000	Door lock MS816-1	Assembly	1	
14	YW64000500000	Non-mental insert hex. lock nut GB/T889.1 M5		2	
13	YW66051000000	Flat gasket A grade GB/T97.1 5-Longzine		4	
12	YW61052000000	Inner hexagon cylindrical screw GB/T70.1 M5x20-12.9-Longzine		2	
11	YE16147600100	Insert switch AZ15AVRK	Assembly	1	
10	YW64001000100	Hex. nut GB/T6170 M10-Longzine		4	
9	YW65010000000	Standard spring gasket GB/T93 10-Longzine		4	
8	YW66102000100	Flat gasket A grade GB/T97.1 10-Longzine		4	
7	BH10200001610	Mixing sleeve	Teflon	1	borrow
6	BH10292860010	Flat key C8x7x50(SGF-2628E-D-10)	45	1	
5	YM50635000100	Gear motor TBSA063-FC-50-90B14-0.75kW	Assembly	1	
4	-	Hopper door welding drawing	SPCC	1	
3	YW64000600200	Non-mental insert hex. lock nut GB/T889.1 M6		22	
2	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		34	
1	-	Mixing hopper fender	SUS201	2	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw	Ver.	Title	Drawing no.	Scale	Num.
					Desi	App.	Hopper Assembly			Mat.
					Check	by		信昌電熱機械股份有限公司 Shini Plastic Technology, Inc.	Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App	Date			Mat No.	



No.	Material number	Name	Mat.	Num.	Remarks
7	-	Touch panel case cover	SPCC1.5	1	
6	-	Touch panel case	SPCC1.5	1	
5	YW62050500000	Cross socket pan head screw M5x5	6.8	2	
4	YR90052400000	Rotary support NBL100-S	Assembly	1	
3	YW06203400000	Small hinge (right)	Alu.alloy	1	
2	YW06203400100	Small hinge (left)	Alu.alloy	1	
1	YW62040500000	Cross socket pan head screw M4x5	6.8	8	

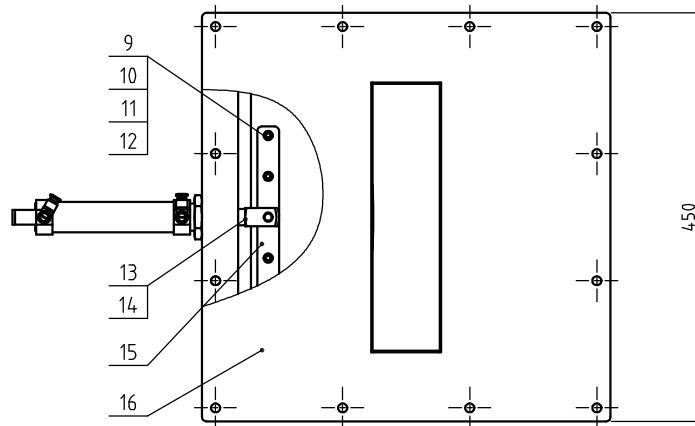
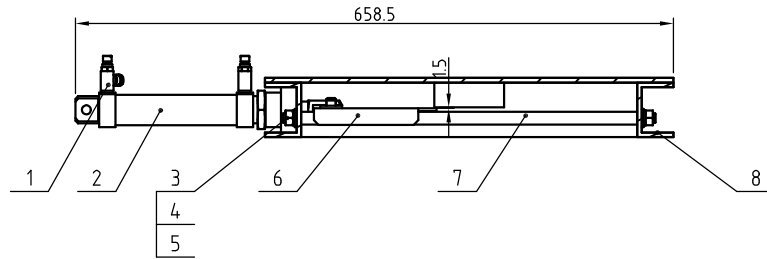
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									SGB-200-4				
									Touch Panel Assembly		1:1	1	
									 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.		
											Mat No.		



32	YW60816500000	Small countersunk head rivet nut M8x16.5	SUS	9	
31	-	Air gun hook	SUS201	1	
30	YW64001600000	Hex. nut M16	6.8	4	
29	YW61082000000	Hexagonal socket screw M8x20	8.8	4	
28	YW80080200100	Air speed connector ASL8-1/4	Assembly	1	
27	BH12060703910	Copper connector M22x1.5	H58	1	
26	BH13120001510	Air blowing nozzle	6061	1	
25	YE15508200000	Sensor KI5082-EV50	Assembly	1	
24	YW64001200000	Anti-loose nut M12	6	14	
23	YW60123500000	Bolt M12x35	8.8	14	
22	YW65012200000	Spring gasket 12	65Mn	14	
21	YW66122400000	Flat washer 12	100HV	28	
20	YW64000800100	Anti-loose nut M8	6	8	
19	YW60082500200	Bolt M8x25	8.8	8	
18	YW65008000100	Spring gasket 8	65Mn	12	
17	YW66081600000	Flat gasket 8	100HV	20	
16	YR40083500000	Star handle B M8x35	Assembly	1	
15	-	Triangle connecting block	SUS201	1	borrow
14	YW64000600200	Anti-loose nut M6	6	4	
13	YW61061600300	Inner hex. screw M6x16	6.8	4	
12	YW66061300000	Flat gasket 6	100HV	8	
11	BR90204500010	Storage hopper cleaning door acryl	Acryl	1	borrow
10	YW03162000000	Foot pad M16x14.7mm	Assembly	4	
9	-	Storage hopper shut-off gasket	SUS201	1	borrow
8	-	Storage hopper washer	SUS201	1	borrow
7	-	Floor stand storage hopper welding drawing	SUS201	1	
6	-	Floor stand welding drawing	Assembly	1	
5	YW63051000000	Cross socket pan head screw M5x10	6.8	4	
4	-	Square connecting block	SUS201	1	borrow
3	YW06219100000	Large hinge CL219-1	Alu.alloy	1	
2	-	Storage hopper hinge gasket	SPH12	1	borrow
1	-	Foot stand cover plate	SPH5.0	1	
No.	Material number	Name	Mat.	Num.	Rem.

Draw	Ver.	Draw	Ver.
Desi	App.	Desi	App.
Check	by	Check	by
Mark	Date	Mark	Date
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App	Date	App	Date

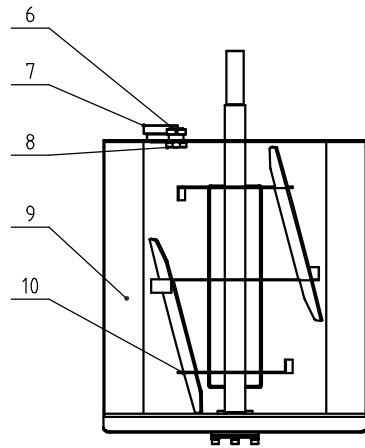
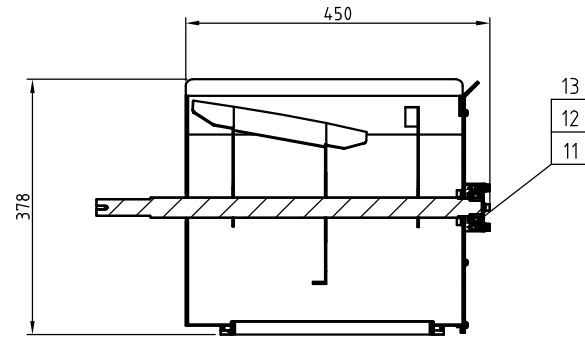
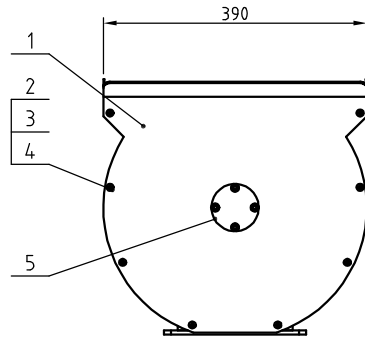
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Floor Stand Storage Hopper Assembly			Mat.	
SHINI 信昌電機機械股份有限公司 SHINI PLASTICS TECHNOLOGIES, INC.		Surface req.	Mat No.	



16	-	Discharge valve upper cover plate welding drawing	Assembly	1
15	-	Shut-off plate washer	SUS201	2
14	YW64101200400	Hex. nut M10x1.25	6	1
13	YE31001000000	Y-type rod pin M10x1.25	Assembly	1
12	YW64.000600200	Anti-loose nut M6	6	4
11	YW61062000300	Inner hex. screw M6x20	6.8	4
10	YW65006000100	Spring gasket 6	65Mn	4
9	YW66061300000	Flat gasket 6	100HV	8
8	-	Pneumatic discharge valve welding drawing	Assembly	1
7	BH11120001710	Discharge valve guide rail	Q235A	2
6	-	Pneumatic discharge valve shut-off plate	SUS201	1
5	YW64.0010000100	Hex. nut M10	6	4
4	YW65010000000	Spring washer 10	65Mn	4
3	YW66102500000	Flat washer 10	100HV	4
2	YE31321000000	Cylinder DSNU-32-100	Assembly	1
1	YW80061800300	Speed regulating connector 1/8-66	Assembly	2
No.	Material number	Name	Mat.	Rem.

Draw.	Ver.	Title	Drawing no.	Scale	Num.
Desi.	App.	SGB-1200-4		1:1	Mat.
Check	by	Pneumatic Discharge Valve Assembly		Surface req.	
Mark	Date	App.	Date	Mat No.	
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Shin Plastic Technologies, Inc.

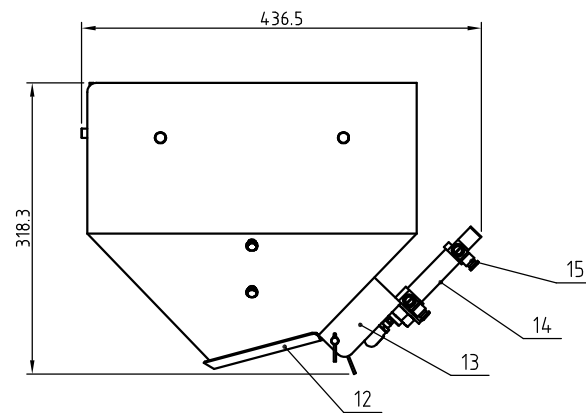
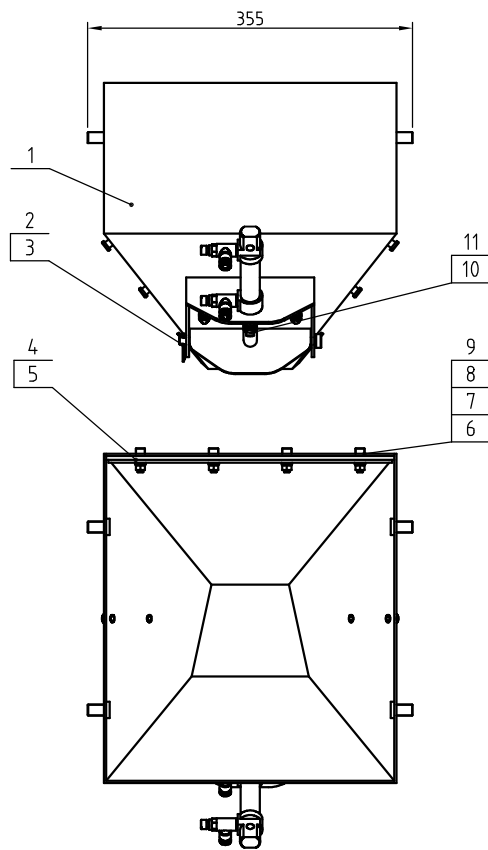


13	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longzine		8	
12	YW11220400000	Self-aligning bearing 2204E	assembly	1	
11	BH11200403010	Bearing base	SUS201	1	
10	-	Mixer welding drawing	SUS201	1	
9	-	Mixing hopper welding drawing	SUS201	1	
8	BH10120001510	Air blowing block	Teflon	1	
7	BH13200460010	Material block	Teflon	1	
6	BH12060703910	Copper nut M22x15	H58	1	
5	BH10200001510	Bearing cover	SUS201	1	
4	YW65006000100	Standard spring washer GB/T93 6-Longzine		16	
3	YW66061300000	Flat washer A grade GB/T97.16-Longzine		16	
2	YW62061500000	Large cross socket flat head screw JIS1111 M6x15-Longzine		8	
1	-	Mixing hopper cover	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem.

Draw.		Ver.	
Desi.		App.	
Check		by	
Mark	Before Mark	After Mod.	modified by
	Date	Date	Date

Title	SGB-1200-4	Drawing no.	
	Mixing Hopper Assembly		
		Surface req.	
		Mat No.	

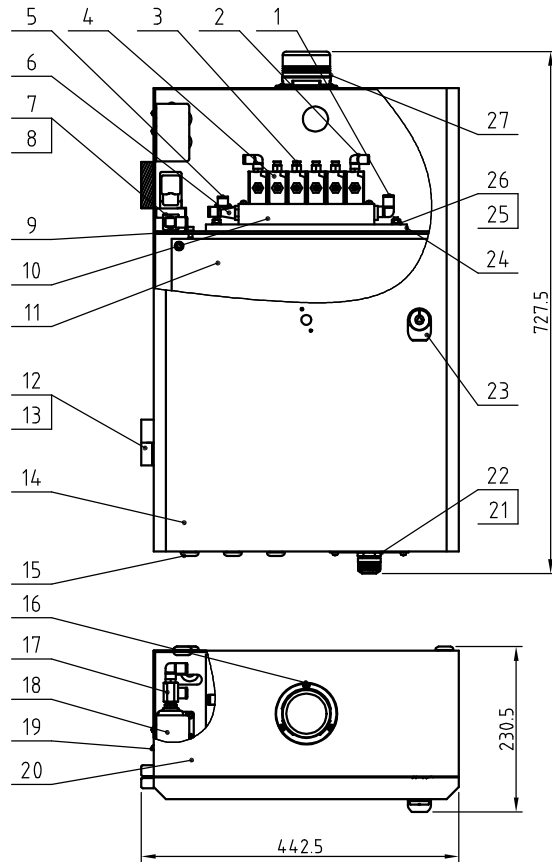
Scale		Num.	
		Mat	



15	YW80061800300	Air speed connector 1/8-φ6	assembly	2	
14	YE31202500000	Cylinder DSNU-20-25	assembly	1	
13	-	Weighing hopper shut-off plate mount block	SUS201	1	
12	-	Weighing hopper shut-off plate welding drawing	SUS201	1	
11	BH11200044010	Weighing hopper copper head	HPB59-1	1	
10	YW64081400000	Hex. thin nut M8	6	1	
9	YW64000600200	Anti-loose nut M6	6	8	
8	YW65006000100	Spring washer 6	65Mn	4	
7	YW66061300000	Flat washer 6	100HV	12	
6	YW61062000300	Inner hexagon screw M6×20	6.8	4	
5	-	Material fender pressing strip	SUS201	1	
4	-	Weighing hopper fender strip	white silica gel	1	
3	YW09253000000	Cotter pin 2.5×30	Q235A	1	GB-T91
2	-	Weighing hopper pin welding drawing	SUS201	1	
1	-	Weighing hopper welding drawing	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem.

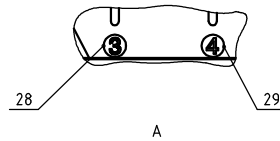
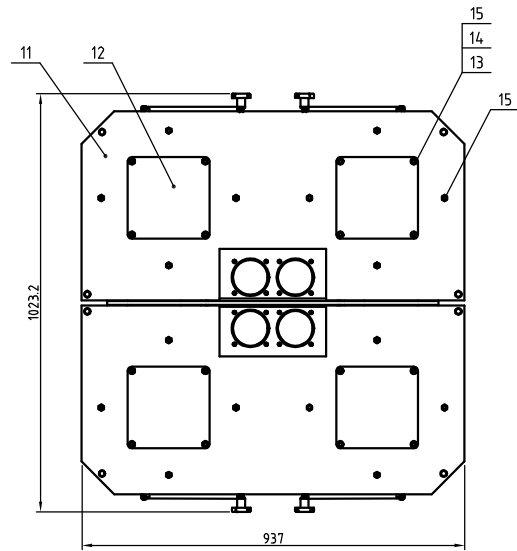
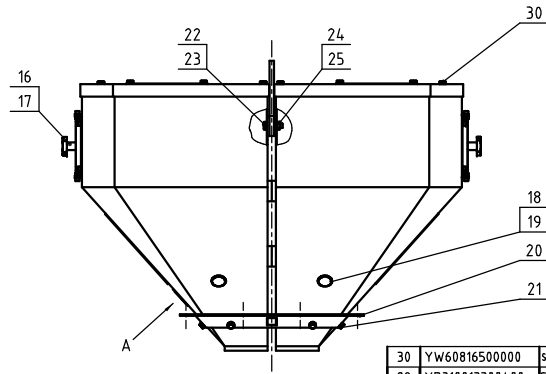
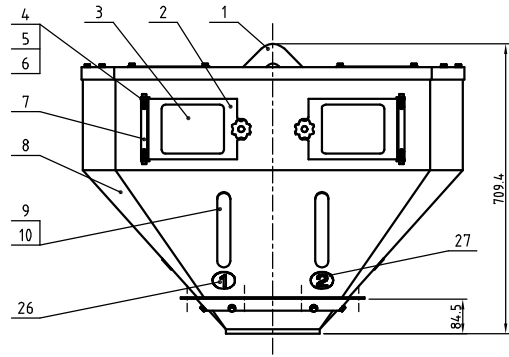
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					Desi.	App. by	Weighing Hopper Assembly			Mat.
					Check				Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date			Mat No.	

SHINI 錦昌電機機械股份有限公司
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27	BL9000011520	Three-color alarm light AC/DC 24V	Assembly	1	
26	YW64000600200	Anti-loose nut M6	6	8	
25	YW66061300000	Flat washer 6	100HV	8	
24	-	Solenoid valve mount plate	SECC1.5	1	
23	YW00816100000	Door lock MS816-1	Assembly	1	
22	YE67013500000	Cable lock head PG13.5	Assembly	1	
21	-	Wire clamp mount plate	SPCC1.5	1	borrow
20	-	Control box	SPCC1.5	1	
19	YW62041000000	Cross socket pan head screw M4×10	6.8	6	
18	YE90000800000	Air pressure switch connecting nut	Assembly	1	
17	BH12080404010	Air pressure switch connecting nut	HPB59-1	1	borrow
16	YW63040600000	Cross socket pan head screw GB/T-818 M4×6-Longzine	6.8	3	
15	YR30000000100	Plastic plug	Rubber	8	
14	-	Control box door	SPCC1.5	1	
13	YW63051000000	Cross socket pan head screw M5×10	6.8	14	
12	YW06203100400	Large hinge CL203-1 (L)	Alu.alloy	2	
11	-	Electrical mount plate	SECC1.5	1	
10	YW82180600000	Bus plate PRS-1/8-6	Alu.alloy	1	
9	-	Solenoid valve fixed plate	SPCC1.5	1	
8	YW80083800200	Air pipe quick connector APL8-3/8	Assembly	1	
7	YE32382400500	Solenoid valve VXD2130-10D	Assembly	1	24 VDC
6	YW80010400100	Copper silencer 1/4" BSL-02	Copper alloy	2	
5	YW80801400000	Air pipe quick connector APL8-1/4	Assembly	1	
4	YE32051800100	Solenoid valve MFH-5-1/8-B	Assembly	6	24 VDC
3	YW80061800100	Air pipe quick connector APL6-1/8	Assembly	8	
2	YW80061800200	Air pipe quick connector APL6-1/8	Assembly	4	
1	YW80081400100	Air pipe quick connector APL8-1/4	Assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw	Ver.	Title	Drawing no.	Scale	Num	
					Desi	App.	Control Box Assembly			Mat.	
					Check	by			Surface req.		
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Mat No		



30	YW60816500000	Small countersunk head rivet nut GB/T 7880.3 M8x16 SUS	SUS	44	
29	YP310013300400	SGB hopper alu. cast circular trademark No.4	Assembly	1	
28	YP310013300300	SGB hopper alu. cast circular trademark No.3	Assembly	1	
27	YP310013300200	SGB hopper alu. cast circular trademark No.2	Assembly	1	
26	YP310013300100	SGB hopper alu. cast circular trademark No.1	Assembly	1	
25	YW64001000100	Hex. nut GB/T6170 M10-Longzine		8	
24	YW60104000100	Hex. screw bolt GB/T5783 M10x4.0-8.8-Longzine		8	
23	YW65010000000	Standard spring gasket GB/T93 10-Longzine		16	
22	YW66102500000	Flat gasket 10x25x1.5 Longzine		16	
21	YW60081600100	Hex. screw bolt GB/T5781 M8x16-4.8-Longzine		16	
20	-	Hopper fixed plate	SPH4.0	1	
19	YR30301500000	Material level sensor plastic nut	ABS	4	
18	BR30008400050	Material level sensor plug	Acrylic	4	
17	YW64000800100	Anfi-loose nut M8		4	
16	YR40083500000	Star handle B M8x35	Assembly	4	
15	YW60082500200	External hex. screw M8x25 Longzine 8.8 grade		32	
14	YW65008000100	Standard spring gasket GB/T93 8-Longzine		32	
13	YW66081600000	Flat gasket A grade GB/T97.18.4x16x1.6Longzine		36	
12	BW09202000000	Square plate SHD-100-A-06 (has mould)	SPCC1.5	4	
11	-	Hopper cover	SUS201	2	
10	YR20162600100	O-Type seal ring 106x2.65	Fluororubber	4	
9	BR90380400010	Visual window	PC	4	
8	-	Hopper welding drawing	SUS201	2	
7	-	Cleaning door hanging strip	SPCC1.5	4	
6	YW64000600200	Hex. nut M6 (anfi-loose)		24	
5	YW61061600300	Inner hex. screw M6x16 (Longzine) 8.8 grade		12	
4	YW66061300000	Flat gasket A grade GB/T97.16-Longzine		40	
3	BR90204400010	Cleaning door acryl plate	Acrylic	4	
2	-	Cleaning door	SUS201	4	
1	-	Hanging plate	SPH10	1	
No.	Material number	Name	Mat.	Num.	Rem.

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App.	Date

Title SGB-1200-4
Hopper Assembly

Drawing no.

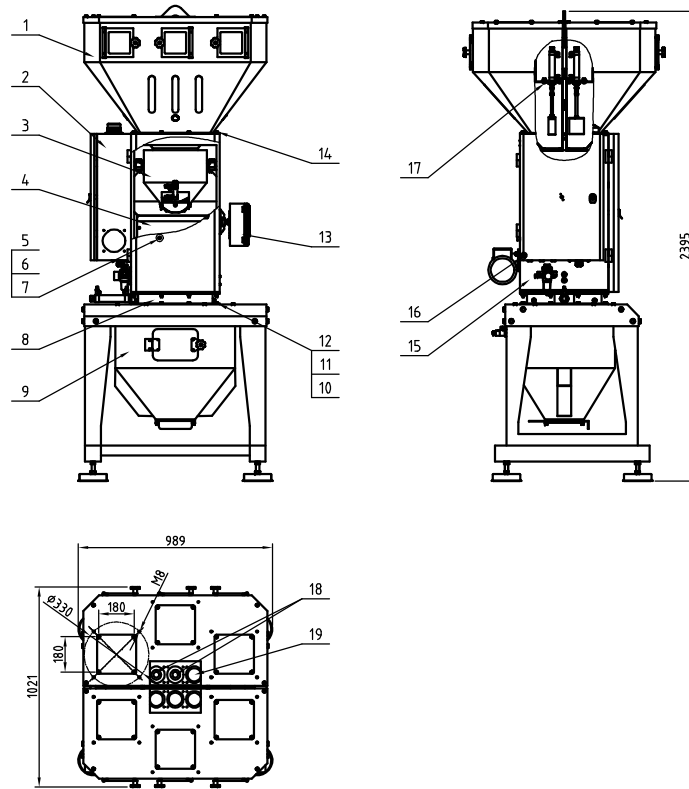
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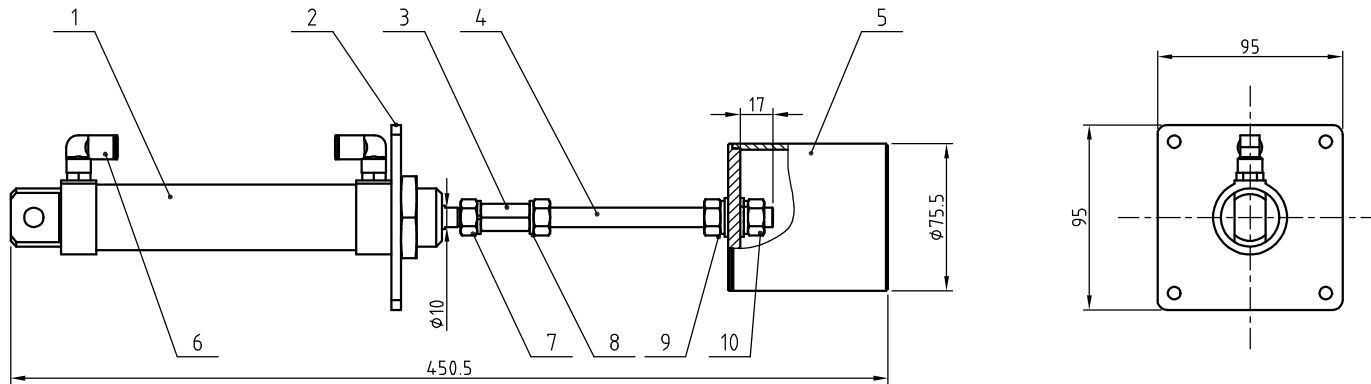
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Mat No.



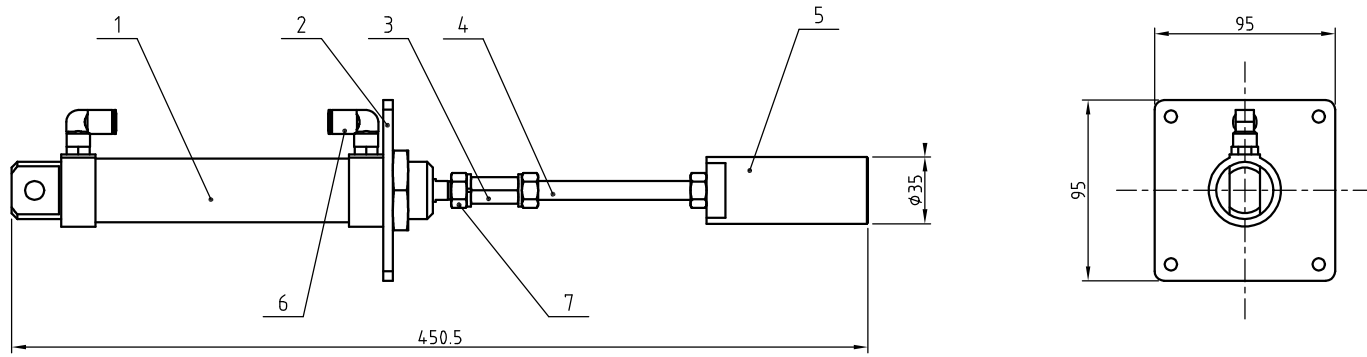
19	Hopper 1/2/3/4	Main metering valve assembly	Assembly	4	rev
18	Hopper 5/6	Secondary metering valve assembly	Assembly	2	rev
17	YW61061601200	Hex. screw gasket GB/T170.1 M6x16-12.9-Longline		16	
16	YW64.000800100	Non-mental insert hex. lock nut GB/T889.1 M6		4	
15	-	Hopper assembly	Assembly	1	rev
14	YW60081600000	Hex. screw bolt GB/T5783 M8x16-12.9-Longline		18	
13	-	Touch panel assembly	Assembly	1	rev
12	YW60082500100	Hex. screw bolt GB/T5783 M8x25-12.9-Longline		24	
11	YW65008000100	Standard spring gasket GB/T93 8-Longline		4.6	
10	YW66081600000	Flat gasket A grade GB/T97.1 8-Longline		4.6	
9	-	Floor stand storage hopper assembly	Assembly	1	rev
8	-	Pneumatic discharge valve assembly	Assembly	1	rev
7	YW64.000600200	Non-mental insert hex. lock nut GB/T889.1 M6		2	
6	YW65006000100	Standard spring gasket GB/T93 6-Longline		18	
5	YW66061300000	Flat gasket A grade GB/T97.1 6-Longline		18	
4	-	Mixing hopper assembly	Assembly	1	rev
3	-	Weighing hopper assembly	Assembly	1	rev
2	-	Control box assembly	Assembly	1	rev
1	-	Hopper assembly	Assembly	1	
No.	Material number	Name	Mat.	Num	Remarks

					Dra.		Ver.		Title	SGB-1200-6	Drawing no.	Scale	No.
					Desi.		App.		Gravimetric Blender				Mat.
					Check				錦豐電機機械股份有限公司 SHINI Precision Technologies, Inc.		Surface req.		
Mark	Before Mod.	After Mod.	Mod. by	Date	App.		Date					Mat. No.	



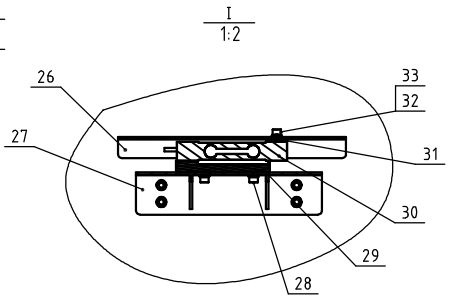
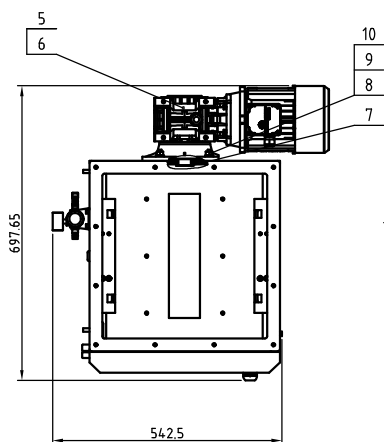
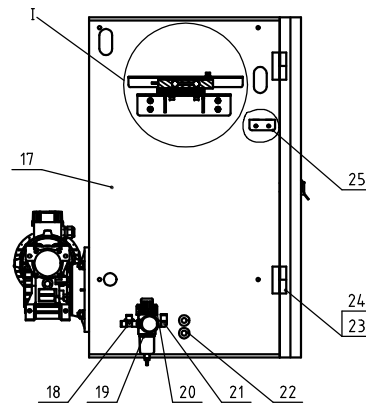
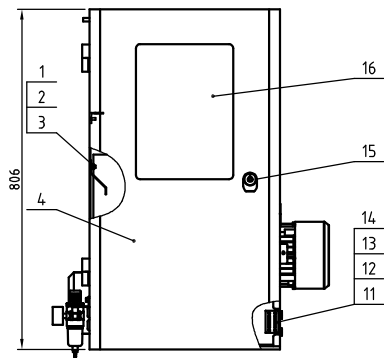
11	YW64101250000	Anti-loose nut M10x125	6.8	1	
10	YW66081600000	Flat washer 8	100HV	2	
9	YW65008000100	Spring washer 8	65Mn	4	
8	YW64101200400	Hex. nut M10x125	6.8	3	
7	YW65022000000	Spring washer 22	65Mn	1	
6	YW80061800200	Quick pipe connector APL6-1/8	assembly	2	
5	-	Main metering valve welding drawing	SUS201	1	
4	BH11120001410	Metering valve connecting rod	SUS201	1	
3	BH1120004.0010	Shut-off valve connecting nut	SUS201	1	borrow
2	-	Metering valve cylinder mount plate	SUS201	1	
1	YE31321000000	Cylinder DSNU-32-100	assembly	1	
No.	Material number	Name	Mat.	Num.	Remarks

					制图	版号	标题	SGB-1200-4	图号	比例	数量
					设计	核准	主计量阀组合				材质
					校对		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期			物料号		



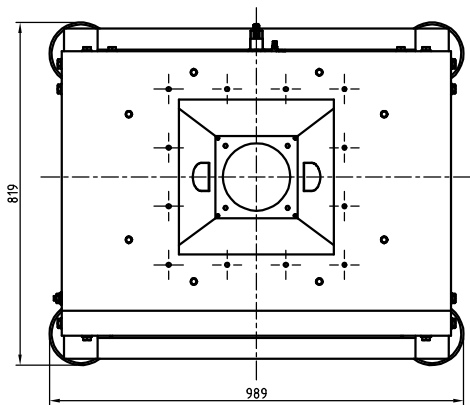
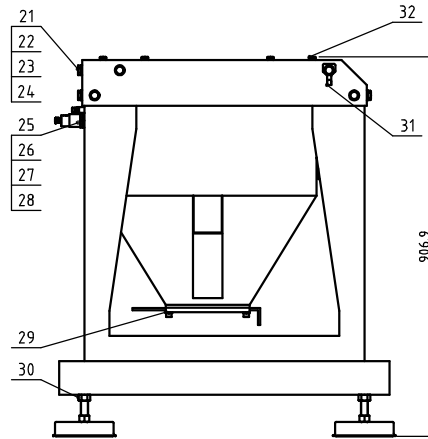
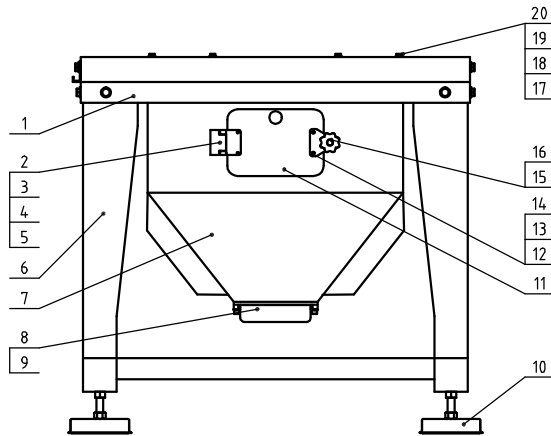
7	YW64101200400	Hex. nut M10×1.25	6.8	4	
6	YW80061800200	Quick pipe connector APL6-1/8	Assembly	2	
5	BH13120001610	Secondary metering valve	6061	1	
4	BH11120001410	Metering valve connecting rod	SUS201	1	borrow
3	BH11200040010	Shut-off valve connecting nut	SUS201	1	borrow
2	-	Metering valve cylinder mount plate	SUS201	1	borrow
1	YE31321000000	Cylinder DSNU-32-100	Assembly	1	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.		Ver.		Title	SGB-1200-4	Drawing no.	Scale		Num.	
					Desi.		App.		Secondary Metering Valve Assembly					Mat.	
					Check		by		SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			Surface req.			
Mark	Before Mod.	After Mod.	Modified by	Date	App.		Date					Mat No.			



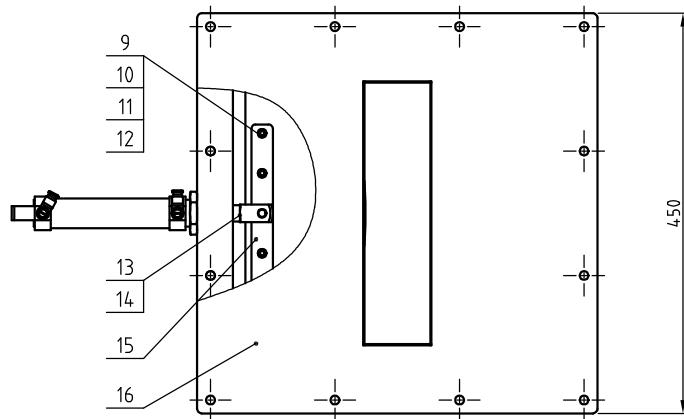
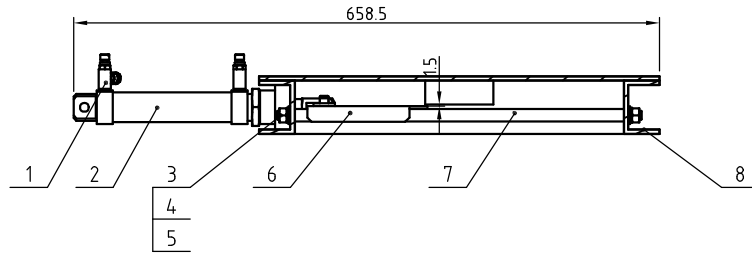
33	YW65006000100	Standard spring washer GB/T93 6-Longzine		12	
32	YW61062000300	Hex-hexagonal cylindrical screw GB/T70.1 M6x20-12.9-Longzine		8	
31	-	Weighing hopper support block gasket	SUS201	2	borrow
30	YE15632000000	Weighing sensor 1022-20KG-C3-3M (BYD)	Assembly	2	
29	BH1012004 0010	Weighing sensor washer	YL12	2	borrow
28	YW61061601200	Hex-hexagonal cylindrical screw GB/T70.1 M6x16-12.9-Longzine		8	
27	-	Weighing sensor mount plate	SUS201	1	
26	-	Weighing hopper support plate	SUS201	2	
25	-	Air pipe connector mount plate	SPCC2.0	1	
24	YW62051000100	Large cross recessed flat head screw JIS1111 M5x10-Longzine		8	
23	YW06203100400	Large hinge CL203-1	Alu alloy	2	
22	YR30000000100	Black plastic plug	butyl rubber	2	
21	YW80081400100	Air pipe connector APD8-1/4	Assembly	1	
20	YW61051000000	Hex-hexagonal cylindrical screw GB/T70.1 M5x20-12.9-Longzine		2	
19	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
18	YW80801400000	Air pipe connector APD8-1/4	Assembly	1	
17	-	Rack welding drawing	Assembly	1	
16	BR90120000310	Hopper door acryl	Acryl	1	
15	YW00816100000	Door lock MS816-1	Assembly	1	
14	YW64000500000	Non-mental insert hex. lock nut GB/T889.1 M5		2	
13	YW66051000000	Flat gasket A grade GB/T97.15-Longzine		4	
12	YW61052000000	Hex-hexagonal cylindrical screw GB/T70.1 M5x20-12.9-Longzine		2	
11	YE16147600100	Insert switch AZ15AVRK	Assembly	1	
10	YW64001000100	Hex. nut GB/T6170 M10-Longzine		4	
9	YW65010000000	Standard spring gasket GB/T93 10-Longzine		4	
8	YW66102000100	Flat gasket A grade GB/T97.1 10-Longzine		4	
7	BH10200001610	Mixing sleeve	Teflon	1	borrow
6	BH10292860010	Flat key C8x7x50(SGF-2628E-D-10)	45	1	
5	YM50635000100	Gear motor TBSA063-FC-50-80B14-0.75kw	Assembly	1	
4	-	Hopper door welding drawing	SPCC	1	
3	YW64000600200	Non-mental insert hex. lock nut GB/T889.1 M6		22	
2	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		34	
1	-	Mixing hopper fender	SUS201	2	
No.	Material number	Name	Mat.	Num.	Rem.

Draw	Ver.	Title	SGB-1200-4	Drawing no.	Scale	Num.
Desi	App	Hopper Assembly			Mat.	
Check	by					
Mark	Before Mark	After Mod.	Modified by	Date	App	Date
				信易電機機械股份有限公司 Shinichi Electric Machinery Co., Ltd.		Surface req.
						Mat No.



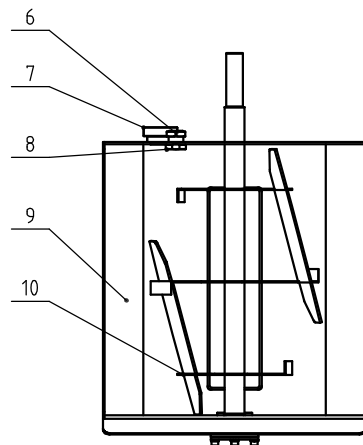
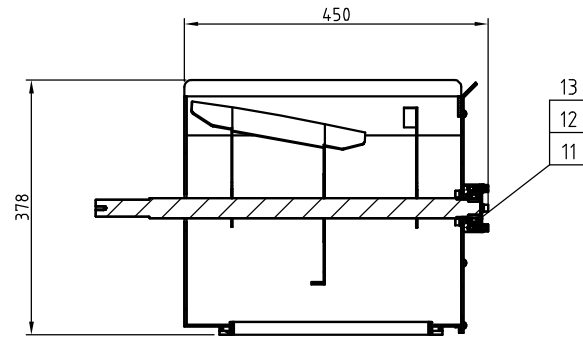
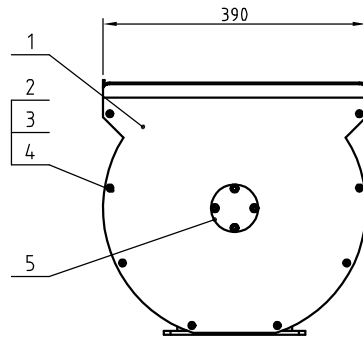
32	YW60816500000	Small counter sink head rivet nut M8x16.5	SUS	9	
31	-	Air blowing nozzle	SUS201	1	
30	YW64001600000	Hex. nut M16	6.8	4	
29	YW61082000000	Inner hexagon screw M8x20	8.8	4	
28	YW80080200100	Speed regulating connector ASL8-V4		1	
27	BH12060703910	Copper connector M22x1.5	H58	1	
26	BH13120001510	Air blowing nozzle	6061	1	
25	YE15508200000	Sensor K15082-BNKG/NI	Assembly	1	
24	YW64001200000	Hex. nut M12	6	14	
23	YW60123500000	Bolt M12x35	8.8	14	
22	YW65012200000	Standard washer 12	65Mn	14	
21	YW66122400000	Flat washer 12	100HV	28	
20	YW64000800100	Anti-loose nut M8	6	8	
19	YW60082500200	Bolt M8x25	8.8	8	
18	YW65008000100	Spring washer 8	65Mn	12	
17	YW66081600000	Flat washer 8	100HV	20	
16	YR40083500000	Star handle M8x35	Assembly	1	
15	-	Triangle connecting block	SUS201	1	borrow
14	YW64000600200	Anti-loose nut M6	6	4	
13	YW61061600300	Inner hexagon screw M6x16	6.8	4	
12	YW66061300000	Flat washer 6	100HV	8	
11	BR90204500010	Storage hopper cleaning acryl.	Acrylic	1	borrow
10	YW03162000000	Foot pad M16x14.7mm	Assembly	4	
9	-	Storage hopper shut-off plate	SUS201	1	borrow
8	-	Storage hopper washer	SUS201	1	borrow
7	-	Floor stand storage hopper welding draught	SUS201	1	
6	-	Floor stand welding drawing	Assembly	1	
5	YW63051000000	Cross socket pan head screw H5=10	6.8	4	
4	-	Square connecting block	SUS201	1	borrow
3	YW06219100000	Large hinge CL219-1	Alu. alloy	1	
2	-	Storage hopper hinge washer	SPH12	1	borrow
1	-	Floor stand cover plate	SPH5.0	1	
No.	Material number	Name	Mat.	Num.	Rem.

Draw	Ver.	Title	SGB-1200-4	Drawing no.	Scale	Num.
Desi	App. by	Floor Stand Storage Hopper Assembly				Mat.
Check	App.	Mark	Before Mark			
App	Date			SHINI 信昌電熱機械股份有限公司		Surface req.
				SHINI 信昌電熱機械股份有限公司		Mat No.



16	-	Pneumatic discharge valve welding drawing	Assembly	1
15	-	Shut-off plate gasket	SUS201	2
14	YW64101200400	Hex. nut M10×1.25	6	1
13	YE31001000000	Y-type rod pin M10×1.25	Assembly	1
12	YW64000600200	Anti-loose nut M6	6	4
11	YW61062000300	Inner hex. screw M6×20	6.8	4
10	YW65006000100	Spring gasket 6	65Mn	4
9	YW66061300000	Flat washer 6	100HV	8
8	-	Pneumatic discharge valve welding drawing	Assembly	1
7	BH11120001710	Discharge valve guide rod	Q235A	2
6	-	Pneumatic discharge valve shut-off plate	SUS201	1
5	YW64001000100	Hex. nut M10	6	4
4	YW65010000000	Spring washer 10	65Mn	4
3	YW66102500000	Flat washer 6	100HV	4
2	YE31321000000	Cylinder DSNU-32-100	Assembly	1
1	YW80061800300	Speed regulating connector 1/8-#6	Assembly	2
No.	Material number	Name	Mat.	Rem.

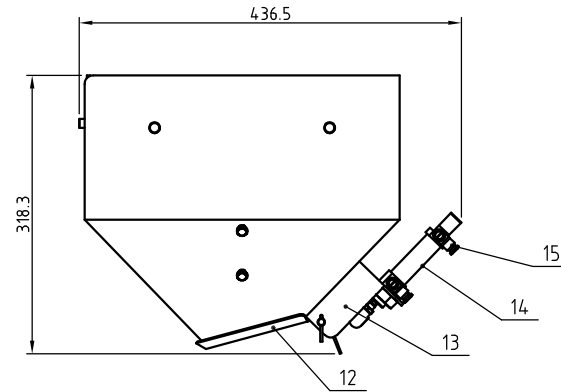
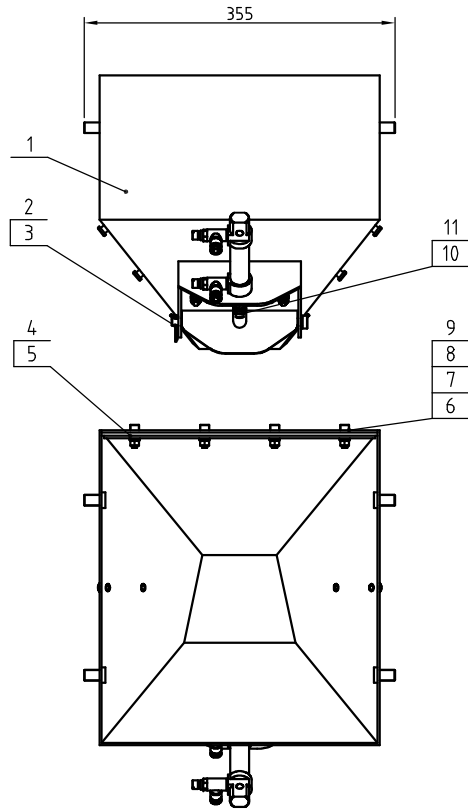
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Check	by	智新電熱機械股份有限公司 SHINI Electric Thermal Machinery Co., Ltd.	Surface req.		
Mark	Date		Mat. No.		
Before Mark	After Mod.	Modified by	Date	App.	Date



13	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longzine		8	
12	YW112204.00000	Self-aligning bearing 2204E	Assembly	1	
11	BH112004.03010	Bearing base	SUS201	1	
10	-	Mixer welding drawing	SUS201	1	
9	-	Mixing hopper welding drawing	SUS201	1	
8	BH10120001510	Air blowing block	Teflon	1	
7	BH13200460010	Material block	Teflon	1	
6	BH12060703910	Copper nut M22x15	H58	1	
5	BH10200001510	Bearing cover	SUS201	1	
4	YW65006000100	Standard spring washer GB/T93 6-Longzine		16	
3	YW66061300000	Flat washer A grade GB/T97.16-Longzine		16	
2	YW62061500000	Large cross socket flat head screw JS1111 M6x15-Longzine		8	
1	-	Mixing hopper cover	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem.

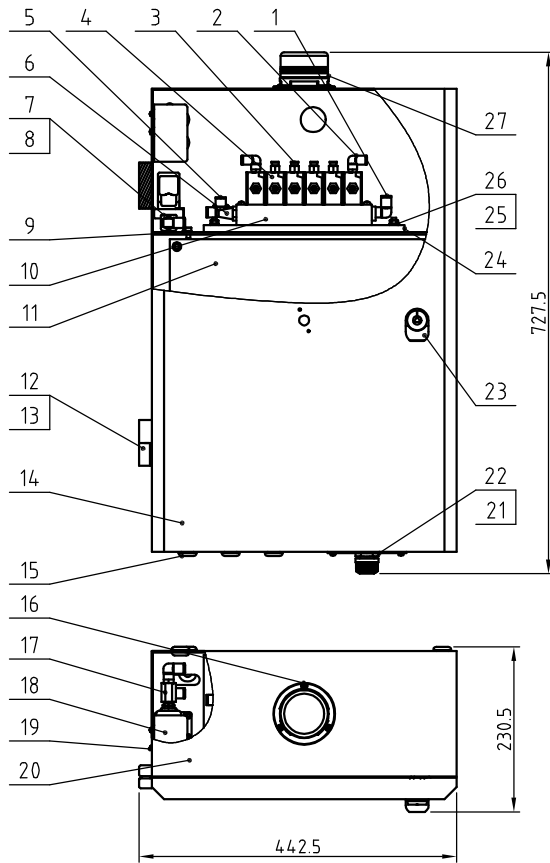
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						Mat No.

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 Shini Electric Technology, Inc.



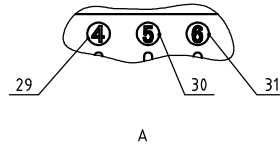
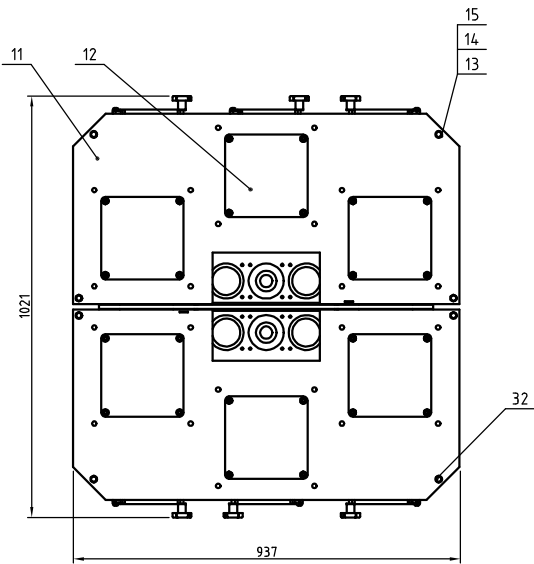
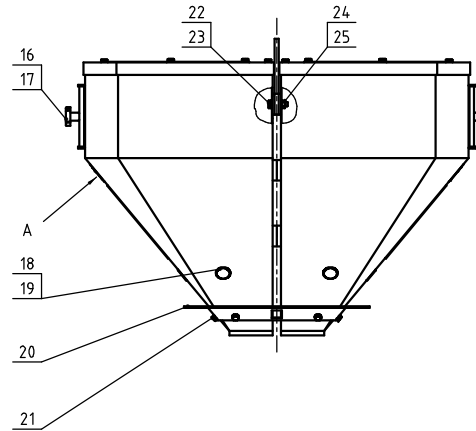
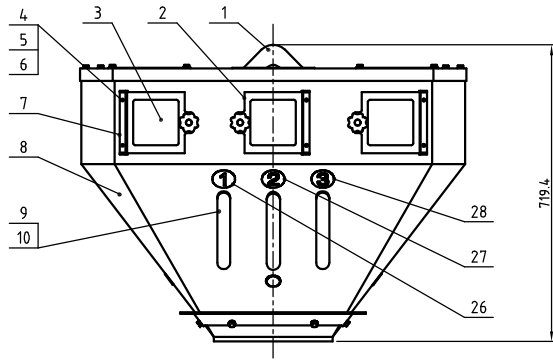
15	YW80061800300	Air speed connector 1/8-φ6	Assembly	2	
14	YE31202500000	Cylinder DSNU-20-25	Assembly	1	
13	-	Weighing hopper shut-off plate mount block	SUS201	1	
12	-	Weighing hopper shut-off plate welding drawing	SUS201	1	
11	BH1120004.010	Weighing hopper copper head	HPB59-1	1	
10	YW640814.00000	Hex. thin nut M8	6	1	
9	YW64000600200	Anti-loose nut M8	6	8	
8	YW65006000100	Spring washer 6	65Mn	4	
7	YW66061300000	Flat washer 6	100HV	12	
6	YW61062000300	Inner hexagon screw M6×20	6.8	4	
5	-	Material fender pressing strip	SUS201	1	
4	-	Weighing hopper fender strip	white sical gel	1	
3	YW09253000000	Cotter pin 2.5×30	Q235A	1	GB-T91
2	-	Weighing hopper pin welding drawing	SUS201	1	
1	-	Weighing hopper welding drawing	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title SGB-1200-4	Drawing no.	Scale	Num
					Desi.	App. by	Weighing Hopper Assembly		≡ ⊕ Mat.	
					Check					
Mark	Before Mod.	After Mod.	Modified by	Date	App.	Date	SHINI 智島電機機械股份有限公司 Shima Electric Machinery, Inc.	Surface req.		
								Mat No.		

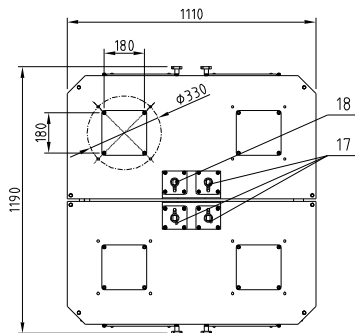
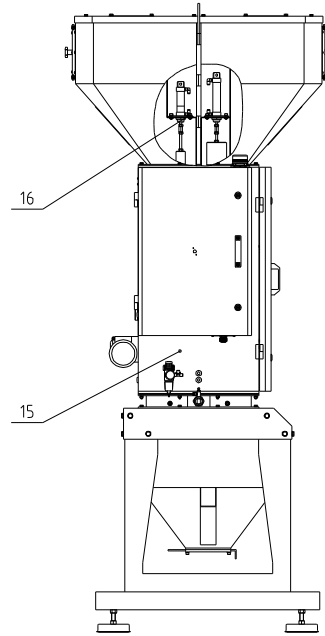
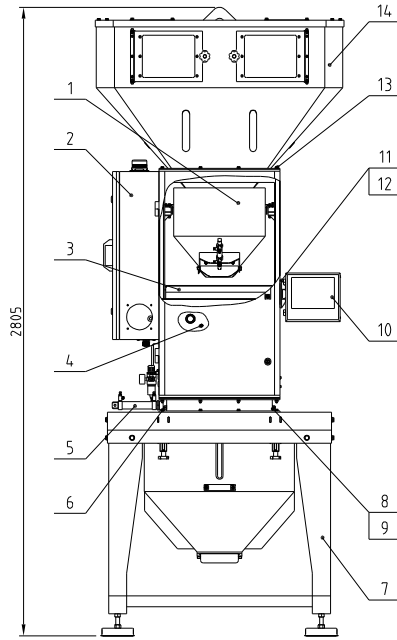


27	BL90000011520	Three-color alarm light AC/DC 24V	Assembly	1	
26	YW64000600200	Anti-loose nut M6	6	8	
25	YW66061300000	Flat washer 6	100HV	8	
24	-	Solenoid valve mount plate	SECC1.5	1	
23	YW00816100000	Door lock MS816-1	Assembly	1	
22	YE67013500000	Cable head PG13.5	Assembly	1	
21	-	Wire clamp mount plate	SPCC1.5	1	borrow
20	-	Control box	SPCC1.5	1	
19	YW62041000000	Cross socket pan head screw M4×10	6.8	6	
18	YE90000800000	Low pressure fast controller	Assembly	1	
17	BH120804.04.010	Air pres. fast close connecting nut	HPB59-1	1	borrow
16	YW63040600000	Cross socket pan head screw GB/T-818 M4×6-Longzine	6.8	3	
15	YR30000000100	Plastic plug	Rubber	8	
14	-	Control box door	SPCC1.5	1	
13	YW63051000000	Cross socket pan head screw M5×10	6.8	14	
12	YW062031004.00	Large hinge CL203-1 (L)	Alu. alloy	2	
11	-	Elec. parts mount plate	SECC1.5	1	
10	YW82180600000	Bus plate PRS-1/8-6	Alu. alloy	1	
9	-	Solenoid valve mount plate	SPCC1.5	1	
8	YW80083800200	Air pipe quick connector APL8-3/8	Assembly	1	
7	YE323824-00500	Solenoid valve VXD2130-10D	Assembly	1	24VDC
6	YW80010400100	Silencer 1/4"BSL-02	Alu. alloy	2	
5	YW80801400000	Air pipe quick connector APD8-1/4	Assembly	1	
4	YE32051800100	Solenoid valve MFH-5-1/8-B	Assembly	6	24VDC
3	YW80061800100	Air pipe quick connector APC6-1/8	Assembly	8	
2	YW80061800200	Air pipe quick connector APC6-1/8	Assembly	4	
1	YW80081400100	Air pipe quick connector APC6-1/4	Assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw		Ver.		Title	SGB-1200-4	Drawing no.	Scale		Num	
					Desi		App.		Control Box Assembly				Mat.		
					Check		by					Surface req.			
Mark	Before Mark	After Mod.	Modified by	Date	App.		Date			信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	Mat No			



					制图	版号	标题	SGB-1200-6	图号	比例	数量
					设计	核	料斗组合			表面要求	材质
					校对	准					
标记	更改前	更改后	更改人	日期	审核	日期	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		物料号		

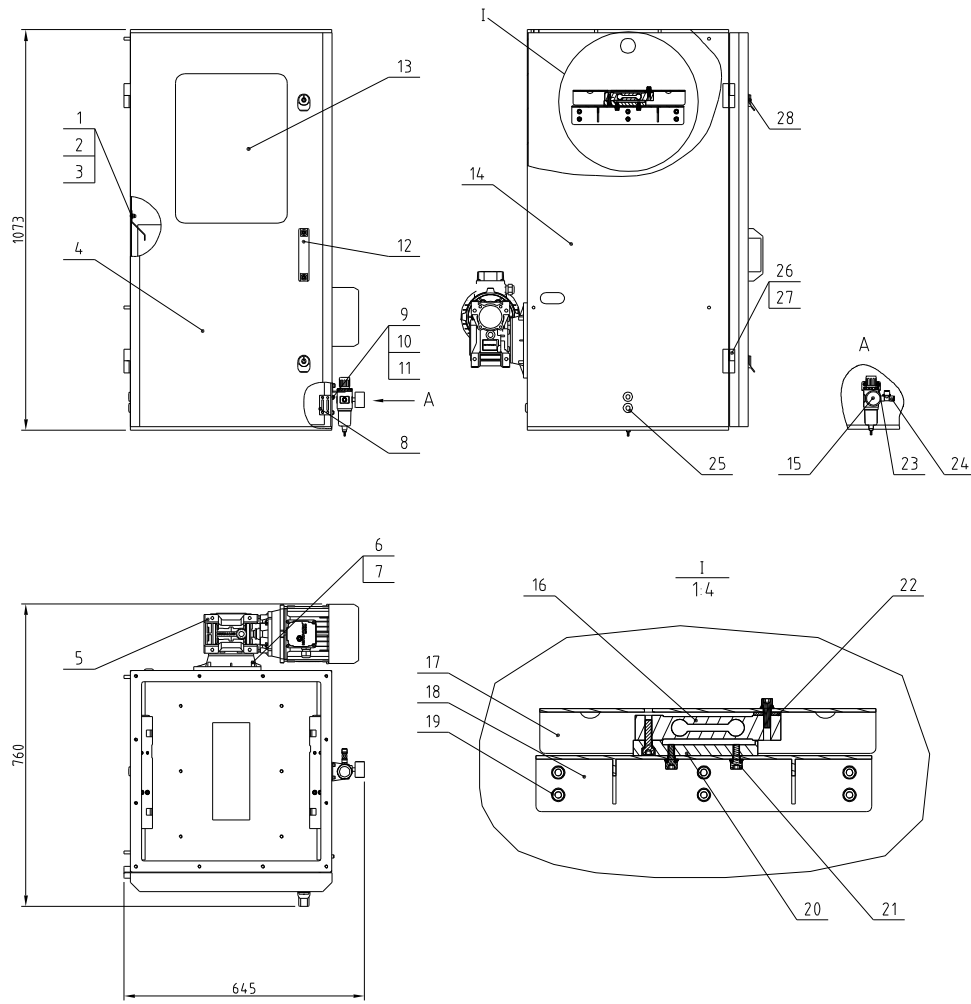


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No.	Material number	Name	Mat.	Num	Remarks
18	Hopper 4	Secondary discharge valve assembly	Assembly	1	
17	Hopper 1/2/3	Main discharge valve assembly	Assembly	3	
16	YW61081600000	Inner hopper cylindrical sieve GB/T70.1 M8x16-12.9 Longzine		22	
15	-	Hopper assembly	Assembly	2	
14	-	Storage hopper assembly	Assembly	1	
13	YW60081600000	Hex. screw bolt GB/T5783 M8x16-12.9-Longzine		12	
12	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		4	
11	YW61061601200	Inner hopper cylindrical sieve GB/T70.1 M6x16-12.9 Longzine		4	
10	-	Touch panel assembly	Assembly	1	torque
9	YW65008000100	Standard spring gasket GB/T93 8-Longzine		62	
8	YW66081600000	Flat gasket A grade GB/T97.1 8-Longzine		62	
7	-	Floor stand storage hopper assembly	Assembly	1	
6	YW60082500100	Hex. screw bolt GB/T5783 M8x25-12.9-Longzine		28	
5	-	Pneumatic discharge valve assembly	Assembly	1	
4	YW64.000600200	Non-mental insert hex lock nut GB/T889 1 M6		2	
3	-	Mixing hopper assembly	Assembly	1	
2	-	Control box assembly	Assembly	1	
1	-	Weighing hopper assembly	Assembly	1	

标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	材质	物料号
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							称重式拌料混合机					
							SHINI 信易电热机械股份有限公司					
							Shini Plastics Technologies, Inc.					



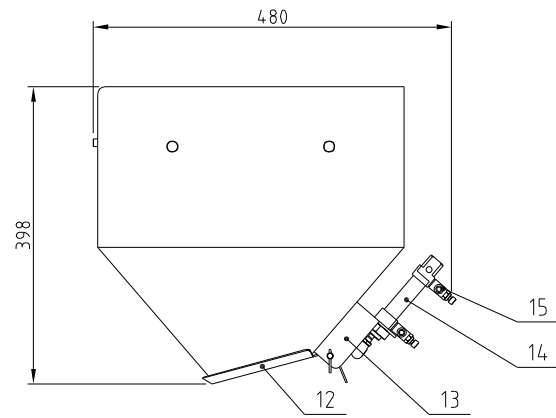
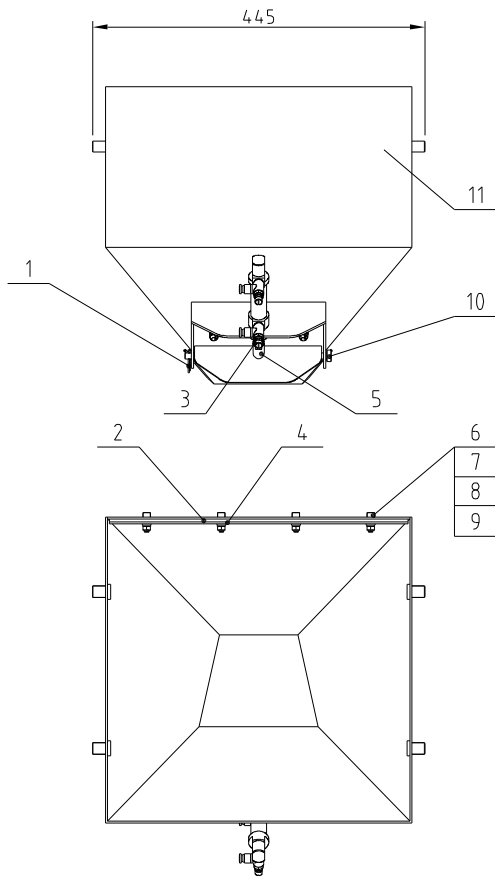
28	YW00816100000	Door lock (MSB16-1 blk. with key)	Assembly	2	
27	YW62061000000	Large cross recessed flat head screw JIS1111 M6x10-Longzine		4	
26	YW62031004000	Large chain (Ieff) CL203-1	Alu alloy	2	
25	YR30000000100	Large rubber plug (LI SHD-20U-A-39	butyl rubber	3	
24	YW80801400000	T-type branch screw 3-way connector AP08-02 1/4"-0.8	Assembly	1	
23	YW61051000000	Inner hexagon cylindrical screw GB/T70.1 M5x10-12.9-Longzine		2	
22	-	Weighing hopper support block washer	SUS201	2	
21	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longzine		18	
20	BH10120040010	Electrical scale washer	LY12	2	
19	YW65006000100	Standard spring washer GB/T93 6-Longzine		24	
18	-	Electrical scale support plate	SUS201	2	
17	-	Weighing hopper support plate	SUS201	2	
16	YE15632000000	Weighing sensor 1022-20KG-C3-3M (BYD)	Assembly	2	*
15	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
14	-	Rack welding drawing	Assembly	1	
13	BR90204.100010	Front door Acryl	Acryl	1	
12	BW20012000040	Alu. square handle L120	Alu.alloy	1	
11	YW64000500000	Non-mental insert hex. lock nut GB/T889 1 M5		2	
10	YW66051000000	Flat gasket A grade GB/T97.1 5-Longzine		4	
9	YW61052000000	Inner hexagon cylindrical screw GB/T70.1 M5x20-12.9-Longzine		2	
8	YE1614.7600100	Insert switch AZ15ZVRK-14.76-1-B1	Assembly	1	
7	YW64000800100	Non-mental insert hex. lock nut GB/T889 1 MB		4	
6	YW66081600000	Flat gasket A grade GB/T97.1 8-Longzine		4	
5	YM50635000100	Gear motor TBSA063-FC-50-80B14-0.75kW	Assembly	1	
4	-	Hopper door welding drawing	Assembly	1	
3	YW64000600200	Non-mental insert hex. lock nut GB/T889 1 M6		28	
2	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		40	
1	-	Mixing hopper fender	SUS201	2	
No.	Material number	Name	Mat.	Num.	Rem.

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					制图		版本号		标题	SGB-2000-4	图号		比例	数量
					设计		核准		机身组合					材质
					校对									表面要求
标记	更改前	更改后	更改人	日期	审核		日期						物料号	



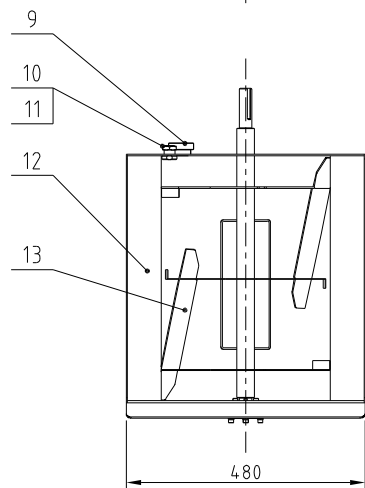
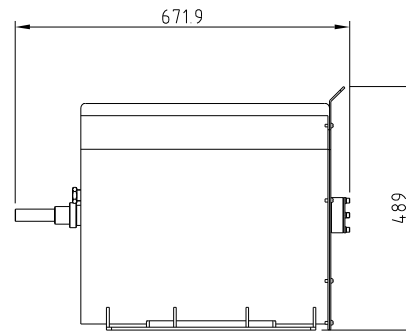
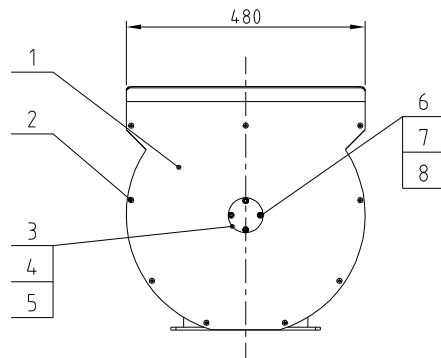


15	YW80061800300	Air speed connector 6-1/8	pneumatic assembly	2	
14	YE31202500000	Weighing hopper shut-off cylinder	pneumatic assembly	1	*
13	-	Weighing hopper shut-off support block	SUS201	1	
12	-	Shut-off plate welding drawing	SUS201	1	
11	-	Weighing hopper welding drawing	SUS201	1	
10	-	Weighing hopper bolt welding drawing	SUS201	1	
9	YW64000800000	Hex. nut M6	6.8	8	
8	YW65006000100	Spring washer 6	65Mn	8	
7	YW66061300000	Flat washer 6	100HV	8	
6	YW61062000000	Inner hexagon screw M6x20	6.8	4	
5	BH11200044010	Weighing hopper copper head	HPB59-1	1	
4	-	Material fender pressing strip	SUS201	1	
3	YW64081400000	Hex. thin nut M8	6.8	1	
2	-	Fender strip	white silica gel	1	
1	YW09253000000	Cotter pin 2.5x25	Q235A	1	
No.	Material number	Name	Mat.	Num.	Rem.

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					制图		版号		标题	SGB-2000-4	图号		比例		数量
					设计		核准		秤重斗组合						材质
					校对				SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			表面要求			
标记	更改前	更改后	更改人	日期	审核	日期						物料号			

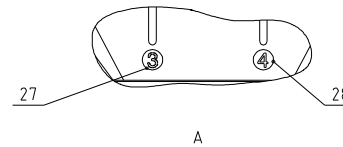
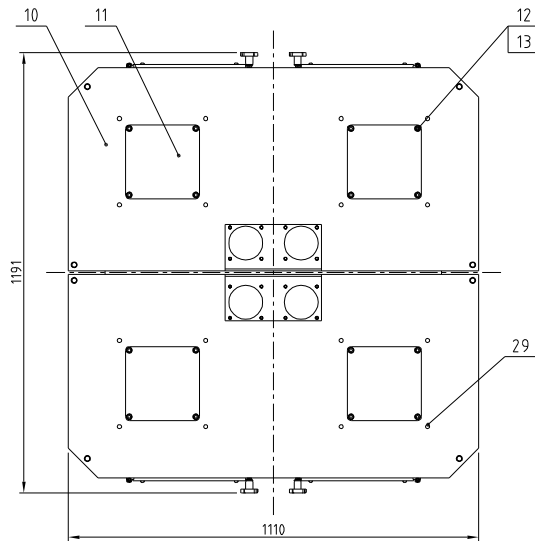
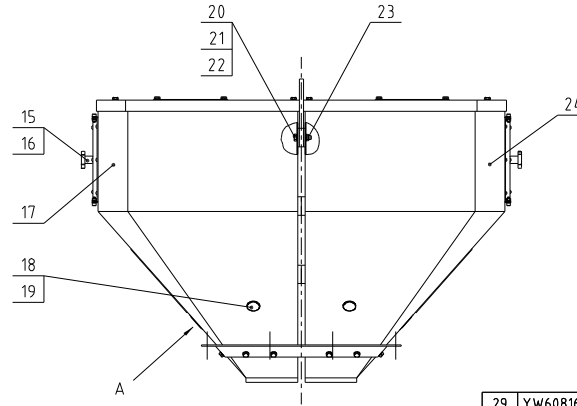
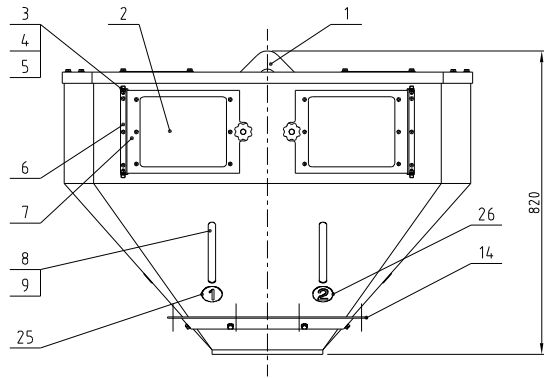


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13	-	Mixing blade welding drawing	Assembly	1	
12	-	Mixing barrel welding drawing	Assembly	1	
11	BH10120001510	Air blowing block	Teflon	1	borrow
10	BH12060703910	Copper nut M22x15	H58	1	
9	BH13200460010	Material level block	Teflon	1	
8	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longzine			
7	YW65006000100	Standard spring washer GB/T93.6-Longzine			
6	YW66061300000	Flat washer A grade GB/T97.16-Longzine			
5	BH11200403010	Bearing base	SUS201	1	
4	YW11220400000	Self-aligning bearing 2204E-2RS1TN9	Assembly	1	
3	BH10200001510	Bearing cover	SUS201	1	
2	YW61061200000	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longzine		9	
1	-	Mixing hopper cover	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem.

					制图		版号		标题	SGB-2000-4	图号	比例		数量	
					设计		核准		搅拌桶组合				材质		
					校对				SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				表面要求		
标记	更改前	更改后	更改人	日期	审核		日期					物料号			

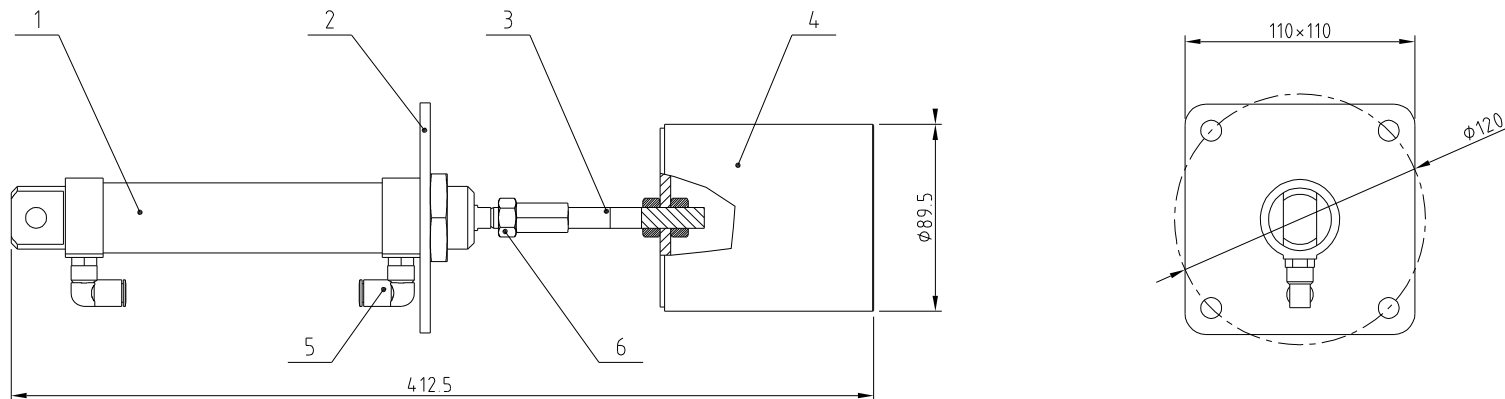


29	YW60816500000	Small countersunk head rivet GB/T 7880 3 M8x16 5	SUS	4.4	
28	YP310033004.00	SGB hopper alu. cast circular trademark No.4	Assembly	1	
27	YP310033003.00	SGB hopper alu. cast circular trademark No.3	Assembly	1	
26	YP310033002.00	SGB hopper alu. cast circular trademark No.2	Assembly	1	
25	YP310033001.00	SGB hopper alu. cast circular trademark No.1	Assembly	1	
24	-	Hopper welding drawing	Assembly	1	
23	YW64001000100	Hex. nut GB/T6170 M10-Longzine		6	
22	YW65010000000	Standard spring gasket GB/T93 10-Longzine		8	
21	YW66102500000	Flat gasket 10x25x1.5 Longzine		16	
20	YW60104000100	Hex. screw bolt GB/T5781 M10x4.0-8.8-Longzine		6	
19	YR30301500000	Material level sensor plastic nut	ABS	4	
18	BR30008400050	Material level sensor plug	Acrylic	4	
17	-	Rear hopper welding drawing	Assembly	1	
16	YW64080600000	Hex. nut GB/T6170 M8-Longzine	SUS201	4	
15	YR40083500000	Star handle B M8x35	Assembly	4	
14	-	Hopper fixed plate	SPHS 0	1	
13	YW66081600000	Flat gasket A grade GB/T97 118.4x16x1.6L Longzine		4.0	
12	YW60081600100	Hex. screw bolt GB/T5781 M8x16-4.8-Longzine		36	
11	YW09202000000	Square plate 200x200	SPCC1.5	4	
10	-	Hopper cover	SUS201	2	
9	YR20162600100	O-type seal ring 106x2 65	Fluororubber	4	
8	SCM-38-B-04	Visual window	PC	4	borrow
7	-	Hopper welding drawing	SUS201	4	
6	-	Cleaning door hanging strip	SUS201	4	
5	YW64000800000	Hex. nut M6 GB/T6172 1 M6-Longzine		4.4	
4	YW61061601200	Hex. hexagon cylindrical screw GB/T 170 1 M6x16-12.9-Longzine		8	
3	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		16	
2	BR90200480050	Cleaning door acrylic	Acrylic	4	
1	-	Hanging plate	SPH10.0	1	
No.	Material number	Name	Mat	Num	Rem.

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					制图	版号	标题	图号	比例	数量	
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					校对	核准	储料斗组合				材质
					审核	日期	SHINI 信易电热机械股份有限公司		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	Shini Plastics Technologies, Inc.		物料号		

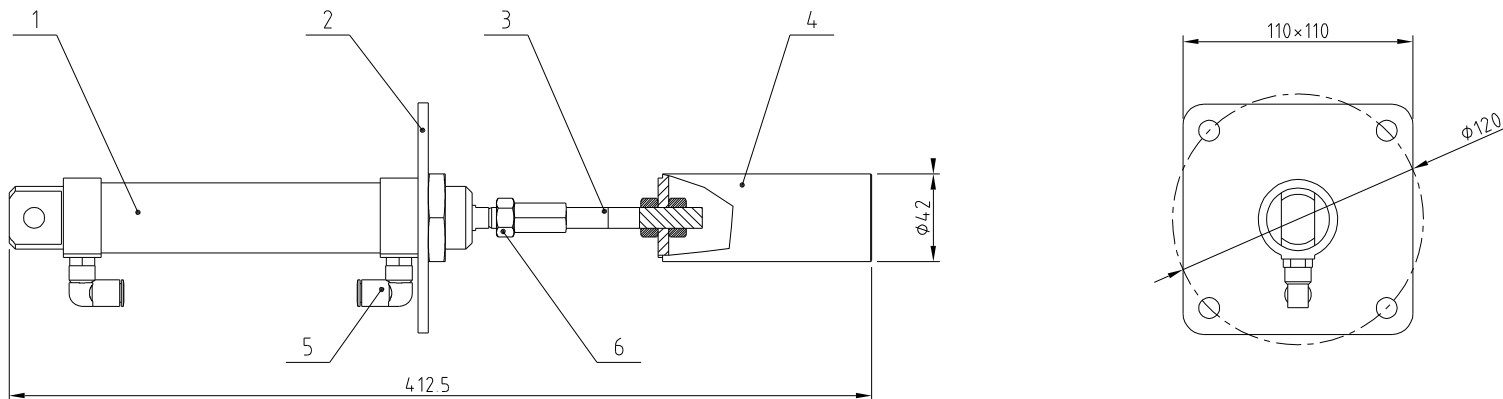


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6	YW64101200400	Hex. thin nut M10x125	6.8	3	
5	YW80061800200	Quick pipe connector	Assembly	2	
4	-	Main discharge valve welding drawing	Assembly	1	
3	BH11200043210	Main discharge valve connecting rod	SUS304	1	
2	-	Shut-off valve cylinder mount plate	SUS201	1	
1	YE31321000000	Cylinder DSNU-32-100	Assembly	1	*
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号		标题	SGB-2000-4	图号		比例		数量	
					设计		核		主下料阀组合						材质	
					校对		准					信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求	
标记	更改前	更改后	更改人	日期	审核		日期								物料号	

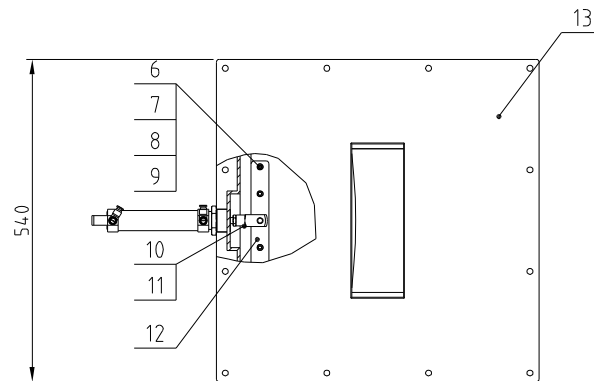
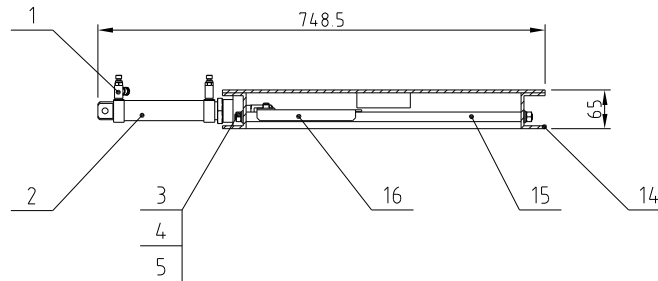


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6	YW64101200400	Hex. nut M10x125		3	
5	YW80061800200	Quick pipe connector	Assembly	2	
4	-	Secondary discharge valve welding drawing	Assembly	1	
3	BH11200043210	Main discharge valve connecting rod	SUS304	1	
2	-	Metering valve cylinder mount plate	SUS201	1	
1	YE31321000000	Cylinder DSNU-32-100	Assembly	1	*
No.	Material number	Name	Mat.	Num.	Remarks


					制图		版本号		标题	SGB-2000-4	图号		比例		数量	
					设计		核准		次下料阀组合						材质	
					校对				 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核	日期									物料号	

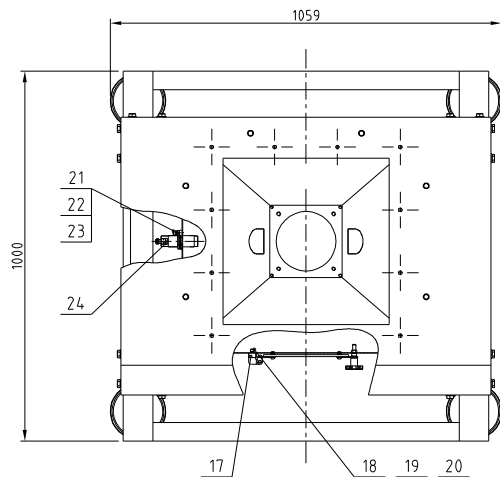
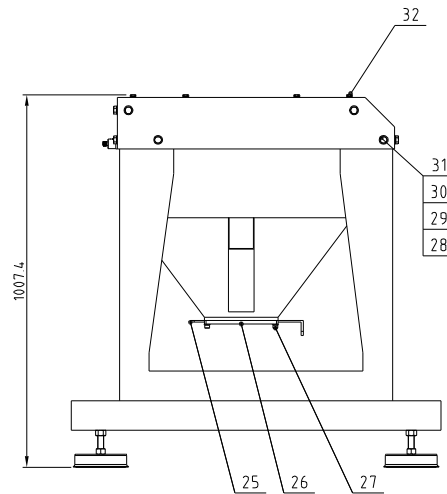
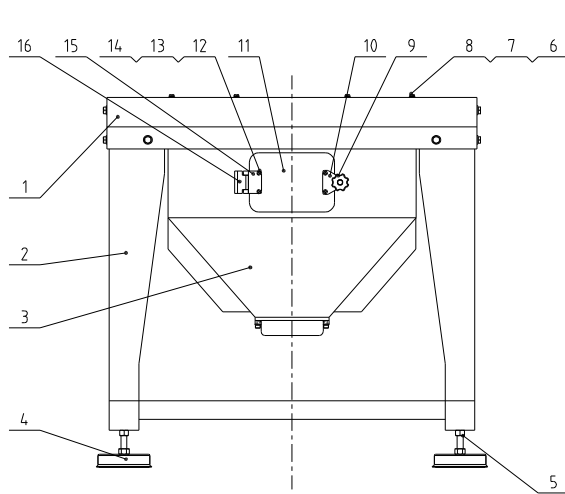


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16	-	Discharge valve shut-off plate	SUS201	1	
15	BH11204130010	Discharge valve guide rod	Q235A	2	
14	-	Pneumatic discharge valve welding drawing	Assembly	1	
13	-	Discharge valve upper cover plate welding drawing	Assembly	1	
12	-	Shut-off plate washer	SUS201	2	
11	YW64101200400	Hex. nut M10x1.25	6.8	1	
10	YE31001000000	Y-type connector M10x1.25	Assembly	1	
9	YW65006000100	Flat washer 6	100HV	4	
8	YW64000800000	Hex. nut M6	6.8	4	
7	YW65006000100	Spring washer 6	65Mn	4	
6	YW61061601200	Inner hex. screw	6.8	4	
5	YW66102500000	Flat washer 10	100HV	4	
4	YW65010000000	Spring washer 10	65Mn	4	
3	YW64001000100	Hex. nut M10	6.8	4	
2	YE31321000000	Main shut-off valve cylinder	Pneu. assembly	1	*
1	YW80061800300	Speed regulating connector 6-1/8	Pneu. assembly	2	
No.	Material number	Name	Mat.	Num.	Rem.

					制图		版号		标题	SGB-2000-4	图号		比例		数量
					设计		核准		气动卸料阀组合						材质
					校对				 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.					表面要求	
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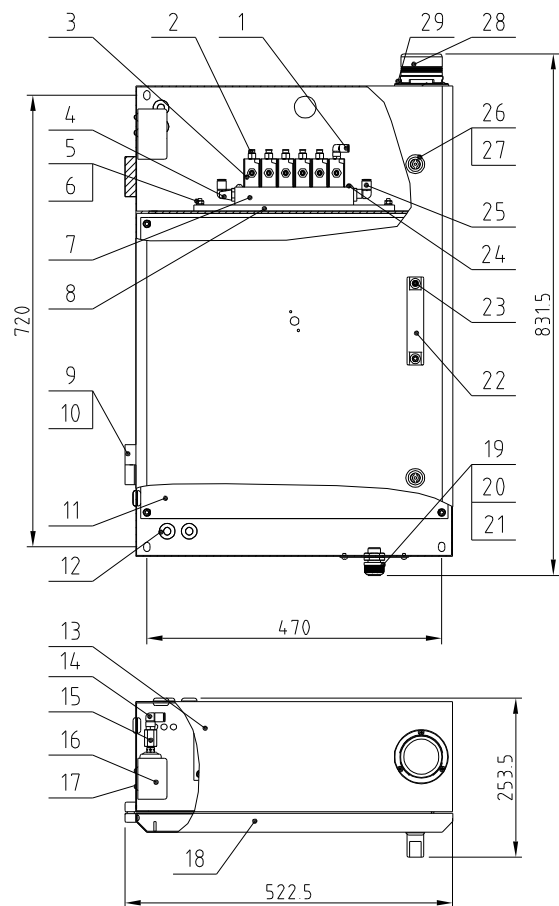


32	YW60816500000	Small countersunk head rivet nut GB/T 7880 3 M8x16.5	SUS	9	
31	YW64012100000	Hex. nut GB/T6170 M12-Longzine		16	
30	YW65012000000	Standard spring washer GB/T93 12-Longzine		16	
29	YW66024130000	Flat gasket A grade GB/T971 12/13.5x24x2.5J-Longzine		32	
28	YW60123500000	Hex. bolt GB/T5783 M12x35-8.8-Longzine		16	
27	YW61082000000	Inner hex. screw M8x24		4	
26	BH1200000810	Storage hopper washer	SUS201	1	
25	-	Storage hopper shut-off plate	SUS201	1	
24	YE15508200000	Sensor KI5082-EVS0	Assembly	1	
23	YW80081400100	L-type screw connector ASL8-02 1/4-Ø8(acryl)	Assembly	1	
22	BH12060703910	Copper nut M22x1.5	SUS201	1	
21	BH13120001510	Air blowing nozzle	SUS201	1	
20	YW61061600000	Inner hexagon cylindrical screw GB/T70.1 M6x16-A2-70		2	
19	YW65006000000	Standard spring gasket GB/T93 6-A2-70		2	
18	YW66061200000	Flat gasket A grade GB/T97.1 6/6.4x12x1.6-A2-70		2	
17	-	Storage hopper hinge washer	SPH12.0	1	
16	YW06219100000	Large hinge CL219-1	Alu alloy	1	
15	-	Square connecting block	SUS201	1	
14	YW64050300000	Hex. nut GB/T6170 M5-Longzine		4	
13	YW66051000000	Flat gasket A grade GB/T97.1 5 Longzine		8	
12	YW62051000100	Large cross recessed flat head screw JIS1111 M5x10-Longzine		4	
11	BR90204500010	Storage hopper cleaning door acryl	Acryl	1	
10	-	Triangle connecting block	SUS201	1	
9	YR40083500000	Star handle B M8x35	Assembly	1	
8	YW60082000200	Hex. bolt GB/T5783 M8x20-8.8-Longzine		8	
7	YW66081600000	Flat gasket A grade GB/T97 118.4=16x1.6/Longzine		12	
6	YW65008000100	Standard spring washer GB/T93 8-Longzine		12	
5	YW64001600000	Hex. bolt GB/T6170 M16-Longzine		4	
4	YW03162000000	Foot pad M16x14.7mm	Assembly	4	
3	-	Storage hopper welding drawing	Assembly	1	
2	-	Floor stand welding drawing	Assembly	1	
1	-	Foot stand cover	SPH5.0	1	
No.	Material number	Name	Mat	Num	Rem

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					制图	版号	标题	图号	比例	数量
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					校对	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			
标记	更改前	更改后	更改人	日期	审核	日期				

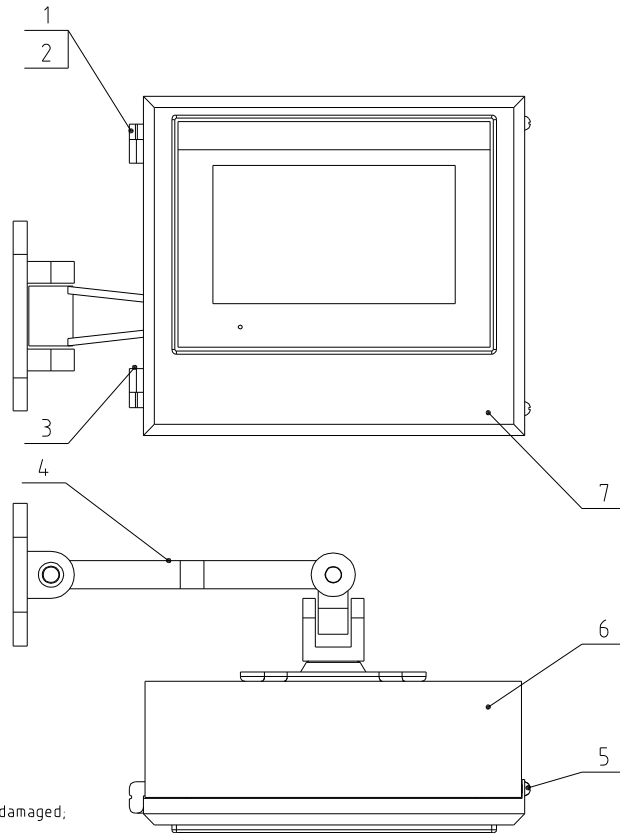


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29	YW6304.0600000	Cross recessed pan head screw GB/T-818 M4.6-Longzine	6.8	3	
28	BL90000011520	Three-color alarm light AC/DC 24V	Assembly	1	
27	YW0004.0600000	Long door lock fender Q235A		2	
26	YW00000600000	Short door lock	Assembly	2	
25	YW80083800200	Air pipe quick connector 8-3/8	Penu assembly	2	
24	YW63063500000	Cross socket pan head screw M6x35	6.8	4	
23	YW61062000000	Inner hexagon screw GB/T70.1 M6x20	6.8	2	
22	BW20012000040	Alu handle	Alu. alloy	1	
21	YW6204.1000000	Large cross recessed flat head screw JIS1111 M4x10-Longzine	6.8	4	
20	-	Wire clamp mount plate	SPCC15	1	
19	YE67013500000	Cable lock head	Assembly	1	
18	-	Control box door	SPCC15	1	
17	YW6204.1000000	Cross socket pan head screw	6.8	4	
16	YE90000800000	Air pressure switch	Assembly	1	
15	BH120804.04.010	Air pressure switch connecting nut	HPB59-1	1	
14	YW800814.00100	Air pipe quick connector 8-1/4	Penu assembly	1	
13	-	Control box	SPCC15	1	
12	YR30000000100	Plastic plug (L)	SHD	5	
11	-	Electrical mount plate	SPCC15	1	
10	YW62050800000	Large cross recessed pan head screw JIS1111 M5x8-Longzine	6.8	4	
9	YW062031004.00	Large hinge (L)		2	
8	-	Solenoid valve mount plate	SPCC15	1	
7	YW82180600000	Bus plate PRS-1/8-6	Alu. alloy	1	
6	YW66061300000	Flat washer GB/T97.16-Longzine	100HV	10	
5	YW64.000800000	Hex nut GB/T6172.1M6-Longzine	6.8	10	
4	YW800104.00000	Copper silencer 3/8PT	Copper asse.	2	
3	YE32051800100	Solenoid valve MFH-5-1/8-B	Assembly	6	
2	YW80061800100	Air pipe quick connector 6-1/8	Penu assembly	10	
1	YW80061800200	Air pipe quick connector 6-1/8	Penu assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号		标题	SGB-2000-4	图号		比例		数量
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标记	更改前	更改后	更改人	日期	审核		日期								物料号

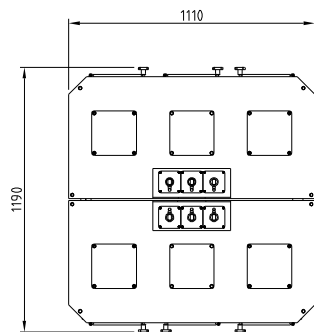
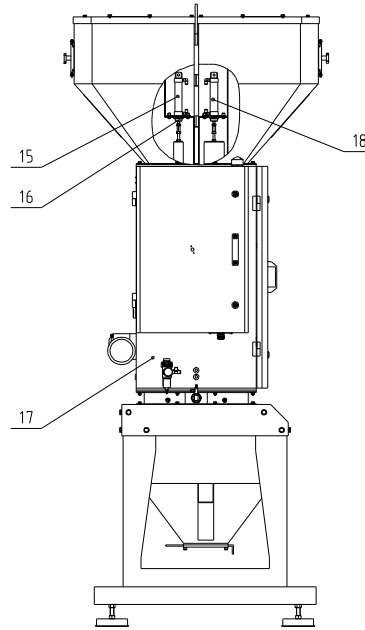
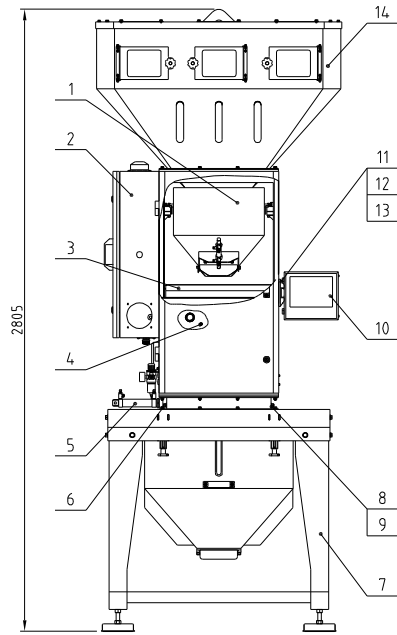


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7	-	Touch panel box cover	SPCC15	1	
6	-	Touch panel box	SPCC15	1	
5	YW62050500000	Cross socket pan head screw M5×5	6.8	2	
4	YR90052400000	Rotary support NBL100-S	Assembly	1	
3	YW06203400000	Small hinge (right)	Alu. alloy	1	
2	YW06203400100	Small hinge (left)	Alu. alloy	1	
1	YW62040500000	Cross socket pan head screw M4×5	6.8	8	
No.	Material number	Name	Mat.	Num.	Remarks

					Draw.		Ver.		Title	SGB-200-4	Drawing no.	Scale		Num.	
					Desi.		App.		Touch Panel Box Assembly					Mat	
					Check		by		SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			Surface req.			
Mark	Before Mod.	After Mod.	Modified by	Date	App.	Date		Mat No.							

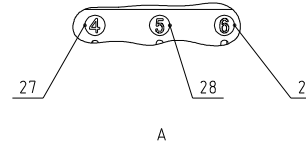
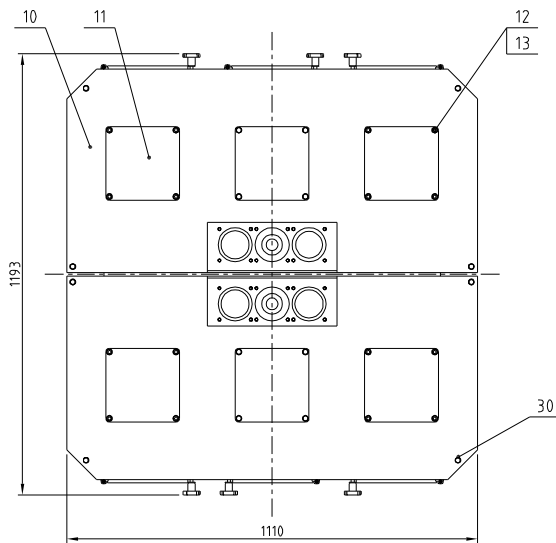
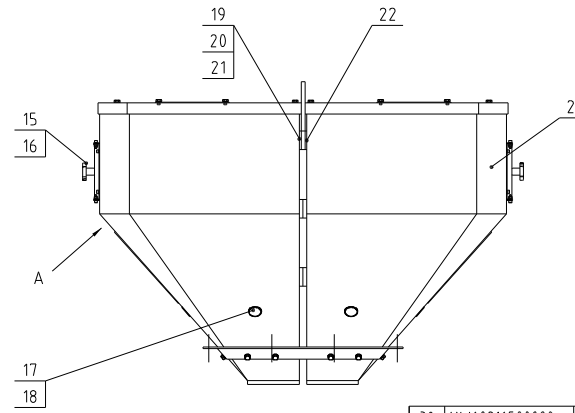
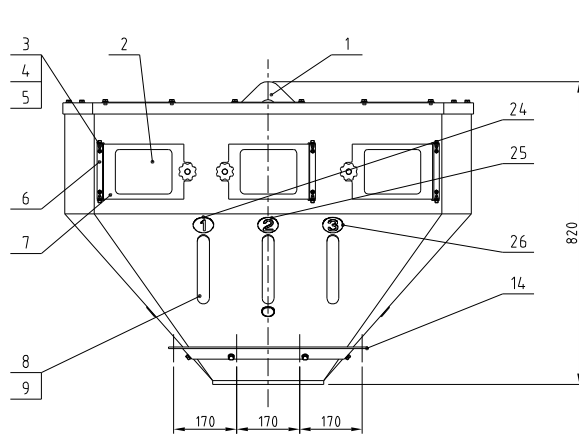


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18	Hopper 1/2/3/4	Main discharge valve assembly	Assembly	4	borrow
17	Hopper 5/6	Secondary discharge valve assembly	Assembly	2	borrow
16	YW61081600000	Inter hexagon cylindrical screw GB/T70.1 M8x16-12.9 Longzine		22	
15	-	Hopper assembly	Assembly	1	borrow
14	-	Storage hopper assembly	Assembly	1	
13	YW60081600000	Hex. screw bolt GB/T5783 M8x16-12.9-Longzine		12	
12	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		4	
11	YW61061601200	Inter hexagon cylindrical screw GB/T70.1 M6x16-12.9 Longzine		4	
10	-	Touch panel box assembly	Assembly	1	borrow
9	YW65008000100	Standard spring gasket GB/T93 8-Longzine		62	
8	YW66081600000	Flat gasket A grade GB/T97.1 8-Longzine		62	
7	-	Floor stand storage hopper assembly	Assembly	1	borrow
6	YW60082500100	Hex. screw bolt GB/T5783 M8x25-12.9-Longzine		28	
5	-	Pneumatic discharge valve assembly	Assembly	1	borrow
4	YW64000600200	Non-mental insert hex. lock nut GB/T889.1 M6		2	
3	-	Mixing hopper assembly	Assembly	1	borrow
2	-	Control box assembly	Assembly	1	
1	-	Weighing hopper assembly	Assembly	1	borrow
No	Material number	Name	Mat	Num	Remarks

				制图	版号	D	标题	图号	比例	数量
				设计	核准		SGB-2000-6			
				202104.28	校对		称重式拌料混合机			材质
标记	更改前	更改后	更改人	日期	审核	日期	SHINI	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求	物料号

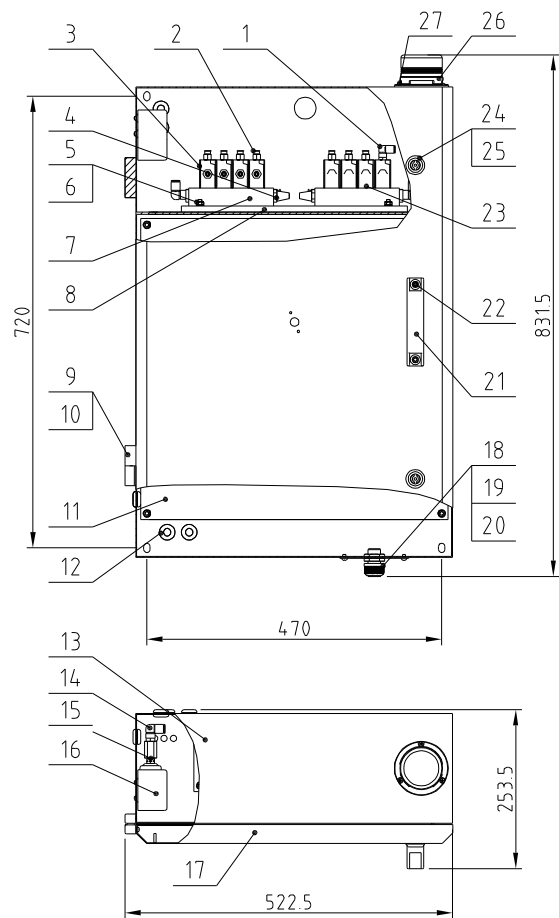


30	YW60816500000	Small countersunk head rivet nut GB/T 7880 3 M8x16 5	SUS	62	
29	YP31003300600	SGB hopper alu. cast circular trademark No.6	Assembly	1	
28	YP31003300500	SGB hopper alu. cast circular trademark No.5	Assembly	1	
27	YP31003300400	SGB hopper alu. cast circular trademark No.4	Assembly	1	
26	YP31003300300	SGB hopper alu. cast circular trademark No.3	Assembly	1	
25	YP31003300200	SGB hopper alu. cast circular trademark No.2	Assembly	1	
24	YP31003300100	SGB hopper alu. cast circular trademark No.1	Assembly	1	
23	-	Hopper welding drawing	Assembly	2	
22	YW64001000100	Hex. nut GB/T6170 M10-Longzine	6.8	8	
21	YW65010000000	Standard spring gasket GB/T93 10-Longzine	6SMn	16	
20	YW66102500000	Flat gasket 10x25x15 Longzine	100HV	16	
19	YW60104000100	Hex screw bolt GB/T5781 M10x4.0-8.8-Longzine	8.8	8	
18	YR30301500000	Material level sensor plastic nut M30x15	ABS	6	
17	BR30008400050	Material level sensor plug SGB-2000-4-D-09	Acrylic	6	
16	YW64000800100	Hex nut GB/T6170 M8-Longzine	6	6	
15	YR40083500000	Star handle B M8x35	Assembly	6	
14	-	Hopper fixed plate	SPH5.0	1	borrow
13	YW66081600000	Flat gasket A grade GB/T97.118.4-16-16Longzine	100HV	42	
12	YW60082000200	Hex screw bolt GB/T5781 M8x16-4.8-Longzine	8.8	36	
11	YW09202000000	Square plate 200x200	SPCC15	6	
10	-	Hopper cover	SUS201	2	
9	YR20162600100	O-type seal ring 106x2.65	Fluororubber	6	
8	BR90380400010	Visual window	PC	6	borrow
7	-	Hopper welding drawing	SUS201	6	borrow
6	-	Cleaning door hanging strip	SUS201	6	borrow
5	YW64000500000	Hex nut M5 anti-loose	6.8	24	
4	YW60516340000	Hex hexagon cylindrical screw GB/T170.1 M5x16-A2-70(SUS)	6.8	24	
3	YW66051000000	Flat gasket A grade GB/T97.15-Longzine	100HV	36	
2	BR90204400010	Cleaning door acryl	Acrylic	6	borrow
1	-	Hanging plate	SPH10.0	1	borrow
No.	Material number	Name	Mat.	Num.	Rem.

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					审核		日期									
标记	更改前	更改后	更改人	日期	审核		日期		SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		物料号			

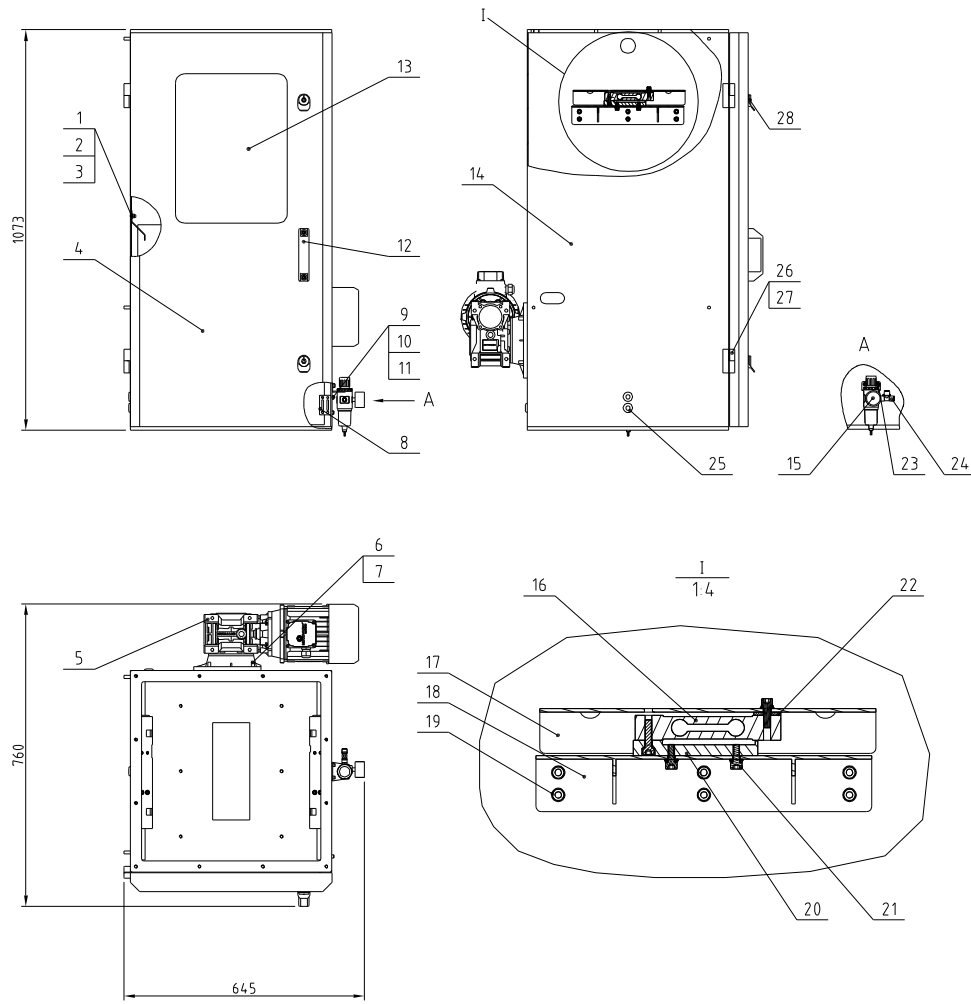


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27	YW63040600000	Cross recessed pan head screw GB/T-818 M4×6	6.8	3	
26	BL90000011520	Three-color alarm light AC/DC 24V	Assembly	1	
25	YW00040600000	Long door lock fender	Q235A	2	
24	YW00000600000	Short door lock	Assembly	2	
23	YW80083800200	Air pipe quick connector APL8-3/8	Assembly	2	
22	YW61062000000	Inner hexagon screw M6×20	6.8	2	
21	BW20012000040	Alu handle	Alu alloy	1	
20	YW62041000000	Cross socket pan head screw M4×10	6.8	4	
19	-	Wire clamp mount plate	SPCC15	1	borrow
18	YE67013500000	Cable lock head	Assembly	1	
17	-	Control box door	SPCC15	1	borrow
16	YE90000800000	Air pressure switch	Assembly	1	
15	BH12080404010	Air pressure switch connecting nut	HPB59-1	1	borrow
14	YW80081400100	Air pipe quick connector 8-1/4	Assembly	1	
13	-	Control box	SPCC15	1	
12	YR30000000100	Plastic plug (L)	SHD	5	
11	-	Electrical mount plate	SPCC15	1	borrow
10	YW62050800000	Cross socket pan head screw M5×8	6.8	4	
9	YW06203100400	Large hinge (L)	Alu alloy	2	
8	-	Solenoid valve mount plate	SECC15	1	
7	YW82180400000	Bus plate PRS-1/8-4	Alu alloy	2	
6	YW66061300000	Flat washer 6	100HV	10	
5	YW64000600200	Hex. anti-loose nut M6	6	10	
4	YW80010400100	Copper silencer 1/4	Copper assembly	4	
3	YE32051800100	Solenoid valve MFH-5-1/8-B	Assembly	8	*
2	YW80061800100	Air pipe quick connector 6-1/8	Assembly	14	
1	YW80061800200	Air pipe quick connector 6-1/8	Assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版本号		标题	SGB-2000-6	图号		比例		数量
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					校对		核准		SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求		
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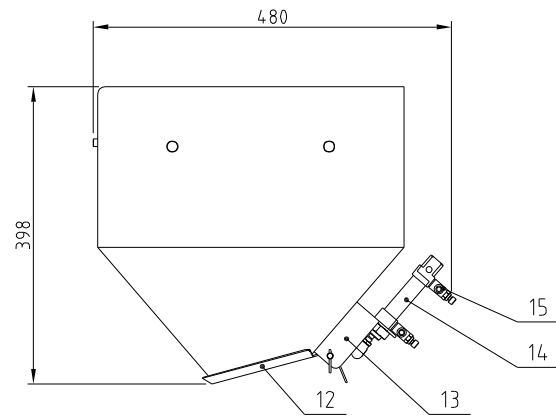
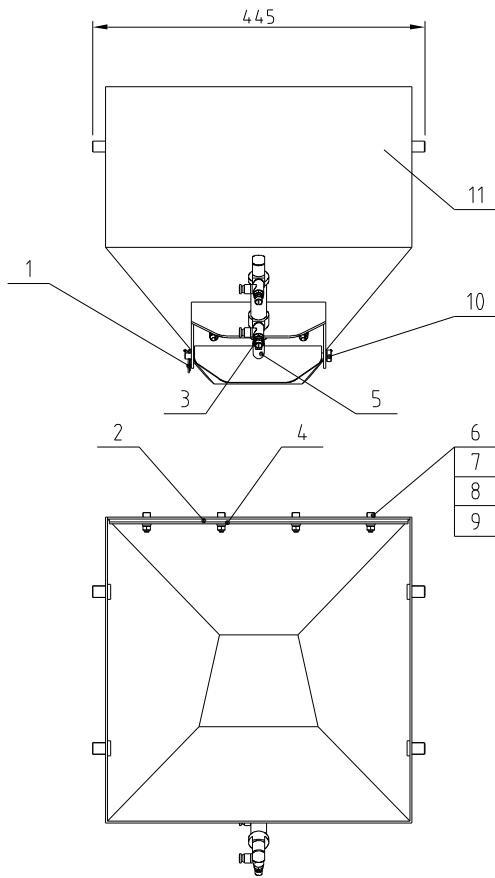


28	YW00816100000	Door lock (MSB16-1 blk with key)	Assembly	2	
27	YW62061000000	Large cross recessed flat head screw JIS1111 M6x10-Longzine		4	
26	YW62031004000	Large chain (left) CL203-1	Alu alloy	2	
25	YR30000000100	Large rubber plug (L) SHD-20U-A-39	butyl rubber	3	
24	YW80801400000	T-type branch screw 3-way connector APD8-02 1/4"-08	Assembly	1	
23	YW61051000000	Inner hexagon cylindrical screw GB/T70 1 M5x10-12 9-Longzine		2	
22	-	Weighing hopper support block washer	SUS201	2	
21	YW61061601200	Inner hexagon cylindrical screw GB/T70 1 M6x16-12 9-Longzine		18	
20	BH10120040010	Electrical scale washer	LY12	2	
19	YW65006000100	Standard spring washer GB/T93 6-Longzine		24	
18	-	Electrical scale support plate	SUS201	2	
17	-	Weighing hopper support plate	SUS201	2	
16	YE15632000000	Weighing sensor 1022-20KG-(3-3M (BYD))	Assembly	2	*
15	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
14	-	Rack welding drawing	Assembly	1	
13	BR90204.100010	Front door Acryl	Acryl	1	
12	BW20012000040	Alu. square handle L120	Alu alloy	1	
11	YW64000500000	Non-mental insert hex. lock nut GB/T889 1 M5		2	
10	YW66051000000	Flat gasket A grade GB/T97.1 5-Longzine		4	
9	YW61052000000	Inner hexagon cylindrical screw GB/T70 1 M5x20-12 9-Longzine		2	
8	YE1614.7600100	Insert switch AZ15ZVRK-14.76-1-B1	Assembly	1	
7	YW64000800100	Non-mental insert hex. lock nut GB/T889 1 M6		4	
6	YW66081600000	Flat gasket A grade GB/T97.1 8-Longzine		4	
5	YM50635000100	Gear motor TBSA063-FC-50-80B14-0.75kW	Assembly	1	
4	-	Hopper door welding drawing	Assembly	1	
3	YW64000600200	Non-mental insert hex. lock nut GB/T889 1 M6		28	
2	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		40	
1	-	Mixing hopper fender	SUS201	2	
No.	Material number	Name	Mat.	Num.	Rem.

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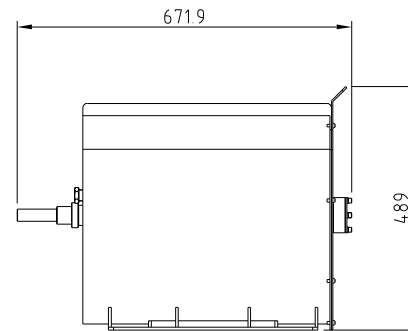
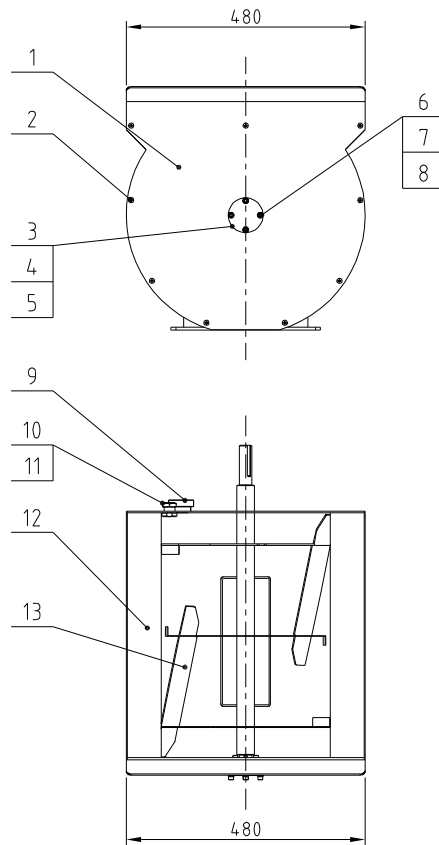


15	YW80061800300	Speed regulating connector 6-1/8	Pneu. assembly	2	
14	YE31202500000	Weighing hopper shut-off cylinder	Pneu. assembly	1	*
13	-	Weighing shut-off plate support block	SUS201	1	
12	-	Shut-off plate welding drawing	SUS201	1	
11	-	Weighing hopper welding drawing	SUS201	1	
10	-	Weighing hopper bolt welding drawing	SUS201	1	
9	YW64000800000	Hex. nut M6	6.8	8	
8	YW65006000100	Spring washer 6	65Mn	8	
7	YW66061300000	Flat washer 6	100HV	8	
6	YW61062000000	Inner hex. screw M6×20	6.8	4	
5	BH11200044010	Weighing hopper copper head	HPB59-1	1	
4	-	Fender pressing strip	SUS201	1	
3	YW64081400000	Hex. thin nut M8	6.8	1	
2	-	Fender strip	white silica gel	1	
1	YW09253000000	Colter pin 2.5×25	Q235A	1	
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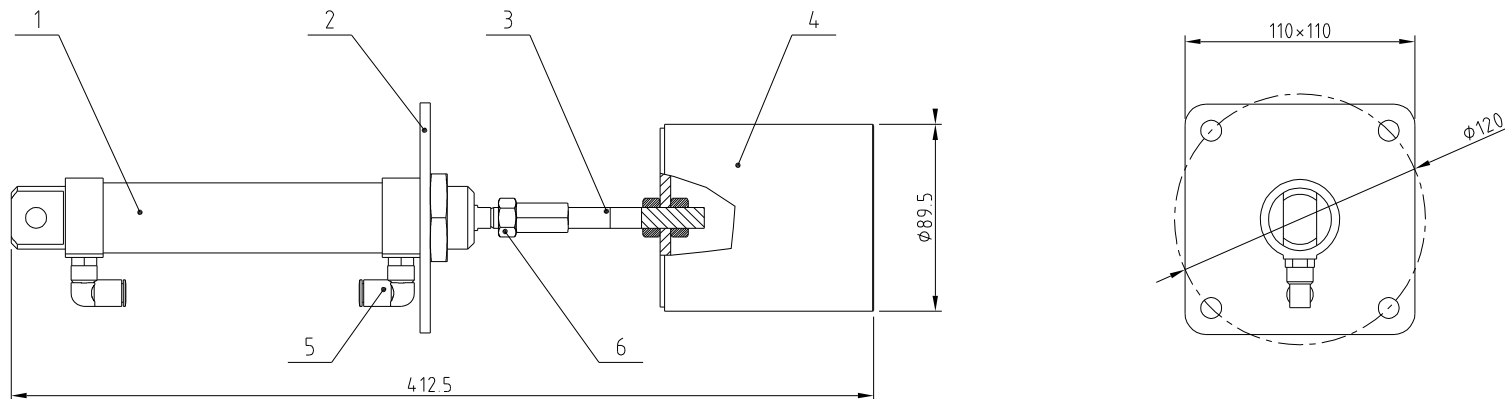


13	-	Mixing blade welding drawing	Assembly	1	
12	-	Mixing barrel welding drawing	Assembly	1	
11	BH10120001510	Air blowing block	Teflon	1	barrow
10	BH12060703910	Copper nut M22×1.5	H58	1	
9	BH132004.60010	Material level block	Teflon	1	
8	YW61061601200	Inner hex column head screw GB/T70.1 M6×16-12.9-Longzine			
7	YW65006000100	Standard spring washer GB/T93.6-Longzine			
6	YW66061300000	Flat washer A grade GB/T97.1.6-Longzine			
5	BH112004.03010	Bearing base	SUS201	1	
4	YW112204.00000	Self-aligning bearing 2204E-2RS1TN9	Assembly	1	
3	BH10200001510	Bearing base	SUS201	1	
2	YW61061200000	Inner hex column head screw GB/T70.1 M6×12-12.9-Longzine		9	
1	-	Mixing barrel cover	SUS201	1	
No.	Material number	Name	Mat.	Num.	Rem

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					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.							
标记	更改前	更改后	更改人	日期	审核		日期									

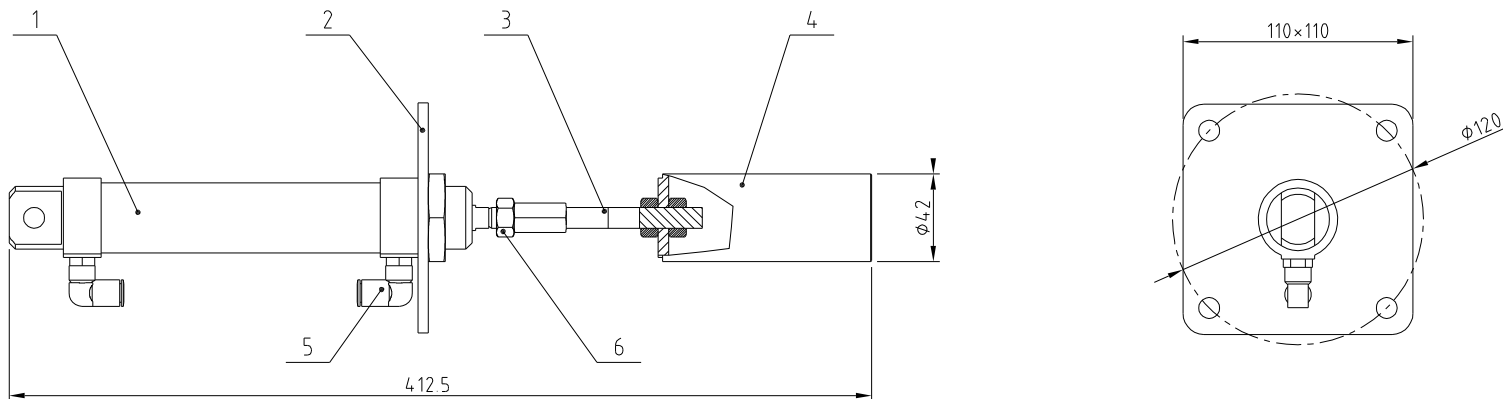


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material number of spare parts is consistent with the physical one.

6	YW64101200400	Hex. thin nut M10x125	6.8	3	
5	YW80061800200	Quick pipe connector	Assembly	2	
4	-	Main discharge valve welding drawing	Assembly	1	
3	BH11200043210	Main discharge valve connecting rod	SUS304	1	
2	-	Shut-off valve cylinder mount plate	SUS201	1	
1	YE31321000000	Cylinder DSNU-32-100	Assembly	1	*
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号		标题	SGB-2000-4	图号		比例		数量	
					设计		核		主下料阀组合						材质	
					校对		准					信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求	
标记	更改前	更改后	更改人	日期	审核		日期								物料号	

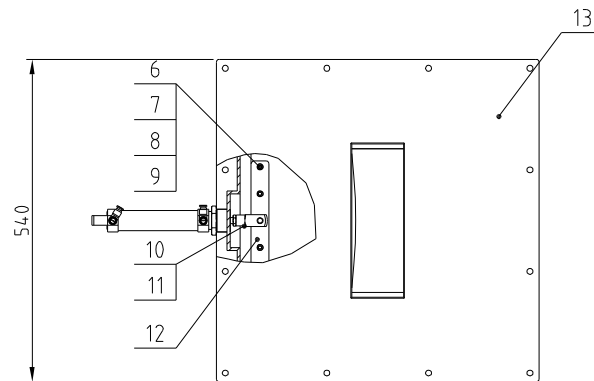
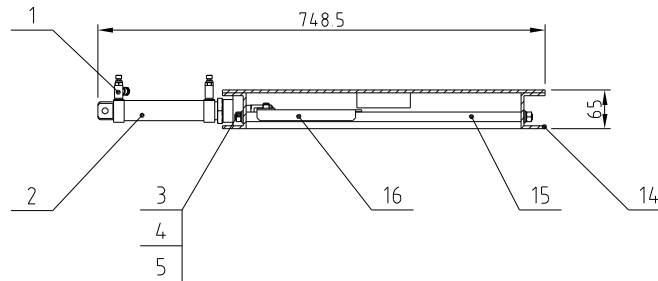


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6	YW64101200400	Hex. nut M10x125		3	
5	YW80061800200	Quick pipe connector	Assembly	2	
4	-	Secondary discharge valve welding drawing	Assembly	1	
3	BH11200043210	Main discharge valve connecting rod	SUS304	1	
2	-	Metering valve cylinder mount plate	SUS201	1	
1	YE31321000000	Cylinder DSNU-32-100	Assembly	1	*
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号		标题	SGB-2000-4	图号		比例		数量	
					设计		核准		次下料阀组合						材质	
					校对				 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核	日期									物料号	

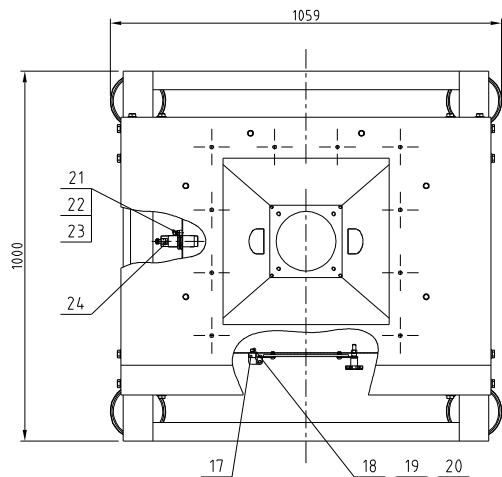
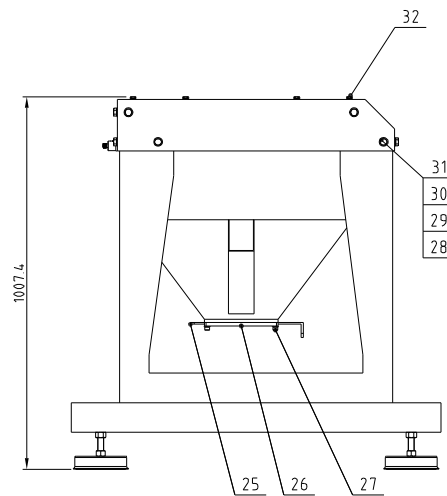
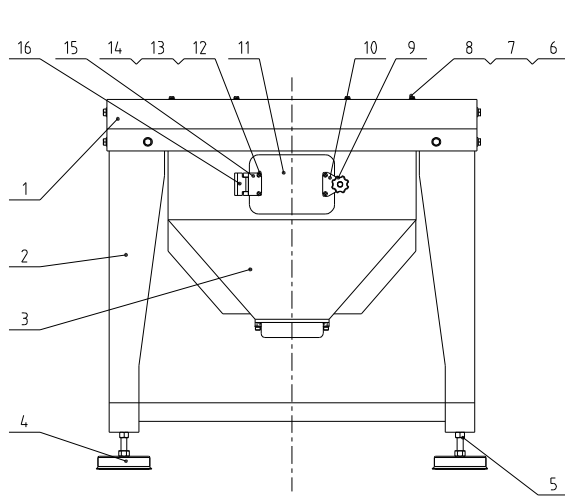


16	-	Discharge valve shut-off plate	SUS201	1	
15	BH11204130010	Discharge valve guide rod	Q235A	2	
14	-	Pneumatic discharge valve welding drawing	Assembly	1	
13	-	Discharge valve upper cover plate welding drawing	Assembly	1	
12	-	Shut-off plate washer	SUS201	2	
11	YW64101200400	Hex nut M10x125	6.8	1	
10	YE31001000000	Y-type connector M10x125	Assembly	1	
9	YW65006000100	Flat washer 6	100HV	4	
8	YW64000800000	Hex. nut M6	6.8	4	
7	YW65006000100	Spring washer 6	65Mn	4	
6	YW61061601200	Inner hex screw	6.8	4	
5	YW66102500000	Flat washer 10	100HV	4	
4	YW65010000000	Spring washer 10	65Mn	4	
3	YW64001000100	Hex. nut M10	6.8	4	
2	YE31321000000	Main shut-off valve cylinder	Pneumatic accessories	1	*
1	YW80061800300	Speed regulating connector 6-1/8	Pneumatic accessories	2	
No.	Material number	Name	Mat	Num	Rem

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					制图	版号	标题	图号	比例	数量
					设计	核准	SGB-2000-4		1:1	1
					校对		气动卸料阀组合			材质
					审核	日期			表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	SHINI 信易塑料机械股份有限公司 Shini Plastics Technologies, Inc.		物料号	



32	YW60816500000	Small countersunk head rivet nut GB/T 7880 3 M8x16.5	SUS	9	
31	YW64012100000	Hex. nut GB/T6170 M12-Longzine		16	
30	YW65012000000	Standard spring washer GB/T93 12-Longzine		16	
29	YW66024130000	Flat gasket A grade GB/T91.1 1213 5x24x2.51-Longzine		32	
28	YW60123500000	Hex. bolt GB/T5783 M12x35-B-8-Longzine		16	
27	YW61082000000	Inner hex. screw M8x24		4	
26	BH11200000810	Storage hopper washer	SUS201	1	
25	-	Storage hopper shut-off plate	SUS201	1	
24	YE15508200000	Sensor KI5082-EV50	Assembly	1	
23	YW00081400100	L-type screw connector ASL8-02 1/4-φ8(acryl)	Assembly	1	
22	BH12060703910	Copper nut M22x15	SUS201	1	
21	BH13120001510	Air blowing nozzle	SUS201	1	
20	YW61061600000	Inner hexagon cylindrical screw GB/T70 1 M6x16-A2-70		2	
19	YW65006000000	Standard spring gasket GB/T93 6-A2-70		2	
18	YW66061200000	Flat gasket A grade GB/T91.1 6(6.4x12x1.6)-A2-70		2	
17	-	Storage hopper hinge washer	SPH12.0	1	
16	YW06219100000	Large hinge CL219-1	Alu alloy	1	
15	-	Square connecting block	SUS201	1	
14	YW64050300000	Hex. nut GB/T6170 M5-Longzine		4	
13	YW66051000000	Flat gasket A grade GB/T91.1 5 Longzine		8	
12	YW62051000100	Large cross recessed flat head screw JIS1111 M5x10-Longzine		4	
11	BR90204500010	Storage hopper cleaning door acryl	Acryl	1	
10	-	Triangle connecting block	SUS201	1	
9	YR40083500000	Star handle B M8x35	Assembly	1	
8	YW60082000200	Hex. bolt GB/T5783 M8x20-8.8-Longzine		8	
7	YW66081600000	Flat gasket A grade GB/T97 118 4x16x1.6Longzine		12	
6	YW65008000100	Standard spring washer GB/T93 8-Longzine		12	
5	YW64001600000	Hex. bolt GB/T6170 M16-Longzine		4	
4	YW03162000000	Foot pad M16x14.7mm	Assembly	4	
3	-	Storage hopper welding drawing	Assembly	1	
2	-	Floor stand welding drawing	Assembly	1	
1	-	Foot stand cover	SPH5.0	1	
No.	Material number	Name	Mat.	Num.	Rem.

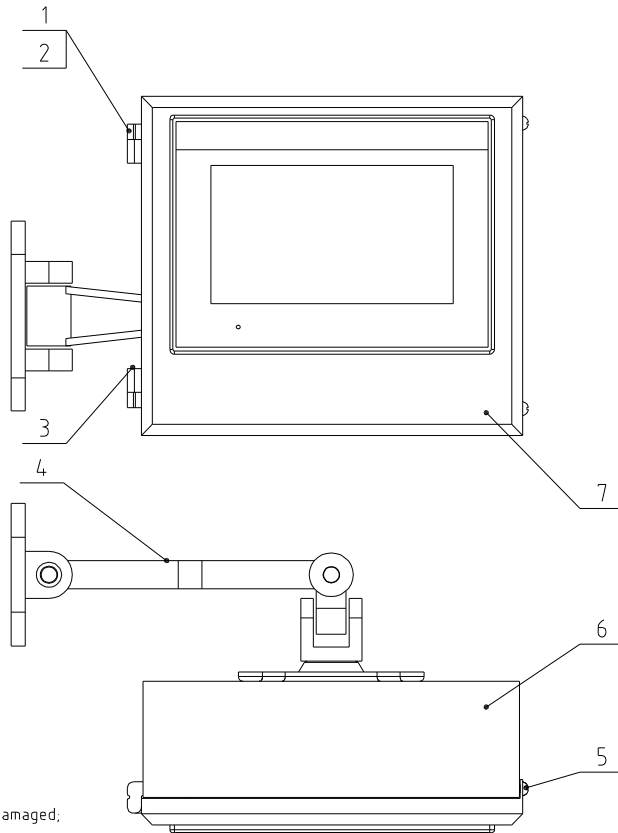
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标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	材质	表面要求	物料号
					设计	核准	标题	图号					
					校对		脚架储料桶组合						
					审核								



信易电热机械股份有限公司
Shini Plastics Technologies, Inc.

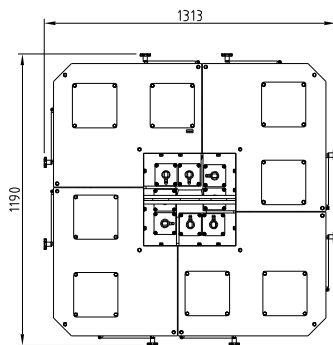
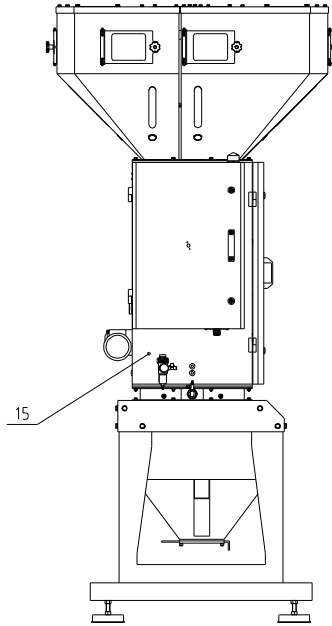
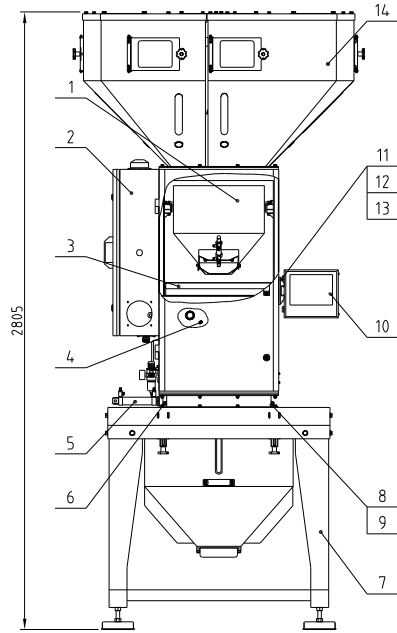


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7	-	Touch panel box cover	SPCC15	1	
6	-	Touch panel box	SPCC15	1	
5	YW62050500000	Cross socket pan head screw M5x5	6.8	2	
4	YR90052400000	Rotary support NBL100-S	Assembly	1	
3	YW06203400000	Small hinge (right)	Alu. alloy	1	
2	YW06203400100	Small hinge (left)	Alu. alloy	1	
1	YW62040500000	Cross socket pan head screw M4x5	6.8	8	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号		标题	SGB-200-4	图号		比例		数量
					设计		核		触摸屏箱组合						材质
					校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求			
标记	更改前	更改后	更改人	日期	审核	日期		物料号							

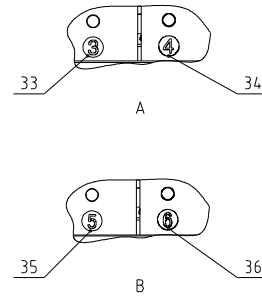
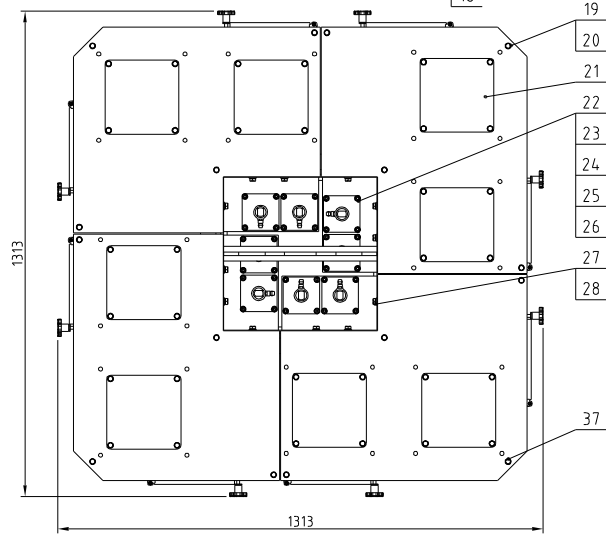
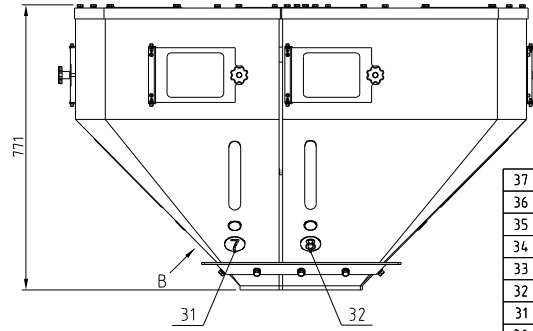
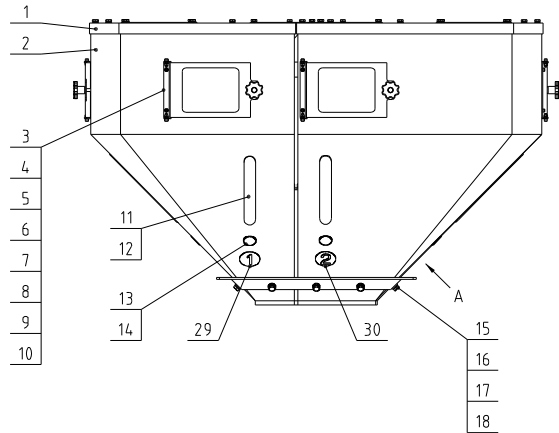


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15	—	Hopper assembly	Assembly	1	borrow
14	—	Storage hopper assembly	Assembly	1	
13	YW60081600000	Hex screw bolt GB/T5783 M8x16-12.9-Longzine		12	
12	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		4	
11	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9Longzine		4	
10	—	Touch panel box assembly	Assembly	1	borrow
9	YW65008000100	Standard spring gasket GB/T93 8-Longzine		62	
8	YW66081600000	Flat gasket A grade GB/T97.1 8-Longzine		62	
7	—	floor stand storage hopper assembly	Assembly	1	borrow
6	YW60082500100	Hex screw bolt GB/T5783 M8x25-12.9-Longzine		28	
5	—	Pneumatic discharge valve assembly	Assembly	1	borrow
4	YW64000600200	Non-mental insert hex lock nut GB/T889 1 M6		2	
3	—	Mixing hopper assembly	Assembly	1	borrow
2	—	Control box assembly	Assembly	1	
1	—	Weighing hopper assembly	Assembly	1	borrow
No.	Material number	Name	Mat	Num	Remarks

制图	版号	D	标题	图号	比例	数量
设计	核		SGB-2000-8			
20210428	准		秤重式拌料混合机			
校对	日期		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求 物料号	材质	
审核	日期					
标记	更改前	更改后	更改人	日期		

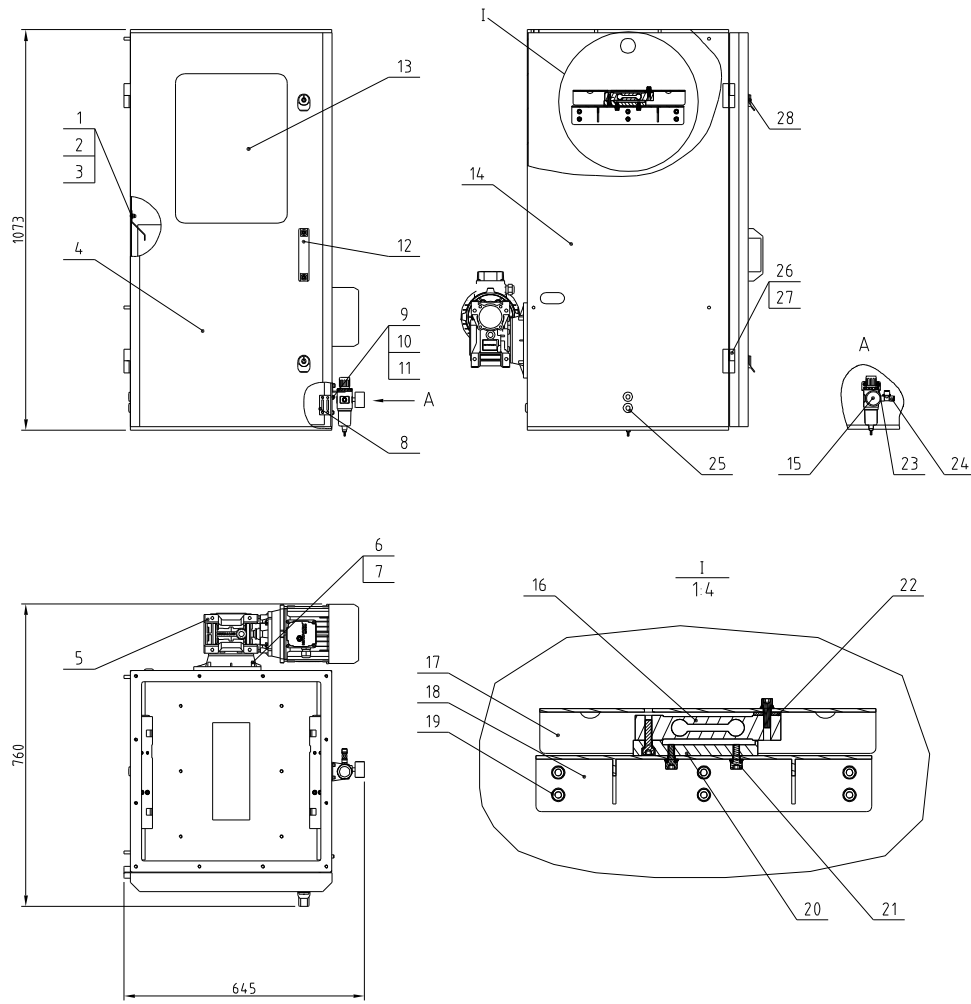


37	YW60816500000	Small countersunk head rivet nut GB/T 7880 3 M8x16.5	SUS	88	
36	YP31003300600	SGB hopper alu. cast circular trademark No.6	Assembly	1	
35	YP31003300500	SGB hopper alu. cast circular trademark No.5	Assembly	1	
34	YP31003300400	SGB hopper alu. cast circular trademark No.4	Assembly	1	
33	YP31003300300	SGB hopper alu. cast circular trademark No.3	Assembly	1	
32	YP31003300800	SGB hopper alu. cast circular trademark No.8	Assembly	1	
31	YP31003300700	SGB hopper alu. cast circular trademark No.7	Assembly	1	
30	YP31003300200	SGB hopper alu. cast circular trademark No.2	Assembly	1	
29	YP31003300100	SGB hopper alu. cast circular trademark No.1	Assembly	1	
28	YW64101100000	Hex. nut M10 anti-loose		12	
27	-	Hanger assembly	SPH8 0	1	
26	YW61061601200	Inter hexagon cylindrical spring GB/T 170 1 M6x16-12 9-Longzine		32	
25	YW65006000100	Standard spring gasket GB/T 93 6-Longzine		32	
24	YW66061300000	Flat gasket A grade GB/T 97.1 6-Longzine		32	
23	Hopper 2/4/6/8	Secondary discharge valve assembly	Assembly	4	borrow
22	Hopper 1/3/5/7	Main discharge valve assembly	Assembly	4	borrow
21	BW09202000000	Square plate SHD-100-A-06	SPCC10	8	
20	YW60081600100	Hex. bolt GB/T 5781 M8x16-4 8-Longzine		48	
19	YW66081600000	Flat gasket A grade GB/T 97.1 8/8 4x16x16/Longzine		48	
18	YW60103500200	Hex. bolt GB/T 5783 M10x35-12 9-Longzine		24	
17	YW65010000000	Standard spring gasket GB/T 93 10-Longzine		36	
16	YW66102000100	Flat gasket A grade GB/T 97.1 10/11x20x21-Longzine		36	
15	-	Hopper fixed plate	SPH5.0	1	
14	YR30301500000	Material level sensor plastic nut M30x15	plastics	8	
13	BR300084.00050	Material level sensor plug SGB-2000-4-D-09	Acrylic	8	
12	BR903804.00010	Visual window	PC	8	borrow
11	YR20162600100	O-type seal ring 106x2 65	Fluororubber	8	
10	YW64000800100	Hex nut M8 anti-loose		8	
9	YR40083500000	Star handle B M8x35	Assembly	8	
8	YW64000500000	Hex nut M5 anti-loose		32	
7	YW6051634.00000	Inter hexagon cylindrical spring GB/T 170 1 M5x16-A2-70(SUS)		32	
6	YW66051000100	Flat gasket A grade GB/T 97.1 5-A2-70(SUS)		48	
5	BR90204.400010	Cleaning door acryl plate	Acrylic	8	borrow
4	-	Cleaning door	SPCC2.0	8	borrow
3	-	Cleaning door hanging strip	SPCC15	8	borrow
2	-	Hopper assembly	SUS201	4	
1	-	Hopper cover	SUS201	4	
No.	Material number	Name	Mat.	Num.	Rem.

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					制图	版号	标题	SGB-2000-8	图号	比例	数量
					设计	核准	料斗组合				材质
					校对	审核					表面要求
标记	更改前	更改后	更改人	日期	审核	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号		

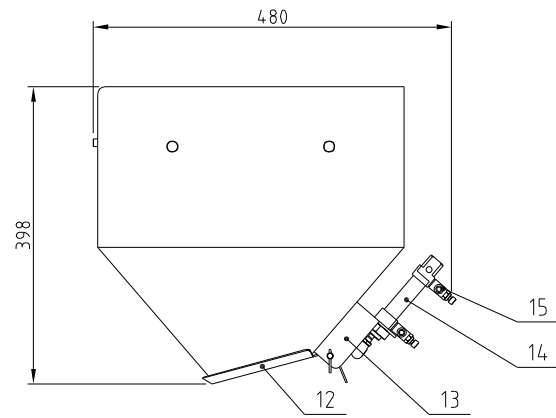
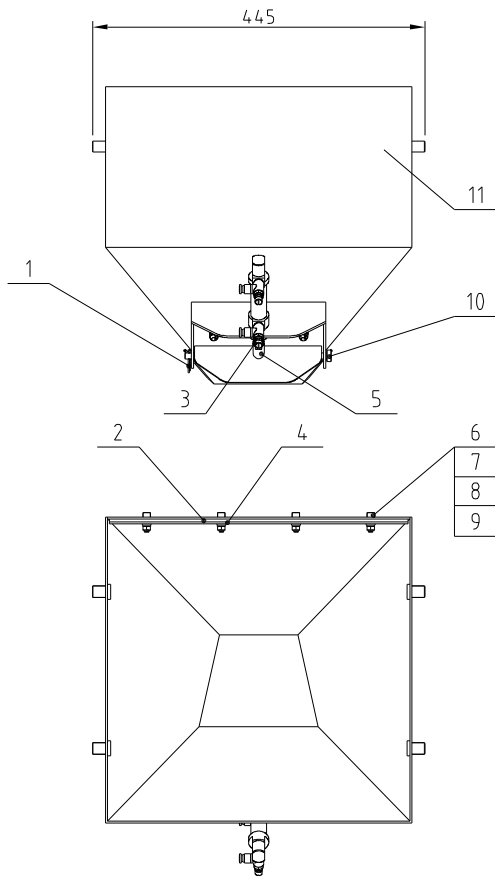


28	YW00816100000	Door lock (MSB16-1 blk. with key)	Assembly	2
27	YW62061000000	Large cross-recessed flat head screw J51111 M6x10-Longzine		4
26	YW06203100400	Large chain lifter CL203-1	Alu.alloy	2
25	YR30000000100	Large rubber plug (LI SHD-20U-A-39)	butyl rubber	3
24	YW80801400000	T-type branch screw 3-way connector AP08-02 1/4"-1.8	Assembly	1
23	YW61051000000	Inner hexagon cylindrical screw GB/T70.1 M5x10-12.9-Longzine		2
22	-	Weighing hopper support block washer	SUS201	2
21	YW61061601200	Inner hexagon cylindrical screw GB/T70.1 M6x16-12.9-Longzine		18
20	BH10120040010	Electrical scale washer	LY12	2
19	YW65006000100	Standard spring washer GB/T93 6-Longzine		24
18	-	Electrical scale support plate	SUS201	2
17	-	Weighing hopper support plate	SUS201	2
16	YE15632000000	Weighing sensor 1022-20KG-C3-3H (BYD)	Assembly	2
15	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1
14	-	Rack welding drawing	Assembly	1
13	BR90204.100010	Front door Acryl	Acryl	1
12	BW20012000040	Alu. square handle L120	Alu.alloy	1
11	YW64000500000	Non-mental insert hex. lock nut GB/T889.1 M5		2
10	YW66051000000	Flat gasket A grade GB/T97.1 5-Longzine		4
9	YW61052000000	Inner hexagon cylindrical screw GB/T70.1 M5x20-12.9-Longzine		2
8	YE1614.7600100	Insert switch AZ15ZVRK-14.76-1-B1	Assembly	1
7	YW64000800100	Non-mental insert hex. lock nut GB/T889.1 M6		4
6	YW66081600000	Flat gasket A grade GB/T97.1 8-Longzine		4
5	YM50635000100	Gear motor TBSA063-FC-50-80B14-0.75kW	Assembly	1
4	-	Hopper door welding drawing	Assembly	1
3	YW64000600200	Non-mental insert hex. lock nut GB/T889.1 M6		28
2	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		40
1	-	Mixing hopper fender	SUS201	2

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				制图	版号	标题	SGB-2000-4	图号			比例	数量
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				校对						表面要求		
				审核	日期					物料号		
标记	更改前	更改后	更改人	日期	审核	日期	SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.					

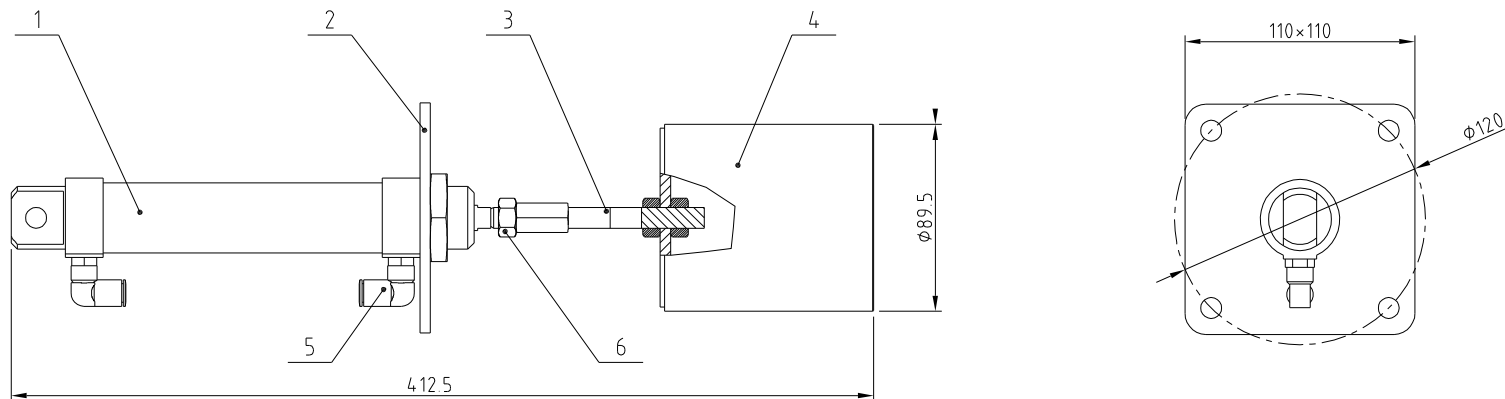


15	YW80061800300	Speed regulating connector 6-1/8	Pneu. assembly	2	
14	YE31202500000	Weighing hopper shut-off cylinder	Pneu. assembly	1	*
13	-	Weighing shut-off plate support block	SUS201	1	
12	-	Shut-off plate welding drawing	SUS201	1	
11	-	Weighing hopper welding drawing	SUS201	1	
10	-	Weighing hopper bolt welding drawing	SUS201	1	
9	YW64.000800000	Hex. nut M6	6.8	8	
8	YW65006000100	Spring washer 6	65Mn	8	
7	YW66061300000	Flat washer 6	100HV	8	
6	YW61062000000	Inner hex. screw M6x20	6.8	4	
5	BH11200044.010	Weighing hopper copper head	HPB59-1	1	
4	-	Fender pressing strip	SUS201	1	
3	YW64.081400000	Hex. thin nut M8	6.8	1	
2	-	Fender strip	white silica gel	1	
1	YW09253000000	Cotter pin 2.5x25	Q235A	1	
No.	Material number	Name	Mat.	Num.	Rem.

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					设计	核准	SGB-2000-4		1:1	材质
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标记	更改前	更改后	更改人	日期	审核	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号	

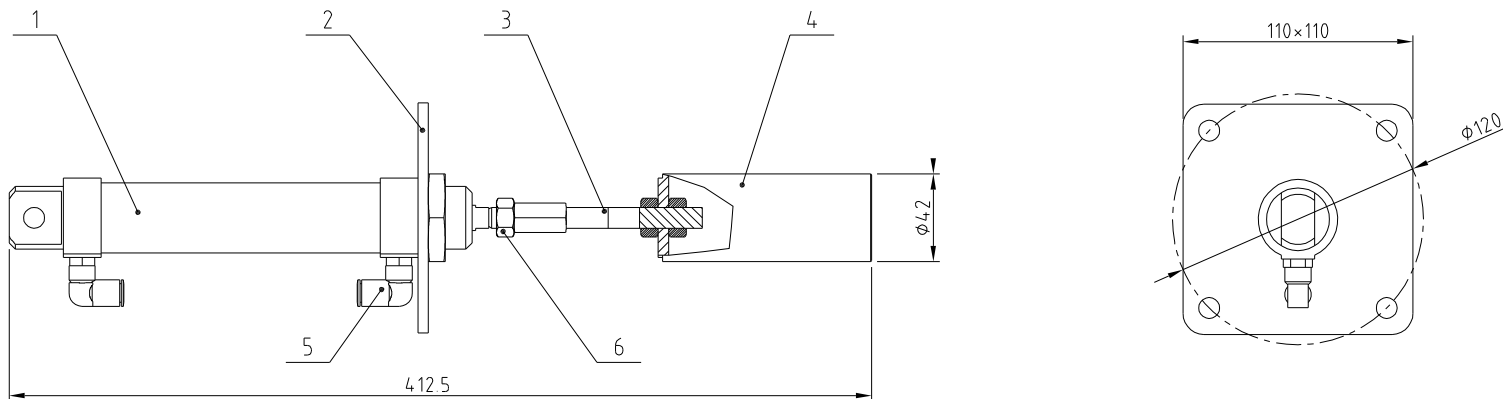


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6	YW64101200400	Hex. thin nut M10x1.25	6.8	3	
5	YW80061800200	Quick pipe connector	Assembly	2	
4	-	Main discharge valve welding drawing	Assembly	1	
3	BH11200043210	Main discharge valve connecting rod	SUS304	1	
2	-	Shut-off valve cylinder mount plate	SUS201	1	
1	YE31321000000	Cylinder DSNU-32-100	Assembly	1	*
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版本号		标题	SGB-2000-4	图号		比例		数量	
					设计		核准		主下料阀组合						材质	
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求				
标记	更改前	更改后	更改人	日期	审核	日期						物料号				

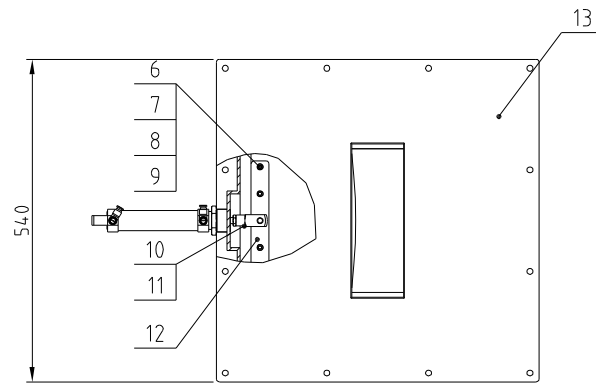
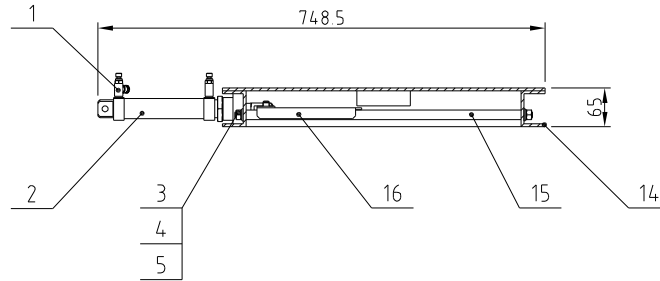


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6	YW64101200400	Hex. nut M10×125		3	
5	YW80061800200	Quick pipe connector	Assembly	2	
4	-	Secondary discharge valve welding drawing	Assembly	1	
3	BH11200043210	Main discharge valve connecting rod	SUS304	1	
2	-	Metering valve cylinder mount plate	SUS201	1	
1	YE31321000000	Cylinder DSNU-32-100	Assembly	1	*
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版本号		标题	SGB-2000-4	图号		比例		数量	
					设计		核准		次下料阀组合						材质	
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求				
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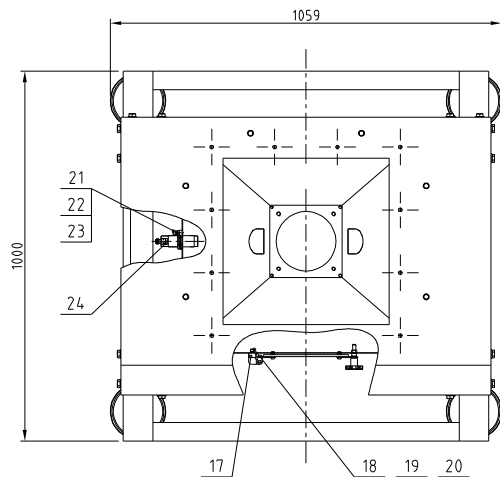
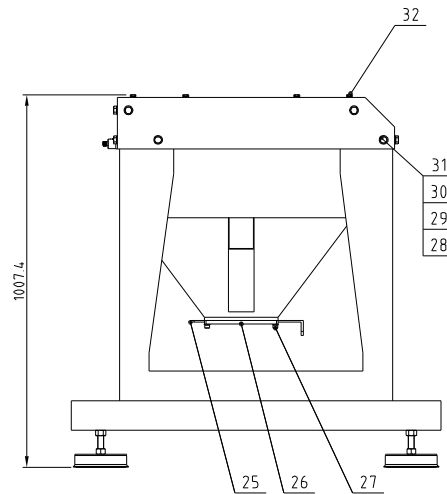
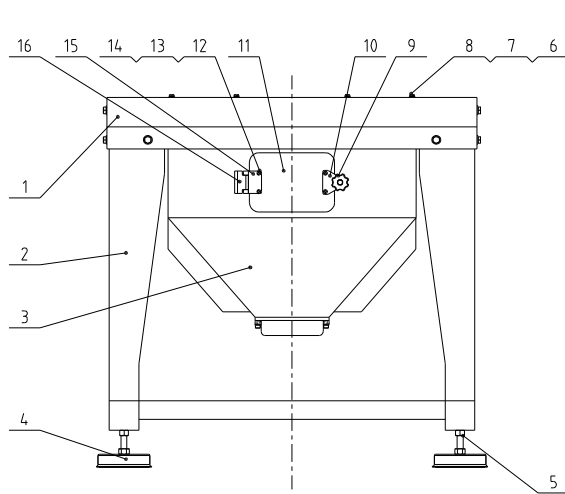


16	-	Discharge valve shut-off plate	SUS201	1	
15	BH11204130010	Discharge valve guide rod	Q235A	2	
14	-	Pneumatic discharge valve welding drawing	Assembly	1	
13	-	Discharge valve upper cover plate welding drawing	Assembly	1	
12	-	Shut-off plate washer	SUS201	2	
11	YW64101200400	Hex. nut M10×1.25	6.8	1	
10	YE31001000000	Y-type connector M10×1.25	Assembly	1	
9	YW65006000100	Flat washer 6	100HV	4	
8	YW64000800000	Hex. nut M6	6.8	4	
7	YW65006000100	Spring washer 6	65Mn	4	
6	YW61061601200	Inner hex. screw	6.8	4	
5	YW66102500000	Flat washer 10	100HV	4	
4	YW65010000000	Spring washer 10	65Mn	4	
3	YW64001000100	Hex. nut M10	6.8	4	
2	YE31321000000	Main shut-off valve cylinder	Pneu. assembly	1	*
1	YW80061800300	Speed regulating connector 6-1/8	Pneu. assembly	2	
No.	Material number	Name	Mat.	Num.	Rem.

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标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	材质
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					校对	核准	气动卸料阀组合				
					审核	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
									物料号		

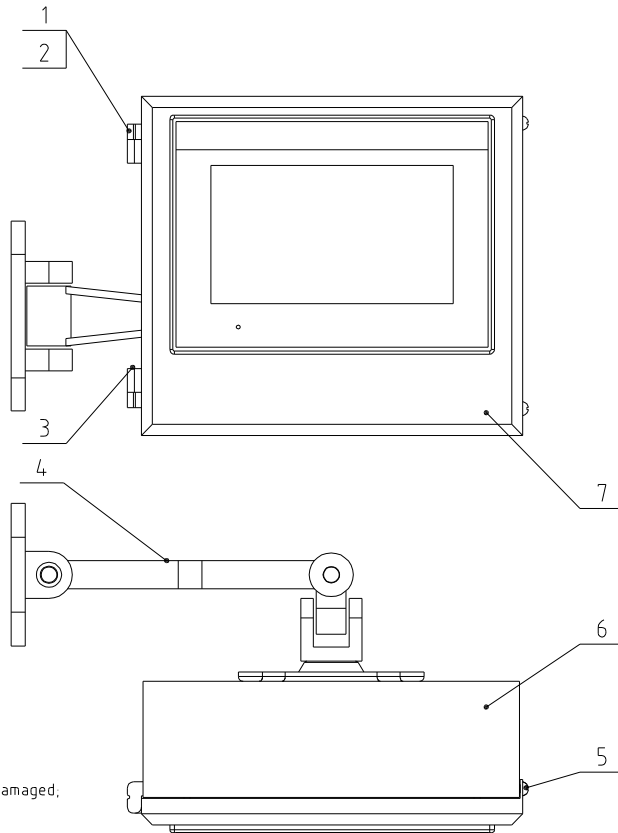


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32	YW60816500000	Small countersunk head rivet nut GB/T 7880 3 M8x16 5	SUS	9	
31	YW64012100000	Hex. nut GB/T6170 M12-Longzine		16	
30	YW65012000000	Standard spring washer GB/T93 12-Longzine		16	
29	YW66024130000	Flat gasket A grade GB/T97.1 1213.5x24x2.51-Longzine		32	
28	YW60123500000	Hex. boll GB/T5783 M12x35-8.8-Longzine		16	
27	YW61082000000	Inner hex. screw M8x24		4	
26	BH11200000810	Storage hopper washer	SUS201	1	
25	-	Storage hopper shut-off plate	SUS201	1	
24	YE15508200000	Sensor KI5082-EVS0	Assembly	1	
23	YW80081400100	L-type screw connector ASL8-02 1/4-ø8(acryl)	Assembly	1	
22	BH12060703910	Copper nut M22x1.5	SUS201	1	
21	BH13120001510	Air blowing nozzle	SUS201	1	
20	YW61061600000	Inner hexagon cylindrical screw GB/T70.1 M6x16-A2-70		2	
19	YW65006000000	Standard spring gasket GB/T93 6-A2-70		2	
18	YW66061200000	Flat gasket A grade GB/T97.1 6(6.4x12x16)-A2-70		2	
17	-	Storage hopper hinge washer	SPH12.0	1	
16	YW06219100000	Large hinge CL219-1	Alu alloy	1	
15	-	Square connecting block	SUS201	1	
14	YW64050300000	Hex. nut GB/T6170 M5-Longzine		4	
13	YW66051000000	Flat gasket A grade GB/T97.1 5-Longzine		8	
12	YW62051000100	Large cross recessed flat head screw JIS1111 M5x10-Longzine		4	
11	BR90204500010	Storage hopper cleaning door acryl	Acryl	1	
10	-	Triangle connecting block	SUS201	1	
9	YR40083500000	Star handle B M8x35	Assembly	1	
8	YW60082000200	Hex. boll GB/T5783 M8x20-8.8-Longzine		8	
7	YW66081600000	Flat gasket A grade GB/T97.1 8.4x16x1.61-Longzine		12	
6	YW65008000100	Standard spring washer GB/T93 8-Longzine		12	
5	YW64001600000	Hex. boll GB/T6170 M16-Longzine		4	
4	YW03162000000	Foot pad M16x14.7mm	Assembly	4	
3	-	Storage hopper welding drawing	Assembly	1	
2	-	Floor stand welding drawing	Assembly	1	
1	-	Foot stand cover	SPH5.0	1	
No.	Material number	Name	Mat.	Num.	Rem.

					制图	版号	标题	图号	比例	数量
					设计	核	脚架储料桶组合			材质
					校对	准	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			
标记	更改前	更改后	更改人	日期	审核	日期			表面要求	物料号

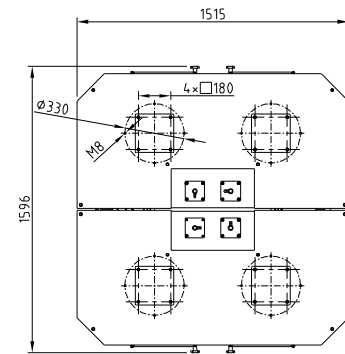
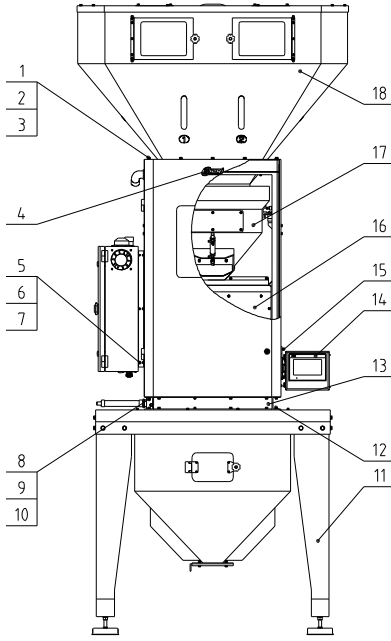


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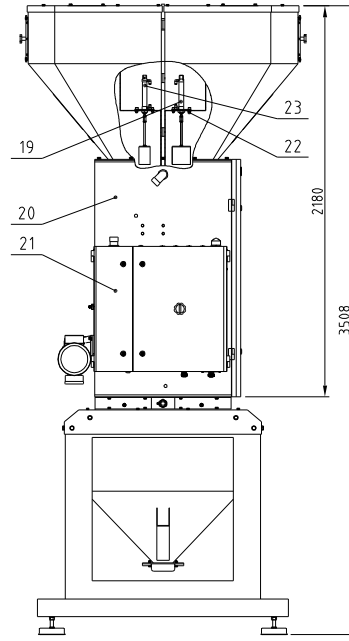
7	-	Touch panel box cover	SPCC15	1	
6	-	Touch panel box	SPCC15	1	
5	YW62050500000	Cross socket pan head screw M5*5	6.8	2	
4	YR90052400000	Rotary support NBL100-S	Assembly	1	
3	YW06203400000	Small hinge (right)	Alu. alloy	1	
2	YW06203400100	Small hinge (left)	Alu. alloy	1	
1	YW62040500000	Cross socket pan head screw M4*5	6.8	8	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号		标题	SGB-200-4	图号		比例		数量	
					设计		核		触摸屏箱组合						材质	
					校对		准		SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核	日期						物料号				



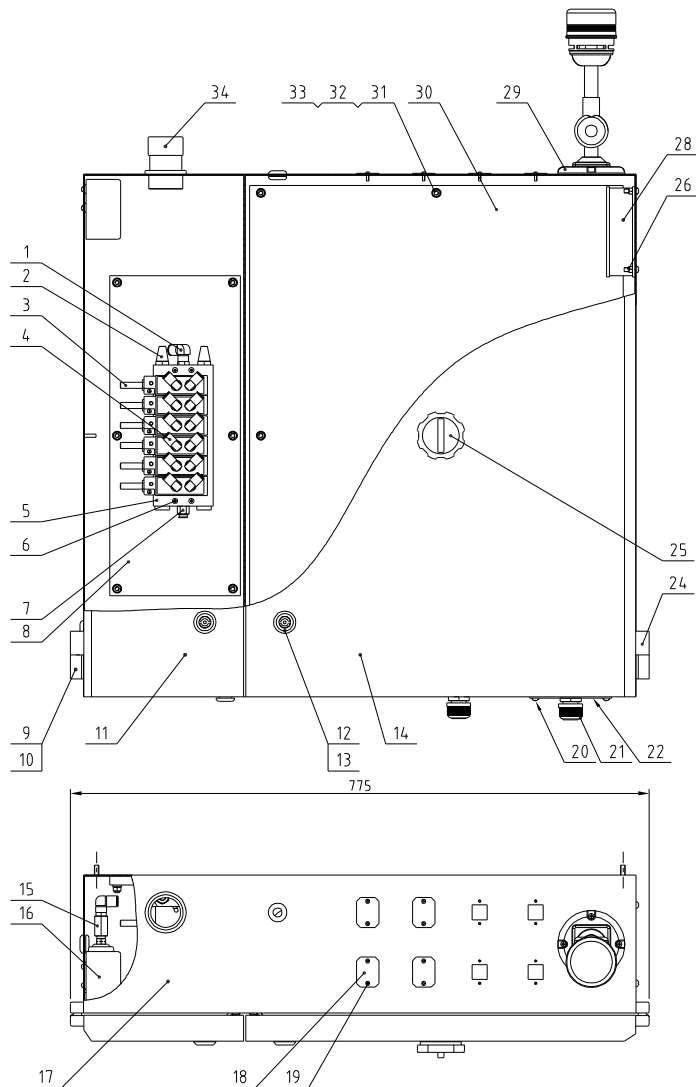
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23	Hopper 4	Secondary metering valve assembly	Assembly	1	borrow
22	YW6182000200	Hex hexagonal screw GB/T1701 MBx20-A2-70SUJ5		19	
21	-	Control box assembly	Assembly	1	
20	-	Hopper assembly	Assembly	1	borrow
19	Hopper 1/2/3	Main metering valve assembly	Assembly	3	borrow
18	-	Storage hopper assembly	Assembly	1	
17	-	Weighing hopper assembly	Assembly	1	borrow
16	-	Mixing hopper assembly	Assembly	1	borrow
15	YW61061601200	Hex hexagonal screw GB/T1701 M6x16-12.9-Longzine		10	
14	-	Touch panel box assembly	Assembly	1	borrow
13	-	Pneumatic discharge valve assembly	Assembly	1	borrow
12	YW60082500100	Hex screw bolt GB/T5783 M8x25-12.9-Longzine		16	
11	-	Floor stand storage hopper assembly	Assembly	1	borrow
10	YW66081600000	Flat gasket A grade GB/T9718 4+16+16L-Longzine		70	
9	YW65008000100	Standard spring gasket GB/T93 8-Longzine		70	
8	YW60082000500	Hex screw bolt GB/T5783 M8x20-12.9-Longzine		22	
7	YW66061300000	Flat gasket A grade GB/T9716-Longzine		16	
6	YW65006000100	Standard spring gasket GB/T93 6-Longzine		16	
5	YW64000600300	Hex. nut GB/T6170 M6-Longzine		6	
4	YP30121500100	Shini alu trademark 121x50	Assembly	1	
3	YW65010000000	Standard spring gasket GB/T93 10-Longzine		16	
2	YW66103200000	Flat gasket A grade GB/T97110-Longzine		16	
1	YW60102000100	Hex screw bolt GB/T5783 M10x20-12.9-Longzine		16	
No.	Material number	Name	Mat.	Num	Remarks

					制图		版号		标题	SGB-3000-4	图号		比例	数量
					设计		核准		称重式拌料混合机					材质
					校对				信易电热机械股份有限公司 Shini Plastics Technologies, Inc.					表面要求
标记	更改前	更改后	更改人	日期	审核		日期					物料号		



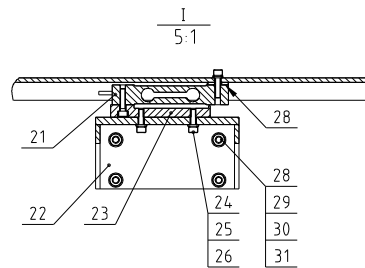
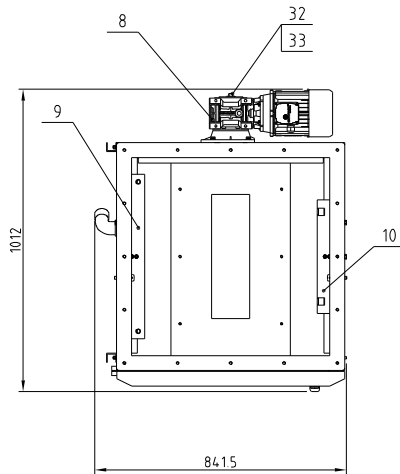
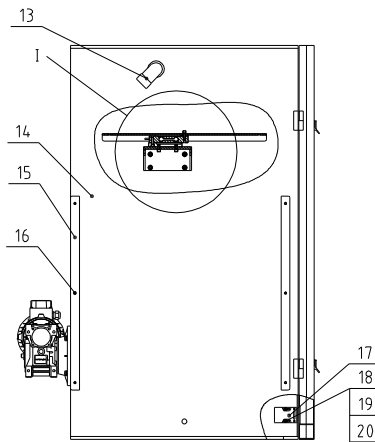
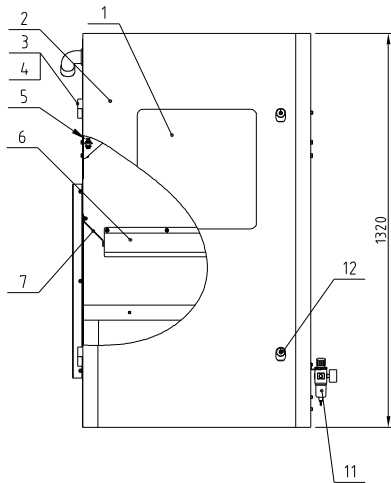
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34	YE67423600000	1-type elbow	PVC	1	
33	YW66061300000	Flat washer 6	100HV	14	
32	YW65060000000	Spring washer 6	65Mn	14	
31	YW64000600300	Hex. nut M 6	6	14	
30	-	Elec. parts mount plate	SECC1.5	1	borrow
29	BL90242211520	3-color alarm light AC/DC 24V	Assembly	1	
28	YM60121200400	Air exhaust fan 12x12CM/230V	Assembly	1	
27	YW63040600000	Cross recessed pan head screw GB/T 818 M4-6-Longone	6.8	8	
26	YW64050300000	Hex. nut M5	6	4	
25	YE10021160000	Main power switch TD-2-1/EA/SVB/16A	Assembly	1	
24	YW06203100200	Large hinge (R) CL203-1	Alu alloy	2	
23	YR30000000100	Plastic plug	SHD	4	
22	-	Wire clamp mount plate	SPCC1.5	1	borrow
21	YE67013500000	Cable head PG13.5	Assembly	2	
20	YW62051000000	Cross recessed pan head screw M5x10	6.8	4	
19	YW61030600000	Cross recessed pan head screw M3x6	12.9	18	
18	-	Control box square hole cover plate	SPCC1.5	4	
17	-	Control box	SPCC1.5	1	borrow
16	YE90000800000	Air pressure switch	Assembly	1	
15	BH12080404010	Air pressure switch connecting nut	HPB59-1	1	borrow
14	-	Elec. parts case door	SPCC1.5	1	borrow
13	YW00040600000	Long door lock fender	Q235A	4	
12	YW00000600000	Short door lock	Assembly	4	
11	-	Solenoid valve case door	SPCC1.5	1	borrow
10	YW62051500000	Cross recessed pan head screw M5x15	4.8	20	
9	YW06203100400	Large hinge (L) CL203-1	Alu alloy	2	
8	-	Solenoid valve mount plate	SECC1.5	1	borrow
7	YW80081400000	Air pipe fast connector APC-8-1/4	Assembly	1	
6	YW61043500000	Cross recessed pan head screw M4x35	4.8	4	
5	YW82180600000	Bus plate PRS-1/8-6	Alu alloy	1	
4	YW80061800200	Air pipe fast connector APC-6-1/8	Assembly	12	
3	YE32051800100	Solenoid valve MFH-5-1/8-8	Assembly	6	*
2	YW80010400100	Copper silencer 1/4	HPB59-1	2	
1	YW80081400100	Air pipe fast connector APC-8-1/4	Assembly	2	
No.	Material number	Name	Mat.	Num	Rem.

					制图		版号		标题	SGB-3000-4	图号		
					设计		核准		控制箱组合			比例	数量
					校对							表面要求	材质
					审核		日期					物料号	
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SHINI 信易电热机械股份有限公司
Shini Plastics Technologies, Inc.

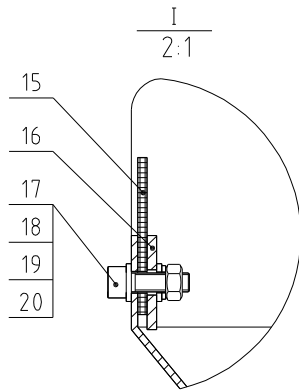
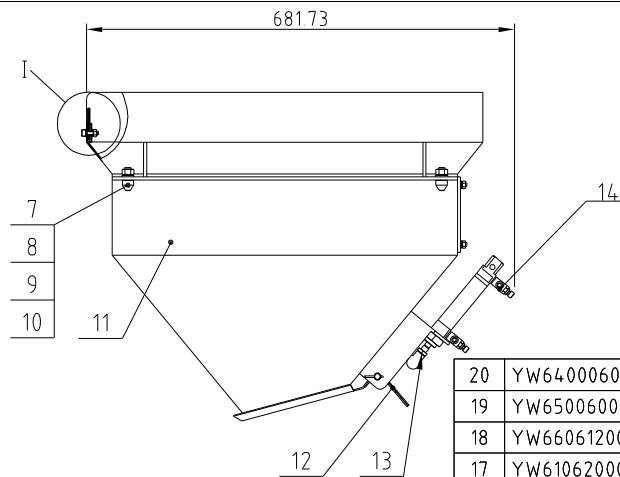
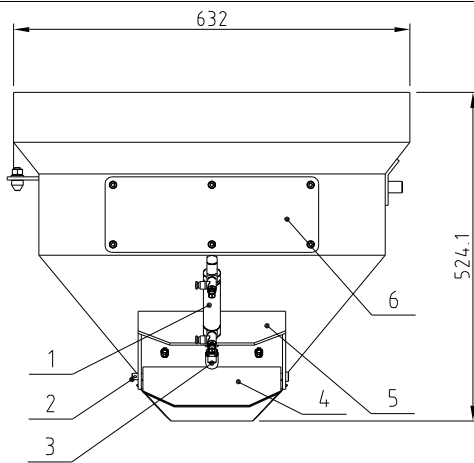


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33	BH10292860010	Flat key C8×7×50	45	1	
32	-	Washer	SUS201	1	
31	YW66081600000	Flat gasket A grade GB/T9718 Longzine		16	
30	YW65008000100	Standard spring washer GB/T93 8-Longzine		16	
29	YW61000800200	1-type hex nut GB6170 M8-A2-70(SUS)		8	
28	YW61000800200	Hex bolt GB/T5183 M8x25-12.9-Longzine		12	
27	-	Electrical scale washer	SUS201	2	borrow
26	YW65006000100	Standard spring washer GB/T93 6-Longzine		48	
25	YW66061300000	Flat washer A grade GB/T971 6-Longzine		48	
24	YW61062000300	Inner hex column head screw GB/T7181 M6x20-12.9-Longzine		22	
23	BH10120040010	Electronic scale cushion block	LY12	2	borrow
22	-	Welding diagram of weighing sensor support seat	SUS201	2	
21	YE15225000000	Weighing sensor 102250KGC3MTe dial	Assembly	2	*
20	YW66051000000	Flat washer A grade GB/T971 5-Longzine		4	
19	YW64050300000	Hexagon nut GB/T6170 M5-Longzine		2	
18	YW61052000000	Inner hexagon cylinder head screw GB/T7701 M5x20-12.9-Longzine		2	
17	YE1614.7600100	Plug-in switch AZ15ZVRK-14.76-1	Assembly	1	
16	YW64.000600300	Hex nut GB/T6170 M6-Longzine		32	
15	-	Control box support strip	SPCC3.0	2	
14	-	Fuselage welding diagram	Assembly	1	
13	YE674.23600100	L-type elbow AL42/P636/C90	PVC	1	
12	YW00816100000	Door lock (M5816-1 blk. with key)	Assembly	2	
11	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
10	-	Weighing pan Right support block	SUS201	1	
9	-	Weighing pan Left support block	SUS201	1	
8	YM50635000100	Gear motor TBSA063-FC-50+TS80B4B14MVPTC-0.75kW	Assembly	1	
7	-	Left and right baffle plates	SUS201	2	
6	-	Rear baffle plates	SUS201	1	
5	YW80000600000	Plate type air pipe joint OSS-6	Assembly	2	
4	YW62061500000	Large cross socket flat head screw JIS1111 M6x15-Longzine		8	
3	YW06203100400	Large chain (LL203-11e1f1)	Aluminum alloy	2	
2	-	Welding diagram of fuselage door	SPCC	1	
1	BH10308120010	Fuselage door acrylic	Acryl	1	
No.	Material number	Name	Mat.	Num	Rem

					制图		版号		标题	SGB-3000-8	图号		比例	数量
					设计		核准		机身组合				⊕	材质
					校对								表面要求	
标记	更改前	更改后	更改人	日期	审核		日期						物料号	
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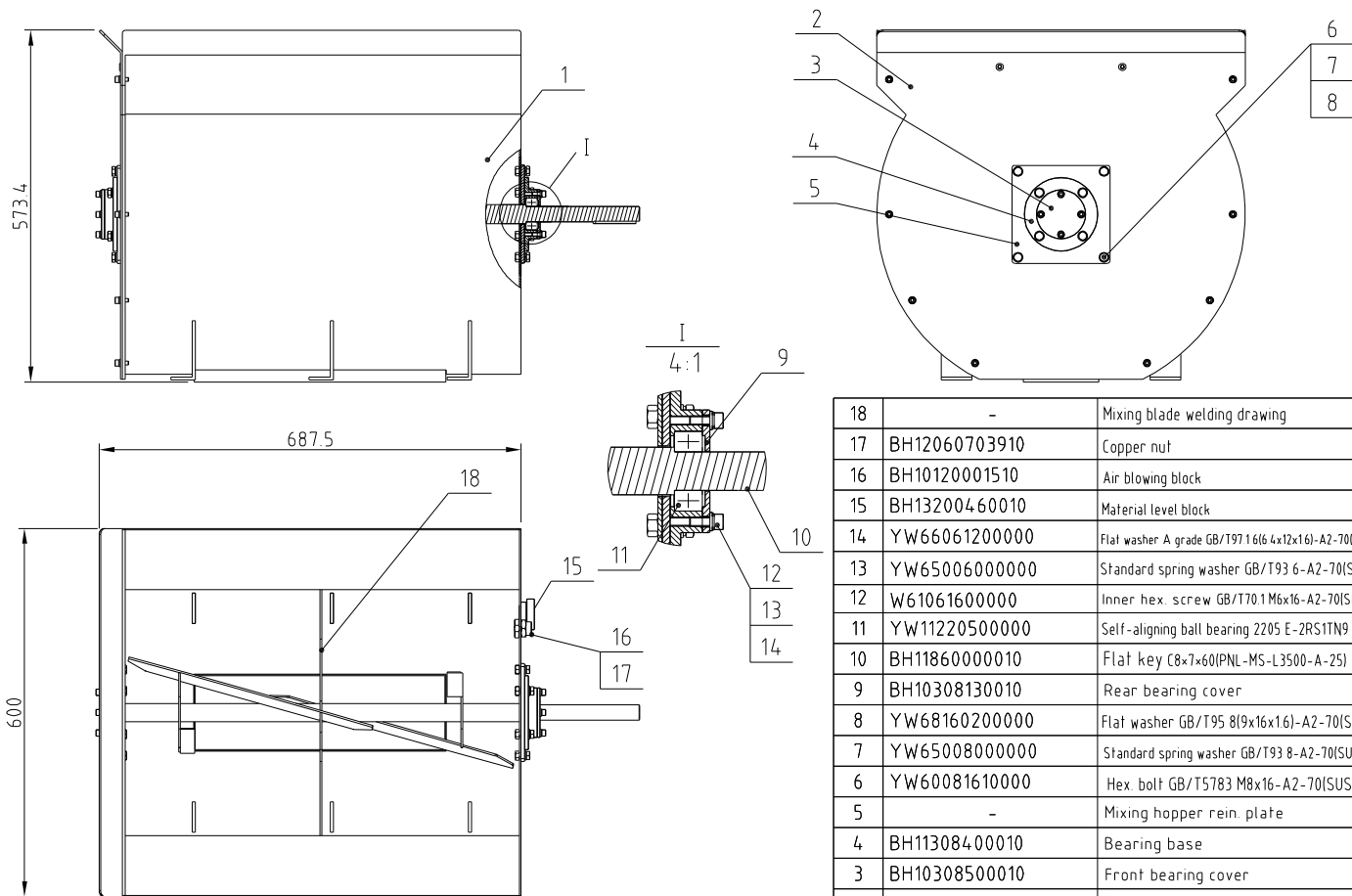


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20	YW64000600100	Hex. nut M6	6	15	
19	YW65006000000	Spring washer 6	SUS201	5	
18	YW66061200000	Flat washer 6	100HV	5	
17	YW61062000000	Inner hex. screw M6×20	4.8	5	
16	-	Fender pressing strip	SUS201	1	
15	-	Fender strip	white silical gel	1	
14	YW80061800300	Speed regulating connector 1/8-φ6	Assembly	2	
13	YW64101200400	Hex. nut M10×1.25	4.8	1	
12	YW09253000000	Cotter pin φ2.5×30	SUS201	1	
11	-	Weighing hopper welding drawing	SUS201	1	
10	YW64001000200	Hex. nut M10	4.8	2	
9	YW65010000000	Spring washer 10	65Mn	2	
8	YW66102100000	Flat washer 10	100HV	2	
7	BH103084.00010	Copper column	HPB59-1	2	
6	BH10308250010	Weighing pan acryl	Acrylic	1	
5	-	Shut-off plate mount block	SUS201	1	
4	-	Shut-off plate welding drawing	SUS201	1	
3	BH1030814.0010	Shut-off plate copper head	HPB59-1	1	
2	-	Shut-off plate pin welding drawing	SUS201	1	
1	YE31256010000	Cylinder DSNU-25-60-P-A	Assembly	1	*
No.	Material number	Name	Mat.	Num.	Rem.

					制图		版号		标题	SGB-3000-8	图号	比例	数量
					设计		核准			称重斗组合			材质
					校对							表面要求	
标记	更改前	更改后	更改人	日期	审核		日期		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			物料号	

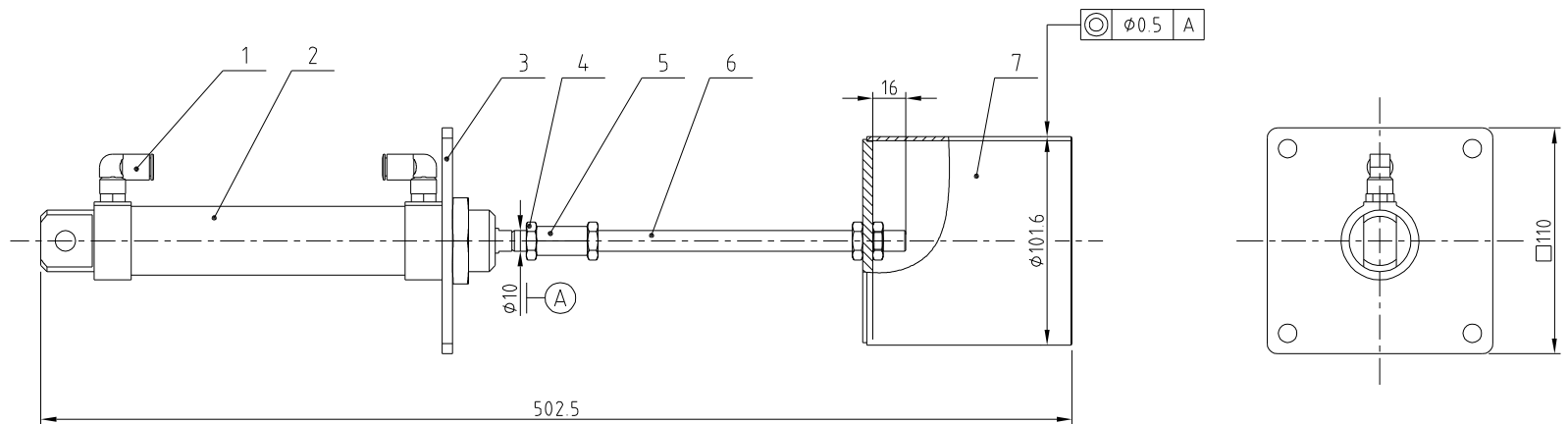


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18	-	Mixing blade welding drawing	Assembly	1	
17	BH12060703910	Copper nut		1	
16	BH10120001510	Air blowing block	Teflon	1	
15	BH13200460010	Material level block	Teflon	1	
14	YW66061200000	Flat washer A grade GB/T97.1 6(6.4x12x16)-A2-70(SUS)		8	
13	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		8	
12	W61061600000	Inner hex. screw GB/T70.1 M6x16-A2-70(SUS)		8	
11	YW11220500000	Self-aligning ball bearing 2205 E-2RS1TN9	Assembly	2	SKF
10	BH11860000010	Flat key C8x7x60(PNL-MS-L3500-A-25)	45	1	
9	BH10308130010	Rear bearing cover	SUS201	1	
8	YW68160200000	Flat washer GB/T95 8(9x16x16)-A2-70(SUS)		8	
7	YW65008000000	Standard spring washer GB/T93 8-A2-70(SUS)		8	
6	YW60081610000	Hex. bolt GB/T5783 M8x16-A2-70(SUS)		8	
5	-	Mixing hopper rein. plate	SUS201	2	
4	BH11308400010	Bearing base	SUS201	2	
3	BH10308500010	Front bearing cover	SUS201	1	
2	-	Mixing hopper cover	SUS201	1	
1	-	Mixing hopper welding drawing	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem

					制图	版号	标题	SGB-3000-8	图号	比例	数量
					设计	核准	搅拌桶组合				材质
					校对		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期			物料号		

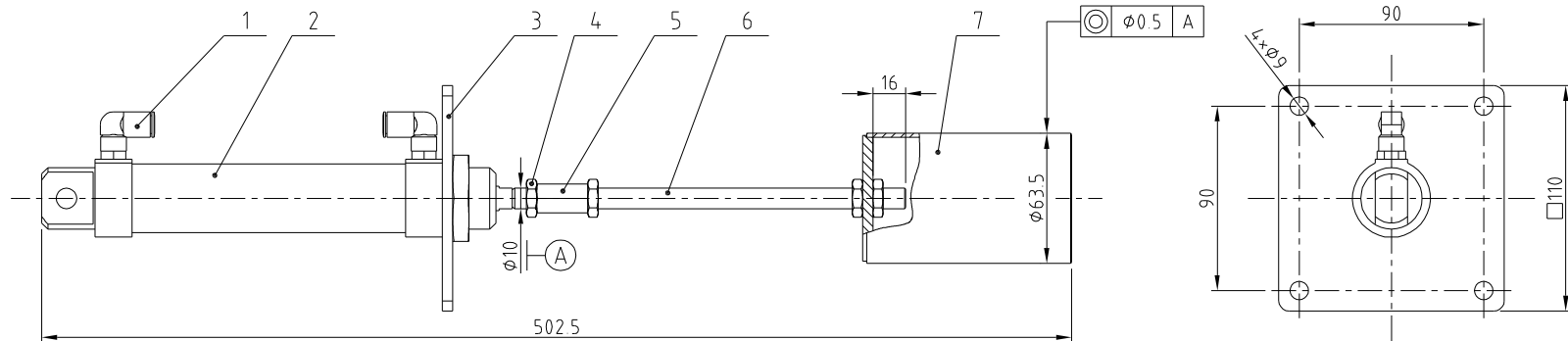


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7	-	Main metering valve welding drawing	SUS201	1	
6	BH10308110010	Metering valve connecting rod	SUS201	1	
5	BH11200040010	Shut-off valve connecting nut	SUS201	1	borrow
4	YW64101200400	Hex. nut M10×1.25	6.8	3	
3	-	Metering valve mount plate	SUS201	1	
2	YE31321000000	Cylinder DSNU-32-100-P-A	Assembly	1	*
1	YW80061800200	Quick air pipe connector APL-6-1/8	Assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号		标题	SGB-3000-8	图号		比例		数量	
					设计		核准		主计量阀组合						材质	
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求				
标记	更改前	更改后	更改人	日期	审核	日期						物料号				

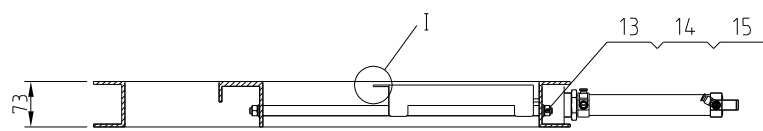
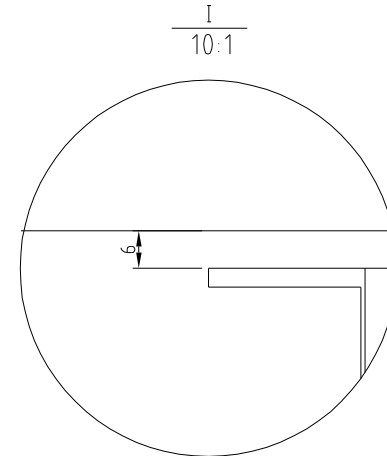
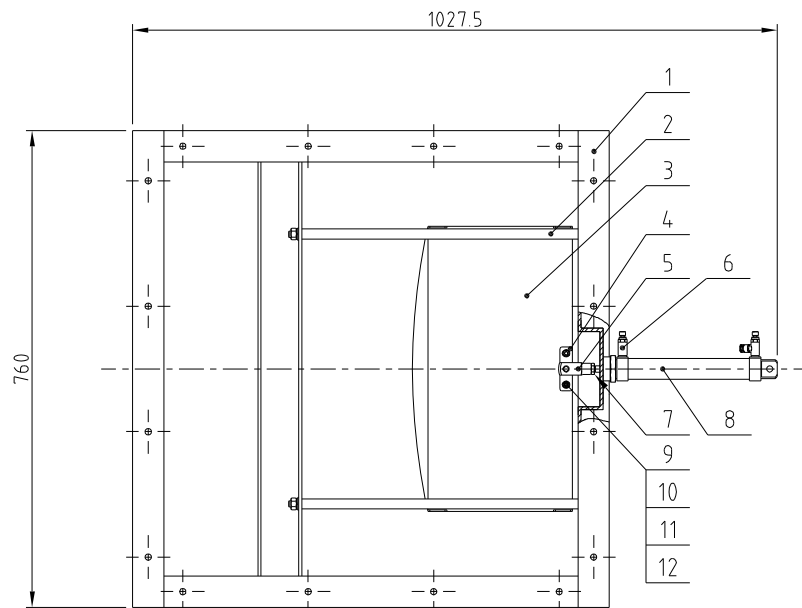


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7	-	Secondary discharge valve welding drawing	SUS201	1	
6	BH10308110010	Metering valve connecting rod	SUS201	1	
5	BH11200040010	Shut-off valve connecting nut	SUS201	1	borrow
4	YW64101200400	Hex. nut M10×1.25	6.8	3	
3	-	Metering valve mount plate	SUS201	1	
2	YE31250100000	Cylinder DSNU-32-100-P-A	Assembly	1	*
1	YW80061800200	Quick air pipe connector APL-6-1/8	Assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版号		标题	SGB-3000-8	图号		比例		数量
					设计		核准		次计量阀组合						材质
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求			
标记	更改前	更改后	更改人	日期	审核	日期		物料号							

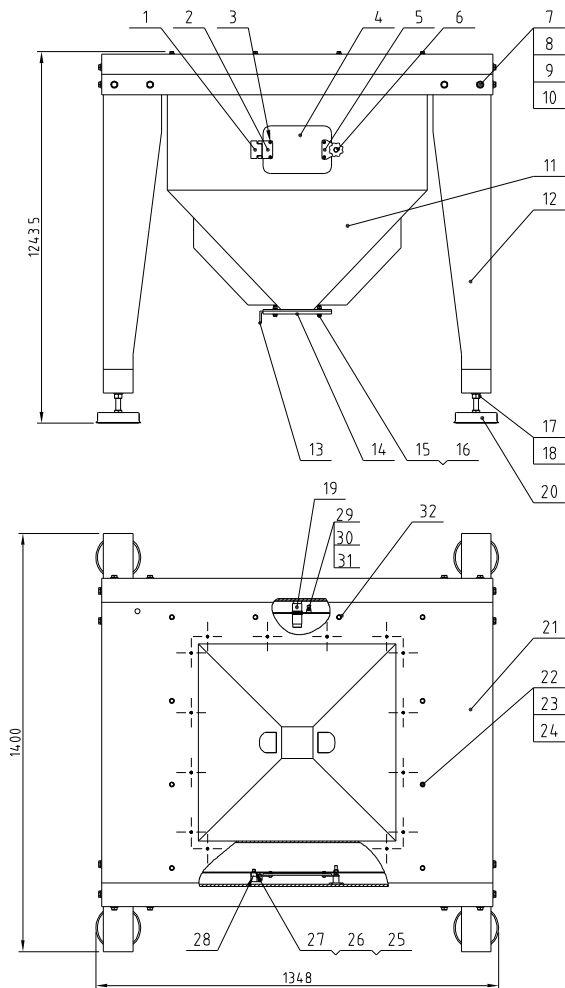


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15	YW66102000100	Flat washer 10	100HV	4	
14	YW65102600000	Spring washer 6	64Mn	4	
13	YW64001000200	Hex. nut M10	6	4	
12	YW64000600100	Hex. nut M6	6	2	
11	YW66061200000	Flat washer 6	100HV	4	
10	YW65006000000	Spring washer 6	64Mn	2	
9	YW61062000000	Inner hex. screw M6×20	6.8	2	
8	YE31321500000	Cylinder DSNU-32-150-P-A	Assembly	1	*
7	YW64101200400	Hex. nut M10×1.25	6	1	
6	YW80061800300	Speed regulating connector 1/8-φ6	Assembly	2	
5	YE31001000000	Y-type with pin rod SG-M10×1.25	Assembly	1	
4	-	Shut-off plate block	SUS201	2	
3	-	Discharge valve shut-off plate	SUS201	1	
2	BH10308300010	Discharge valve guide rod	Q235A	2	
1	-	Discharge valve welding drawing	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

					制图	版号	标题	SGB-3000-8	图号	比例	数量
					设计	核准	气动卸料阀组合				材质
					校对		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期			物料号		



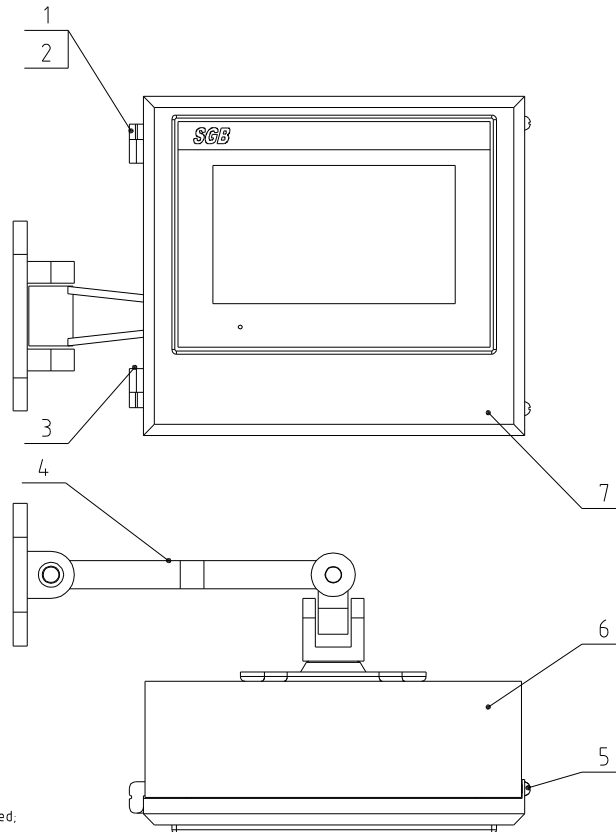
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制图	版号
设计	核准
校对	
审核	日期
标记	更改前
	更改后
	更改人
	日期

32	YW6081650000	Small countersunk head rivet nut GB/T 7880 3 M8x16 5	SUS	13	
31	YW800814.00100	L-type screw connector APL8-02 1/4-Ø8 (Airfac)	Assembly	1	
30	BH12060703910	Copper nut M22x15	H58	1	
29	BH13120001510	Air blowing nozzle	6061	1	
28	-	Storage hopper hinge washer	SPH12.0	1	borrow
27	YW61061600000	Inner hexagon column head screw GB/T 170 1 M6x16-A2-70(SUS)		2	
26	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		2	
25	YW66061200000	Flat gasket A grade GB/T97.1 616.4x12x161-A2-70(SUS)		2	
24	YW65008000100	Standard spring washer GB/T93 6-A2-70(SUS)		12	
23	YW66081600000	Flat gasket A grade GB/T97.1 84x16x161-Longzine		13	
22	YW60082000200	Hex. bolt GB/T5783 M8x20-8.8-Longzine		12	
21	-	Foot pad cover plate	SPH5.0	1	
20	YW03162000000	Foot pad M16x14.7MM	Assembly	4	
19	YE15508200000	Sensor KI5082-EVS0	Assembly	1	
18	YW66163000000	Flat gasket A grade GB/T97.1 16-Longzine		4	
17	YW64.001600000	Hex. nut GB/T6170 M16-Longzine		4	
16	YW64.080600000	Hex. nut GB/T6170 M8-Longzine		5	
15	YW60083000100	External hex. screw M8x30-Longzine		4	
14	BH10308160010	Shut-off plate washer	SUS201	1	
13	-	Storage hopper shut-off plate	SUS201	1	
12	-	Left & right floor stand welding drawing	Assembly	2	
11	-	Storage hopper welding drawing	SUS201	1	
10	YW64.012100000	Hex. nut GB/T6170 M12-Longzine		16	
9	YW65012200000	Standard spring washer GB/T93 12-Longzine		16	
8	YW661224.00000	Flat gasket A grade GB/T97.1 12-Longzine		32	
7	YW60123500000	Hex. bolt GB/T5783 M12x35-8.8-Longzine		16	
6	YR4.0083500000	Star handle B M8x35	Assembly	1	
5	-	Triangle connecting block	SUS201	1	borrow
4	BR90204.500010	Storage hopper cleaning door Acryl	Acryl	1	borrow
3	YW62051000100	Large cross recessed flat head screw JIS1111 M5x10-Longzine		4	
2	-	Square connecting block	SUS201	1	borrow
1	YW06219100000	Large hinge CL 219-1 (has mould)	Alu alloy	1	

No.	Material number	Name	Mat.	Num.	Rem.
标题	SGB-3000-8		图号	比例	数量
	脚架储料桶组合			表面要求	材质
	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			物料号	

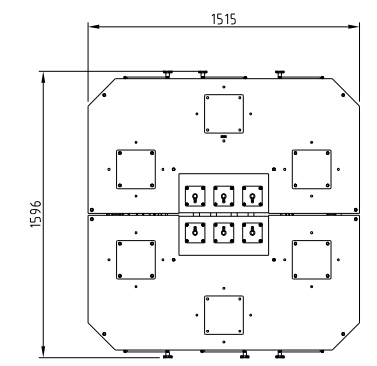
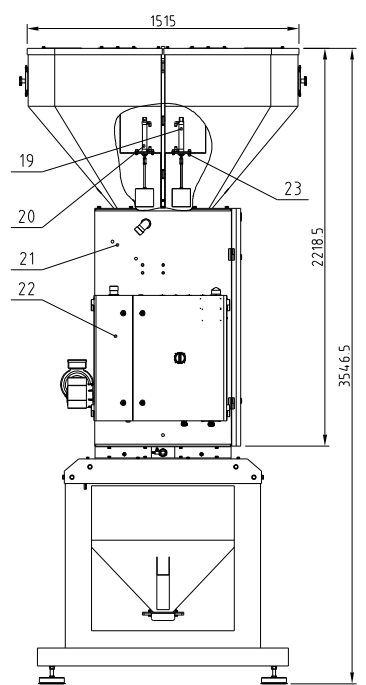
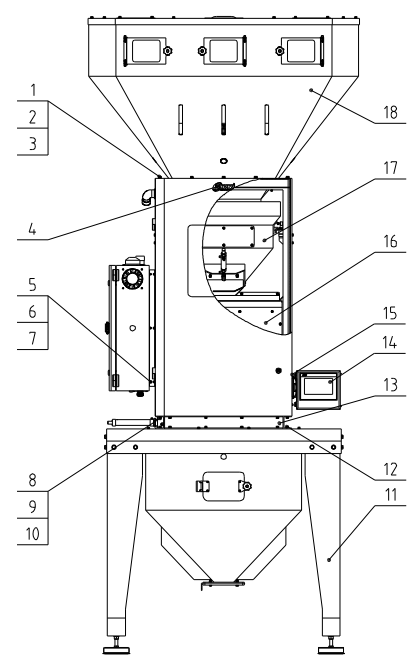


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7	-	Touch panel box cover	SPCC15	1	
6	-	Touch panel box	SPCC15	1	
5	YW62050500000	Cross socket pan head screw M5x5	6.8	2	
4	YR90052400000	Rotary support NBL100-S	Assembly	1	
3	YW06203400000	Small hinge (right)	Alu. alloy	1	
2	YW06203400100	Small hinge (left)	Alu. alloy	1	
1	YW62040500000	Cross socket pan head screw M4x5	6.8	8	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版本号		标题	SGB-200-4	图号		比例		数量	
					设计		核 准		触摸屏箱组合						材质	
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求				
标记	更改前	更改后	更改人	日期	审核	日期		物料号								

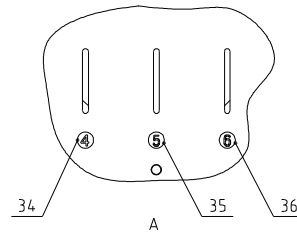
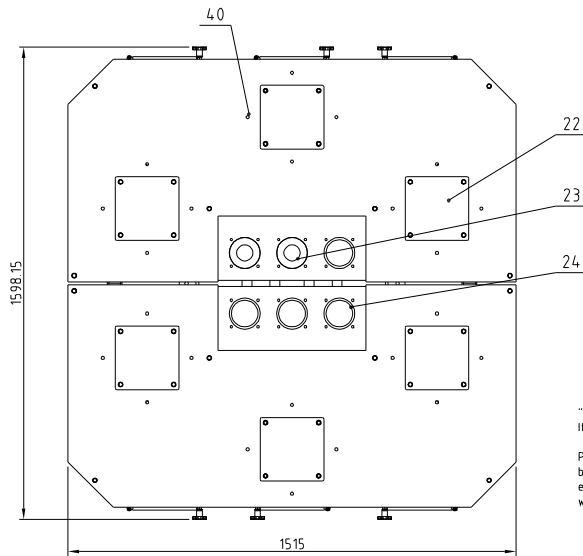
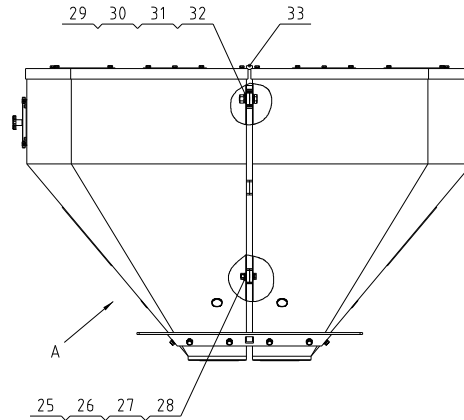
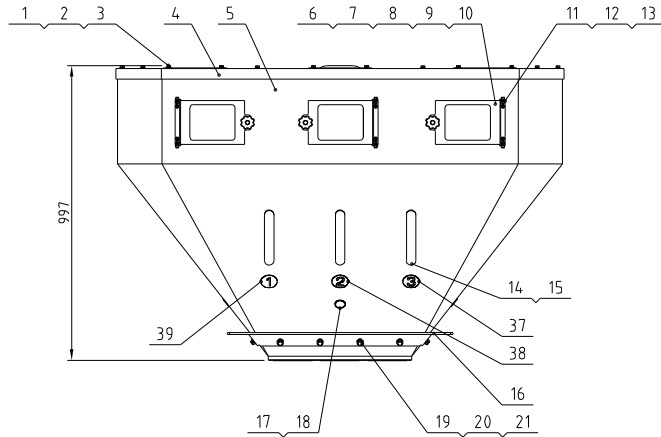


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23	YW6182000200	lower hexagon cylindrical screw GB/T170 1 M8X20-A2-70/SUS		24	
22	-	Control box assembly	Assembly	1	borrow
21	-	Hopper assembly	Assembly	1	borrow
20	-	Secondary metering valve assembly	Assembly	2	borrow
19	-	Main metering valve assembly	Assembly	4	borrow
18	-	Storage hopper assembly	Assembly	1	
17	-	Weighing hopper assembly	Assembly	1	borrow
16	-	Mixing hopper assembly	Assembly	1	borrow
15	YW61061600300	lower hexagon cylindrical screw GB/T170 1 M6X16-12.9-Longzine		10	
14	-	Touch panel box assembly	Assembly	1	borrow
13	-	Pneumatic discharge valve assembly	Assembly	1	borrow
12	YW60082500200	Hex screw bolt GB/T5783 M8x25-12.9-Longzine		16	
11	-	Floor stand storage hopper assembly	Assembly	1	borrow
10	YW66081600000	Flat gasket A grade GB/T193 118.4-16-16.8-Longzine		70	
9	YW65008000100	Standard spring gasket GB/T93 8-Longzine		70	
8	YW60082000100	Hex screw bolt GB/T5783 M8x20-12.9-Longzine		22	
7	YW66061300000	Flat gasket A grade GB/T193 116-Longzine		12	
6	YW65006000100	Standard spring gasket GB/T93 8-Longzine		12	
5	YW64000600300	Hex nut GB/T6170 M6-Longzine		12	
4	YP30121500100	Shini alu trademark 121x50	Assembly	1	
3	YW65010000000	Standard spring gasket GB/T93 10-Longzine		16	
2	YW66103200000	Flat gasket A grade GB/T193 110-Longzine		16	
1	YW60102000100	Hex screw bolt GB/T5783 M10x20-12.9-Longzine		16	
No.	Material number	Name	Mat	Num	Remarks

					制图		版本号	D	标题	SGB-3000-6	图号		比例	数量
					设计		核准		称重式拌料混合机					材质
				20210428	校对				SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				表面要求	
标记	更改前	更改后	更改人	日期	审核		日期							

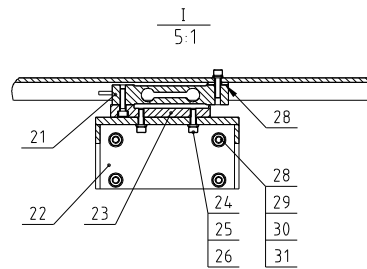
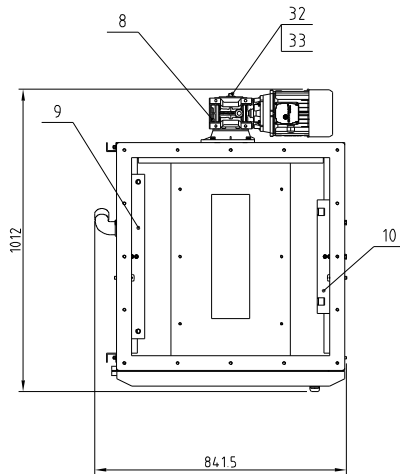
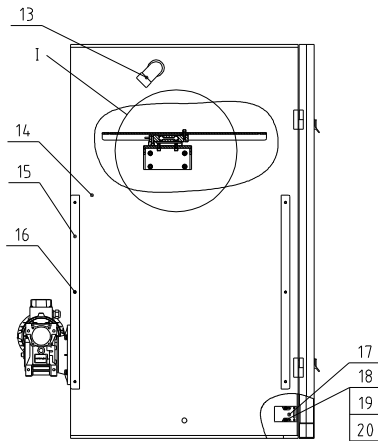
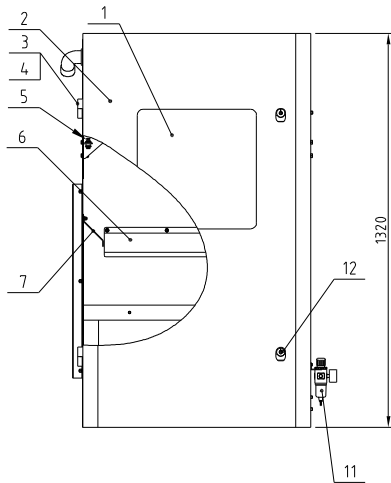


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40	YW60816500000	Small countersunk head rivet nut GB/T 7880 3 M8x16 5	SUS	66	
39	YP31003300100	SGB hopper alu cast circular trademark No 1	Assembly	1	
38	YP31003300200	SGB hopper alu cast circular trademark No 2	Assembly	1	
37	YP31003300300	SGB hopper alu cast circular trademark No 3	Assembly	1	
36	YP31003300600	SGB hopper alu cast circular trademark No 6	Assembly	1	
35	YP31003300500	SGB hopper alu cast circular trademark No 5	Assembly	1	
34	YP31003300400	SGB hopper alu cast circular trademark No 4	Assembly	1	
33	BH10340300010	Machine hanging plate	SPH20 0	1	borrow
32	YW64001600200	Non-metal insert hex lock nut GB/T889 1 M16		2	
31	YW60165000200	Hex. bolt GB/T5783 M16x50-12 9-Longzine		2	
30	YW65016200000	Standard spring washer GB/T93 16-Longzine		2	
29	YW66163000000	Flat gasket A grade GB/T971 6-Longzine		4	
28	YW64001200000	Anti-loose nut M12		6	
27	YW66122400000	Flat gasket A grade GB/T971 2-Longzine		12	
26	YW65012200000	Standard spring washer GB/T93 12-Longzine		6	
25	YW60125000100	Hex. bolt GB/T5783 M16x50-4 8-Longzine		6	
24	BH10300002010	Main metering valve discharge part	SUS201	4	borrow
23	BH10300003210	Secondary metering valve discharge part	SUS201	2	borrow
22	BW09202000000	Square plate SHD-100-A-06 (has mould)	SPCC1.0	6	
21	YW60103000100	Ext. hex. screw M10x30 (Longzine) 8 8 grade		16	
20	YW65010000000	Standard spring washer GB/T93 10-Longzine		16	
19	YW66102500000	Flat washer 10x25x1.5 Longzine		16	
18	YR30301500000	Material level sensor plastic nut M30x15	ABS	6	
17	BR30008400050	Material level sensor plug SGB-2000-4-0-09	Acrylic	6	
16	-	Hopper fixed plate	SPH6 0	1	
15	YR20162600100	O-type seal ring 106x2.65	Fluororubber	6	
14	BR90380400010	Visual window	PC	6	borrow
13	YW64000600200	Hex nut M6 anti-loose		48	
12	YW61061600300	Inner hex. screw M6x16 (Longzine) 8 8 grade		48	
11	YW66061300000	Flat gasket A grade GB/T971 6-Longzine		60	
10	YW64000800100	Hex nut M8 anti-loose		4	
9	YR40083500000	Star handle B M8x35	Assembly	6	
8	BR90204000010	Main cleaning glass acrylic	Acrylic	6	borrow
7	-	Main cleaning door	SPCC1.5	6	borrow
6	-	Main cleaning hanging stripe	SPCC1.5	6	borrow
5	-	Hopper welding drawing	SUS201	2	
4	-	Hopper cover	SUS201	2	
3	YW60082500200	Ext. hex. screw M8x25 Longzine 8 8 grade		32	
2	YW65008000100	Standard spring washer GB/T93 8-Longzine		32	
1	YW66081600000	Flat gasket A grade GB/T971 8 4-16-16L longzine		32	
No.	Material number	Name	Mat.	Num	Rem.

				制图	版号	标题	图号	比例	数量
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				校对	准	料斗组合			
				审核	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求	物料号
标记	更改前	更改后	更改人	日期	日期				

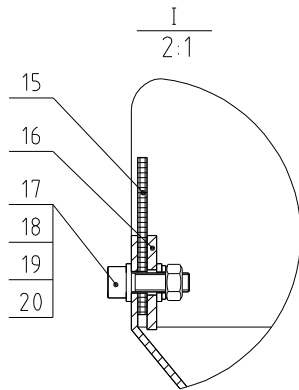
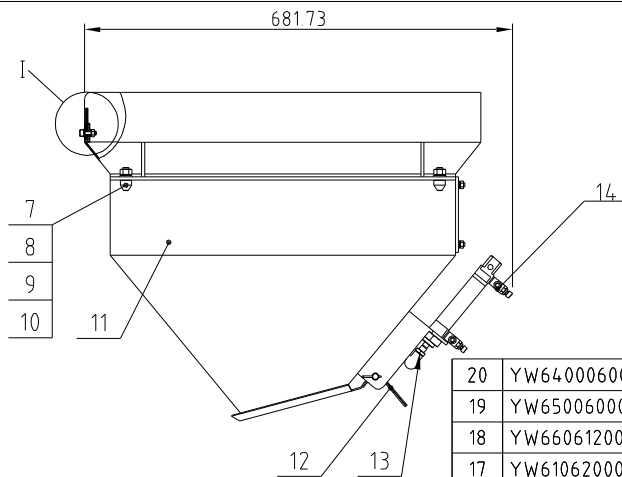
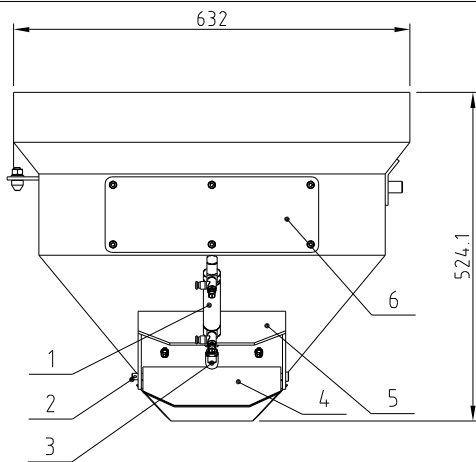


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33	BH10292860010	Flat key C8x7x50	45	1	
32	-	Washer	SUS201	1	
31	YW66081600000	Flat gasket A grade GB/T9718 -Longzine		16	
30	YW65008000100	Standard spring washer GB/T93 B-Longzine		16	
29	YW61000800200	Type 1 hexagon nut GB6170 M8-A2-70(SUS)		8	
28	YW61000800200	Hexagon screw bolt GB/T5783 M8x25-12.9-Longzine		12	
27	-	Electronic scale gasket	SUS201	2	borrow
26	YW65006000100	Standard spring washer GB/T93 G-Longzine		48	
25	YW66061300000	Flat washer A grade GB/T9716-Longzine		48	
24	YW61062000300	Hexagon socket head cap screw GB/T701 M6x20-12.9-Longzine		22	
23	BH10120040010	Electronic scale cushion block	LY12	2	borrow
22	-	Welding diagram of weighing sensor support seat	SUS201	2	
21	YE15225000000	Weighing sensor 102250KG(33M)Te dial	Assembly	2	*
20	YW66051000000	Flat washer A grade GB/T9715-Longzine		4	
19	YW64050300000	Hexagon nut GB/T6170 M5-Longzine		2	
18	YW61052000000	Inner hexagon cylinder screw GB/T701 M5x20-12.9-Longzine		2	
17	YE1614.7600100	Plug-in switch AZ15ZVRK-14.76-1	Assembly	1	
16	YW64000600300	Hexagon nut GB/T6170 M6-Longzine		32	
15	-	Control box support strip	SPCC3.0	2	
14	-	Fuselage welding diagram	Assembly	1	
13	YE674.23600100	L-Type elbow AL42/P636/C90	PVC	1	
12	YW00816100000	Door lock (MS816-1 blk. with key)	Assembly	2	
11	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
10	-	Weighing pan Right support block	SUS201	1	
9	-	Weighing pan Left support block	SUS201	1	
8	YMS0635000100	Gear motor TBSA063-FC-50-TS80B-B14MVP1C-0.75kW	Assembly	1	
7	-	Left and right baffle plates	SUS201	2	
6	-	Rear baffle plates	SUS201	1	
5	YW80000600000	Plate type air pipe joint OSS-6	Assembly	2	
4	YW62061500000	Large cross socket flat head screw JIS1111 M6x15-Longzine		8	
3	YW06203100400	Large chain CL203-1(left)	Assembly	2	
2	-	Welding diagram of fuselage door	SPCC	1	
1	BH10308120010	Fuselage door acrylic	Acryl	1	
No.	Material number	Name	Mat.	Num	Rem

					制图		版号		标题	SGB-3000-8	图号		比例	数量	
					设计		核准		机身组合						材质
					校对				SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				表面要求		
					审核										物料号
标记	更改前	更改后	更改人	日期	日期	日期	日期	日期							

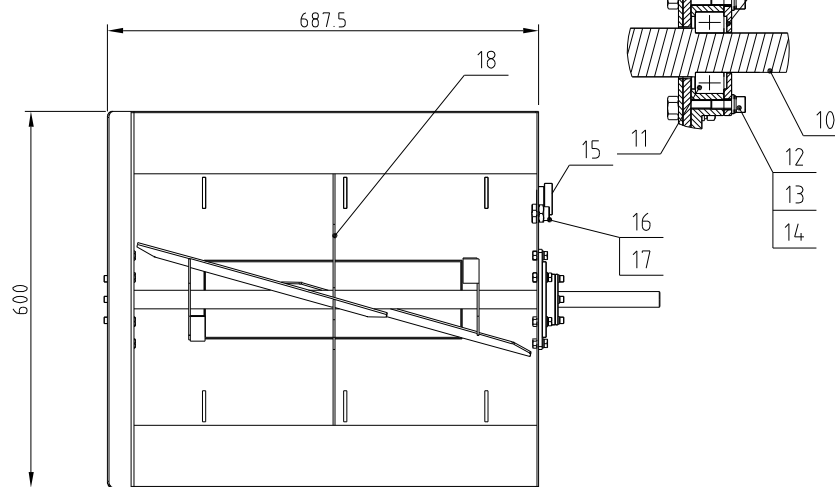
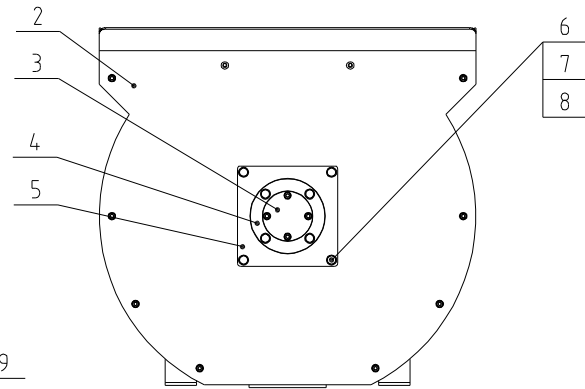
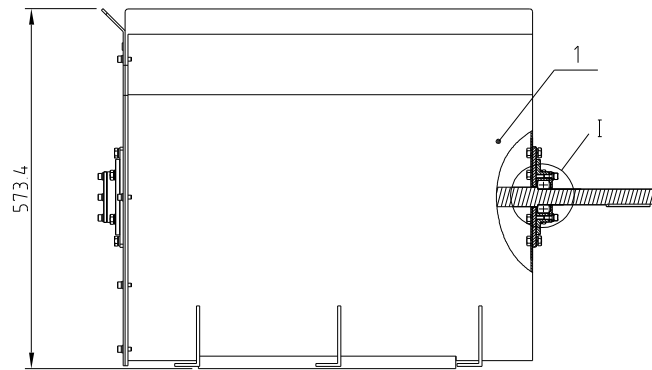


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20	YW64000600100	Hex. nut M6	6	15	
19	YW65006000000	Spring washer 6	SUS201	5	
18	YW66061200000	Flat washer 6	100HV	5	
17	YW61062000000	Inner hex. screw M6×20	4.8	5	
16	-	Fender pressing strip	SUS201	1	
15	-	Fender strip	white sical gel	1	
14	YW80061800300	Speed regulating connector 1/8-φ6	Assembly	2	
13	YW64101200400	Hex. nut M10×1.25	4.8	1	
12	YW09253000000	Cotter pin φ2.5×30	SUS201	1	
11	-	Weighing hopper welding drawing	SUS201	1	
10	YW64001000200	Hex. nut M10	4.8	2	
9	YW65010000000	Spring washer 10	65Mn	2	
8	YW66102100000	Flat washer 10	100HV	2	
7	BH103084.00010	Copper column	HPB59-1	2	
6	BH10308250010	Weighing pan acrylic	Acrylic	1	
5	-	Shut-off plate mount block	SUS201	1	
4	-	Shut-off plate welding drawing	SUS201	1	
3	BH1030814.0010	Shut-off plate copper head	HPB59-1	1	
2	-	Shut-off plate pin welding drawing	SUS201	1	
1	YE31256010000	Cylinder DSNU-25-60-P-A	Assembly	1	*
No.	Material number	Name	Mat.	Num	Rem.

					制图		版号	标题	SGB-3000-8	图号		比例		数量	
					设计		核准		称重斗组合					材质	
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求			
标记	更改前	更改后	更改人	日期	审核		日期						物料号		

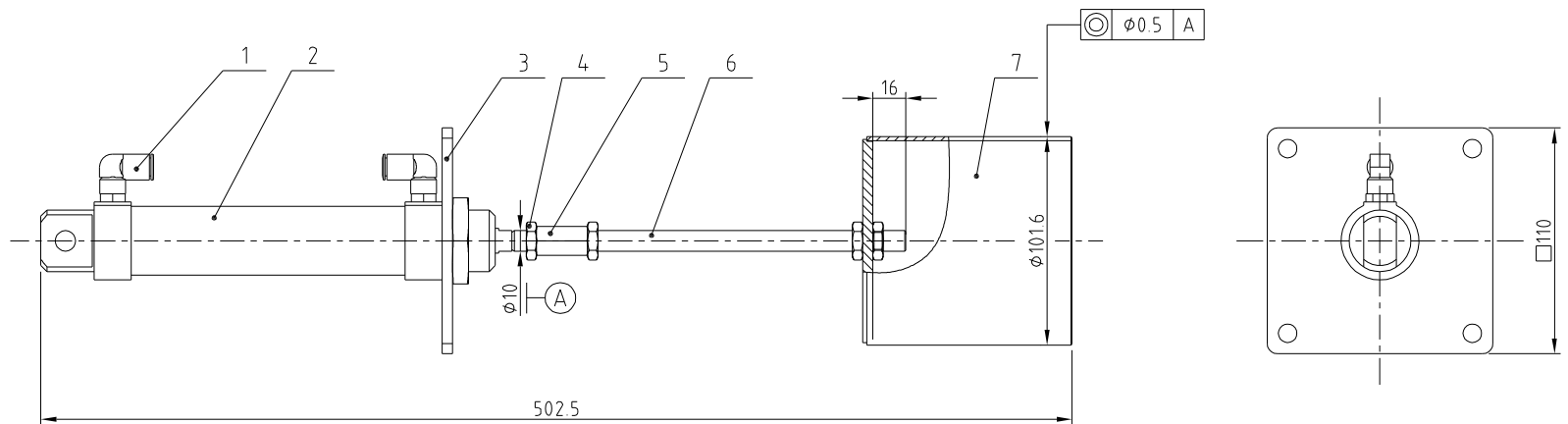


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18	-	Mixing blade welding drawing	Assembly	1	
17	BH12060703910	Copper nut		1	
16	BH10120001510	Air blowing block	Teflon	1	
15	BH13200460010	Material level block	Teflon	1	
14	YW66061200000	Flat washer A grade GB/T97.1 6(6.4x12x1.6)-A2-70(SUS)		8	
13	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		8	
12	W61061600000	Inner hex screw GB/T70.1 M6x16-A2-70(SUS)		8	
11	YW11220500000	Self-aligning ball bearing 2205 E-2RS1TN9	Assembly	2	SKF
10	BH11860000010	Flat key C8x7x6(0)PNL-MS-L3500-A-25)	45	1	
9	BH10308130010	Rear bearing cover	SUS201	1	
8	YW68160200000	Flat washer GB/T95 8(9x16x1.6)-A2-70(SUS)		8	
7	YW65008000000	Standard spring washer GB/T93 8-A2-70(SUS)		8	
6	YW60081610000	Hex bolt GB/T5783 M8x16-A2-70(SUS)		8	
5	-	Mixing hopper rein. plate	SUS201	2	
4	BH11308400010	Bearing base	SUS201	2	
3	BH10308500010	Front bearing cover	SUS201	1	
2	-	Mixing hopper cover	SUS201	1	
1	-	Mixing hopper welding drawing	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

					制图	版号	标题	SGB-3000-8	图号	比例	数量
					设计	核准	搅拌桶组合				材质
					校对	核准	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期			物料号		

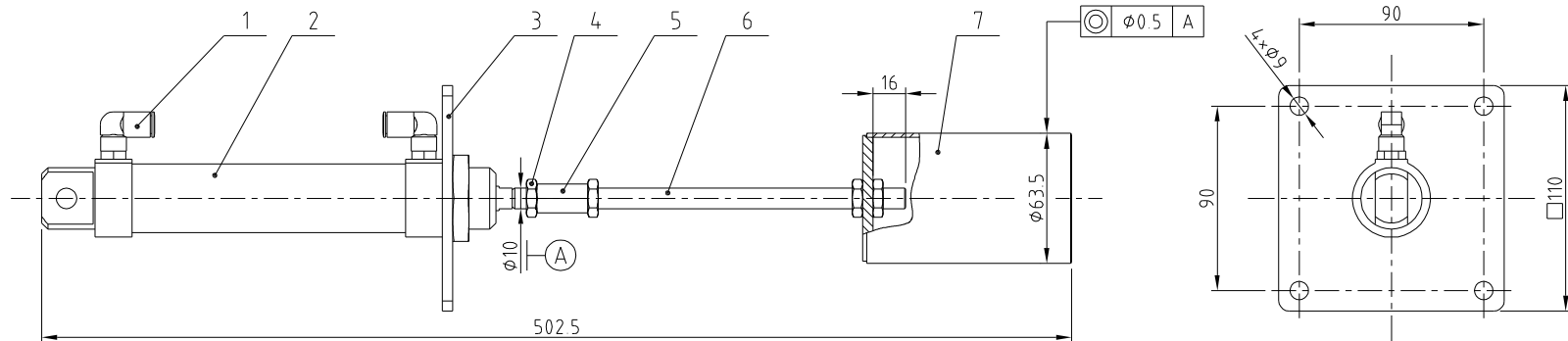


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7	-	Main metering valve welding drawing	SUS201	1	
6	BH10308110010	Metering valve connecting screw	SUS201	1	
5	BH11200040010	Shut-off valve connecting nut	SUS201	1	borrow
4	YW64101200400	Hex. nut M10x125	6.8	3	
3	-	Metering valve mount plate	SUS201	1	
2	YE31321000000	Cylinder DSNU-32-100-P-A	assembly	1	*
1	YW80061800200	Air pipe quick connector APL-6-1/8	assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版本号	标题	SGB-3000-8	图号	比例	数量
					设计		核准	主计量阀组合				材质
					校对			信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求	
标记	更改前	更改后	更改人	日期	审核	日期					物料号	

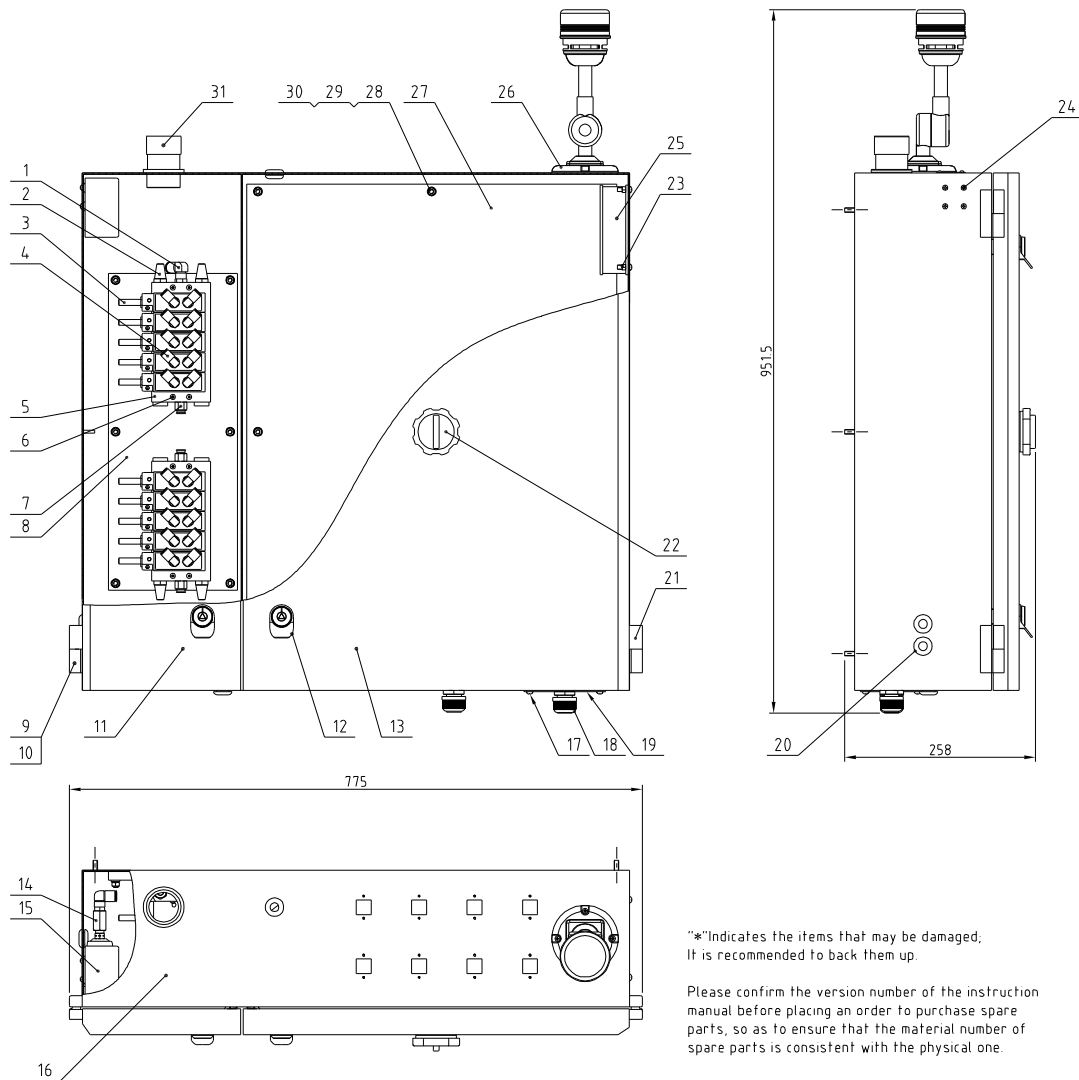


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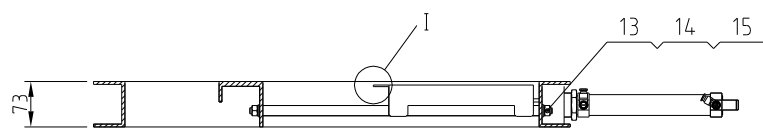
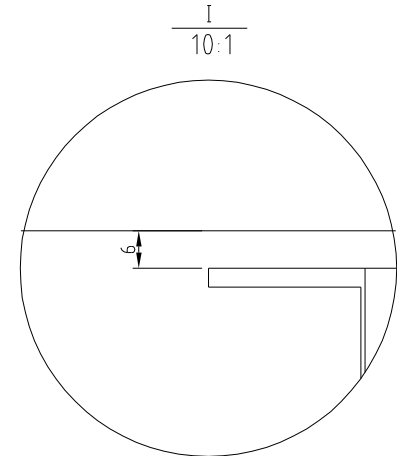
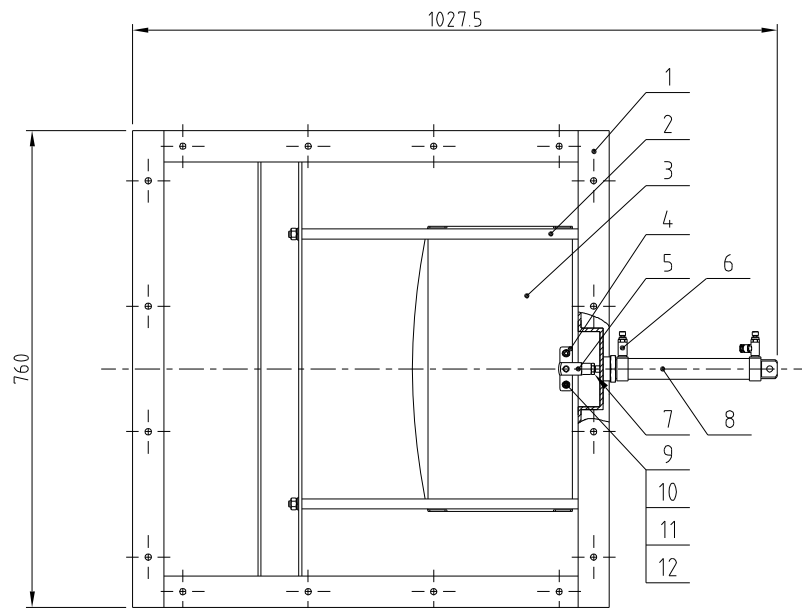
7	-	Main metering valve welding drawing	SUS201	1	
6	BH10308110010	Metering valve connecting screw	SUS201	1	
5	BH11200040010	Shut-off valve connecting nut	SUS201	1	borrow
4	YW64101200400	Hex. nut M10x1.25	6.8	3	
3	-	Metering valve mount plate	SUS201	1	
2	YE31250100000	Cylinder DSNU-32-100-P-A	assembly	1	*
1	YW80061800200	Air pipe quick connector APL-6-1/8	assembly	2	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版本号		标题	SGB-3000-8	图号		比例		数量	
					设计		核准		次计量阀组合						材质	
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核	日期									物料号	



31	YE67423600000	1-type elbow	PVC	1	
30	YW66061300000	Flat washer A grade GB/T19116-Longzine		14	
29	YW65060000000	Standard spring washer GB/T193 6		14	
28	YW64000600300	Hex. nut GB/T6170 M6-Longzine		14	
27	-	Elec. parts mount plate	SECC1.5	1	
26	BL90242211520	1-color alarm light AC/DC 24V in increased total W 220mm	Assembly	1	
25	YM60121200400	Air exhaust fan 12×12CM/230V	Assembly	1	
24	YW63040600000	Cross recessed pan head screw GB/T 818 M4×6-Longzine		8	
23	YW64050300000	Hex. nut GB/T6170 M5-Longzine		4	
22	YE10021160000	Main power switch TO-2-1/EA/SVB/16A	Assembly	1	
21	YW06203100200	Large hinge (R) CL203-1	Alu. alloy	2	
20	YR30000000100	Plastic plug (L)	SHD	4	
19	-	Wire clamp mount plate	SPCC1.5	1	borrow
18	YE67013500000	Cable head PG13.5	Assembly	2	
17	YW62051000000	Large cross recessed flat head screw JIS1111 M5×10-Longzine		4	
16	-	Control box	SPCC1.5	1	
15	YE90000800000	Air pressure switch	Assembly	1	
14	BH120804.04.010	Air pressure switch connecting nut	HPB59-1	1	borrow
13	-	Elec. parts case door	SPCC1.5	1	
12	YW00816100600	Door lock (MS816-1 blk. with key)	Assembly	4	
11	-	Solenoid valve case door	SPCC1.5	1	
10	YW62051500000	Large cross recessed flat head screw JIS1111 M5×10-Longzine		20	
9	YW06203100400	Large hinge (L) CL203-1	Alu. alloy	2	
8	-	Solenoid valve mount plate	SECC1.5	1	
7	YW80081400000	Air pipe fast connector APC-8-1/4	Assembly	3	
6	YW63043500000	Cross recessed pan head screw GB/T 818 M4×35-Longzine		4	
5	YW82180500000	Bus plate PRS-1/8-5	Alu. alloy	2	
4	YW80061800200	Air pipe fast connector APC-6-1/8	Assembly	20	
3	YE32051800100	Solenoid valve MFH-5-1/8-B	Assembly	10	*
2	YW80010400100	Copper silencer 1/4	HPB59-1	4	
1	YW80081400100	Air pipe fast connector APC-8-1/4	Assembly	2	
No.	Material number	Name	Mat.	Num.	Rem.

					制图	版号	标题	SGB-3000-8	图号	比例	数量
					设计	核	控制箱组合			☐	材质
					校对	准				表面要求	
标记	更改前	更改后	更改人	日期	审核	日期				物料号	
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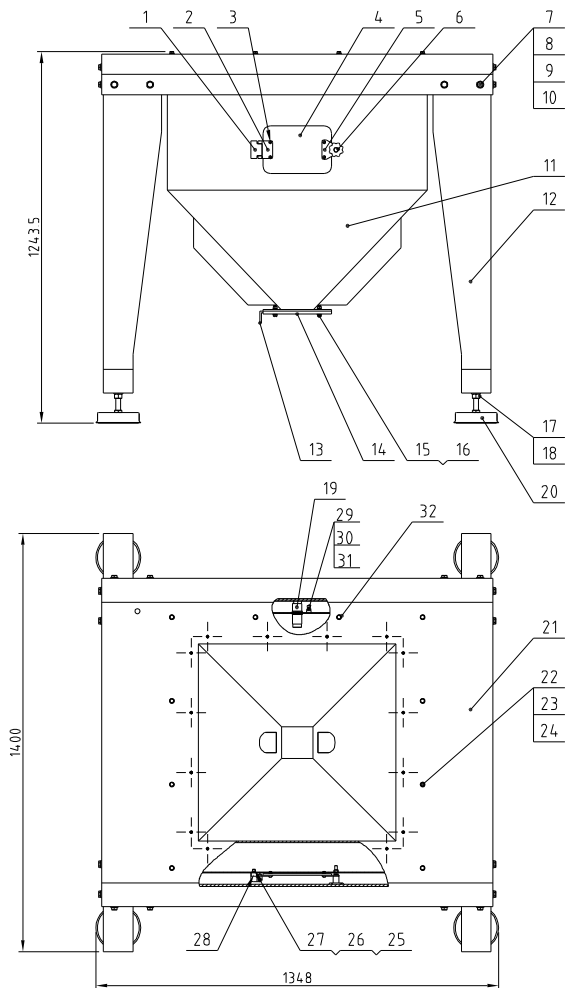


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15	YW66102000100	Flat washer 10	100HV	4	
14	YW65102600000	Spring washer 10	64Mn	4	
13	YW64001000200	Hex. nut M10	6	4	
12	YW64000600100	Hex. nut M6	6	2	
11	YW66061200000	Flat washer 6	100HV	4	
10	YW65006000000	Spring washer 6	64Mn	2	
9	YW61062000000	Inner hex screw M6×20	6.8	2	
8	YE31321500000	Cylinder DSNU-32-150-P-A	Assembly	1	*
7	YW64101200400	Hex. nut M10×1.25	6	1	
6	YW80061800300	Speed regulating connector 1/8-φ6	Assembly	2	
5	YE31001000000	Y-type with pin rod SG-M10×125	Assembly	1	
4	-	Shut-off plate block	SUS201	2	
3	-	Discharge valve shut-off plate	SUS201	1	
2	BH10308300010	Discharge valve guide rod	Q235A	2	
1	-	Discharge valve welding drawing	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

					制图		版号		标题	SGB-3000-8	图号		比例		数量	
					设计		核		气动卸料阀组合						材质	
					校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核		日期								物料号	



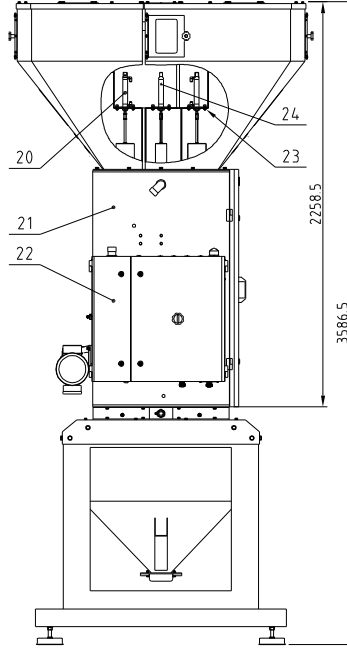
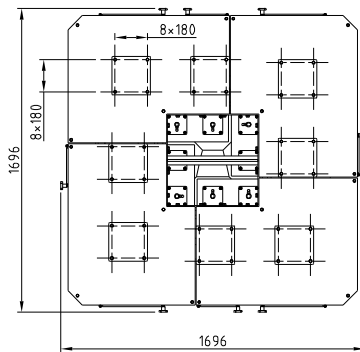
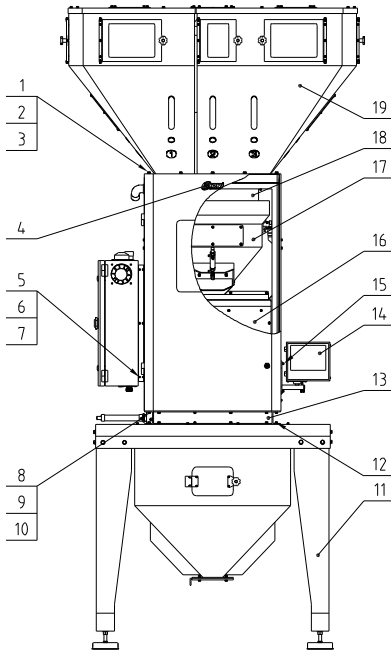
32	YW6081650000	Small countersunk head rivet nut GB/T 7880 3 M8x16 5	SUS	13	
31	YW800814.00100	L-type screw connector APL8-02 1/4-Ø8 (Airfac)	Assembly	1	
30	BH12060703910	Copper nut M22x15	H58	1	
29	BH13120001510	Air blowing nozzle	6061	1	
28	-	Storage hopper hinge washer	SPH12.0	1	borrow
27	YW61061600000	Inner hexagon column head screw GB/T70 1 M6x16-A2-70(SUS)		2	
26	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		2	
25	YW66061200000	Flat gasket A grade GB/T97.1 6(6.4x12x16)-A2-70(SUS)		2	
24	YW65008000100	Standard spring washer GB/T93 6-A2-70(SUS)		12	
23	YW66081600000	Flat gasket A grade GB/T97.1 18(4x16x16)-Longzine		13	
22	YW60082000200	Hex bolt GB/T5783 M8x20-8.8-Longzine		12	
21	-	Foot pad cover plate	SPH5.0	1	
20	YW03162000000	Foot pad M16x14.7MM	Assembly	4	
19	YE15508200000	Sensor KI5082-EVS0	Assembly	1	
18	YW66163000000	Flat gasket A grade GB/T97.1 16-Longzine		4	
17	YW64.001600000	Hex nut GB/T6170 M16-Longzine		4	
16	YW64.080600000	Hex nut GB/T6170 M8-Longzine		5	
15	YW60083000100	External hex. screw M8x30-Longzine		4	
14	BH10308160010	Shut-off plate washer	SUS201	1	
13	-	Storage hopper shut-off plate	SUS201	1	
12	-	Left & right floor stand welding drawing	Assembly	2	
11	-	Storage hopper welding drawing	SUS201	1	
10	YW64.012100000	Hex nut GB/T6170 M12-Longzine		16	
9	YW65012200000	Standard spring washer GB/T93 12-Longzine		16	
8	YW66122400000	Flat gasket A grade GB/T97.1 12-Longzine		32	
7	YW60123500000	Hex. bolt GB/T5783 M12x35-8.8-Longzine		16	
6	YR4.0083500000	Star handle B M8x35	Assembly	1	
5	-	Triangle connecting block	SUS201	1	borrow
4	BR90204.500010	Storage hopper cleaning door Acryl	Acryl	1	borrow
3	YW62051000100	Large cross recessed flat head screw JIS1111 M5x10-Longzine		4	
2	-	Square connecting block	SUS201	1	borrow
1	YW06219100000	Large hinge CL 219-1 (has mould)	Alu alloy	1	
No.	Material number	Name	Mat	Num	Rem

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					制图		版号	
					设计		核准	
					校对			
标记	更改前	更改后	更改人	日期	审核		日期	

标题	SGB-3000-8	图号		比例	数量
脚架储料桶组合					材质
		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求	
				物料号	

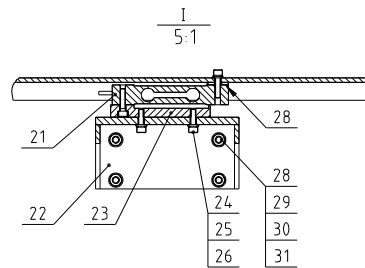
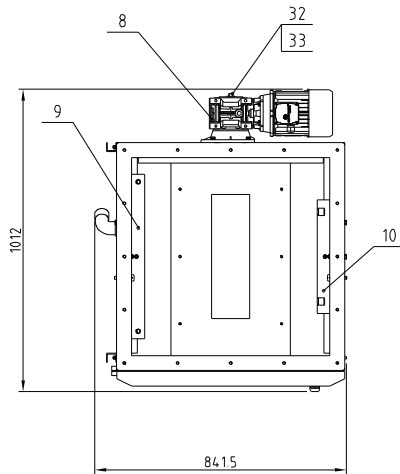
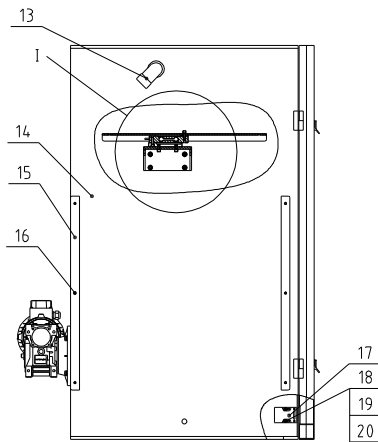
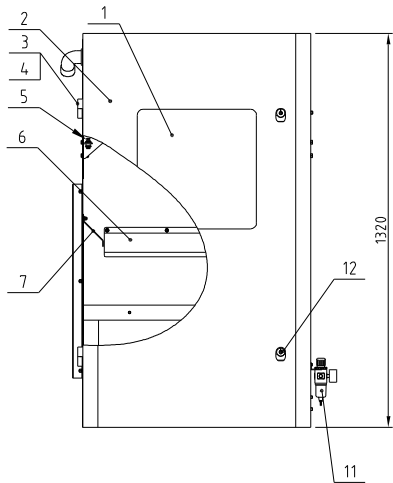


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24	Hopper 274/6/8	-	Secondary metering valve assembly	Assembly	4	
23	YW61820000200		Hex hexagon phd/sd screw GB/T101 MBX20-A2-70(SUS)		35	
22	-		Control box assembly	Assembly	1	
21	-		Hopper assembly	Assembly	1	
20	Hopper 113/5/1	-	Main metering valve assembly	Assembly	4	
19	-		Storage hopper assembly	Assembly	1	
18	-		Discharge port	SUS201	1	
17	-		Weighing hopper assembly	Assembly	1	
16	-		Mixing hopper assembly	Assembly	1	
15	YW61061601200		Hex hexagon phd/sd screw GB/T101 Mx16-Longzine		10	
14	-		Touch panel box assembly	Assembly	1	borrow
13	-		Pneumatic discharge valve assembly	Assembly	1	
12	YW60082500100		Hex screw bolt GB/T5783 MBX25-12.9-Longzine		16	
11	-		Floor stand storage hopper assembly	Assembly	1	
10	YW66081600000		Flat gasket A grade GB/T93 18.4-16-16L-Longzine		70	
9	YW65008000100		Standard spring gasket GB/T93 8-Longzine		70	
8	YW60082000500		Hex screw bolt GB/T5783 MBX20-12.9-Longzine		22	
7	YW66061300000		Flat gasket A grade GB/T93 16-Longzine		16	
6	YW65006000100		Standard spring gasket GB/T93 6-Longzine		16	
5	YW64.000600300		Hex. nut GB/T6170 M6-Longzine		6	
4	YP30121500100		Shini alu trademark 121x50	Assembly	1	
3	YW65010000000		Standard spring gasket GB/T93 10-Longzine		16	
2	YW66103200000		Flat gasket A grade GB/T93 10-Longzine		16	
1	YW60102000000		Hex screw bolt GB/T5783 M10X20-12.9-Longzine		16	
No.	Material number		Name	Mat.	Num.	Remarks

					制图		版号	D	标题	SGB-3000-8	图号	比例	数量
				20210428	设计		核准		称重式拌料混合机			1:1	材质
标记	更改前	更改后	更改人	日期	校对		审核	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			表面要求	
												物料号	

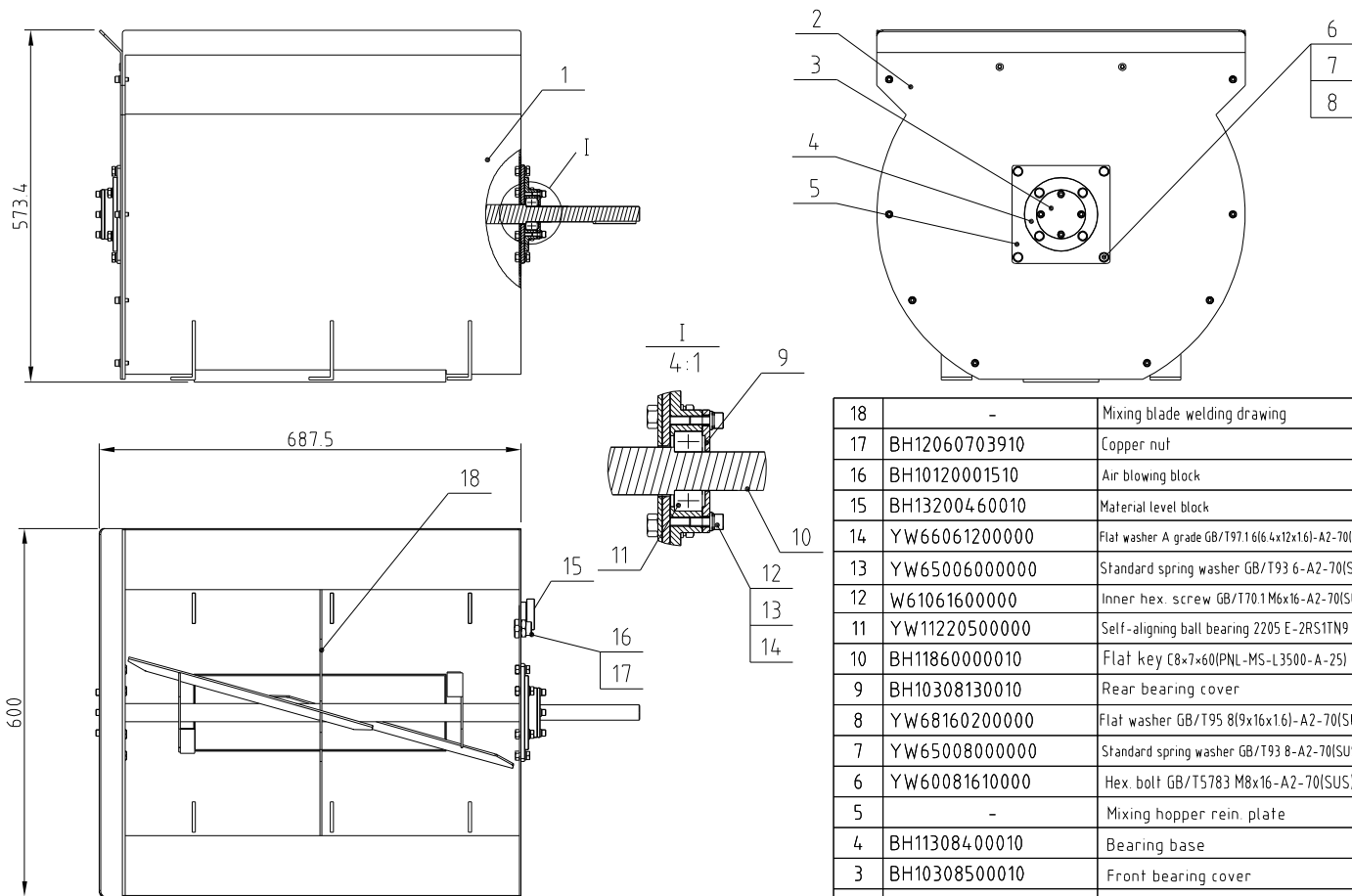


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33	BH10292860010	Flat key C8x7x50	45	1	
32	-	Washer	SUS201	1	
31	YW66081600000	Flat gasket A grade GB/T97.18 -Longzine		16	
30	YW65008000100	Standard spring washer GB/T93 8 -Longzine		16	
29	YW61000800200	Type 1 hexagon nut GB6170 M8-A2-70(SUS)		8	
28	YW61000800200	Hexagon screw bolt GB/15783 M8x25-12.9 -Longzine		12	
27	-	Electronic scale gasket	SUS201	2	borrow
26	YW65006000100	Standard spring washer GB/T93 6 -Longzine		48	
25	YW66061300000	Flat washer A grade GB/T97.1 6 -Longzine		48	
24	YW61062000300	Inner hexagon cylinder screw GB/T770.1 M6x20-12.9 -Longzine		22	
23	BH1012004.0010	Electronic scale cushion block	LY12	2	borrow
22	-	Welding diagram of weighing sensor support seat	SUS201	2	
21	YE15225000000	Weighing sensor 102250KG/33MTe dial	Assembly	2	*
20	YW66051000000	Flat washer A grade GB/T97.1 5 -Longzine		4	
19	YW64050300000	Hexagon nut GB/T6170 M5 -Longzine		2	
18	YW61052000000	Inner hexagon cylinder screw GB/T770.1 M5x20-12.9-Longzine		2	
17	YE1614.7600100	Plug-in switch AZ15ZVRK-1L76-1	Assembly	1	
16	YW64000600300	Hexagon nut GB/T6170 M6-Longzine		32	
15	-	Control box support strip	SPCC3.0	2	
14	-	Fuselage welding diagram	Assembly	1	
13	YE674.23600100	L-Type elbow AL42/P636/C90	PVC	1	
12	YW00816100000	Door lock IMS816-1 blk. with key	Assembly	2	
11	YE30200020000	Filter & pressure regulating valve AFR-2000	Assembly	1	
10	-	Weighing pan Right support block	SUS201	1	
9	-	Weighing pan Left support block	SUS201	1	
8	YMS0635000100	Gear motor TBSA063-FC-50+TS8004-B1cMVP1C-0.75KW	Assembly	1	
7	-	Left and right baffle plates	SUS201	2	
6	-	Rear baffle plates	SUS201	1	
5	YW80000600000	Plate type air pipe joint OSS-6	Assembly	2	
4	YW62061500000	Large cross socket flat head screw JIS1111 M8x5-Longzine		8	
3	YW06203100400	Large chain CL203-1(left)	Aluminum alloy	2	
2	-	Welding diagram of fuselage door	SPCC	1	
1	BH10308120010	Fuselage door acrylic	Acryl	1	
No	Material number	Name	Mat.	Num	Rem.

					制图		版号		标题	SGB-3000-8	图号		比例	数量	
					设计		核		机身组合						材质
					校对		准								表面要求
					审核		日期								物料号
标记	更改前	更改后	更改人	日期	审核		日期								
										SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.					

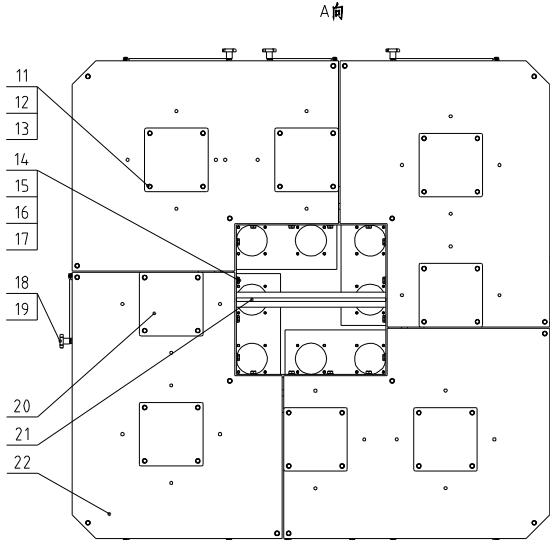
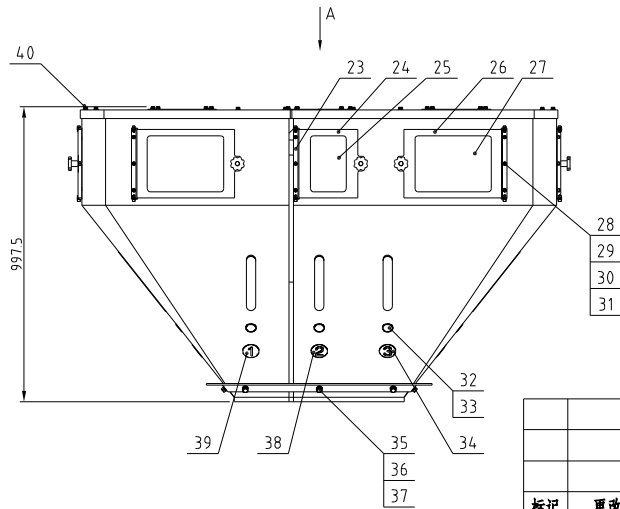
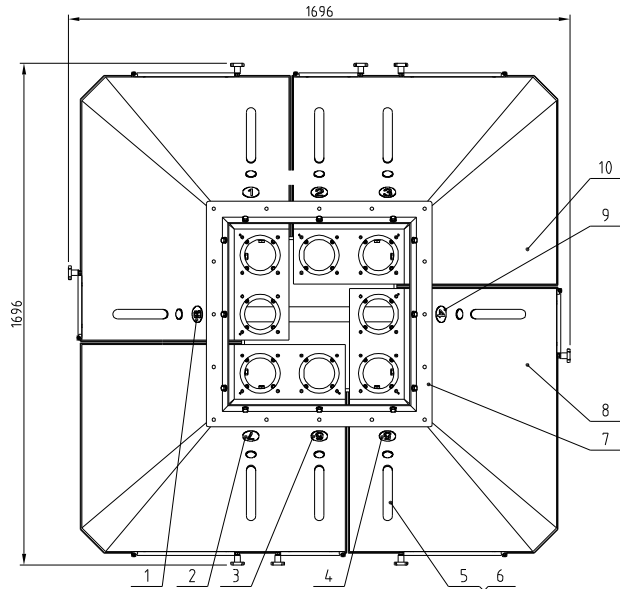


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18	-	Mixing blade welding drawing	Assembly	1	
17	BH12060703910	Copper nut		1	
16	BH10120001510	Air blowing block	Teflon	1	
15	BH13200460010	Material level block	Teflon	1	
14	YW66061200000	Flat washer A grade GB/T97.1 6(6.4x12x1.6)-A2-70(SUS)		8	
13	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		8	
12	W61061600000	Inner hex. screw GB/T170.1 M6x16-A2-70(SUS)		8	
11	YW11220500000	Self-aligning ball bearing 2205 E-2RS1TN9	Assembly	2	SKF
10	BH11860000010	Flat key C8x7x60(PNL-MS-L3500-A-25)	45	1	
9	BH10308130010	Rear bearing cover	SUS201	1	
8	YW68160200000	Flat washer GB/T95 8(9x16x1.6)-A2-70(SUS)		8	
7	YW65008000000	Standard spring washer GB/T93 8-A2-70(SUS)		8	
6	YW60081610000	Hex. bolt GB/T5783 M8x16-A2-70(SUS)		8	
5	-	Mixing hopper rein. plate	SUS201	2	
4	BH11308400010	Bearing base	SUS201	2	
3	BH10308500010	Front bearing cover	SUS201	1	
2	-	Mixing hopper cover	SUS201	1	
1	-	Mixing hopper welding drawing	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

					制图		版号	
					设计		核准	
					校对		核准	
标记	更改前	更改后	更改人	日期	审核		日期	

标题	SGB-3000-8	图号		比例		数量	
	搅拌桶组合					材质	
信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
				物料号			

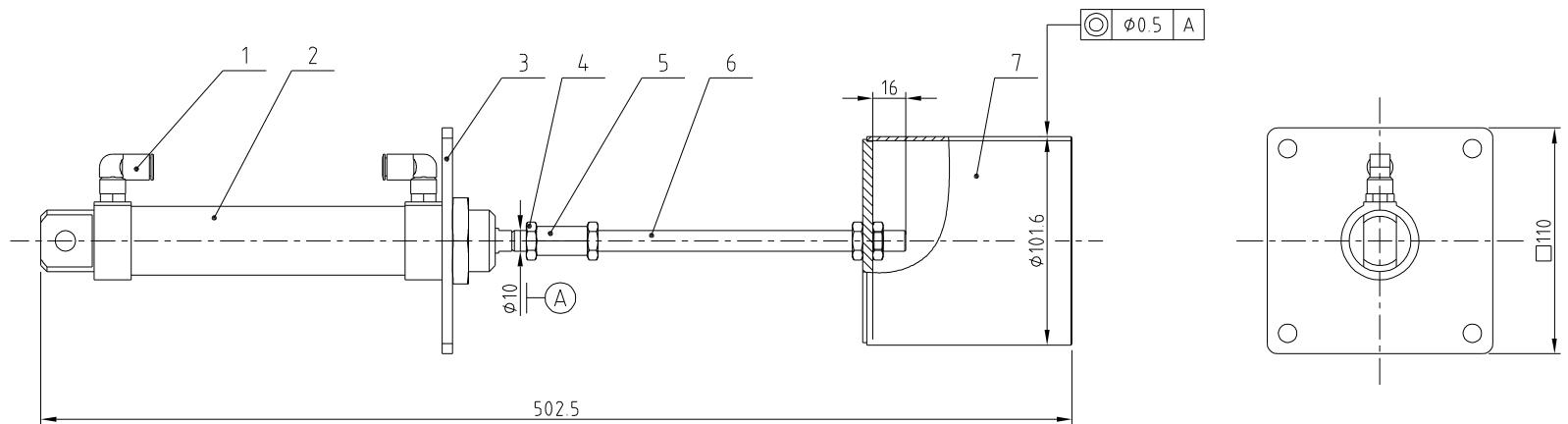


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40	YW60816500000	Small countersunk head rivet nut GB/T 1880 3 M8x16.5		84	
39	YP31003300100	SGB hopper alu cast circular trademark No.1	Assembly	1	
38	YP31003300200	SGB hopper alu cast circular trademark No.2	Assembly	1	
37	YW66102000100	Flat gasket A grade GB/T971 1011x20x21-Longzine		12	
36	YW65102600000	Standard spring washer GB/T93 10-A2-70(SUS)		12	
35	YW601025004.00	Hex. bolt GB/T5783 M10x25-A2-70(SUS)		12	
34	YP31003300300	SGB hopper alu cast circular trademark No.3	Assembly	1	
33	YR30301500000	Material level sensor plastic nut M30x15	ABS	8	
32	BR300084.00050	Material level sensor plug SGB-2000-4-0-09	Acrylic	8	
31	YW64.000600100	Hex. nut GB/T6170 M6-A2-70(SUS)		88	
30	YW66061200000	Flat gasket A grade GB/T971 664x12x161-A2-70(SUS)		104	
29	YW65006000100	Standard spring washer GB/T93 6-Longzine		72	
28	YW61061600000	Inner hex. cylindrical screw GB/T101 M6x16-A2-70(SUS)		40	
27	BH11367500610	Main cleaning window acrylic	Acrylic	4	
26	-	Main cleaning door	SUS201	4	
25	BH10308210010	Secondary cleaning window acrylic	Acrylic	4	
24	-	Secondary cleaning door	SUS201	4	
23	-	Main cleaning door support stripe	SUS201	8	
22	-	Hopper cover	SUS201	4	
21	-	Hanger welding drawing	SPH10.0	1	
20	YW09202000000	Square plate 200x200	SPCC1.5	8	
19	YW64.000800100	Hex. nut M8 anti-loose		8	
18	YR4.0083500000	Star handle B M8x35	Assembly	8	
17	YW64.001200100	Hex. nut GB/T6170 M12-A2-70(SUS)		16	
16	YW661224.00000	Flat washer A grade GB/T971 12-Longzine		32	
15	YW65012200000	Standard spring washer GB/T93 12-A2-70(SUS)		16	
14	YW60123500000	Hex. bolt GB/T5783 M12x35-8-8-Longzine		16	
13	YW66081600000	Flat gasket A grade GB/T971 8x16x161-Longzine		56	
12	YW65008000100	Standard spring washer GB/T93 8-Longzine		48	
11	YW60082000000	Hex. bolt GB/T5783 M8x20-A2-70(SUS)		48	
10	-	Front hopper welding drawing	SUS201	2	
9	YP310033004.00	SGB hopper alu cast circular trademark No.4	Assembly	1	
8	-	Side hopper welding drawing	SUS201	2	
7	-	Hopper mount plate	SPH5.0	1	
6	YR4.00006000000	O-type seal ring 106x2.65	Fluororubber	8	
5	BR903000014.20	Visual window	PC	8	borrow
4	YP310033005.00	SGB hopper alu cast circular trademark No.5	Assembly	1	
3	YP310033006.00	SGB hopper alu cast circular trademark No.6	Assembly	1	
2	YP310033007.00	SGB hopper alu cast circular trademark No.7	Assembly	1	
1	YP310033008.00	SGB hopper alu cast circular trademark No.8	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

				制图	版号	标题	SGB-3000-8	图号	比例	数量
				设计	核准	储料斗组合			材质	表面要求
				校对	日期	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号		
标记	更改前	更改后	更改人	日期	审核	日期				

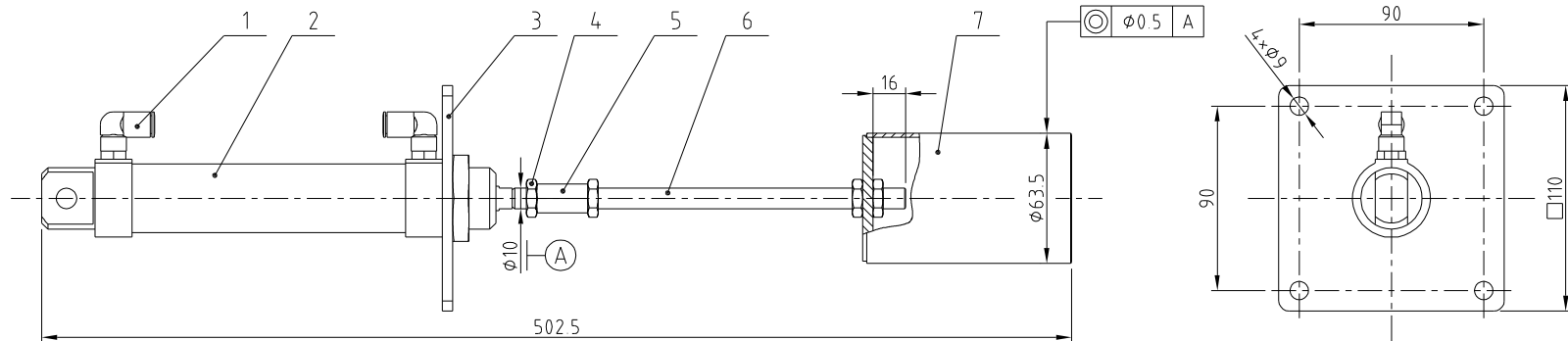


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7	-	Secondary metering valve welding drawing	SUS201	1	
6	BH10308110010	Metering valve connecting screw	SUS201	1	
5	BH11200040010	Shut-off valve connecting nut	SUS201	1	borrow
4	YW64101200400	Hex. nut M10×1.25	6.8	3	
3	-	Metering valve mount plate	SUS201	1	
2	YE31321000000	Cylinder DSNU-32-100-P-A	assembly	1	*
1	YW80061800200	Air pipe quick connector APL-6-1/8	assembly	2	
No.	Material number	Name	Mat.	Num	Remarks

					制图		版本号		标题	SGB-3000-8	图号		比例		数量	
					设计		核准		主计量阀组合						材质	
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求				
标记	更改前	更改后	更改人	日期	审核	日期		物料号								

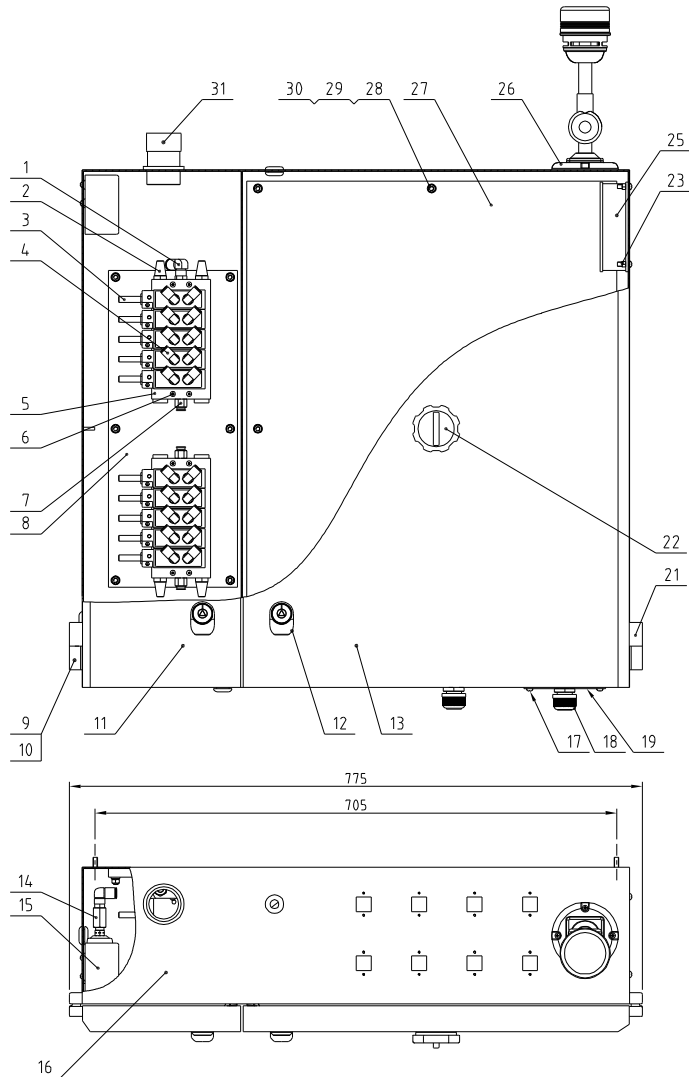


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7	-	Secondary metering valve welding drawing	SUS201	1	
6	BH10308110010	Metering valve connecting screw	SUS201	1	
5	BH11200040010	Shut-off valve connecting nut	SUS201	1	borrow
4	YW64101200400	Hex. nut M10×1.25	6.8	3	
3	-	Metering valve mount plate	SUS201	1	
2	YE31220000000	Cylinder DSNU-32-100-P-A	assembly	1	*
1	YW80061800200	Air pipe quick connector APL-6-1/8	assembly	2	
No.	Material number	Name	Mat.	Num	Remarks

					制图		版号		标题	SGB-3000-8	图号		比例		数量	
					设计		核准		次计量阀组合						材质	
					校对				 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核	日期						物料号				

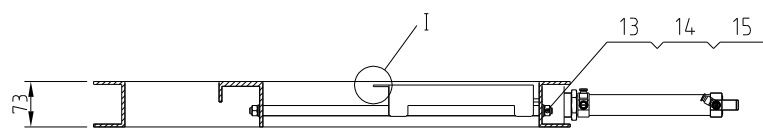
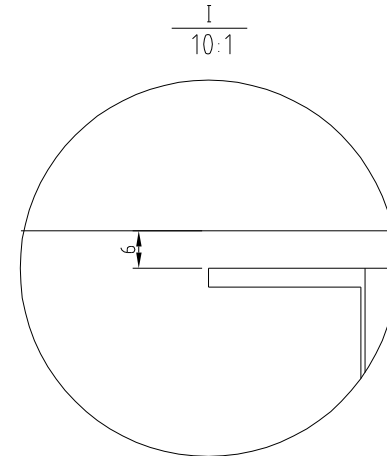
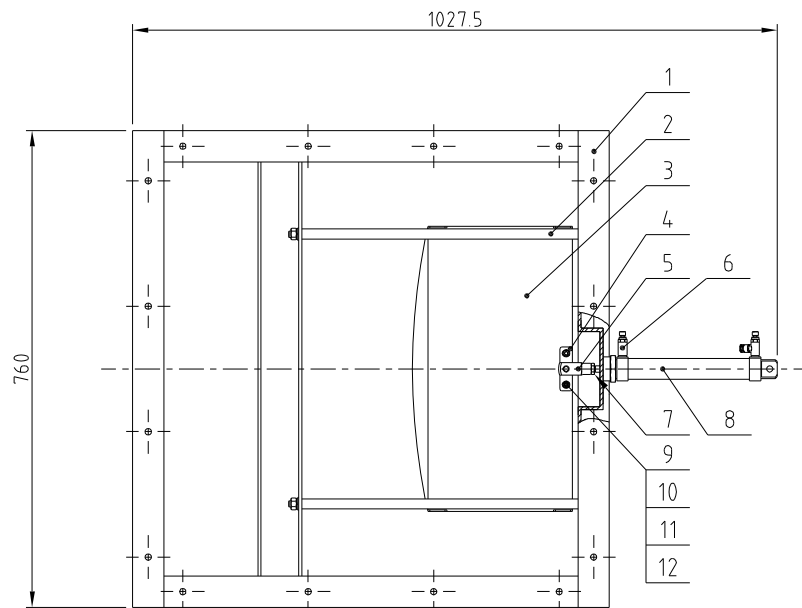


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31	YE67423600000	1-type elbow	PVC	1	
30	YW66061300000	Flat washer A grade GB/T9716-Longzine		14	
29	YW65060000000	Standard spring washer GB/T93 6		14	
28	YW64000600300	Hex. nut GB/T6170 M6-Longzine		14	
27	-	Elec. parts mount plate	SECC1.5	1	
26	BL90242211520	Isolar alarm light AC/DC 24V DC increased total H 228mm	Assembly	1	
25	YM60121200400	Air exhaust fan 12x12CM/230V	Assembly	1	
24	YW63040600000	Cross recessed pan head screw GB/T 818 M6x6-Longzine		8	
23	YW64050300000	Hex. nut GB/T6170 M5-Longzine		4	
22	YE10021160000	Main power switch TO-2-1/E A/SVB/16A	Assembly	1	
21	YW06203100200	Large hinge (R) CL203-1	Alu alloy	2	
20	YR30000000100	Plastic plug (L)	SHD	4	
19	-	Wire clamp mount plate	SPCC1.5	1	borrow
18	YE67013500000	Cable head PG135	Assembly	2	
17	YW62051000000	Large cross recessed flat head screw JIS1111 M5x10-Longzine		4	
16	-	Control box	SPCC1.5	1	
15	YE90000800000	Air pressure switch	Assembly	1	
14	BH120804.04.010	Air pressure switch connecting nut	HPB59-1	1	borrow
13	-	Elec. parts case door	SPCC1.5	1	
12	YW00816100600	Door lock (MS816-1 blk. with key)	Assembly	4	
11	-	Solenoid valve case door	SPCC1.5	1	
10	YW62051500000	Large cross recessed flat head screw JIS1111 M5x10-Longzine		20	
9	YW06203100400	Large hinge (L) CL203-1	Alu alloy	2	
8	-	Solenoid valve mount plate	SECC1.5	1	
7	YW80081400000	Air pipe fast connector APC-8-1/4	Assembly	3	
6	YW63043500000	Cross recessed pan head screw GB/T 818 M6x35-Longzine		4	
5	YW82180500000	Bus plate PRS-1/8-5	Alu alloy	2	
4	YW80061800200	Air pipe fast connector APC-6-1/8	Assembly	20	
3	YE32051800100	Solenoid valve MFH-5-1/8-B	Assembly	10	*
2	YW80010400100	Copper silencer 1/4	HPB59-1	4	
1	YW80081400100	Air pipe fast connector APC-8-1/4	Assembly	2	
No.	Material number	Name	Mat.	Num.	Rem.

					制图	版号	标题	SGB-3000-8	图号	比例	数量
					设计	核	控制箱组合			表面要求	材质
					校对	准				物料号	
标记	更改前	更改后	更改人	日期	审核	日期	SHINI 信易電機機械股份有限公司 Shini Plastics Technologies, Inc.				

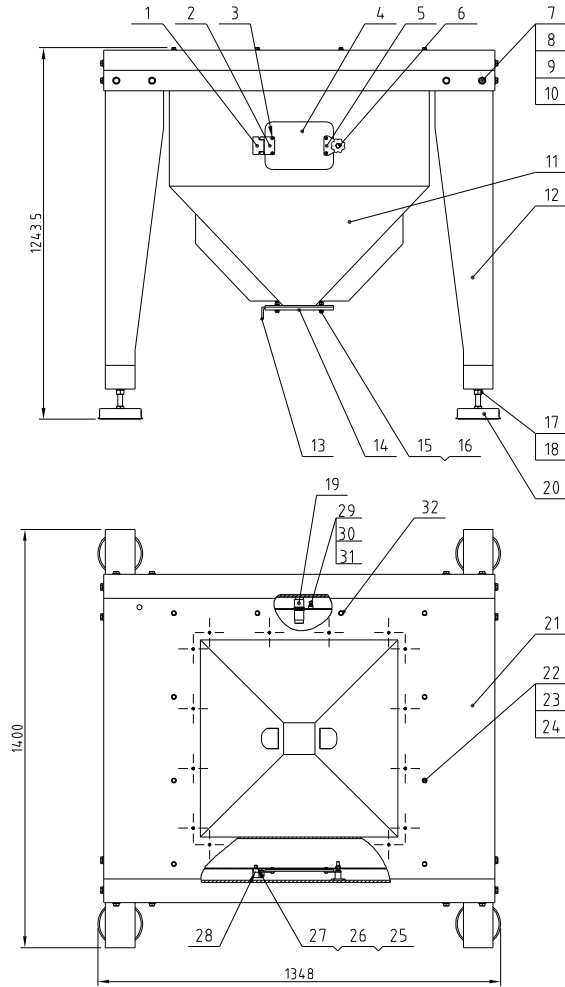


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15	YW66102000100	Flat washer 10	100HV	4	
14	YW65102600000	Spring washer 10	64Mn	4	
13	YW64001000200	Hex. nut M10	6	4	
12	YW64000600100	Hex. nut M6	6	2	
11	YW66061200000	Flat washer 6	100HV	4	
10	YW65006000000	Spring washer 6	64Mn	2	
9	YW61062000000	Inner hex. screw M6×20	6 8	2	
8	YE31321500000	Cylinder DSNU-32-150-P-A	Assembly	1	*
7	YW64101200400	Hex. nut M10×1.25	6	1	
6	YW80061800300	Speed regulating connector 1/8-φ6	Assembly	2	
5	YE31001000000	Y-type with pin rod SG-M10×1.25	Assembly	1	
4	-	Shut-off plate block	SUS201	2	
3	-	Discharge valve shut-off plate	SUS201	1	
2	BH10308300010	Discharge valve guide rod	Q235A	2	
1	-	Discharge valve welding drawing	Assembly	1	
No.	Material number	Name	Mat.	Num.	Rem.

					制图		版号		标题	SGB-3000-8	图号		比例		数量
					设计		核		气动卸料阀组合						材质
					校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求		
标记	更改前	更改后	更改人	日期	审核	日期									物料号



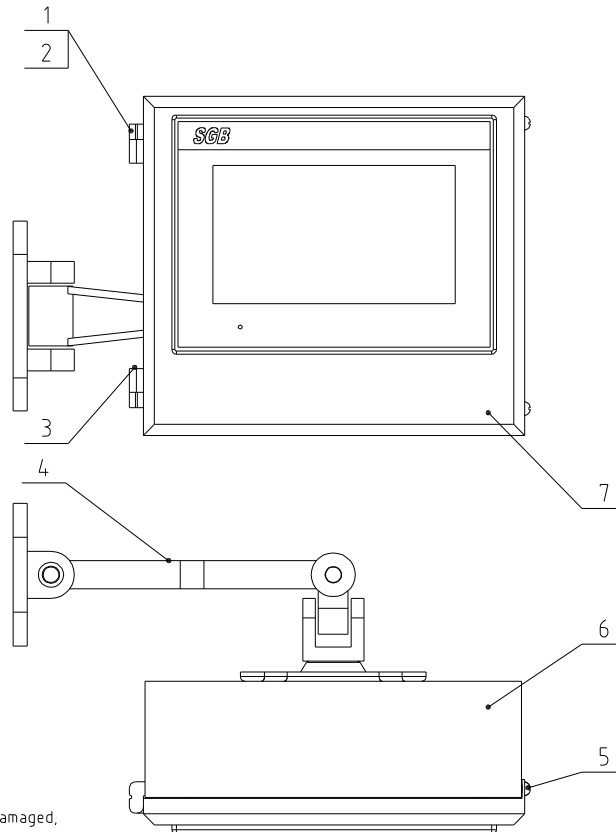
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制图	版号
设计	核
校对	准
审核	日期
标记	更改前
	更改后
	更改人
	日期

32	YW6081650000	Small countersunk head rivet nut GB/T 7880 3 M8x16 5	SUS	13	
31	YW800814 00100	L-type screw connector APL8-02 1/4-Ø8 (Airtac)	Assembly	1	
30	BH12060703910	Copper nut M22x15	H58	1	
29	BH13120001510	Air blowing nozzle	6061	1	
28	-	Storage hopper hinge washer	SPH12.0	1	borrow
27	YW61061600000	Inner hexagon (dium) head screw GB/T170.1 M6x16-A2-70(SUS)		2	
26	YW65006000000	Standard spring washer GB/T93.6-A2-70(SUS)		2	
25	YW66061200000	Flat gasket A grade GB/T197.1 616.4x12x161-A2-70(SUS)		2	
24	YW65008000100	Standard spring washer GB/T93.8-A2-70(SUS)		12	
23	YW66081600000	Flat gasket A grade GB/T197.184.4x16x161-Longzine		13	
22	YW60082000200	Hex bolt GB/T5783 M8x20-8.8-Longzine		12	
21	-	Foot pad cover plate	SPH5.0	1	
20	YW03162000000	Foot pad M16x14.7MM	Assembly	4	
19	YE15508200000	Sensor KI5082-EVS0	Assembly	1	
18	YW66163000000	Flat gasket A grade GB/T197.116-Longzine		4	
17	YW64001600000	Hex. nut GB/T6170 M16-Longzine		4	
16	YW64080600000	Hex. nut GB/T6170 M8-Longzine		5	
15	YW60083000100	External hex. screw M8x30-Longzine		4	
14	BH10308160010	Shut-off plate washer	SUS201	1	
13	-	Storage hopper shut-off plate	SUS201	1	
12	-	Left & right floor stand welding drawing	Assembly	2	
11	-	Storage hopper welding drawing	SUS201	1	
10	YW64012100000	Hex. nut GB/T6170 M12-Longzine		16	
9	YW65012200000	Standard spring washer GB/T93.12-Longzine		16	
8	YW66122400000	Flat gasket A grade GB/T197.112-Longzine		32	
7	YW60123500000	Hex. bolt GB/T5783 M12x35-8.8-Longzine		16	
6	YR40083500000	Star handle B M8x35	Assembly	1	
5	-	Triangle connecting block	SUS201	1	borrow
4	BR90204500010	Storage hopper cleaning door Acryl	Acryl	1	borrow
3	YW62051000100	Large cross recessed flat head screw JIS1111 M5x10-Longzine		4	
2	-	Square connecting block	SUS201	1	borrow
1	YW06219100000	Large hinge CL 219-1 (has mould)	Alu.alloy	1	
No.	Material number	Name	Mat.	Num.	Rem.

标题	SGB-3000-8	图号	比例	数量
	脚架储料桶组合		表面要求	材质
	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号	



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7	-	Touch panel box cover	SPCC15	1	
6	-	Touch panel box	SPCC15	1	
5	YW62050500000	Cross socket pan head screw M5*5	6.8	2	
4	YR90052400000	Rotary support NBL100-S	Assembly	1	
3	YW06203400000	Small hinge (right)	Alu alloy	1	
2	YW06203400100	Small hinge (left)	Alu alloy	1	
1	YW62040500000	Cross socket pan head screw M4*5	6.8	8	
No.	Material number	Name	Mat.	Num.	Remarks

					制图		版本号		标题	SGB-200-4	图号		比例		数量	
					设计		核准		触摸屏箱组合						材质	
					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求				
标记	更改前	更改后	更改人	日期	审核	日期		物料号								