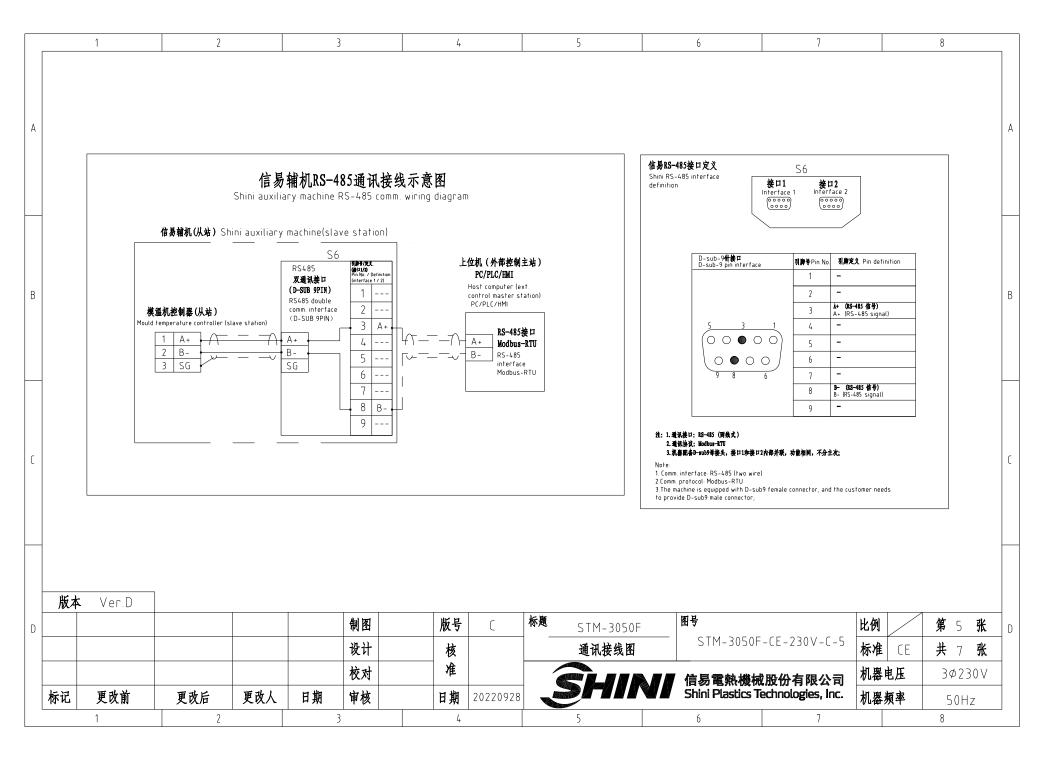
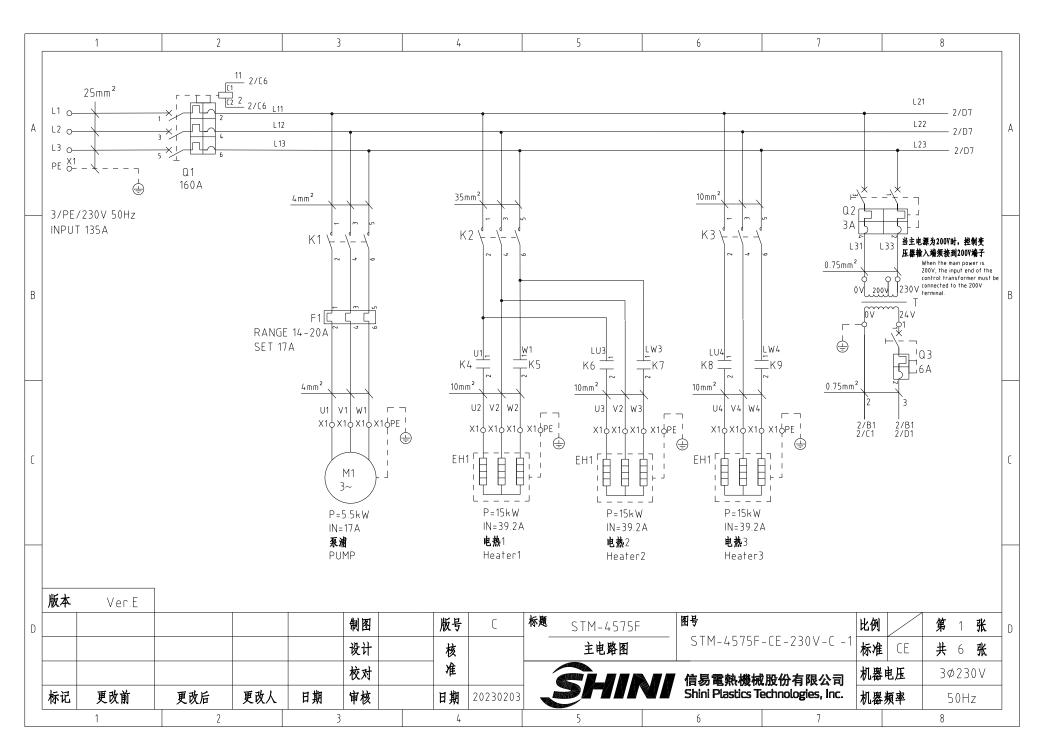


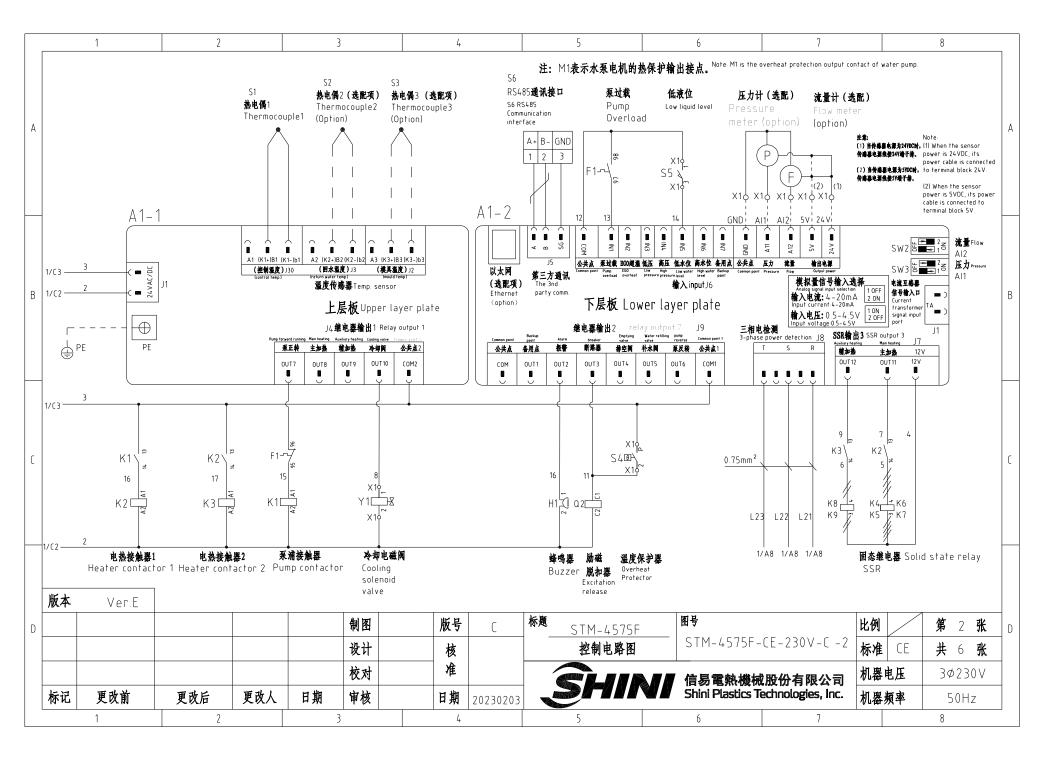
Г		1	2		3	}	4		5	6	7		8	
А						Connect to ground wire of door plank <b>接门板地线</b>	circuit board	tonnect to ground wire a faituminum cooler 表铅散热器地线2 装线路板地线	connect to the ground wre of transformer 1 <b>挨夜压器地线1</b>	Connect to the ground wire of transformer 2 接夜压器地线2				А
В			11   11 3 11 - 1 11 - 1	×2 T2 TT 4 T1 3 TT 4 T2 TT 3 TT 4 T1 1 T2 TT 3 TT 4 T2 T	9	2 PE 3 2 PE 3	×1		7     8     9     PE     10     1       J2     V2     W2     PE     U3     V	11 12 PE PE V2 W3 PE PE			-	В
С				Connect to three color alarm light 接三色誊示灯(选配)	」 Y1 Soler valve	「 図 超温 noid Ove	↓ ■ 上保护器 微动开 Theat Micro	〕 关	改わぶ以4 connect to heater wire 1 接电热线1	wer wire ater wire 2 2			-	C
	版本	Ver.D			Valve	Pro	tector Switc	h		<b>枕木要求:</b> (1) <b>須道</b> <u>京</u> <u>(1)</u> (2) <b>御散為華技地数</b> , Tech. Req. (1) The pump is direct (2) Aluminum cooler gi	y connected to the contactor outp	put end.	-	
D	182.1					制图	版号	C	<b>标题</b> STM-3050F			比例	第4张	D
						设计	核		端子接线图	STM-305	0F-CE-230V-C-4	标准 CE	共 7 张	
						校对	准		_SHI	●■■■	械股份有限公司	机器电压	3¢230V	
	标记	更改前	更改后	更改人	日期	审核	日期	20220928		Shini Plastic	械股份有限公司 s Technologies, Inc.	机器频率	50Hz	
		1	2			}	4		5	6	7		8	

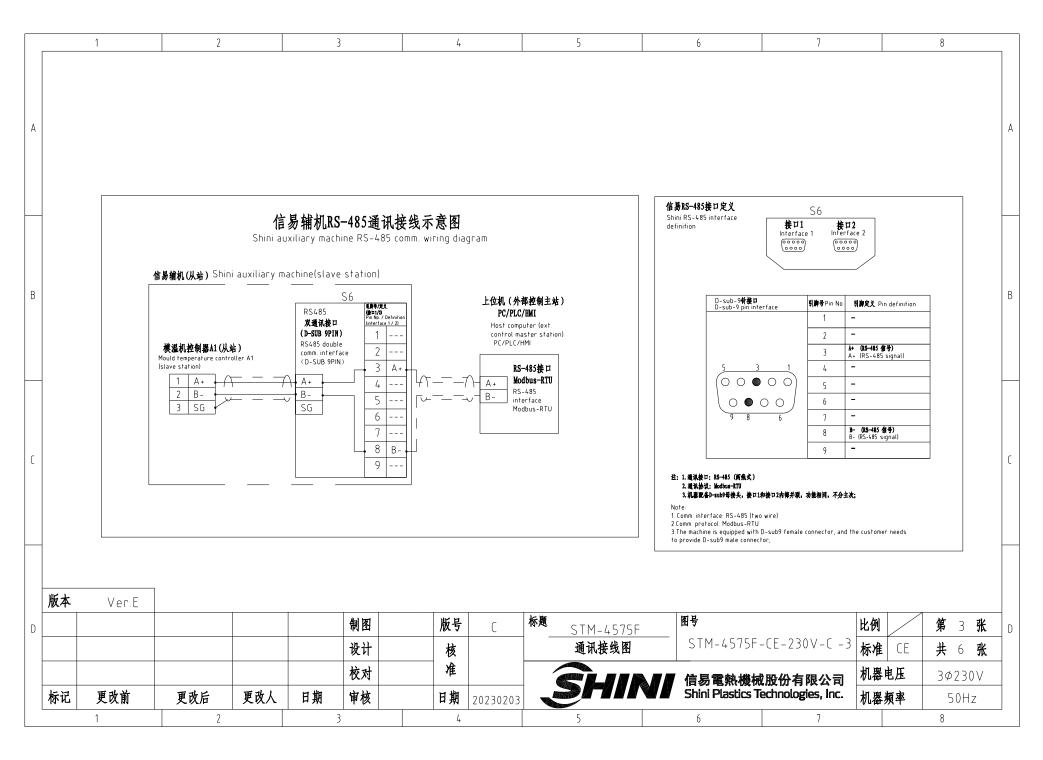


	1	2	3			4	5		6		7		8
序号	/NO <b>符号</b> /Symbol	<b>名称</b> /Name		<b>制造商</b> /Ma	anufacturer	型号/Type		<b>规格</b> /Spe	ecification	<b>数量</b> /Numbe	┌ 物料编号/ト	1aterial number	备注/Remark
1	Q1	主电源开关/Main power	Switch	TECO		TAX-125L31	25 3P	125A (TAX-125)450mm		1	YE401253	01100	
2		外部操作把手 External c	peration handle	e TECO		FB1R-CS1-C	-D1			1	YE9011110	0300	
3		励磁脱扣器/Excitation r	release	TECO		FB1AS-AC02	24-L	24VAC		1	YE901024	00300	
4	Q.2	<b>断路器</b> /Circuit Breaker	S	TECO		BM-63C/200	BM-63C/2003S 2P 3/			1	YE402002	203000	
5	Q 3	<b>断路器</b> /Circuit Breaker	S	TECO		BM-63C/100	6S 1P	6 A		1	YE401006	00100	
6	Q 4	<b>断路器</b> /Circuit Breaker	TECO		BM-63C/100	3S 1P	3A		1	YE401002	03000		
7	К1	接触器/Contactors		SIEMENS	1	3RT6025-1A	C20	24VAC		1	YE006025	02600	
8	F1	<b>热过载继电器</b> /Thermal d	SIEMENS		3RU6126-4A	B0	11-16 A		1	YE012601	10000		
9	К2	接触器/Contactors	SIEMENS	S	3RT5044-1	AC20	24VAC		1	YE00504	402600		
10	K3 K4 K5 K6	固态继电器/Solid state re	FOTEK		KSR-75DA-H		75A/480	5A/480VAC/4-32VDC 4		YE037575	503200		
11	Т	<b>互感变压器</b> /Sensor thra	NIXUIL		N=230/200V OUT=24V 1		180VA		1 YE70023		05400		
12	S1	<b>热电偶</b> /Thermocouple	SHINI						1			(1)	
13	S2 S3	<b>热电偶</b> /Thermocouple	SHINI				2		2			(1)(2)	
14	S 4	超温保护器/Overheat P							1			(1)	
15	S5	<b>限位开关</b> /Limit Switch		RENEW		SM1709-A/SZ	Z-15GHW24-BA	250V 5(4) 1		1			(1)
16	S6	<b>通信接口板</b> RS-485 <b>(次</b> Dsub-9pin <b>接头)</b> Comm. interface board RS-485 (double	YUYUN				PCS		1	YE900485	501200		
17		外売RS485(SAL-700G-A-19)0版 Shell RS-485 (SAL-700G-A-19) ver:0	ж.		BINCHENG			PCS		1	YR40048	500000	
18	A1	<b>线路板</b> /Circuit Board		PUNP		STM-0/-W <b>(含通讯</b> with comm		)24VAC 600V 50/60Hz 1		1	1 YE81245	100100	
19	X1	端子排/Terminal Boar	d	HONEYV	HONEYWELL		SK2.5		6		YE60002	503200	
20	1	接地端子排/Grounding	terminal boar	d HONEYWELL		GK2.5PE				3 YE60002		503400	
21		端子排/Terminal Boar	d	HONEYV	HONEYWELL		GK6				YE60000	603200	
22		接地端子排/Grounding	terminal boar	HONEYWELL		GK6PE				2	YE60000	603500	
23	X2	端子排/Terminal Boar	d	HONEYW	VELL	SK2.5				4	YE60002	503200	(3)
24		<b>终端固定件</b> E/GK <b>系列(霍尼韦尔)</b> Terminal fittings E/GK series(honey	well)	HONEYW	/ELL			PCS		6	YE600000	03900	<u> </u>
25		马达/Motor		AULANK		RGP-50		230V 50		1			(1)
	版本 Ver.D	注: (1)表示非电控箱内材料;	(2)表示选配出力	《和回水温度	显示功能; (3).	表示选配警报灯	<ul> <li>(3)optional alarm light</li> </ul>	not the material nt .	inside the control box.(2)Me	ans equipped with f	unction of displayir	ng water outlet and retu	n water temperature;
				制图	版長	<b>f</b> (	<b>标题</b> ST	M-3050F				比例	第 6 张
				设计	核		电气元	件明细表·	_ STM-1	3050F-CE-3	230V-C-6	标准 CE	共 7 张
				校对	准					地站中的小小	专用八司	机器电压	3Ø230V
标	记 更改前	更改后 更改人		审核	日期	20220928		4IR	1日初电器 Shini Plas	機械股份 tics Technol	며 PR'A' 티 Ogies, Inc.	机器频率	50Hz
.141,			3	T 14	<u>н</u> я,				6			1/1010077	8

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	<b>序号</b> /N0.	<b>符号</b> /Symbol	<b>名称</b> /Name		<b>制造商</b> /Manufacturer	型号/Type		<b>规格</b> /Specifica	ation 数量	/Number <b>物料</b>	<b>斗编号</b> /Materia	al number	<b>备注</b> /Remark	۲
	26	H2	三色警报灯/3 color alarm l	атр	SHINI	<b>红黄乗色仇先順序+等鳴書</b> Red, yellow, green li	ghts + buzzer	24V AC/DC	1	BLS	90002401520		(3)	
	27	H1	蜂鸣器/Buzzer		JINGKANG	PK-35A		24VAC	1	YE	84003500600		逸配(3)時期除 Delete when selecting (3)	,
А	28		铝散热器/Aluminum cooler		SHINI				2					A
	29	EH1 EH2	电热/Heater		SHINI	15kW		230V 50Hz	2				(1)	
	30	FM1	散热风扇/Cooling fan					230V 50/60Hz	1				(1)	
В														В
С														) (
	版本	Ver.D 🕯	注: (1)表示非电控箱内材料;	2)表示选配出水	和回水温度显示功能;(3)	表示选配警报灯	Notes: (1)Means it's no • (3)optional alarm light	t the material inside the	control box.(2)Means equip	ped with function of	f displaying water out	let and return	water temperature;	
D				4	制图 版号	÷ C	「标題 STM	1-3050F	图号		比例		第7张	D
				1	设计 核		电气元	件明细表一	STM-3050F	-CE-230V	-C-7 标准	CE	共 7 张	1
					交对 准				IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII		_Ler ma		3Ø230V	1
	标记	更改前	更改后 更改人		×ハ 日期 軍核 日期			41NI			<b>有限公司</b> Agies, Inc. 机器频率		50Hz	_
	147 16	<u> </u>	<b>史以</b> 后 史以八 2		₱1%   □ 税	L 20220720			6		7 <b>///奋</b>	<b>炽</b> 平	50HZ	







	1	2		-	3	4			5		6	7		8
A														
				注意: (1)当传感器电源为24VDC时, 传感器电源线接24V墙子排。 (2)当传感器电源为5VDC时, 传感器电源线接5V端子排。						<b>-&gt;u</b> - 1₹ ∩	<b>M</b> 18 0			(Con 使 to the 使 to the Con
В		01				Note: (1) When the sensor pc its power cable is cont terminal block 24V (2) When the sensor pr its power cable is cont terminal block 5V X 2	nected to ower is SVDC, nected to	Connect to ground wire of circuit board 接线路板地线	X1	Connect to the ground <u>wi</u> re of transformer <b>获变压器地线</b>	Connect to ground wire 1 of aluminum cooler 狭舘散热器地线1	Connect to ground wire 2 of aluminum cooler 装钼散热塞地线2	fonnect to ground wire 3 of aluminum cooler 获铝散热器地线3	Conncet to earth wire of the bottom plate of control box 接把朝着底板地线 接门板地线 Connect to ground wire of door plank
	к4 к5 [후·준] 후·준] ið nð ið nð к6 к7	К8 К9			È	X2 		2 PE 3	4 5 6		V1 W1 PE U2	11         12         PE         13         14           V2         W2         PE         U3         V2		4 W 4 PE PE
C	لهري (مري) الفراق الفراق الفراق المراق	الد و وو الد الد فاف فاف				Connect to water flow meter (option) 未水流至计 (地面) 未広力支老集 (地面) Connect to pressure transmitter (op					Connect to ground wire of pump 按泵痛线	接电热2 Connect to heater 1 接电热1	Connect to heater 2	he ground wire
	电控 Control boy	<b>外箱</b> ‹ outer case		已控底板 rical bottom	n plate	<u>Connect to water flow meter (o</u> ption) 換水流量计 (逸麗) 後氏力亦恐慕(逸觀) Connect to pressure transmitter (option)	Y1 「 电利		4 4 2 5 1 3 4 1 3 4 1 1 3 4 1 1 1 1 1 1 1 1 1 1 1 1 1	 关	J			of the power supply
版	★ Ver.E	<b>技术要求:</b> 钥 Tech. Req.: (1) Aluminum c					ve Pro	rheat Micro- tector	Switch					
D					制图           设计	版号           核	С	标题 ————————————————————————————————————			<b>图号</b> STM-4575F		比例 标准 CE	<u>第4张</u> [ 共6张
					校对						└──────	* 哈仏右阻八司	机器电压	3Ø230V
标	记 更改前	更改后	更改人	日期	审核	日期	20230203		5HI	RI I	后勿电积彼的 Shini Plastics 7	就股份有限公司 Technologies, Inc.	机器频率	50Hz
L	1	2			3	4			5		6	7		8

	1	2		3			4		5		6			7		8
序号/NI			制造商/1	Manufactur	'er <b>型号</b> /	′Туре		<b>规格</b> /S	pecification	数量	/Number	• <b>物料编</b> 号/M	aterial number	· <b>备注</b> /Remar		
1	Q1	<b>门连锁断路器</b> /Bre	eak Inter	lock	TECO		TAX			160 A	160 A			YE40250300400		
2		新路器外部操作把手/circuit	breaker ext	ernal handle	TECO		FB2F			(TAX-	250)	1		YE9021120	0300	
3 脱扣器/Tripper			TECO		FB2F	RS-ACO	24-L	AC24V	(TAX-250)	1		YE9020240	00200			
4	Q.2	<b>断路器</b> /Circuit Bi	reakers		TECO		BM-	630/200	03S 2P	3A		1		YE402002	03000	
5	Q.3	<b>断路器</b> /Circuit Bi	reakers		TECO		BM-	630/100	)6S 1P	6A		1		YE4010060	0100	
6	6 K1 接触器/Contactors SIE		SIEMEN	IS	3RT6	5026-1A	.C20	24VAC		1		YE006026	02600			
7	F1				SIEMEN	٧S	3RU6	6126-4B	В0	14-20A	ι.	1		YE0126014	+0000	
8	K2	接触器/Contactors			SIEMEN	٩S	3RT5	5044-1A	xC20	24 V A C		1		YE005044	02600	
9	K3	接触器/Contactors S			SIEMEN	SIEMENS 3RT6027-1AC20			xC20	24 V A C				YE0060270	02600	
10		辅助触点/Auxiliary contactor			SIEMENS 3RH1921-1FA22			A22	2NO+2NC				YE001921	02200		
11	K4 K5K6 K7K8 K9				FOTEK	FOTEK KSR-75DA-H			Н	75A/480VAC/4-32VDC				YE03757503200		
12	Т	互感变压器/Sens				BAIYUN		IN=230V/200V OUT=24V		230VA	230VA		YE700230		06100	
13	S1	热电偶/Thermoc	ぬ电偶/Thermocouple					-		К	К					(1)
14	S2 S3	<b>热电偶</b> /Thermocouple			SHINI			-		К		2				(2)
15	S4	超温保护器/Overheat Protector						-				1				(1)
16	S5				RENEW -					250V 5	5(4)	1				(1)
17	S6	<b>過信接口板</b> RS-485 <b>(双</b> Dsub-9p Comm. interface board RS-4	pin <b>接头)</b> +85 (double Dsu	ub-9pin connector)	YUYUN	N		-	PCS		1		YE90048501200			
18		<b>外売</b> RS485(SAL-700G-A-19)( Shell RS-485 (SAL-700G-A-	10 <b>版</b> 19) ver.0		BINCHE	ENG				PCS		1		YR40048500000		
19	A1	<b>线路板</b> /Circuit B	oard		PUNP		STM-0	STM-0/-W SF518501A.03(邦書Bump)		24V 50	24V 50/60Hz		1 YE81245		0100	
20	X1	端子排/Terminal	lBoard		HONEY	WELL	SK2.	SK2.5						YE600025	03200	
21		接地端子排/Grou	inding te	rminal board	HONEYWELL		GK2.	GK2.5PE						YE600025	03400	
22		端子排/Terminal	Board		HONEY	WELL	SK4							YE600004	03200	+
23		接地端子排/Grou	inding te	rminal board	HONEY	WELL	GK5F	ÞΕ						YE600004	03500	
24		接地端子排/Grou	inding te	rminal board	HONEY	WELL	GK35	5PE				1		YE600035	03500	
25	X2	端子排/Terminal	Board		HONEY	WELL	SK2.	5				5		YE600025	03200	(3)(4)
版本	Ver.E	注: (1)表示非电控箱	<b>i内材料;</b> (2	2)表示选配出太			(3) <b>选配</b> 》	<b>充量计;</b> (4	)选配压力计。	Notes: (1)Means i return water ter	t's not the material inside the nperature; (3)Optional flow me	control I eter. (4)0r	oox.(2)Means otional pressi			
					制图		盱		<b>竹</b> 蟹	M-4575f	图号				比例	第5张
					设计	,	核			〔元件明细		+5756	=-CE-2	30V-C-5	标准CE	共 6 张
					校对	3	准				自易電調	<b>浏 #</b> #4	₫ 昭443 ⊉	国公司	机器电压	3Ø230V
标记	更改前	更改后 更	更改人		审核	E	期 202	230203			Shini Pla	stics 7	Fechnolo	gies, Inc.	机器频率	50Hz
	1	2		3			4		5		6			7	V - HP /// 1	8

		1	2	3		4	5		6	7		8	_
	序号/N0	<b>符号</b> /Symbol	<b>名称</b> /Name	•	<b>制造商</b> /Manufacture	r <b>型号</b> /Type		规格/Specifica	ation 数量/	Number 物料编号/1	1aterial number	<b>备</b> 注/Remark	
	26		<b>终端固定件</b> E/GK <b>系列(霍尼韦尔)</b> Terminal fittings E/GK series(honey)	vell)	HONEYWELL			PCS	6	YE60000	003900		
	27	M1	马达/Motor		SHINI			230V 50Hz 5.5	ikw 1			(1)	
A	28	EH1 EH2 EH3	电热/Heater		SHINI			230V 50Hz 12	kW 3			(1)	A
	29	H1	蜂鸣器/Buzzer		JINGKANG	PK-35A		24VAC/DC	1	YE8400	3500600		
	30	Y1	电磁阀/Solenoid Valve					24VAC	1			(1)	
	31		铝散热器/Aluminum cool	er	SHINI				3				
	32	Ρ	压力计 / Pressure meter	-					1			(1)(4)	
	33	F	流量计/Flow meter						1			(1)(3)	
в													В
													_
C													) (
	版本	Ver.E :	注: (1)表示非电控箱内材料;	(2)表示选配出;	水和回水温度显示功能;(	3)选配流量计;(1	+) <b>选配压力计。</b>	tes: (1)Means it's not the turn water temperature;	material inside the control (3)Optional flow meter. (4)O	box.(2)Means equipped with fi ptional pressure meter.	unction of displaying wate	r outlet and	
D					制图 版-	<b>号</b> (	<b>标题</b> STM	-4575F	图号		比例	第6张	D
					设计 核		电气元	件明细表二	STM-4575F	-CE-230V-C -6	' 标准 CE	共 6 张	1
					校对 准						机器电压	3Ø230V	1
	标记	更改前	更改后 更改人	日期	10.11 审核 日期	<b>a</b> 20230203		41NI	/ 信易電熱機械 Shini Plastics T	说股份有限公司 echnologies, Inc.			1
	你儿	<u> </u>	<u> 更以后</u> 更以八 2		甲1次 日共	n   20230203			6	7	机器频率	50Hz	]