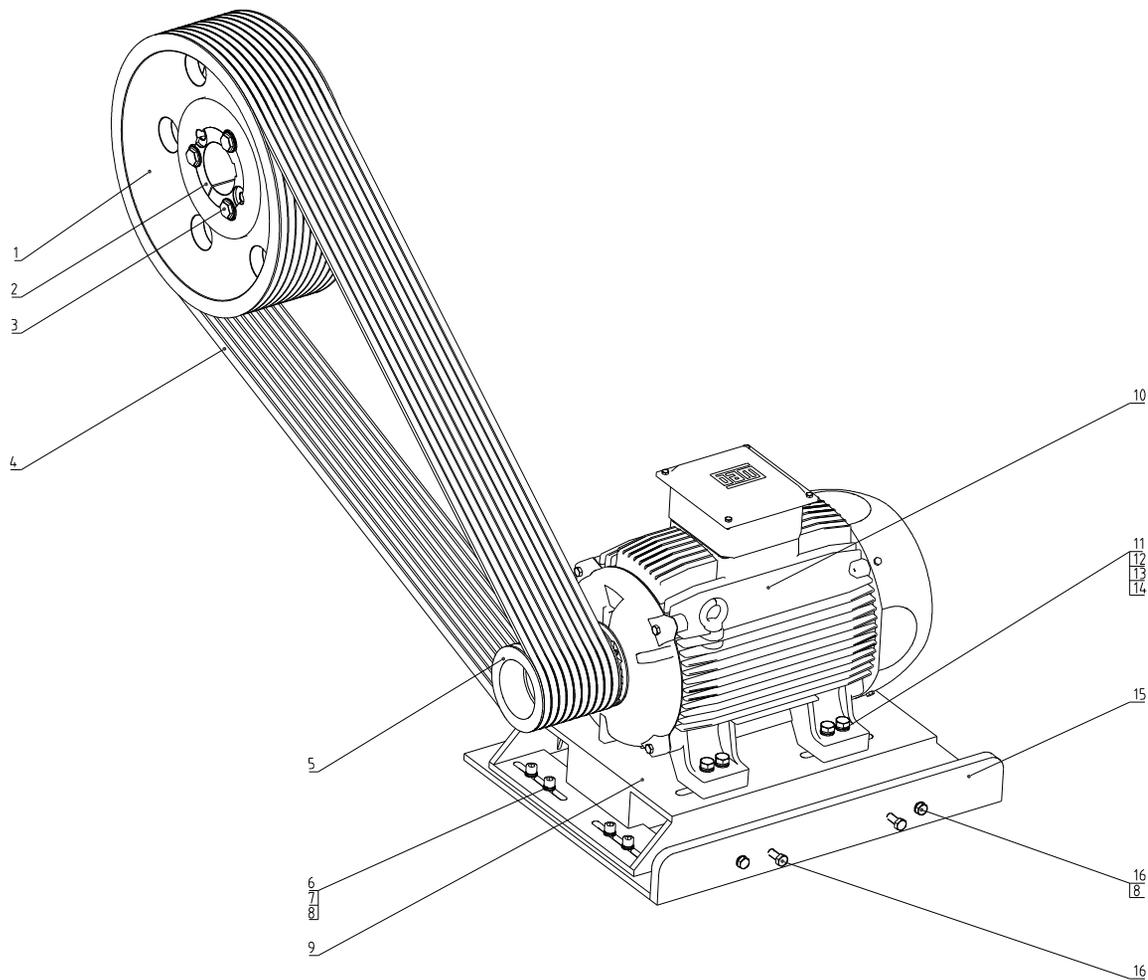


12	Conveyor belt	-
11	Dust separator assembly	-
10	Conveying assembly	-
9	Control box	-
8	Presenting knife jig	-
7	Hydraulic station control box	-
6	Hydraulic station	-
5	Feed box assembly	-
4	Cutting chamber assembly	-
3	Transmission	-
2	Storage box assembly	-
1	Rack assembly	-
序号	名称	代号

					制图	版号	标题	图号	比例	数量	1
					设计	核准	SG-90B		1:1	材质	
					校对		系统结构图				
							信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期		物料号			

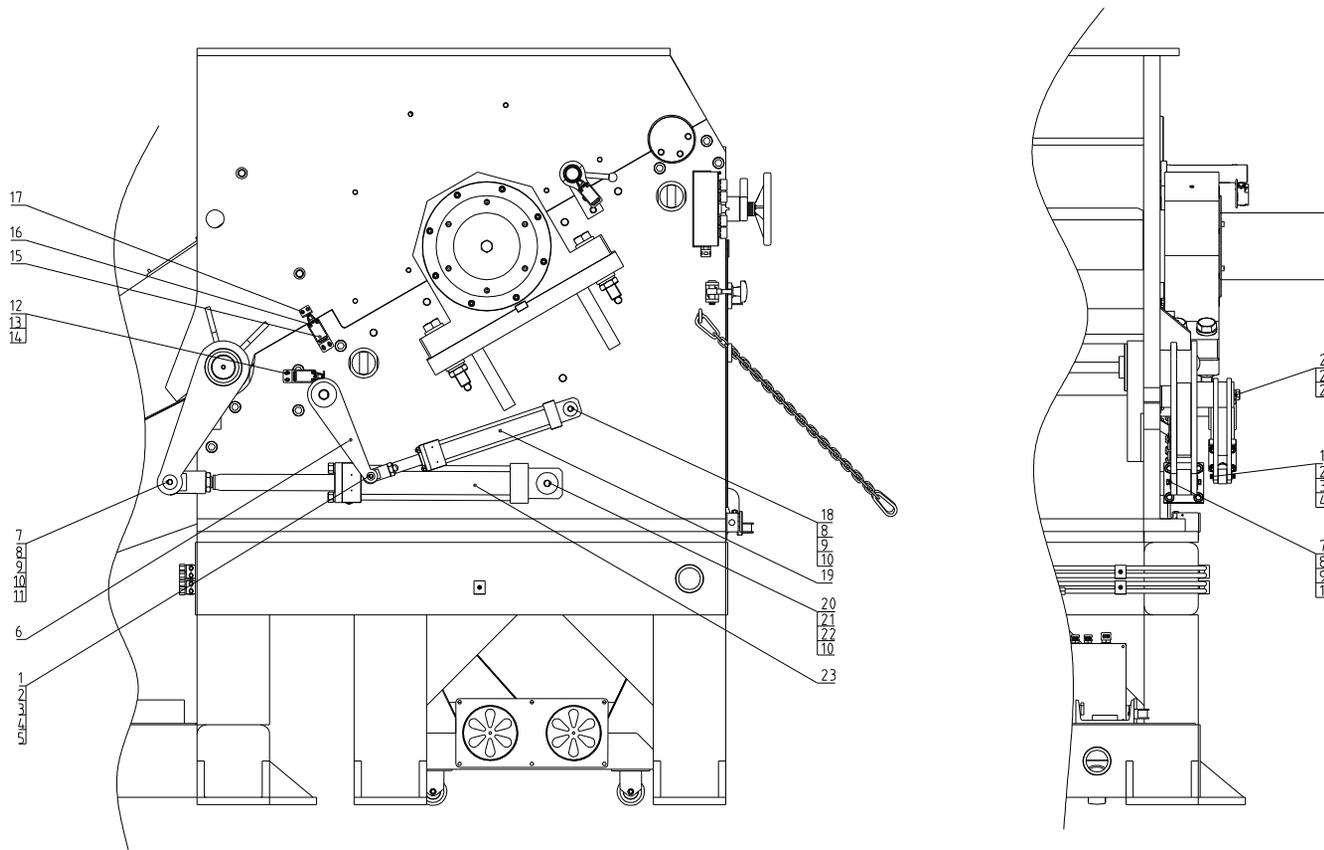
SG-90160B			SG-90200B			SG-90160B			SG-90200B		
68	Screen φ12	YW31129000100	BL90901204020	34	Large pulley cone sleeve	BW30901600610	BW30901600610				
67	Screen frame	--	--	33	Large belt pulley	BW30901600410	BW30901600410				
66	Door plank	--	--	32	Self-aligning roller bearings 73136(CAME&SIIINSK)	YW09231300100	YW09231300100				
65	Screen frame locking screw	BH11901604340	BL90901205220	31	Tool holder shaft	BH11901608910	BL90901204320				
64	Solid handwheel (with keyway)	YE30831300200	YW03018001700	30	Wear resistant plates on both sides of the box	BL55901602220	BL55901602220				
63	Screen frame locking handle	BH11701001210	BH11701001210	29	Flywheel guard fixing plate	--	--				
62	Inner hexagon cylinder screw M16*75	YW61167500000	YW61167500000	28	Fly wheel	BW30901600910	BW30901600910				
61	Pressure block	BH10901616710	BL90901208920	27	Fly wheel sleeve	BW30901600810	BW30901600810				
60	Hex. nut M20×2.5	YW64200200000	YW64200200000	26	Fly wheel flat key	BH11901610310	BH11901610310				
59	Star screw M20×100(SUS) Full tooth	YW09201001600	YW09201001600	25	Flywheel Cover	--	--				
58	Cotter pin M4×25(GB91)SUS	YW60425900100	YW60425900100	24	Stainless steel chain 5mm diameter (4 links)	YW90576000000	YW90576000000				
57	Pin shaft M16×80(GB882)SUS	YW60168000100	YW60168000100	23	Hinge seat	BL54300003920	BL54300003920				
56	Hinge seat	--	--	22	Flat washer-12-Longzin	YW66122400000	YW66122400000				
55	Hexagon socket head screw M20×120	YW60701000000	YW60701000000	21	Retaining ring for shaft-16	YW69001600000	YW69001600000				
54	Inner hexagon flat-end set screw M8×30	YW68083000000	YW68083000000	20	Axle pin	YW09301400000	YW09301400000				
53	Fixed knife adjustment block screw	BH10701298510	BH10701298510	19	Star screw	YW09003010500	YW09003010500				
52	Top knife adjustment screw	BH10701514010	BH10701514010	18	Big start nut M12	YW09160200000	YW09160200000				
51	Fixed knife pressing plate	BH11901610410	BL90901208320	17	Limit position sleeve	BL55901602120	BL55901602120				
50	Hexagon screw bolt M20×80	YW60208000000	YW60208000000	16	Limit rod	BH11901609210	BH11901609210				
49	Fixed plate	YW40901600200	YW40902000100	15	Bearing cover	BH11901609710	BH11901609710				
48	Inner hexagon cylinder screw M20×80	YW61208000000	YW61208000000	14	Bearing base flat key	BH11901609610	BH11901609610				
47	Moving blade	YW40901600300	YW40902000000	13	Left bearing base	BW30902000110	BW30902000110				
46	Moving blade pressing plate	BH10901617510	BL90901208120	12	Hexagon nut M30	YW64617000100	YW64617000100				
45	Hexagon nut M12	YW64012100000	YW64012100000	11	Standard spring washer-30-Longzine	YW65003000100	YW65003000100				
44	Top knife adjustment screw	BH10701514010	BH10701514010	10	Washer	--	--				
43	Inner hexagon flat-end set screw M8×30	YW60778800000	YW60778800000	9	Hexagon screw bolt M30×180-12.9 grade	YW60578300600	YW60578300600				
42	Fixed knife adjustment block screw	BH10701298510	BH10701298510	8	Upper box	BL90901600020	BL90902080020				
41	Upper box shaft	BH11901609510	BH11901609510	7	Oil cylinder pin 2	BH10290100610	BH10290100610				
40	Screen rack right arm	BH10901616610	BH10901616610	6	Limit switch	YE90023600000	YE90023600000				
39	Cone sleeve flat key	BH11901609810	BH11901609810	5	Left turn arm of screen rack	BH10901616510	BH10901616510				
38	Standard spring washer 20	YW65020000000	YW65020000000	4	Oil cylinder pin 1	BH10190100610	BH10190100610				
37	Flat washer 20	YW69000160000	YW69000160000	3	Oil cylinder (cylinder diameter 80)	YW70809000100	YW70809000100				
36	Hexagonal head bolt M20 × 60-12.9 grade	YW60206000000	YW60206000000	2	Oil cylinder (cylinder diameter 50)	YW70509000100	YW70509000100				
35	Baffle	BH10901616810	BH10901616810	1	Lower box	BL90901600320	BL90901210920				

序号	名称	代号	序号	名称	代号
	制图	版号	标题	SG-90B	图号
	设计	核准	粉碎室总成		
	校对		 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		
标记	更改前	更改后			
				比例	数量
				 材质	1
				表面要求	
				物料号	



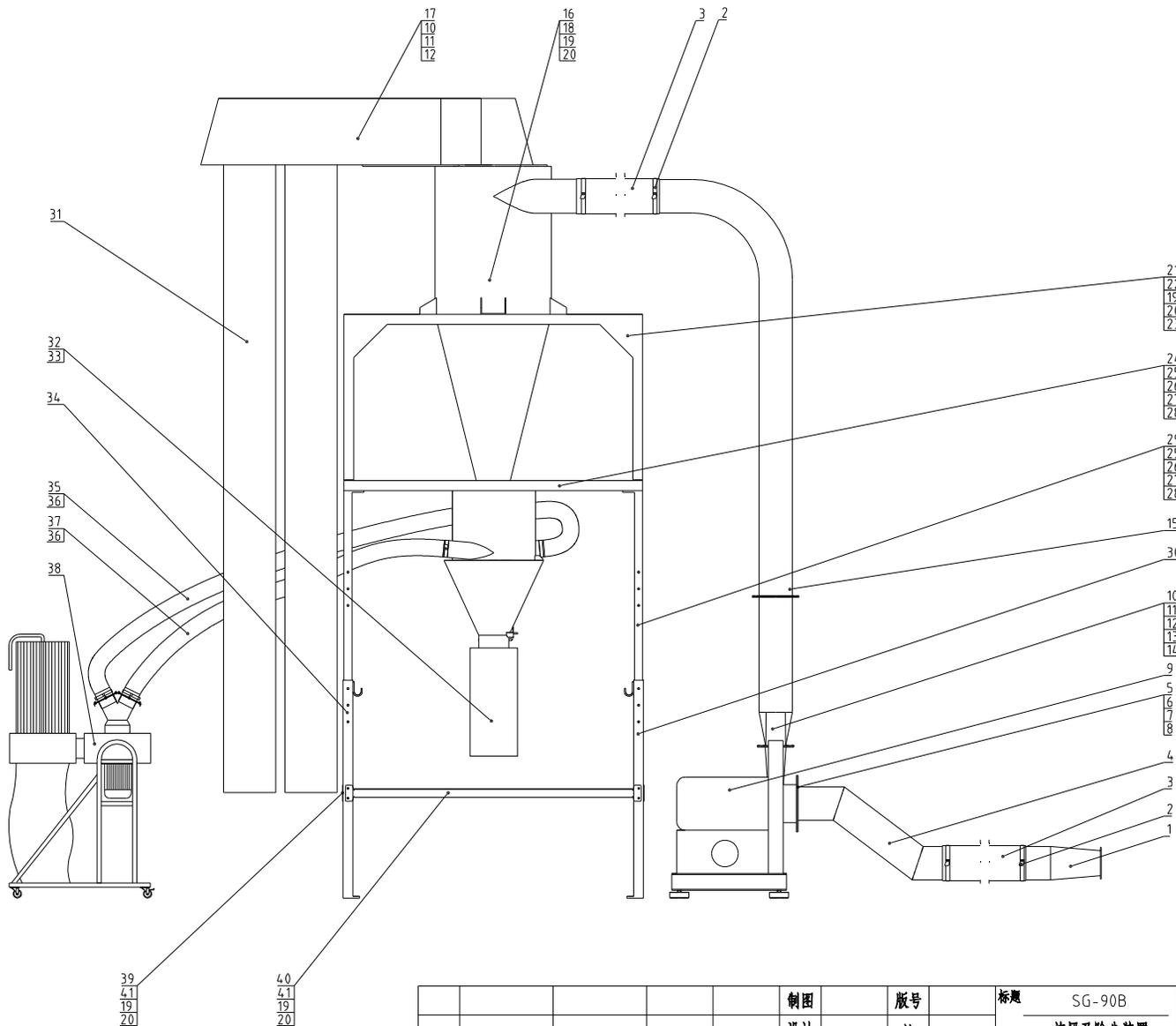
		SG-90160B	SG-90200B
16	Hexagon screw bolt M20×200-12.9	YW60202000100	YW60202000100
15	Motor adjustment welding plate	--	--
14	Hexagon nut M24	YW64.0024.00100	YW64.0024.00100
13	Flat washer 24-Longzine	YW660244.00000	YW660244.00000
12	Standard spring washer 24-Longzine	YW650024.00000	YW650024.00000
11	Hexagon screw bolt M24×120-12.9	YW6124.1200600	YW6124.1200600
10	Motor W20-IE3-4P-B3T 3~0.400V50HZ	YM10002000300	YM10202200400
9	Motor mounting plate	--	--
8	Flat washer 20-Longzine	YW6900016.00000	YW6900016.00000
7	Standard spring washer 20-Longzine	YW65020000000	YW65020000000
6	Hexagon socket head screw M20x60-12.9	YW61206000000	YW61206000000
5	Small pulley SPC 236x10 Keweite	YW30236102000	YW30236102000
4	Narrow V-belt SPC L=5600MM	YR005600014.00	YR005600014.00
3	6050 Cone bolt 1-1/4BSW	YW60605000200	--
2	Large pulley cone sleeve	BW30901600610	BW30902000410
1	Large cone sleeve	BW30901600410	BW30902003940
序号	名称	代号	

					制图	版号	标题	图号	比例	数量	1
					设计	核准	SG-90B			材质	
					校对		传动装置			表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号		



26	Flat washer 16	YW66163000000
25	Standard spring washer 16	YW65016200000
24	Hexagon screw bolt M16×350	YW60578200100
23	Oil cylinder (cylinder diameter 80)	YW70809000100
22	Flat gasket 10	YW66102000100
21	Standard spring washer 10	YW65010000000
20	Hexagon screw bolt M10×25	YW60102500000
19	Oil cylinder (cylinder diameter 50)	YW70509000100
18	Hexagon screw bolt M8×20	YW60082000200
17	Limit switch contact board	--
16	Cross recessed pan head screw M4×25	YW63042500000
15	Limit switch	YE90023600000
14	Standard spring washer 5	YW65005200000
13	Hexagon socket Head cap screw M5×12	YW61051200100
12	Limit switch fixed plate	--
11	Oil cylinder pin 2	BY60050030250
10	Hydraulic pin shaft gasket 1	--
9	Flat washer 8	YW66081600000
8	Standard spring washer 8	YW65008000100
7	Hexagon screw bolt M8×25	YW60082500100
6	Left turn arm of screen rack	BH10901616510
5	Oil cylinder pin 2	BH10290100610
4	Hydraulic pin shaft gasket 2	--
3	Flat washer 6	YW66061300000
2	Standard spring washer 6	YW65006000100
1	Hexagon head bolt M6×20	YW60062000100
序号	名称	代号

					制图	版号	标题	SG-90B	图号	比例	1:13	数量	1
					设计	核准	升降装置					材质	
					校对	审核						表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号				



41	Hexagon screw bolt M8*30-8-8-longzine	YW60083000200
40	Strengthen the crossbeam 1	--
39	Strengthen the crossbeam 2	--
38	Dust collector	--
37	Steel wired plastic pipe 4"x3M	YR60000400100
36	Stainless steel pipe clamp 5"	YW02000500000
35	Steel wire hose 4"x4M	YR60000400100
34	Lower bracket 1	--
33	Steel wire hose 7.8"	YW02000700000
32	Filter cloth bag 3	BP82323200044
31	Filter cloth bag 2600	--
30	Lower bracket 2	--
29	Upper bracket	--
28	Hexagonal nut GB/T6170 M10-longzine	YW64001000300
27	Flat washer A grade GB/T97.1 10-longzine	YW66102000100
26	Standard spring washer GB/T93 10-longzine	YW65010000000
25	Hexagon head bolt M10*80-8-8-longzine	YW60108000000
24	Horizontal beam on the bracket	--
23	Hexagonal nut GB/T6170 M8-longzine	YW64080600000
22	Hexagon head bolt M8*80-8-8-longzine	YW60088000000
21	On the support frame of the cyclone	--
20	Flat Washer Grade A GB/T97.1 8-longzine	YW66081600000
19	Standard spring washer GB/T93 8-longzine	YW65008000100
18	Hexagon head bolt M8*50-8-8-longzine	YW60085000000
17	Cyclone separator air outlet	--
16	Cyclone dust collector	--
15	Extended discharge bend	--
14	Outlet pipe	--
13	Hex. nut GB/T6170 M12-longzine	YW64012100000
12	Flat washer A grade GB/T97.1 12-longzine	YW66122400000
11	Standard spring washer GB/T93 12-longzine	YW65012000000
10	Hexagon head bolt M12*55-12 9-longzine	YW60578300100
9	Extended discharge bend 11KW3φ+00V/50HZ	YM30001100000
8	Hexagonal nut GB6170 M20*2.5	YW64200200000
7	Flat washer GB/T97.1 20(SUS)	YW69001600000
6	Standard spring washer GB/T93 20-longzine	YW65205200000
5	Hexagon head bolt M20*60-12.9-longzine	YW60206000000
4	Air suction pipe	--
3	Steel wire hose 8"	YR60814000000
2	Stainless steel pipe clamp 8.5"	YW02008500000
1	Suction pipe	--

制图	版号	标题	图号	比例	数量	1
设计	核准	旋风及除尘装置			材质	
校对	日期				表面要求	
标记	更改前	更改后	更改人	日期	审核	日期
				信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号