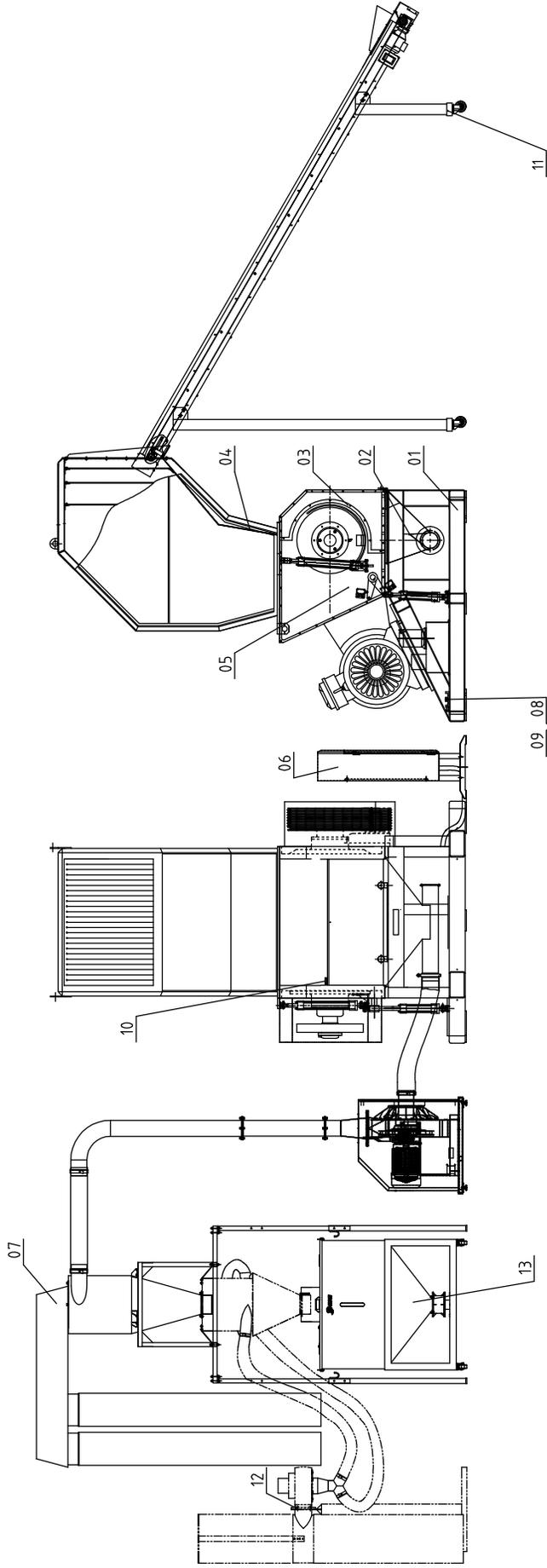


15	Material storage tank MST-500	BY60050000650
14	Dust separator assembly	-
13	belt conveyor	-
12	Safety switch board	-
11	Feed separating assembly	-
10	Sound-proof cover-plate device	-
9	Sound-proof box assembly	-
8	Star knob B M8x35	YR4.00835.00000
7	Presetting knife jig	-
6	Control box	-
5	Lifting device	-
4	Feeding box assembly	-
3	Cutting chamber assembly	-
2	Screen bracket assembly	-
1	Rack assembly	-

No.		Parts		Material No.	
Drawing NO.		Scale		Quantity	
Title		SG-70		1	
System Structure Drawing				Material	
Version		Approved by		Surface requirement	
Designer		Checked by		Material No.	
Prepared by		Modify date			
Mark		Before modification		After modification	
		Modified by		Date	

**SHINI**  
信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.

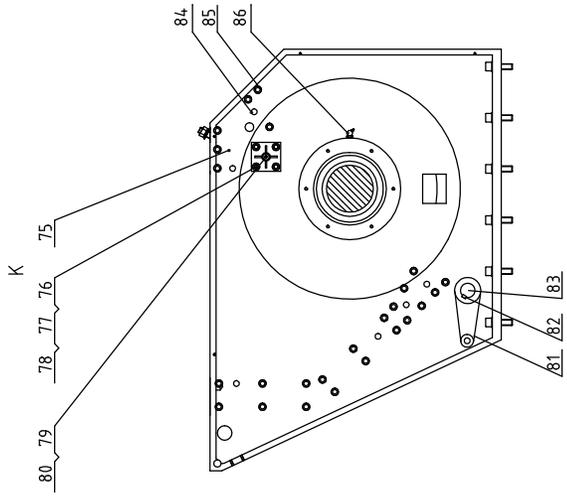
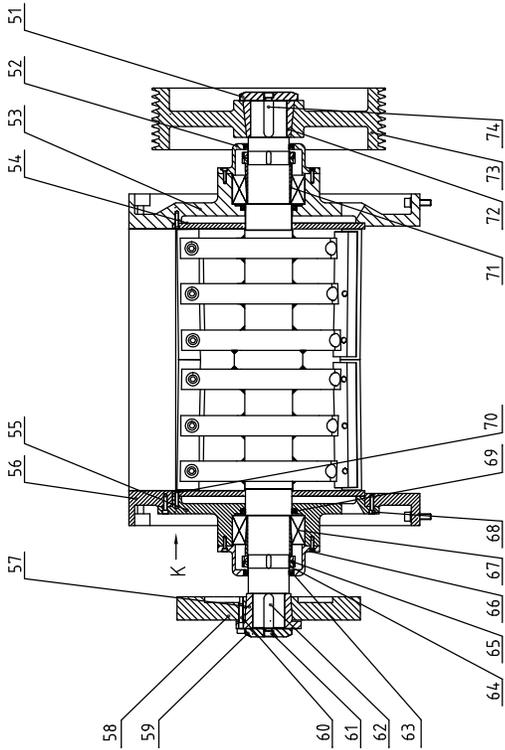
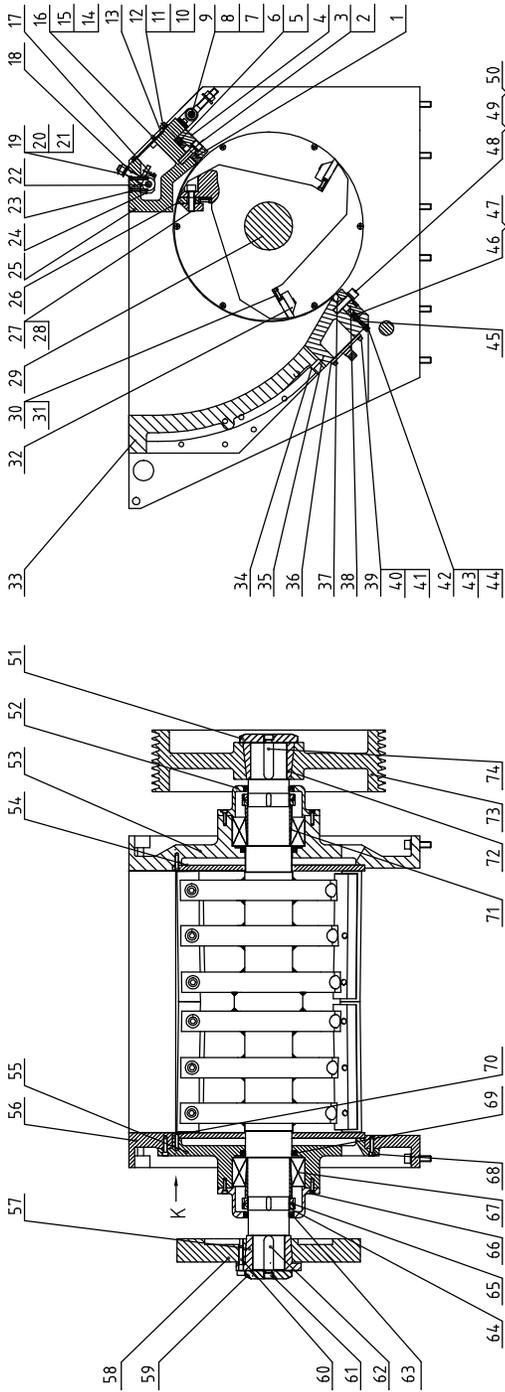


13	Material storage tank MST-500	BY60050000650
12	Dust separator assembly	-
11	belt conveyor	-
10	Safety switch board	-
9	Sf4r knob B M8x35	YR4,008350000
8	Presetting knife jig	-
7	Feed separating assembly	-
6	Control box	-
5	Lifting device	-
4	Feeding box assembly	-
3	Cutting chamber assembly	-
2	Screen bracket assembly	-
1	Rack assembly	-

No.	Name	Part's No.
Quantity	Scale	1
Material	Surface requirement	
Material No.		

Drawing NO.		Title		Version		Drawer		Mark	
SG-70B		System Structure Drawing						Before modification	
System Structure Drawing				Approved by		Designer		After modification	
				Date		Proofread by		Modified by	
						Checked by		Modify date	

**SHINI**  
信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.

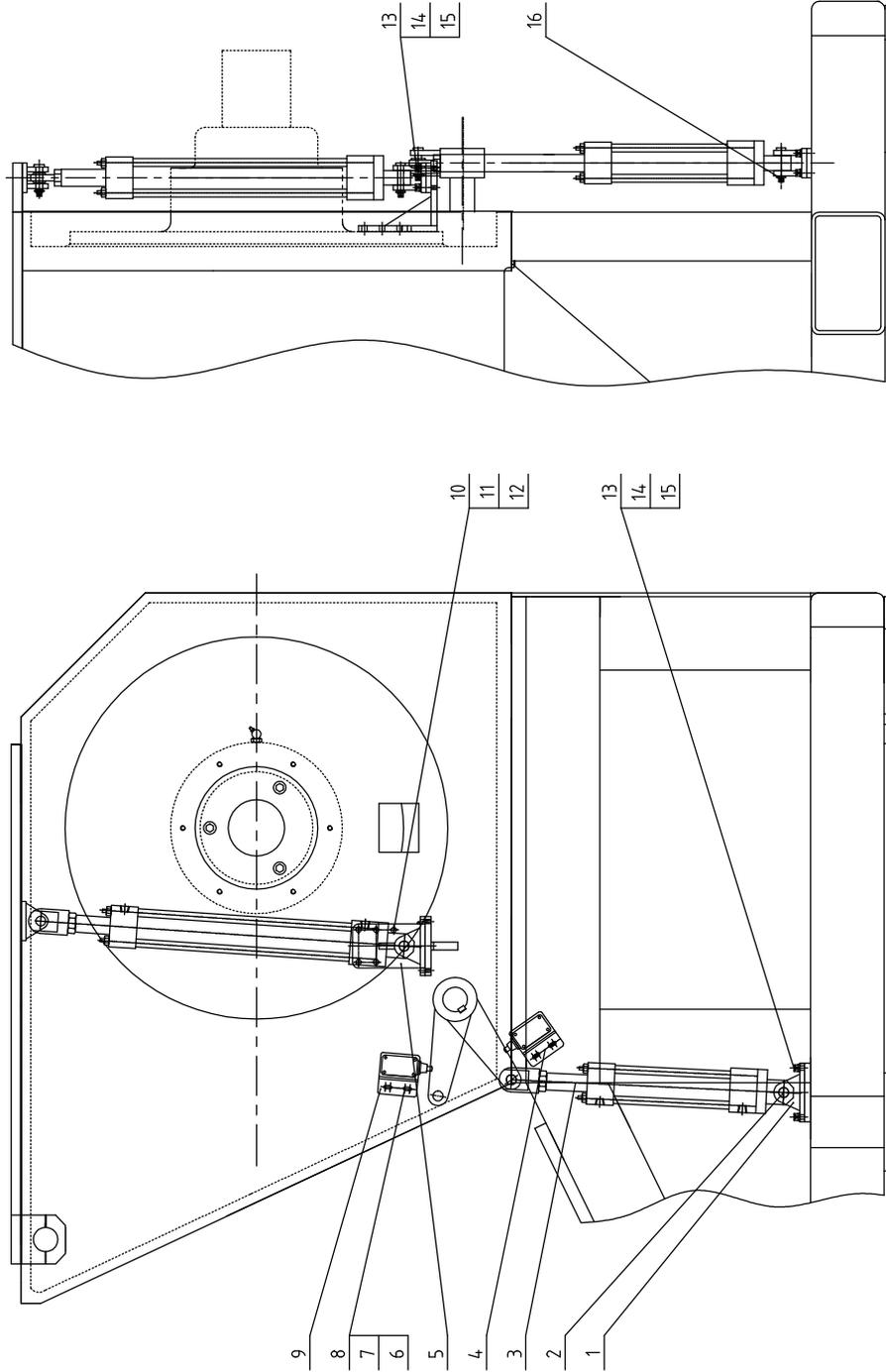


Quantity	1
Material	
Scale	
Surface requirement	
Material No.	
Drawing NO.	
Title	SG-70 Cutting chamber assembly
Version	
Approved by	
Date	
Drawer	
Designer	
Proofread by	
Checked by	
Modify date	
Modified by	
After modification	
Before modification	
Mark	

**SHINI**  
信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.

		SG-7090(B)		SG-70120(B)		SG-7090(B)		SG-70120(B)	
86	Connector forced filling oil cup 45° M10X1	YW04.0101000000	YW04.0101000000	YW04.0101000000	4.2	Inner hexagon cylindrical screw GB/T70.1 M10x9-19.9-Longzine	YW611095000000	YW611095000000	SG-70120(B)
85	Inner hexagon cylindrical screw GB/T70.1 M10x9-19.9-Longzine	YW611670000000	YW611670000000	4.1	Standard spring washer GB/T193 10-Longzine	YW650100000000	YW650100000000	YW650100000000	
84	Female column pin			4.0	Flair gasket A GB/T197.1 10H1X20X3-Longzine 40x12.5-Longzine	YW661020000000	YW661020000000	YW661020000000	
83	Screen bracket shaft pin	BH11790500110	BH10701205010	39	Inner hexagon cylindrical screw GB/T70.1 M10x12.5-Longzine	YW61104.0002000	YW61104.0002000	YW61104.0002000	
82	Single round head common flat key	BH10070122010	BH10070122010	38	Fixed blade pressing blade II	BW30709002210	BW30709002210	BW30709002210	
81	Screen bracket rotating arm	BH10701204010	BH10701204010	37	Fixed blade	YW4.2709009000	YW4.2709009000	YW4.2709009000	
80	Standard spring washer GB/T193 10-Longzine 30(10.5x36x2.9)-Longzine	YW650100000000	YW650100000000	36	Water tank cover plate	BH10794.2000010	BH10794.2000010	BH10794.2000010	
79	Large washer A Grade GB/T196 30(10.5x36x2.9)-Longzine	YW661032000000	YW661032000000	35	Rear lower block	BW30709002610	BW30709002610	BW30709002610	
78	Feeding box limiting plate fixed base	BH10701215410	BH10701215410	34	Inner hexagon cylindrical screw GB/T70.1 M12x40-19.9-Longzine	YW612600000000	YW612600000000	YW612600000000	
77	Standard spring washer GB/T193 12-Longzine 30(13.5x26x2.9)-Longzine	YW650120000000	YW650120000000	33	Rear upper block	BW30790300210	BH107014.30070	BH107014.30070	
76	Feeding box limiting plate	YW661224.00000	YW661224.00000	32	Rotating blade presser plate	BH10701214.010	BH10701214.010	BH10701214.010	
75	Single round head common flat key C32x126	BL55701203540	BL55701203540	31	Hexagon nut GB/T16170 M10-Longzine	YW64.001000100	YW64.001000100	YW64.001000100	
74	Single round head common flat key C32x126	BH10704.550010	BH10704.550010	30	Hexagon nut GB/T15193 M10x50-8.8-Longzine	YW601050000000	YW601050000000	YW601050000000	
73	Belt pulley SFC800x8	YW308008000000	YW308008000000	30	Hexagon nut GB/T15193 M10x50-8.8-Longzine	BH11701207710	BH11701207710	BH11701207710	
72	Belt pulley taper sleeve 5050 ø125	YW30505012500	YW30505012500	29	Blade shaft	BH119050010	BH119050010	BH119050010	
71	Dismantling sleeve AH24180 for rolling bearing M12x30-10.9-Longzine	YW1924.13000000	YW1924.13000000	28	Standard spring gasket GB/T193 20 80x12.5-Longzine	YW650200000000	YW650200000000	YW650200000000	
70	Inner hexagonal sunk screw GB/T70.1 M12x30-10.9-Longzine	YW61123000100	YW61123000100	27	Inner hexagon cylindrical screw GB/T70.1 M20x 80x12.5-Longzine	YW612080000000	YW612080000000	YW612080000000	
69	Inner framework rotary shaft lip seals	YR20161901500	YR20161901500	26	Rolling blade	YW4.2709000200 left	YW4.2709000200 right	BH11701021710	
68	Inner hexagon cylindrical screw GB/T70.1 M12x35-19.9-Longzine	YW611245.000000	YW611245.000000	25	Front block	BW30709002510	BW30709002510	BW30709002510	
67	MSK self-aligning roller bearing 24190CC30W33 GB/T70.1 M12x45-12.9-Longzine	YW1124.13000000	YW1124.13000000	24	Fastening bolt base	BH10701201110	BH10701201110	BH10701201110	
66	Inner hexagon cylindrical screw GB/T70.1 M10x35-19.9-Longzine	YW611035000000	YW611035000000	23	Inner hexagon cylindrical screw GB/T70.1 M8x 50x19.9-Longzine	YW610850000000	YW610850000000	YW610850000000	
65	Round nut lock washer GB/T898 140	YW65014.50000000	YW65014.50000000	22	Locking bolt hinge pin	—	—	—	
64	Small round nut GB/T810 M14x52-4.5 steel	YW64.1452000000	YW64.1452000000	21	Standard spring gasket GB/T193 20-Longzine	YW652052000000	YW652052000000	YW652052000000	
63	Inner framework rotary shaft lip seals	YR2014.01000000	YR2014.01000000	20	Flair washer C grade GB/T193 20	YW662037000000	YW662037000000	YW662037000000	
62	Single round head common flat key 16x28x3.6-10.9-Longzine	YW612050000000	YW612050000000	19	C grade hexagon nut GB/T 41 M20x2.5-Longzine	YW64.2002000000	YW64.2002000000	YW64.2002000000	
61	Inner hexagon cylindrical screw GB/T70.1 M16x16-19.9-Longzine	YW611670000000	YW611670000000	18	Feeding box locking bolt	BH10070150040	BH10070150040	BH10070150040	
60	Inner hexagon cylindrical screw GB/T70.1 M16x16-19.9-Longzine	BH10701202610	BH10701202610	17	Sensor bracket	—	—	—	
59	Flywheel taper sleeve	BW30509003010	BW30509003010	16	Standard spring gasket GB/T193 6	YW650600000000	YW650600000000	YW650600000000	
58	Flywheel	BW30509002910	BW30509002910	15	Flair washer A grade GB/T197.1 616x216X 16-L-Longzine	YW660613000000	YW660613000000	YW660613000000	
57	Flywheel taper sleeve	BH11701206010	BH11701206010	14	Inner hexagon cylindrical screw GB/T70.1 M8x 16-16.9-Longzine	YW61061601200	YW61061601200	YW61061601200	
56	Left block	BH11701206010	BH11701206010	13	Front block cover plate	—	—	—	
55	Left bearing base	BH10701290010	BH10701290010	12	Standard spring gasket GB/T193 10-Longzine	YW650100000000	YW650100000000	YW650100000000	
54	Left and right material feeder	BH10701202342	BH10701202342	11	Flair washer A grade GB/T197.1 1018X20X 21-L-Longzine	YW661020000100	YW661020000100	YW661020000100	
53	Right block	BH11701206110	BH11701206110	10	Inner hexagon cylindrical screw GB/T70.1 M16x 100-12.5-L-Longzine	YW611010000000	YW611010000000	YW611010000000	
52	Bearing cover	BH10701600010	BH10701600010	9	Electric ring for axes use GB/T 894.1 (6.3-6.8-Subclass)	YW690021000000	YW690021000000	YW690021000000	
51	Belt wheel taper sleeve baffle	BH10701202010	BH10701202010	8	Hinge pin	BH11701216040	BH11701216040	BH11701216040	
50	Standard spring washer GB/T193 20	YW650200000000	YW650200000000	7	Star screw	BH11701216140	BH11701216140	BH11701216140	
49	Flair gasket GB/T 95 2022x213-A2-70(SUS)	YW690001600000	YW690001600000	6	Hexagon nut GB/T6170 M10-Longzine	YW64.0010000100	YW64.0010000100	YW64.0010000100	
48	Inner hexagon cylindrical screw GB/T70.1 M10x60-19.9-Longzine	YW612080000000	YW612080000000	5	Hexagon bolt GB/T15193 M10x10-10.9-Longzine	YW60104.00000000	YW60104.00000000	YW60104.00000000	
47	Hexagon bolt GB/T16170 M10-Longzine	YW64.0010000100	YW64.0010000100	4	Fixing blade pressing plate I	BW30709002210	BW30709002210	BW30709002210	
46	Inner hexagon flat end locking screw GB/T70.1 M12x40-19.9-Longzine	YW60104.00000000	YW60104.00000000	3	Standard spring gasket GB/T193 20	YW650200000000	YW650200000000	YW650200000000	
45	Inner hexagon flat end locking screw GB/T71 M12x44-8.8	YW61124.000100	YW61124.000100	2	Inner hexagon cylindrical screw GB/T70.1 M20x 80-19.9-Longzine	YW612080000000	YW612080000000	YW612080000000	
44	Standard spring washer GB/T193 10-Longzine	YW650100000000	YW650100000000	1	Fixing blade	YW4.2709009000	YW4.2709009000	YW4.2709009000	
43	Flair gasket A GB/T197.1 10H1X20X3-Longzine	YW66102000100	YW66102000100	No.	Part's				

Mark	Before modification	After modification	Modified by	Modify date	Proofread by	Checked by	Approved by	Date
Title		Version		Drawing NO.		Scale		Quantity
Cutting chamber assembly		SG-70		1		Material		Material No.
SHINI		信易熱機機股份有限公司		Shini Plastics Technologies, Inc.		Surface requirement		Material No.



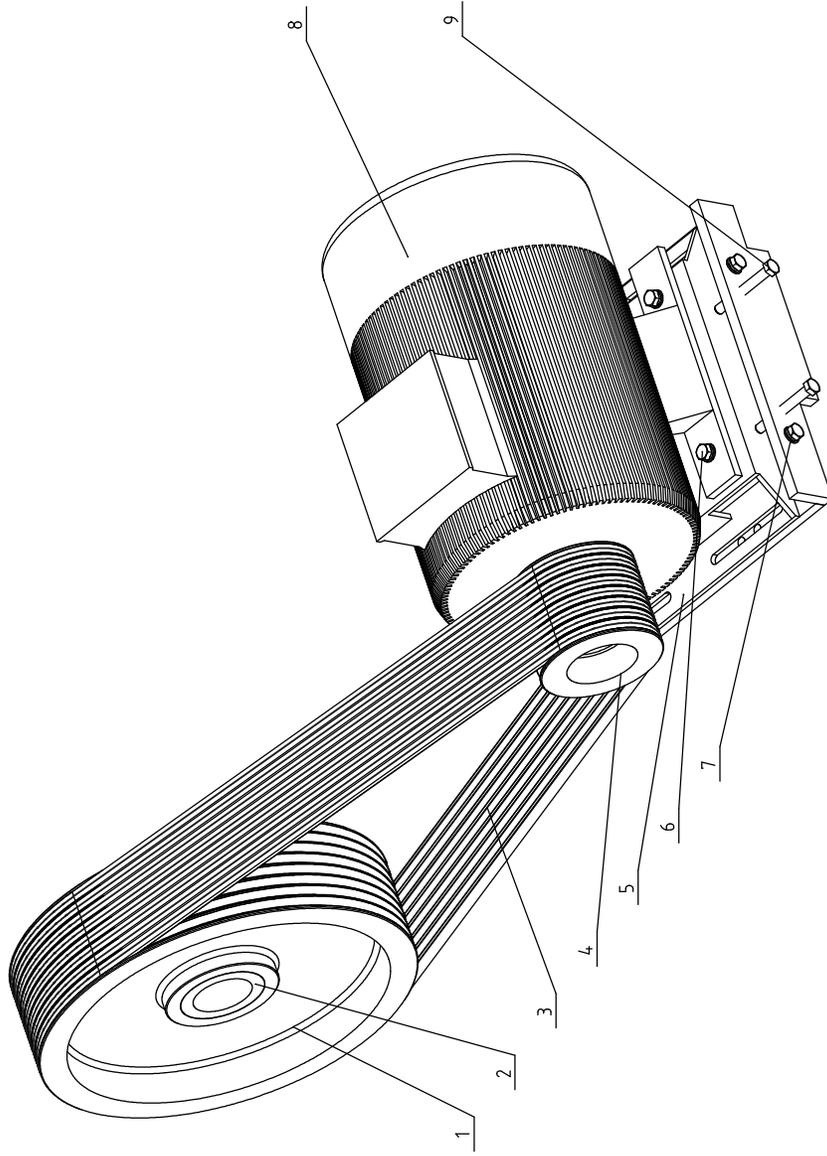
16	Flat washer GB/T 96 8(8.4×2.4×2)-A2-70(SUS)	YW6824.0200000
15	Standard spring gasket GB/T93 8-Longzine	YW65008000100
14	Flat washer A grade GB/T97.1 8-Longzine	YW66081600000
13	Inner hexagon cylindrical screw GB/T7017M8X3p-12.9-Longzine	YW67083000000
12	Standard spring gasket GB/T93 10-Longzine	YW65010000000
11	Flat washer A grade GB/T97.1 10M12X20X2H-Longzine	YW66102000100
10	Inner hexagon screw M10X35/12.9 grade	YW60135900000
9	Fixing plate of upper limit switch	-
8	Standard spring gasket GB/T93 6	YW65060000000
7	Flat washer A grade GB/T97.1 6(6.5×2)X1.6	YW66061300000
6	Standard spring gasket GB/T93 6-16-12.9-Longzine	YW67061601200
5	Electric handspike base	-
4	Fixing plate of lower limit switch	-
3	Liquid pressure system	-
2	Oil cylinder hinge pin	-
1	Oil cylinder lower base	-

No.	Parts	Material No.
Scale	Quantity	1
Material	Surface requirement	Material No.

Version	Approved by	Date
Designer	Checked by	Modify date
Profound by	Modified by	Mark
Before modification	After modification	

Title	SG-70
Lifting device	

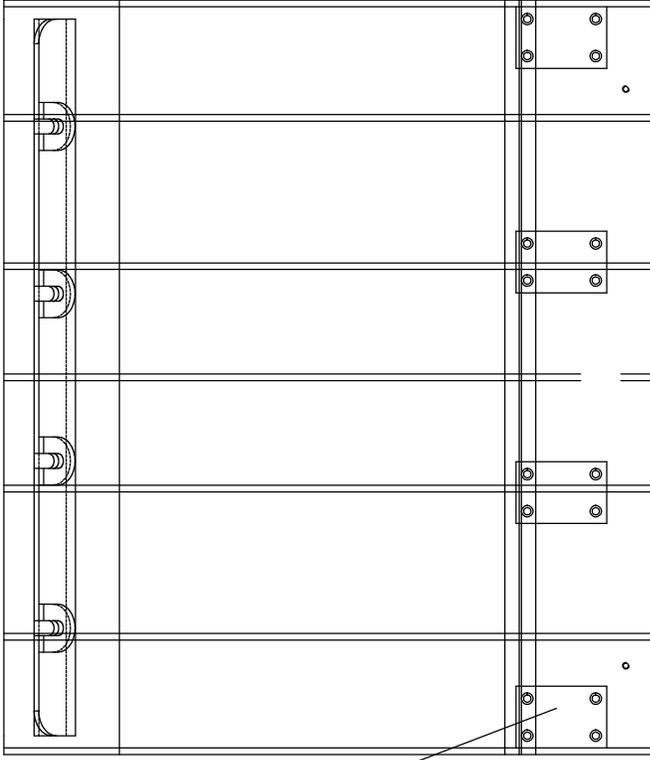
**SHINI**  
 信易电热机械股份有限公司  
 Shini Plastics Technologies, Inc.



SG-7090(B)		SG-70120(B)	
9	Hexagon bolt GB/T5783 M20x160-L2.9-Longline(full thread)	YW61201600000	YW61201600000
8	Motor W20/175KW/980W-4P B3T E3 400/690/460V	YM10208000300	YM10209000400
7	Z level hexagon nut GB/T141 M20x2.5-Longline	YW64200200000	YW64200200000
6	Hexagon bolt GB/T5782 M20x100-8.8-Longline	YW60201000000	YW60201000000
5	Motor base	-	-
4	Belt pulley SPC224X8	YW30224800000	YW30224800000
3	Narrow V belt SPC L=4250	YR00425000000	YR00425000000
2	Belt pulley sleeve 5050 φ125	YW30505012500	YW30505012500
1	Belt pulley SPC800X8	YW30800800000	YW30800800000
No.		Material No.	

Title		Version		Drawer		Designer		Proofread by		Checked by		Modified by		Before modification		After modification	
SG-70																	
Transmission device																	
SHINI																	
信易电热机械股份有限公司																	
Shini Plastics Technologies, Inc.																	

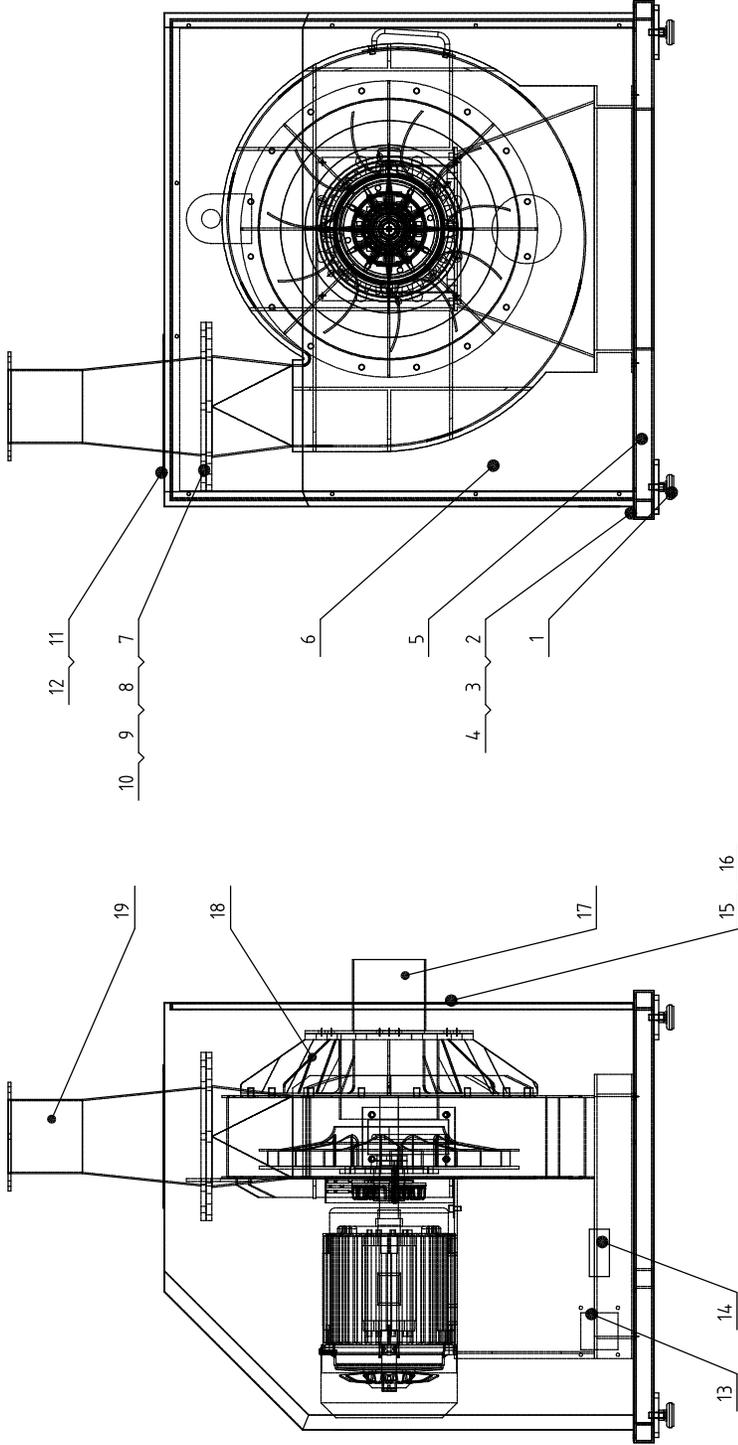
Scale	Quantity	Material	Surface requirement	Material No.
	1			



No.	Part's	Material No.
12	Screen bracket hinge pin hole base	BH11701206710
11	Flat washer A grade GB/1971.8-Longzine	YW66081600000
10	Standard spring gasket GB/T93.8-Longzine	YW65008000100
9	Standard spring gasket GB/T93.8-Longzine	YW65008000100
8	Hinge pin hole base presser plate of screen bracket	BH11701206610
7	Screen bracket rear presser plate	-
6	Screen bracket rear fender	-
5	Flat washer A grade GB/1971.6-Longzine	YW66641216000
4	Standard spring gasket GB/T93.6	YW65060000000
3	Inner hexagon cylindrical screw GB/T701.1Hex	YW61061601200
2	Screen bracket main body	-
1	Screen bracket locking support plate	-

Title		Version		Drawer		Mark	
SG-70		Drawing NO.		Screen assembly		Before modification	
Scale		Approved by		Designer		After modification	
Quantity		Checked by		Prefread by		Modified by	
Material		Date		Modify date		Mark	
Surface requirement							
Material No.							

**SHINI** 信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.



No.	Parts	Material No.
19	Blower outlet pipe connector	
18	High-pre centrifugal blower (15KW)	BM30005500050
17	Blower outlet pipe connector	
16	Side plate	
15	Side cover plate	
14	Embedded handle 3NL-5213	YR90521300000
13	Wire clamp fixed plate	
12	Top cover plate	
11	Inner hexagon cylindrical screw GB/T70.1 M5x10-Longzine	YW61051000000
10	Hexagon nut GB/T6170 M12-Longzine	YW64.012100000
9	Flat washer A grade GB/T93.1 12 (13.5x24x5.5)-Longzine	YW661224.00000
8	Standard spring gasket GB/T93.1 12-Longzine	YW65012000000
7	Inner hexagon cylindrical screw GB/T70.1 M12x45-12.9-Longzine	YW61124.500000
6	Blower cover	
5	Base	
4	Flat washer A grade GB/T93.1 6x6x12x1.6-Longzine	YW66061300000
3	Standard spring gasket GB/T93.1 6-Longzine	YW65006000100
2	Inner hexagon cylindrical screw GB/T70.1 M6x20-12.9-Longzine	YW610620000300
1	Foot shock ø50	YW03005000000

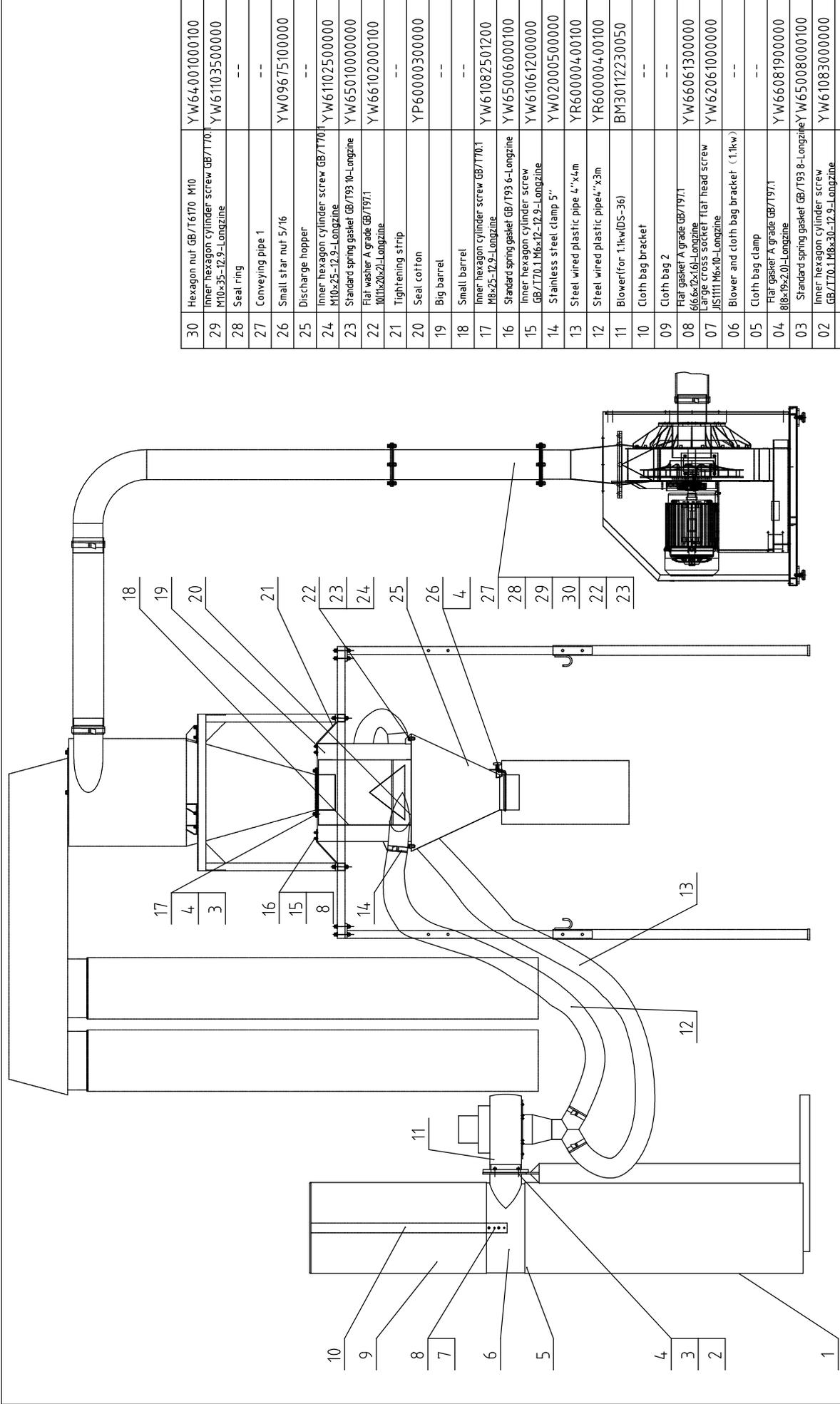
Scale	Quantity	Material	Surface requirement	Material No.
	1			

Mark	Before modification	After modification	Modified By	Modify date	Checked By	Version	Approved by	Date

Title	Version	Approved by	Date
SG-70 Conveying assembly			

**SHINI**  
信易塑料机械股份有限公司  
Shini Plastics Technologies, Inc.

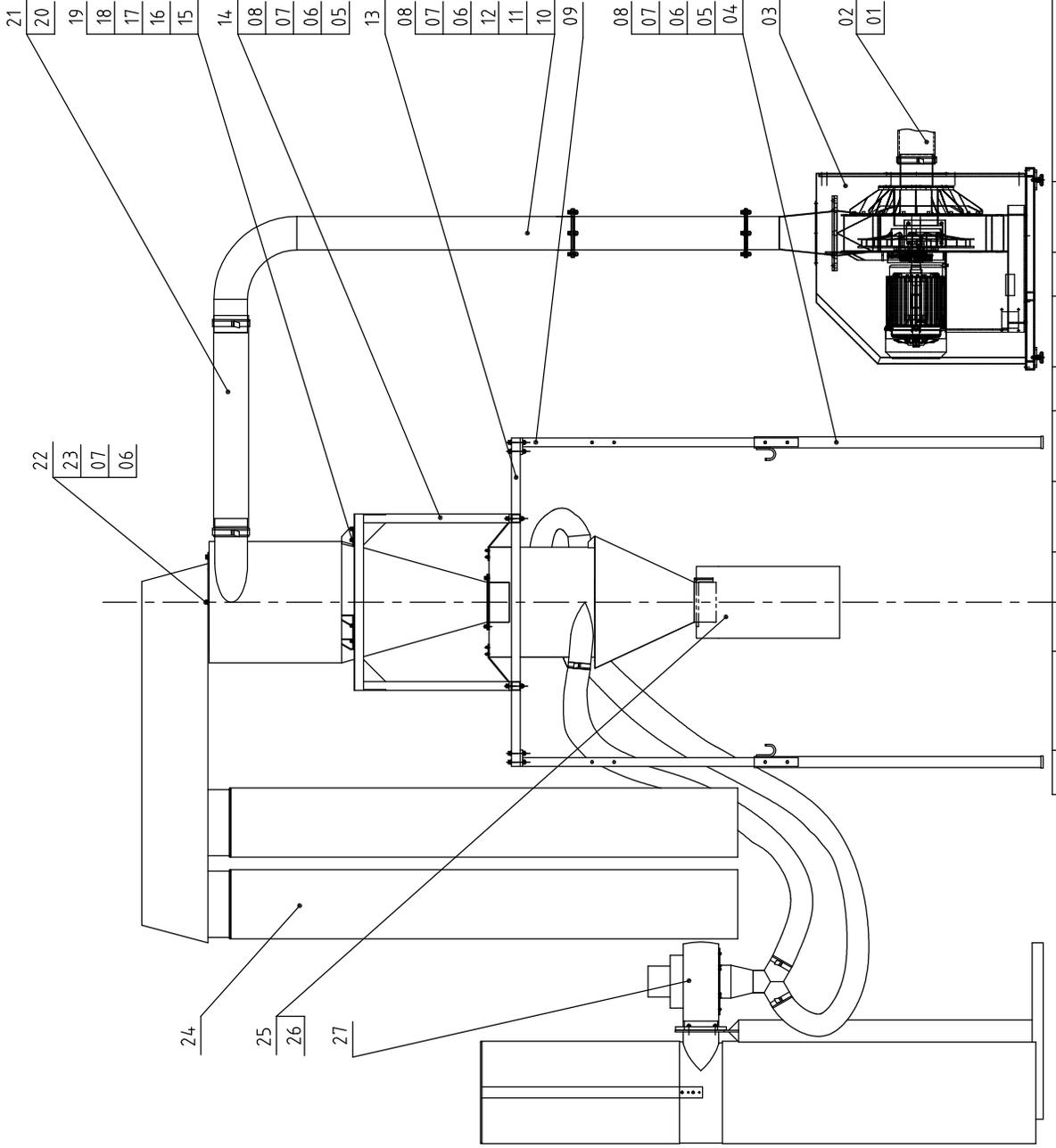




30	Hexagon nut GB/T16170 M10	YW640010000100
29	Inner hexagon cylinder screw GB/T1701 M10x35-12.9-Longzine	YW611035000000
28	Seal ring	--
27	Conveying pipe 1	--
26	Small star nut 5/16	YW096751000000
25	Discharge hopper	--
24	Inner hexagon cylinder screw GB/T1701 M10x25-12.9-Longzine	YW611025000000
23	Standard spring gasket GB/T193 10-Longzine	YW650100000000
22	Flat washer A grade GB/T1971 100x20x2-Longzine	YW661020000100
21	Tightening strip	--
20	Seal cotton	YP600003000000
19	Big barrel	--
18	Small barrel	--
17	Inner hexagon cylinder screw GB/T1701 M8x25-12.9-Longzine	YW610825012000
16	Standard spring gasket GB/T193 6-Longzine	YW650060000100
15	Inner hexagon cylinder screw GB/T1701 M6x12-12.9-Longzine	YW610612000000
14	Stainless steel clamp 5"	YW020005000000
13	Steel wired plastic pipe 4"x4m	YF600004,00100
12	Steel wired plastic pipe 4"x3m	YF600004,00100
11	Blower(for 1.1kw(DS-36))	BM301122300050
10	Cloth bag bracket	--
09	Cloth bag 2	--
08	Flat gasket A grade GB/T1971 66.6x2x1.6-Longzine	YW660613000000
07	Large cross socket Flat head screw JIS1111 M6x10-Longzine	YW620610000000
06	Blower and cloth bag bracket (1.1kw)	--
05	Cloth bag clamp	--
04	Flat gasket A grade GB/T1971 818x9x2.0-Longzine	YW660819000000
03	Standard spring gasket GB/T193 8-Longzine	YW650808000100
02	Inner hexagon cylinder screw GB/T1701 M8x30-12.9-Longzine	YW610830000000
01	Cloth bag 1	--

No.	Parts	Material No.
Title SG-70		
Dust separator		
Version	Scale	Quantity
Approved by	Scale	Quantity
Date	Material	Material
Mark	Before modification	After modification
Modified by	Modified date	Modified by
Checked by	Checked date	Checked by
Drawn	Designer	Proofread
Version	Approved by	Date

**SHINI** 信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.



27	Dust separating system		
26	Stainless steel pipe clamp 7"	YW02000700000	--
25	Cloth filter 3 /φ326×650/SG-36/SG-36-F-01/08	BP82323200044	
24	Cloth filter 4 φ314×3000/SG-50/70	BP82501200044	
23	Hexagon nut GB/T6170 M8 M18-25-19-Longzine	YW60102500000	
22	Cyclone dust separator air outlet		--
21	Clamp 6"	YW02000600000	
20	Steel wired plastic pipe 6"	YR60000600200	
19	Hexagon nut GB/T6170 M8	YW64080600000	
18	Standard spring gasket GB/T193 Flat gasket A level GB/T197.1	YW65008000100	
17	Hexagon socket head cap screw GB/T70.1 M8x19-20-Longzine	YW66081900000	
16	Hexagon socket head cap screw GB/T70.1 M8x25-19-Longzine	YW61082501200	
15	Cyclone dust collector main body		--
14	Cyclone dust collector bracket 03		--
13	Cyclone dust collector bracket 01		--
12	Inner hexagon cylinder screw GB/T70.1 M18-25-19-Longzine	YW61104000200	
11	Seal ring		--
10	Conveying pipe 2		--
09	Upper bracket		--
08	Hexagon nut GB/T6170 M10	YW64001000100	
07	Standard spring gasket GB/T193 10-Longzine	YW65010000000	
06	Flat gasket A level GB/T197.1 1011-20-20-Longzine	YW66102000100	
05	Hexagon socket head cap screw GB/T70.1 M18-25-19-Longzine	YW61107000100	
04	Lower bracket		--
03	Feeder		--
02	Clamp 6"	YW02000600000	
01	Steel wired plastic pipe 6"	YR60000600200	
No.	Parts	Material No.	

Drawing No.	SG-70	Title	Cyclone and powder separator
Version		Designer	
Approved by		Proofread by	
Date		Checked by	
Modify date		Modified by	
Mark	Before modification	After modification	

**SHINI**  
信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.

Scale	1:1
Material No.	
Quantity	1
Notes	