



Technical requirements  
 1. The pipeline connection is firm, without air leakage, and the connection is aesthetically pleasing.  
 2. The surface of the machine should not have any defects such as scratches or scratches.  
 3. The upper and lower pipes rotate smoothly without any friction

47	SEL-1420-A-05	Bottom plate	1	
46	SEL-1420-C-02	Electrical base plate	1	
45	SEL-1420-C-01	Control box	1	
44	SEL-1420-A-18	Left triangular plate	11	
43	SEL-1420-A-06	Top plate	1	
42	SEL-1420-A-09	Middle Crossbeam 1	2	
41	SEL-1420-B-02	Rotating plate	2	
40	SEL-1420-A-10	Middle Crossbeam 2	1	
39	SEL-1420-A-19	Right triangular plate	11	
38	SEL-1420-A-08	Upper and lower crssbeams	8	
37	SEL-1420-A-01	Column 1	1	
36	YW06219100000	Big hinge CL219-1	1	
35	YE80070024000	Touch panel SMART 700 E V6IAV64B-0DC11-3AX0E	1	
34	YW60006000200	Main power switch TO-2-1/EA/SVB/20AEATONI	1	
33	SEL-1420-X-01	Front door plate I	1	
32	YW00816100600	Door lock (RS816-1Bik without key)	2	
31	YE80043800100	Proximity sensor NDL-53-M8 Keru	10	
30	YW60006000200	Axis snap ring type A φ60	1	
29	SEL-1420-B-20	Rotating sleeve	1	
28	SEL-1420-B-11	Threaded sleeve 2	1	
27	SEL-1420-B-17	lower bearing seat Precision machining diagram	1	
26	SEL-1420-B-10	Threaded sleeve 1	1	
25	YW60009500000	Hole snap ring A-type φ95	3	
24	YW90601200000	Deep groove ball bearing 6012-302 (Boreal)	1	
23	SEL-1420-B-16	Upper bearing seat Precision machining diagram	1	
22		K-type precision locking nut M5Lx15	2	
21	YW62051500000	Large cross socket flat head screw JIS1111 M5x16	1	
20	SEL-1420-C-03	Motor protective cover	1	
19	SEL-1420-B-15	Material pipe	4.0	
18	SEL-1420-B-04	Cylinder fixing plate 1	1	
17	SEL-1420-B-07	Expansion material pipe head 2 precision machining diagram	1	
16	YR20526000000	Skeleton oil seal 52x60x7	1	
15	SEL-1420-B-03	Sealing cylinder	1	
14	SEL-1420-B-09	Sleeve 2 precision machining diagram	1	
13	YE90051000600	Pressure controller PPS10 (air TAC)	1	
12	YE32421000300	Solenoid valve LV210-06/DC24V Air TAC	3	
11	SEL-1420-B-12	Connecting bend pipe	2	
10	SEL-1420-D-ALL	Shut off and air supply valve	1	
9	SEL-1420-B-08	Sleeve 1 precision machining diagram	1	
8	YE30122000700	Non standard cylinder M12-20U-JX-12988 (Air TAC)	4	
7	SEL-1420-B-04	Cylinder fixing plate 1	1	
6	SEL-1420-B-06	Expansion material pipe head 1 precision machining diagram	1	
5	YR20526000000	Skeleton oil seal 52x60x7	1	
4	SEL-1420-B-03	Sealing cylinder	2	
3	YE30200020000	Filter pressure regulating valve AFR-2000	1	
2	SEL-1420-A-02	Standing pole 2	1	
1	YW03004000200	Fuma wheel GD-60Fblack	4	

50	SEL-1420-C-04	Wire clamp		3	
49	YM50642001300	Gear motor PAD064-20-S2-P2 (Fenghua)		4	
48	YM50303300000	Servo motor MS1HL-40B30CB-A331Z		4	

序号	代号	名称	材质	数量	备注	序号	代号	名称	材质	数量	备注	
		制图			版号	B	标题	SEL-2020 装配图	图号	SEL-2020-ALL	比例 1:20	数量 1
		设计			核准						表面要求	物料号
		校对			日期	2024.04.30						
标记	更改前	更改后	更改人	日期	审核							

