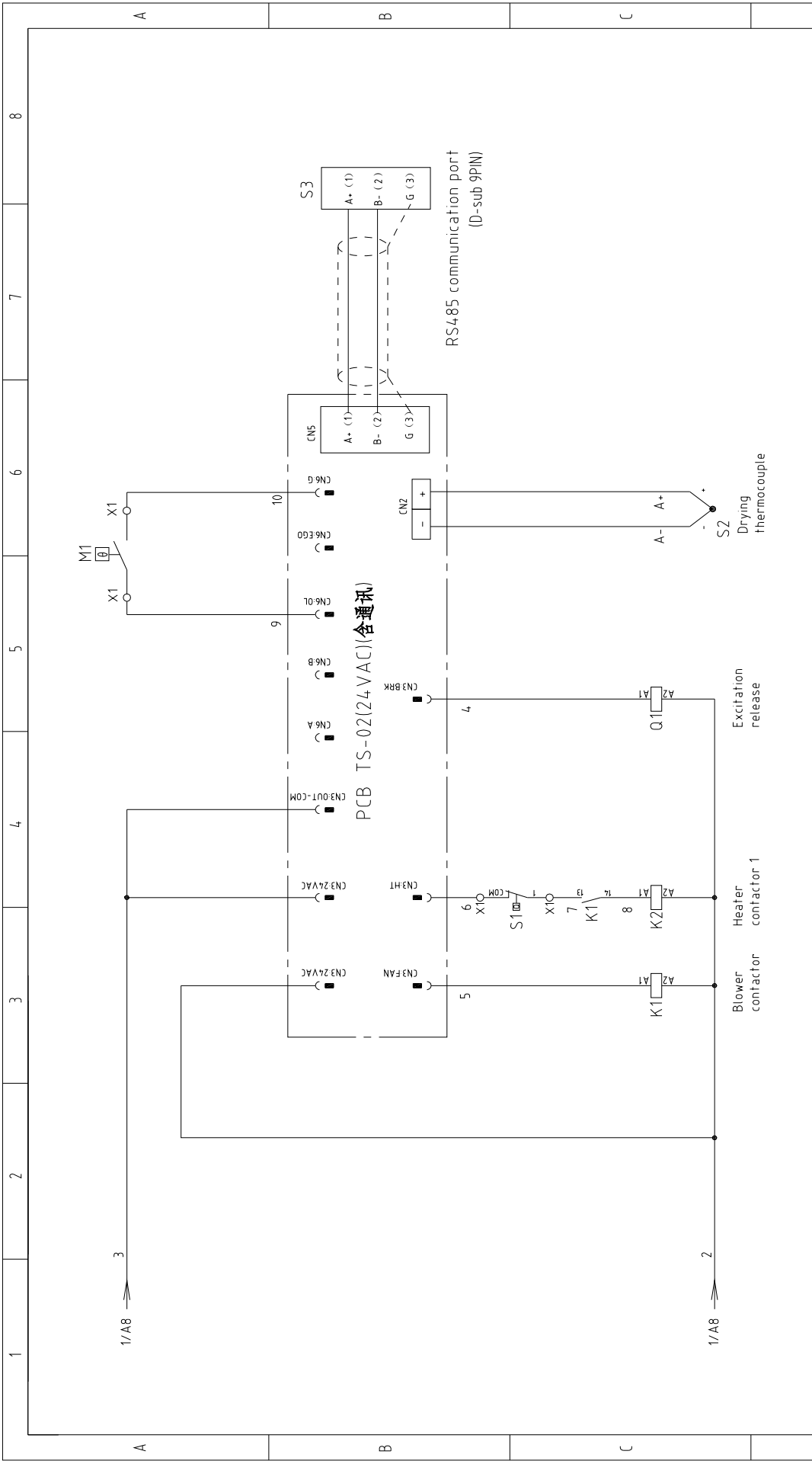


整机版本 Ver.E

D	Drawer	H	Title		Drawing NO		Scale	Page	1
	Designer	Approved by	SHD-12		SHD-12-CE-400V-H-1		Standard	Totally	4
	Proofread by	Date	Version		SHD-12-CE-400V-H-1		Voltage	Frequency	400V
	Checked by	20180626	Approved by		SHD-12-CE-400V-H-1		Frequency	50HZ	8
Mark	Before modification	Modified by	Date		SHD-12-CE-400V-H-1		<p><b>SHINI</b> 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.</p>		



整机版本 Ver.E	Note: M1 is the overheat protector of the drying blower.				Drawing NO		Page 2	
	Drawer	Version	H	SHD-12	SHD-12-CE-400V-H-2		Standard	Totally 4
Mark	Designer	Approved by	Date	Control Circuit Diagram		CE	Voltage	Pages
Before modification	Proofread by	Checked by	20180626	SHINI			400V	50HZ
After modification	Modified by	Modify date		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			Frequency	
1	2	3	4	5	6	7	8	8

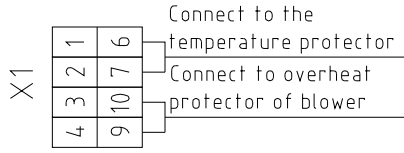
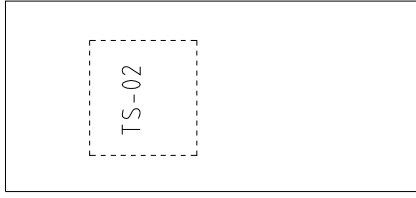
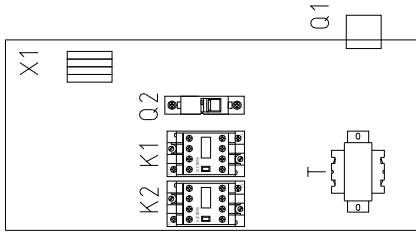
1 2 3 4 5 6 7 8

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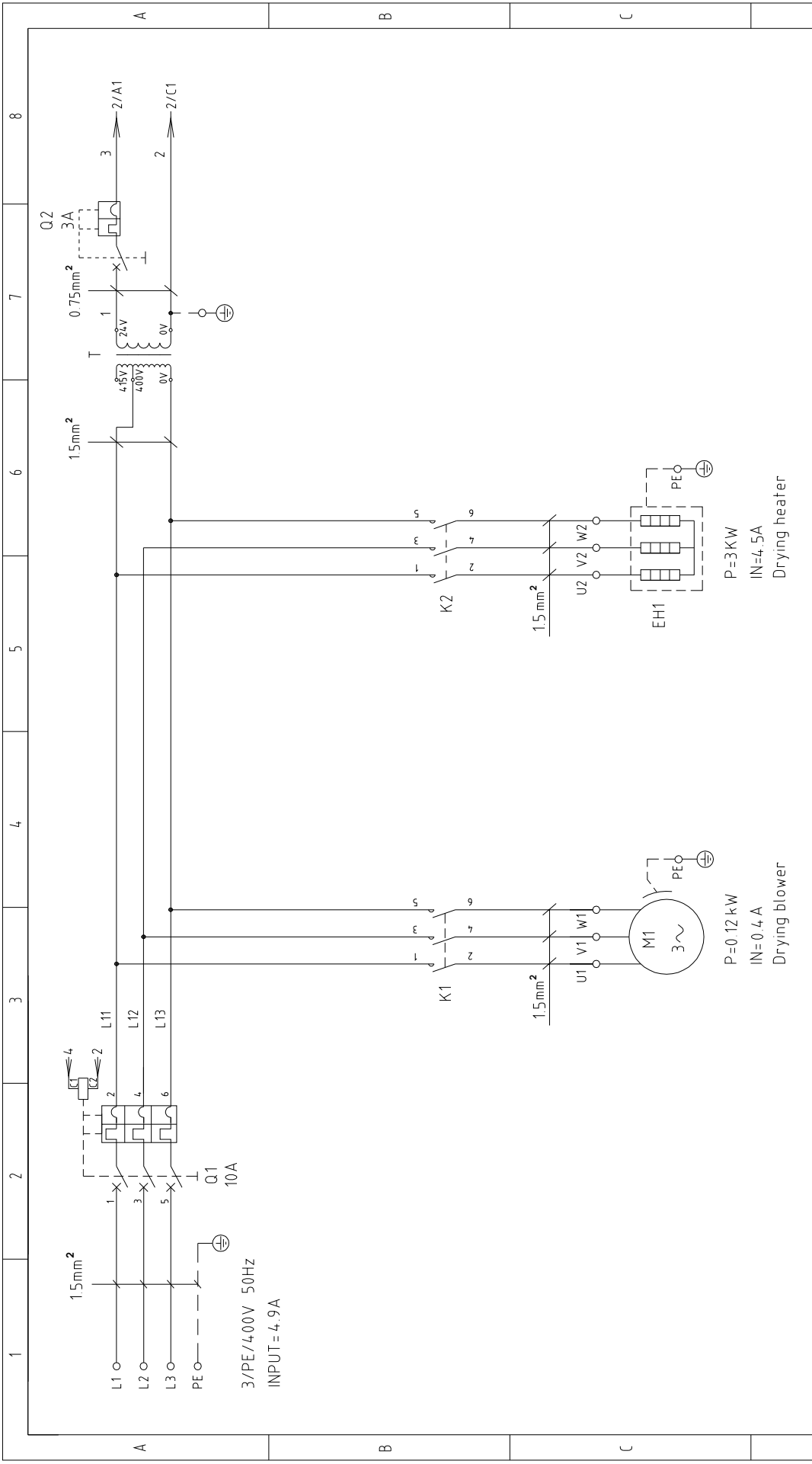


整机版本 Ver.E

Drawer	Version	H	Title		Drawing NO	
Designer	Approved by		SHD-12		SHD-12-CE-400V-H-3	
Proofread by	Date		Electrical Components Layout		Standard	Page
Checked by	20180626				CE	3
Modified by					Voltage	Totally
After modification					400V	4
Before modification					Frequency	Pages
Mark					50HZ	8

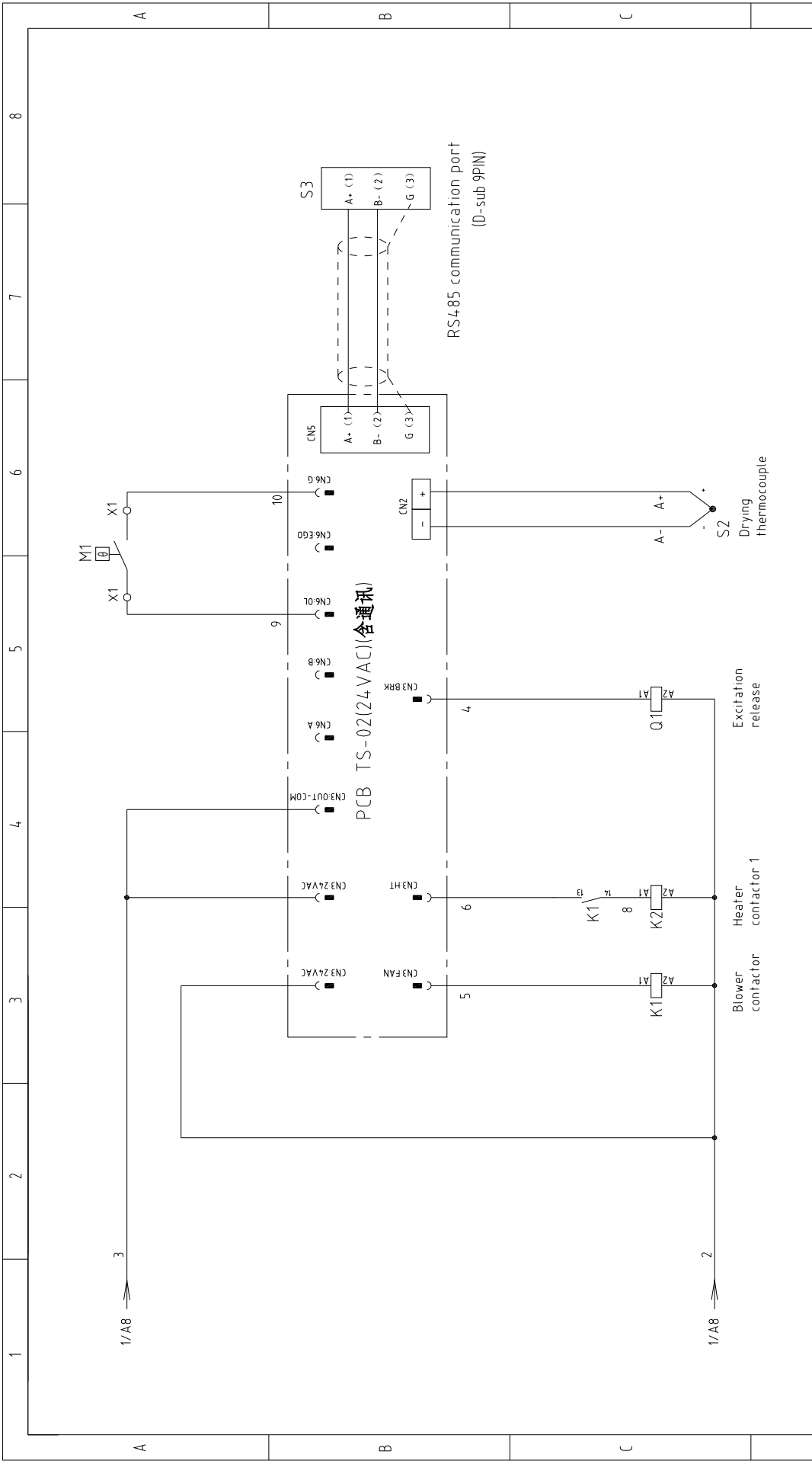


1	2		3			4		5		6		7		8	
NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark				Page	4		
1	Q1	Circuit-breaker	TECO	BM-63C/3010S	10A 3P	1	YE40301003000								
2		Excitation release	--	MX	24V 50/60Hz	1	YE40024000000								
3	K1	Contact	SIEMENS	3RT6015-1AB01	24V 7A 50/60Hz 1NO	1	YE00601502500								
4	K2	Contact	SIEMENS	3RT6016-1AB01	24V 9A 50/60Hz	1	YE00601602500								
5	Q2	Circuit-breaker	TECO	BM-63C/1003S	3A 1P	1	YE40100203000								
6	T	Transformer	JIUXIN	IN=400V/415V OUT=24V	80VA	1	YE70040006500								
7	PCB	PCB	--	TS-02(24VAC)	24V 50/60Hz	1	YE80022401200								
8	S1	Temperature protector	TONGBAO	KSD301	15A	1	----						(1)		
9	S2	Thermocouple	SHINI	KTYPE		1	----						(1)		
10	M1	Blower	--	--	0.05kW 400V 50HZ	1	----						(1)		
11	EH1	Heater	SHINI	--	2.2kW 400V	1	----						(1)		
12	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200								
13		Shell RS485(SAL-700G-A-1910)	--	--	--	1	YR40048500000								
14	X1	Spring wiring terminal SK2.5(honeywell)	Honeywell	SK25	PCS	4	YE60002503200								
C															
D															
整机版本 Ver.E															
Notes: (1)Means it's not the material inside the control box.				Title		SHD-12		Drawing NO		SHD-12-CE-400V-H-4		Scale		Page	
				H		Electrical Components List				Standard		CE		Totally 4	
				Version		Approved by						Voltage		400V	
				Designer		Proofread by						Frequency		50HZ	
Mark				Before modification		Modified by		Modify date		20180626					
SHINI															
信易电热机械股份有限公司 Shini Plastics Technologies, Inc.															
SHINI															
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8															



整机版本 Ver.D

D	Drawer	H	Title		Drawing NO		Scale	Page 1
	Designer	Approved by	SHD-25		SHD-25-CE-400V-H-1		Standard	Totally 4 Pages
	Proofread by	Date	Main Circuit Diagram				Voltage	400V
Mark	Modified by	Modify date	SHINI		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		Frequency	50HZ
	After modification		SHINI		SHINI			
	Before modification		SHINI		SHINI			
	20180626		SHINI		SHINI			
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	1		SHINI		SHINI			



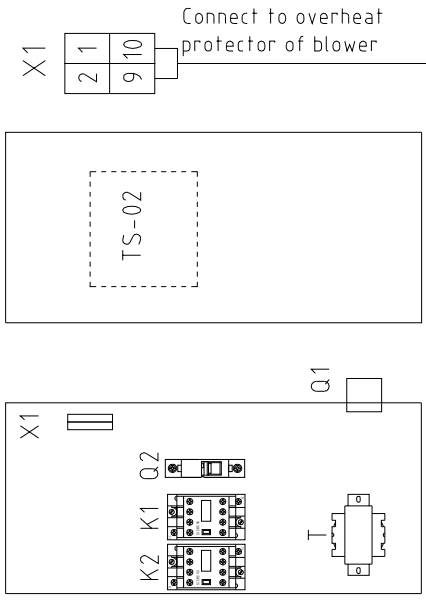
整机版本 Ver.D

Note: M1 is the overheat protector of the drying blower.

D	Scale	Page	2
	Standard	Totally	4
Title		Standard	CE
Version		Voltage	400V
H		Frequency	50HZ
SHD-25		Drawing NO	
Control Circuit Diagram		SHD-25-CE-400V-H-2	
SHINI		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	
Mark	Before modification	Modified by	Modify date
	After modification	Checked by	Date
1	2	3	4
5	6	7	8

1 2 3 4 5 6 7 8

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整机版本 Ver.D

Mark	Before modification	Modified by	Modify date	Checked by	Date	Approved by	Version	H	Title	Drawing NO	Scale	Page
											Standard	3
									Electrical Components Layout	SHD-25-CE-400V-H-3	Standard	Totally
									 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		Voltage	Pages
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												50HZ
												8

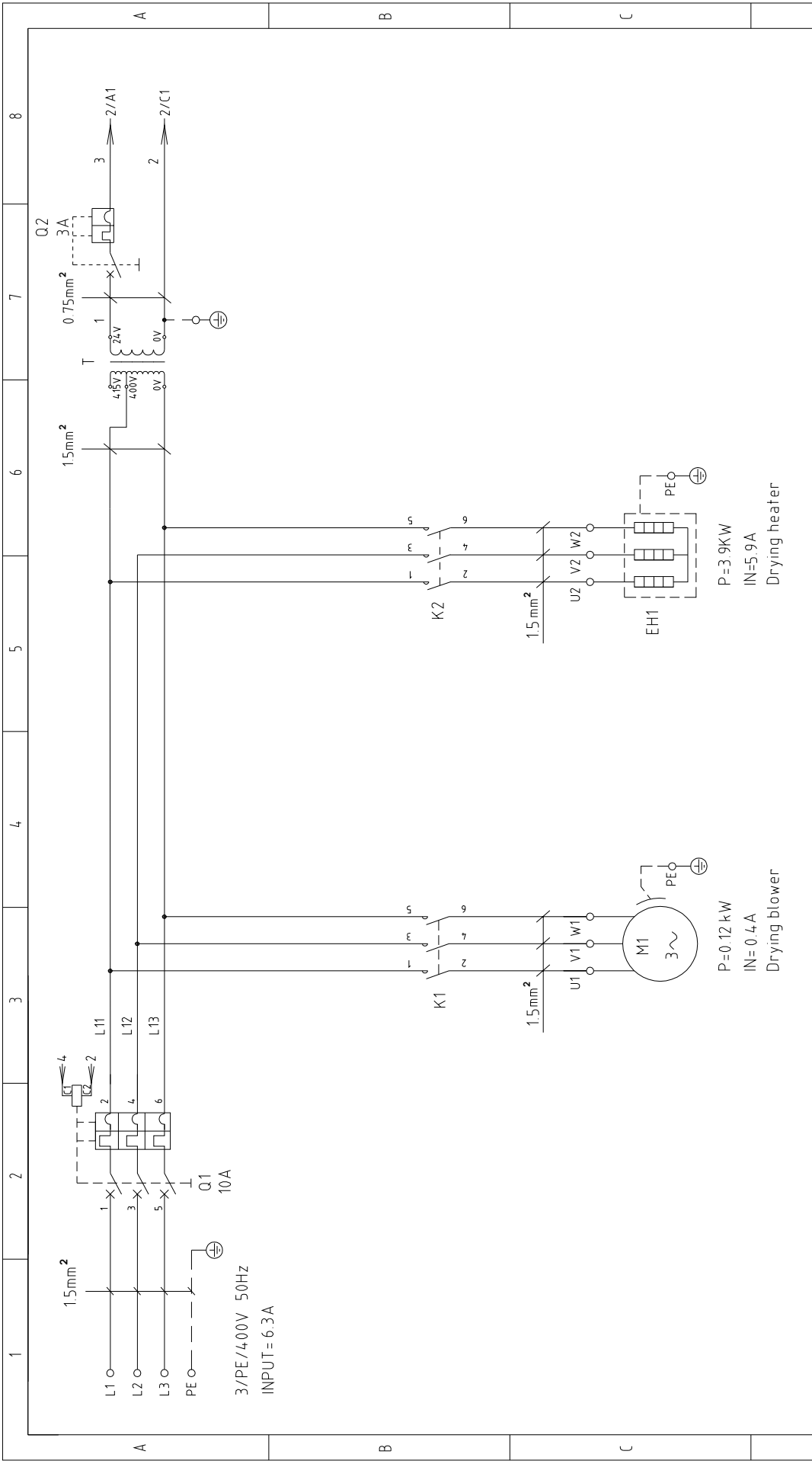
D

B C

1		2		3		4		5		6		7		8		
NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark								
1	Q1	Circuit-breaker	TECO	BM-63C/3010S	10A 3P	1	YE40301003000									
2		Excitation release	--	MX	24V 50/60Hz	1	YE40024000000									
A																
3	K1	Contact	SIEMENS	3RT6015-1AB01	24V 7A 50/60Hz 1NO	1	YE00601502500									
4	K2	Contact	SIEMENS	3RT6016-1AB01	24V 9A 50/60Hz	1	YE00601602500									
5	Q2	Circuit-breaker	TECO	BM-63C/1003S	3A 1P	1	YE40100203000									
6	T	Transformer	JIUXIN	IN=400V/415V OUT=24V	80VA	1	YE70040006500									
7	PCB	PCB	--	TS-02(24VAC)	24V 50/60Hz	1	YE80022401200									
8	S2	Thermocouple	SHINI	KTYPE		1	----	(1)								
9	M1	Blower	--	--	0.12kW 4.00V 50HZ	1	----	(1)								
10	EH1	Heater	SHINI	--	3kW 4.00V	1	----	(1)								
B																
11	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200									
12		Shell RS485(SAL-700G-A-1910)			--	1	YR40048500000									
13	X1	Spring wiring terminal SK2.5(honeywell)	Honeywell	SK2.5	PCS	2	YE6002503200									
C																
D																
整机版本 Ver.D																
						Version	Title		Drawing NO			Scale	Page		4	
						Approved by	SHD-25		SHD-25-CE-400V-H-4			Standard	CE		Totally 4	
						Date	Electrical Components List		SHINI			Voltage	400V		Pages	
						Checked by	20180626		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			Frequency	50HZ		4	
Mark		Before modification		Modified by		Modify date		20180626					Frequency		50HZ	
1		2		3		4		5		6		7		8		

Notes: (1)Means it's not the material inside the control box.

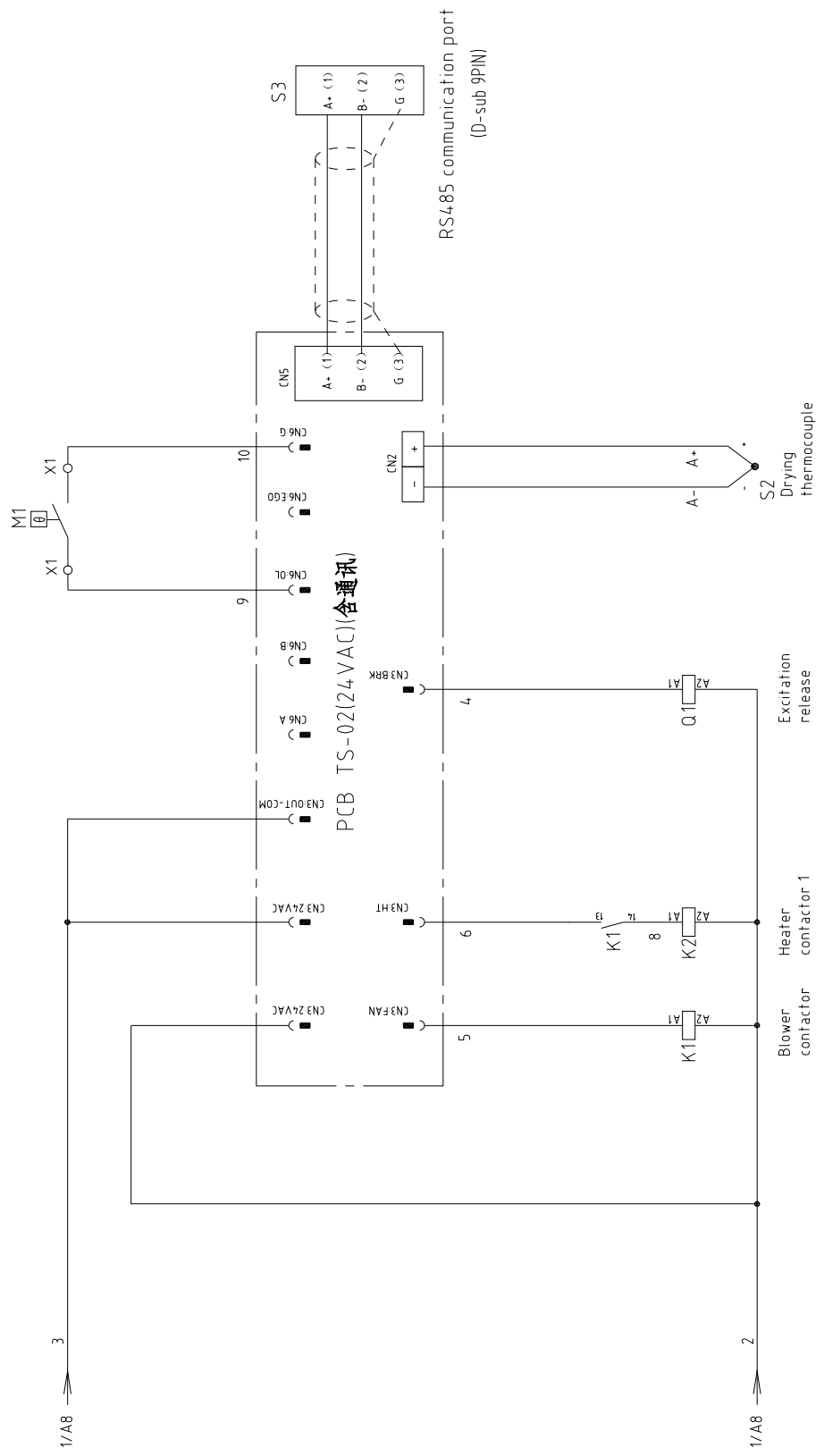




整机版本 Ver.D

D	Mark	Before modification	After modification	Modified by	Modify date	Checked by	Proofread by	Designer	Drawer	Version	H	Title	Drawing NO		Scale	Page	
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												Main Circuit Diagram				Totally	4
												Voltage					Pages
												Frequency					400V
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																	8

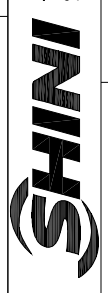




整机版本 Ver.D

Note: M1 is the overheat protector of the drying blower.

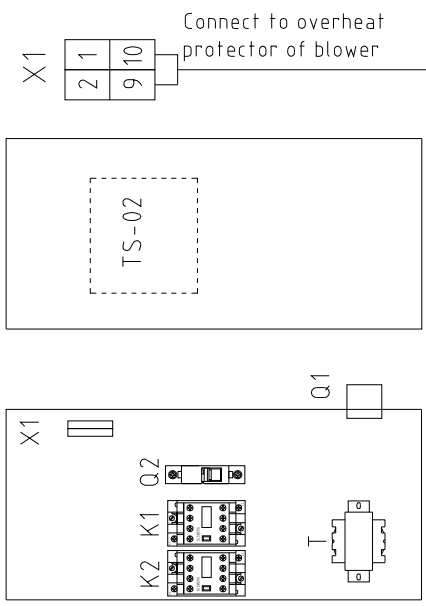
D	Scale	Page 2	
		Standard	CE
Title		SHD-50	
Version		H	
Designer		Approved by	
Proofread by		Date	
Checked by		20180626	
Modified by		Modify date	
After modification		2	
Mark		Before modification	
Voltage		400V	
Frequency		50HZ	
Drawing NO		SHD-50-CE-400V-H-2	
Standard		CE	
Totally		4	
Pages		8	



信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.

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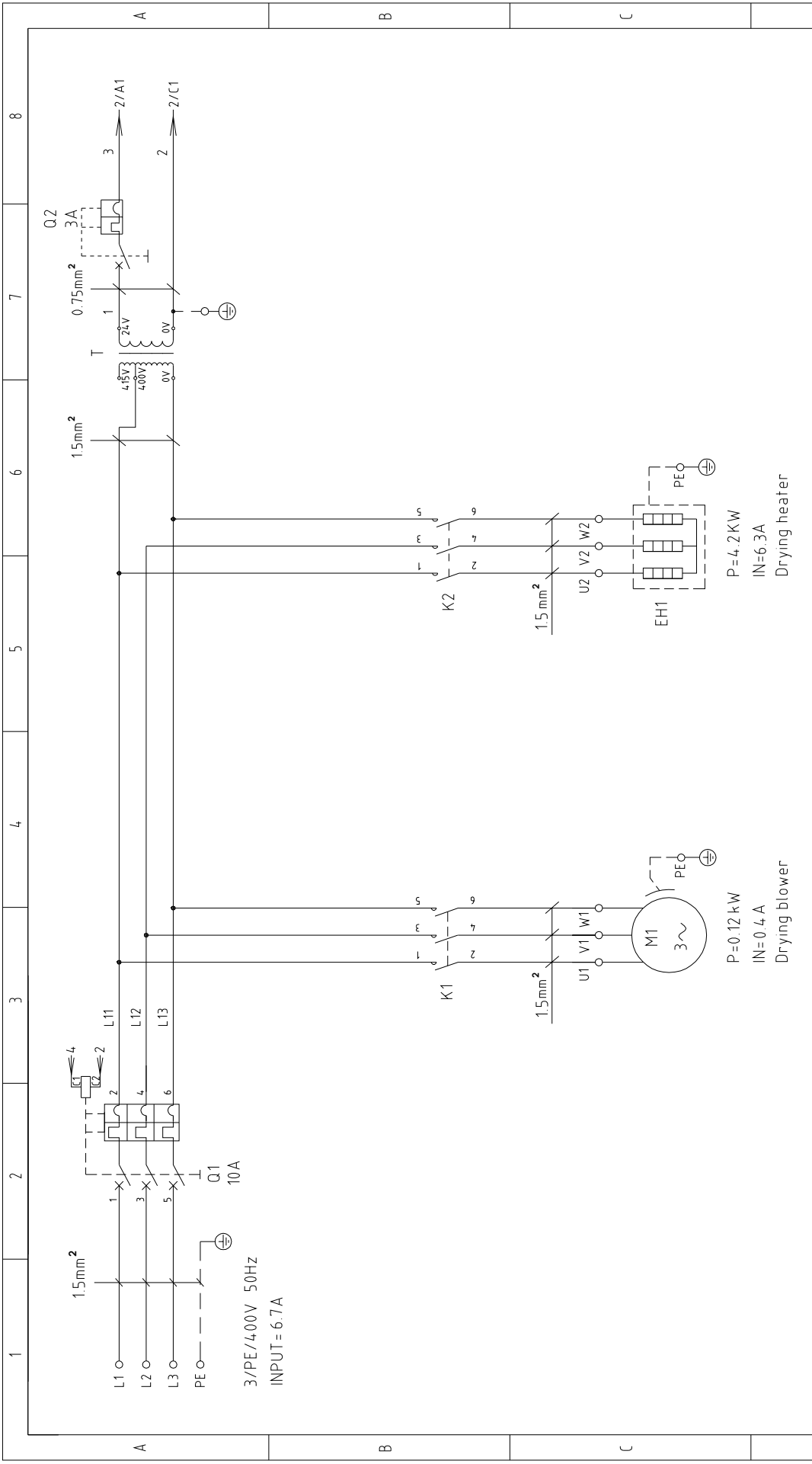
整机版本 Ver.D

Mark	Before modification	Modified by	Modify date	Checked by	Proofread by	Designer	Drawer	Version	H	Title	Drawing NO	Scale	Page		
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												Voltage		400V	
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												Pages		8	

1 2 3 4 5 6 7 8

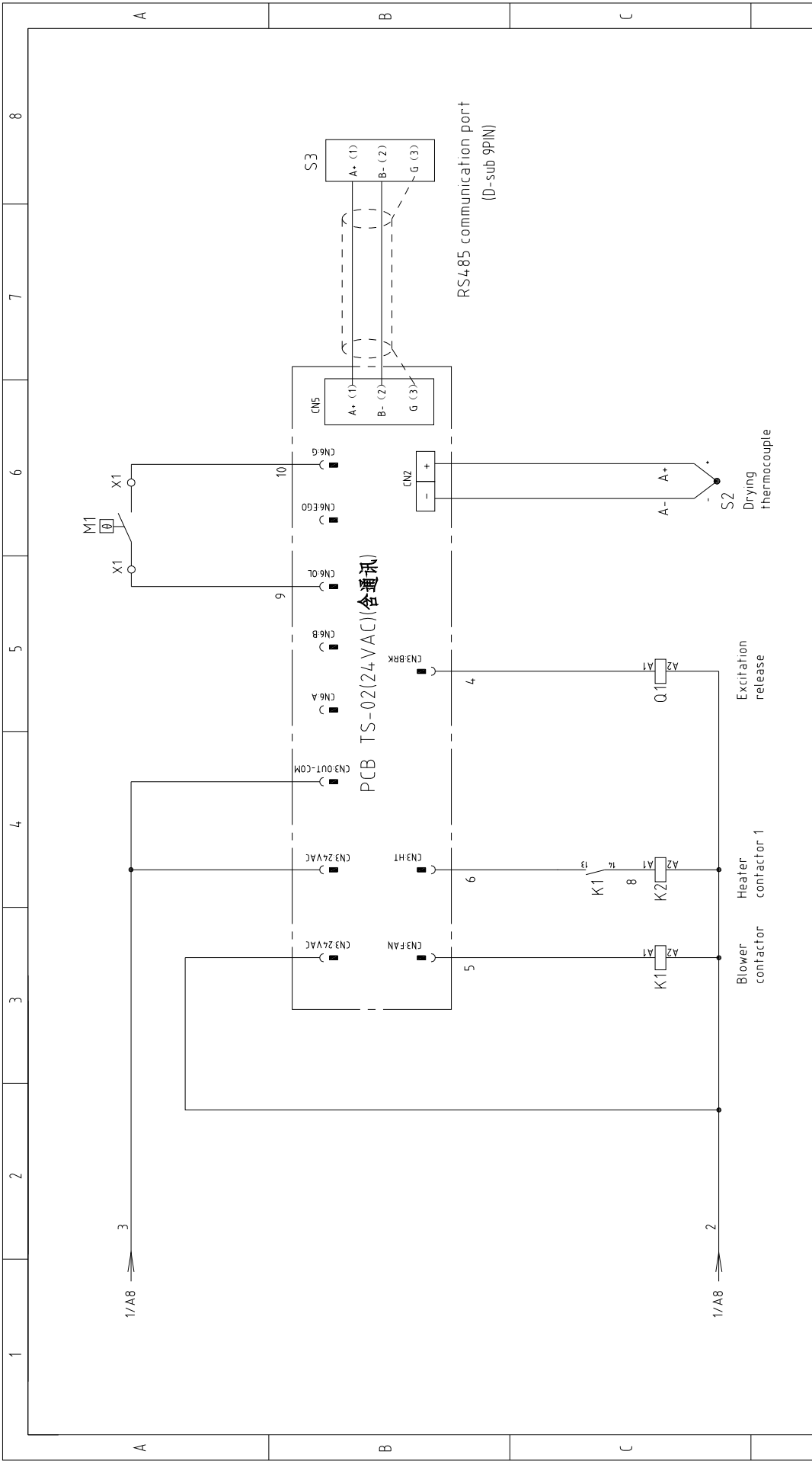
B C D





整机版本 Ver.D

D	Drawer	H	Title		Drawing NO		Scale	Page	1
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Mark	Proofread by	Date	SHINI		Voltage		Frequency	400V	50HZ
	Checked by	20180626	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		Frequency		400V	50HZ	8
Modified by	Modify date	4	5		6		7		8
After modification	2	3	4		5		6		7
Before modification	1	2	3		4		5		6



整机版本 Ver.D

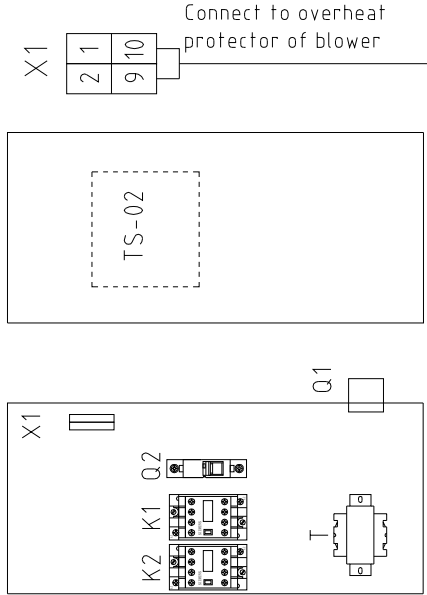
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	After modification				20180626										Totally	4
															Voltage	400V
															Frequency	50HZ



Note: M1 is the overheat protector of the drying blower.

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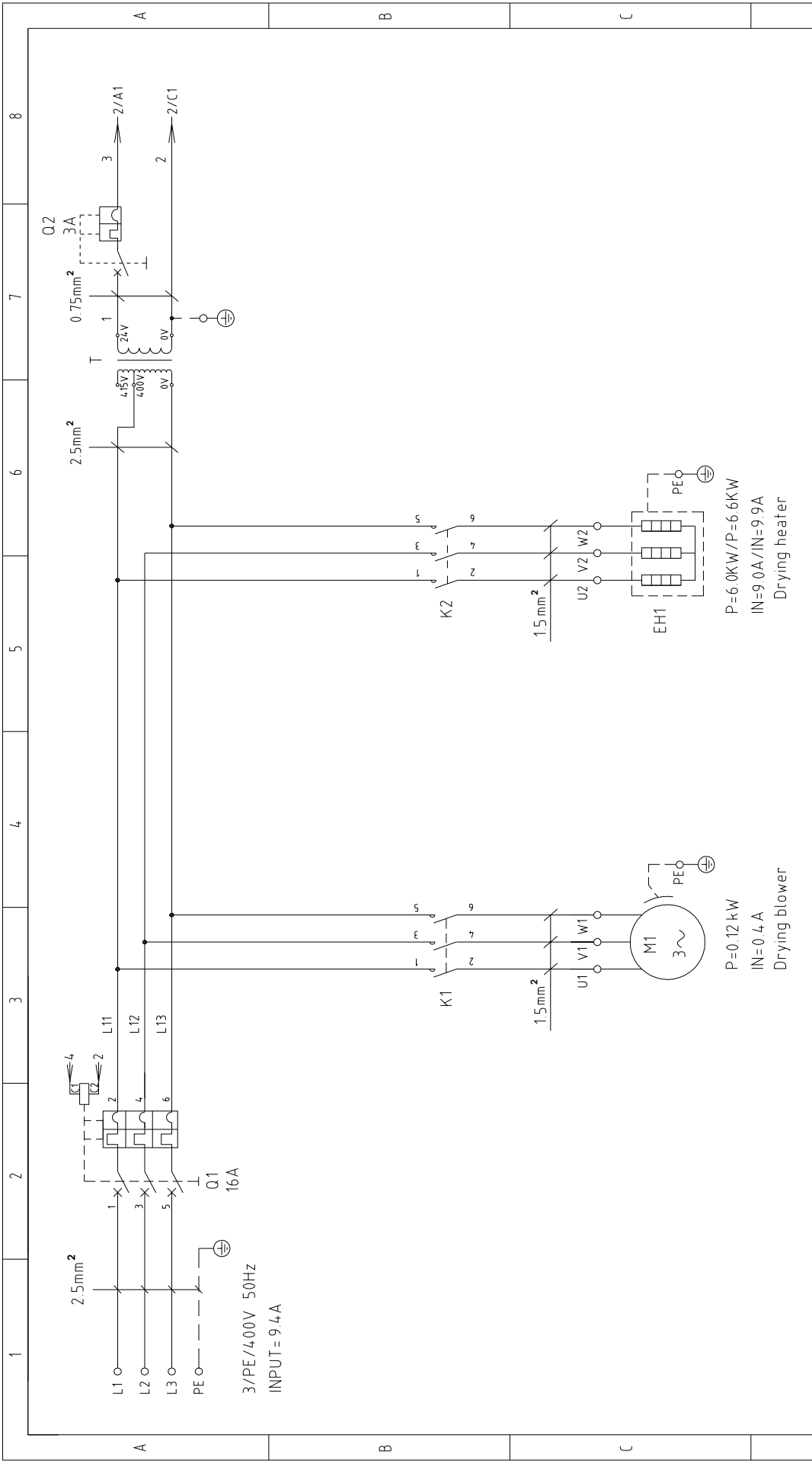
整机版本 Ver.D

Mark	Before modification	Modified by	Modify date	Checked by	Date	Approved by	Version	H	Title	Drawing NO	Scale	Page
	After modification	Modified by	Modify date								Standard	Totally
									SHD-75	SHD-75-CE-400V-H-3	CE	3
									Electrical Components Layout			4
					20180626					信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	Voltage	400V
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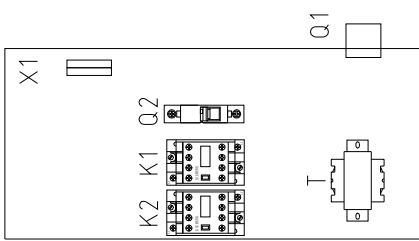
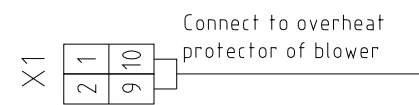
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													Voltage		400V		Frequency		50HZ				





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整机版本 Ver.D

Mark	Before modification	Modified by	Modify date	Checked by	Date	Version	H	Title	SHD-100/150 Electrical Components Layout	Drawing NO	SHD-100/150-CE-400V-H-3	Scale	Page
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												Voltage	Totally
												CE	4
												Frequency	Pages
												400V	8
												50HZ	

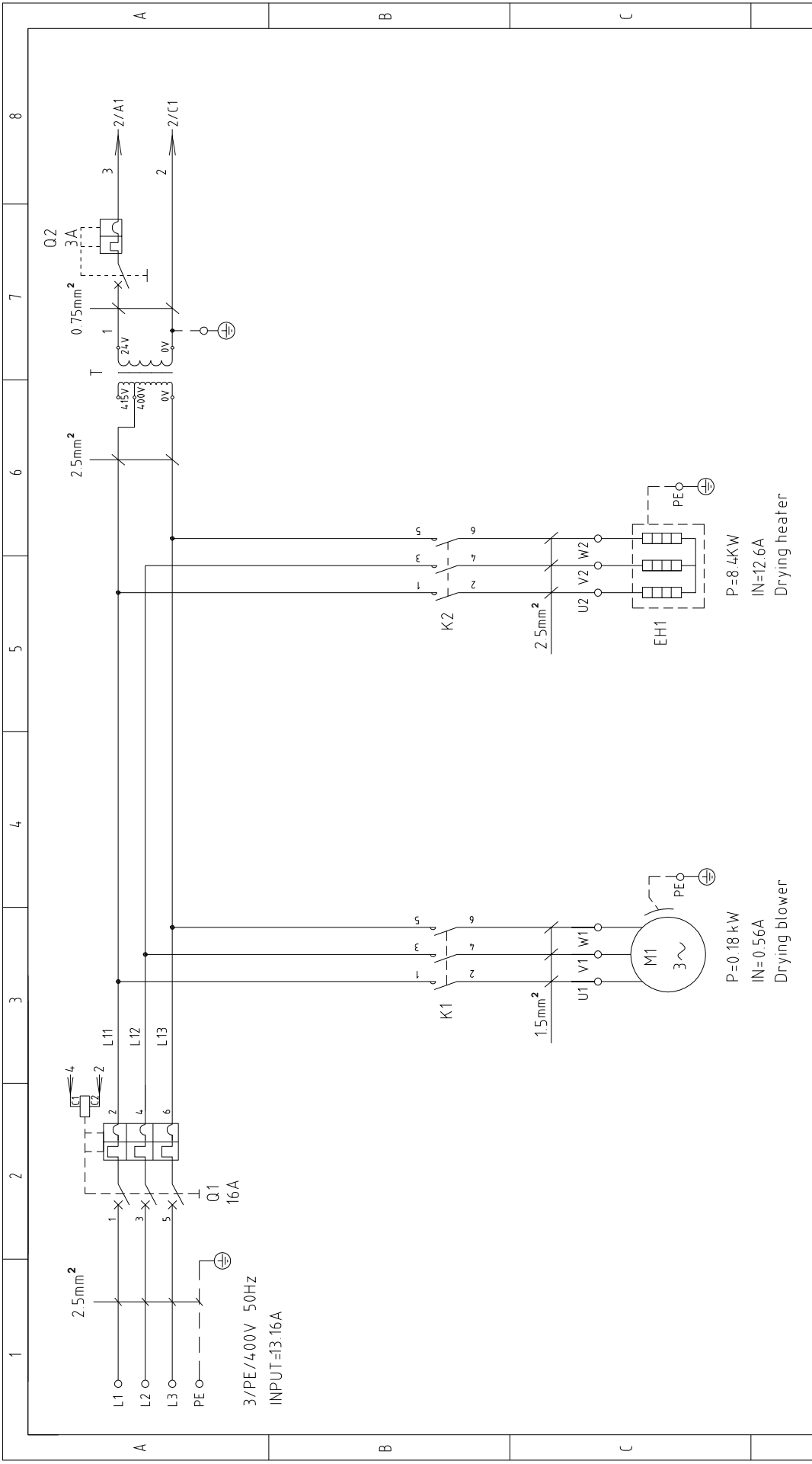


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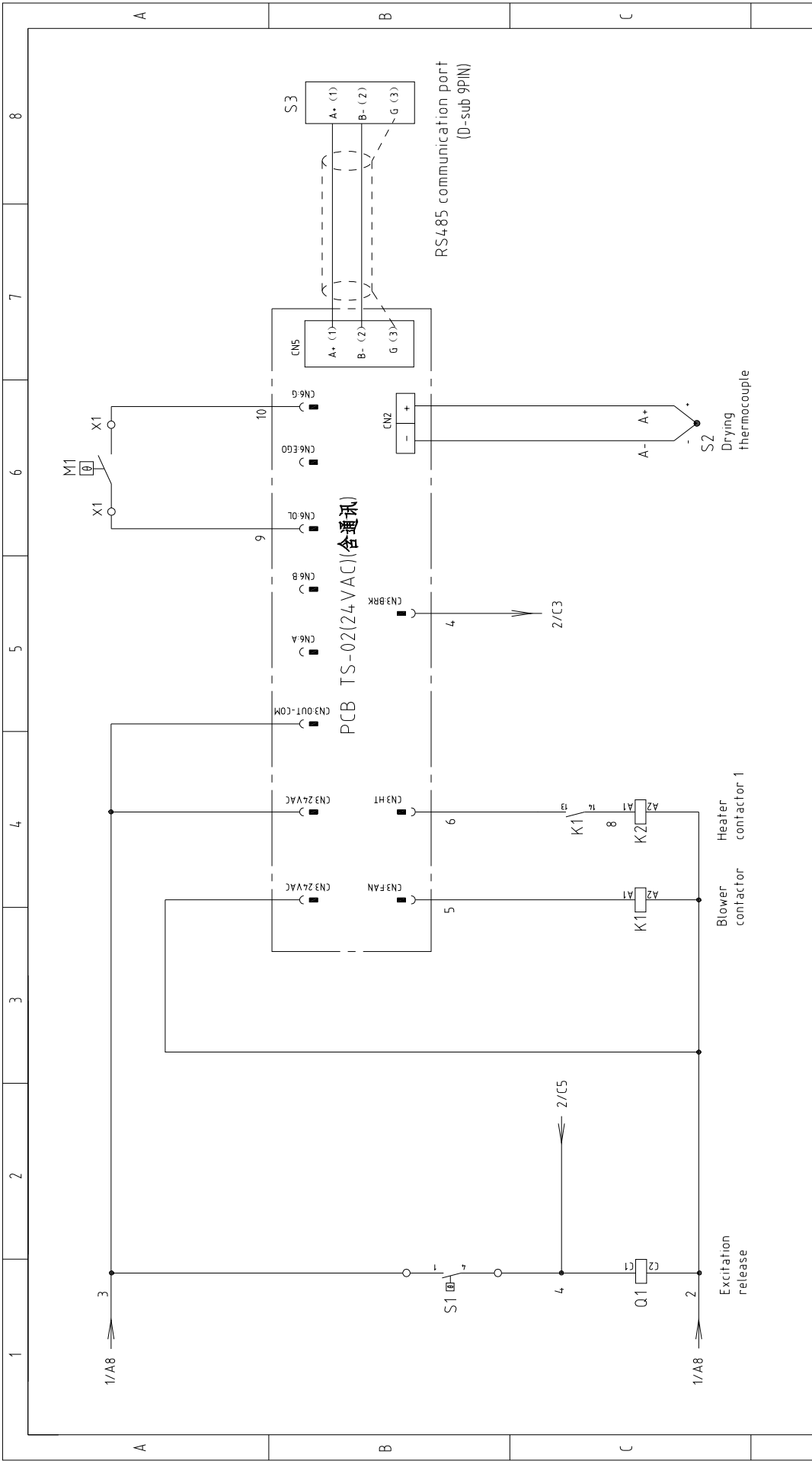
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1	2		3			4		5		6		7		8																																																											
NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark																																																																	
1	Q1	Circuit-breaker	TECO	BM-63C/3016S	16A 3P	1	YE40301603000																																																																		
2		Excitation release	--	MX	24V 50/60Hz	1	YE40024000000																																																																		
3	K1	Contact	SIEMENS	3RT6015-1AB01	24V 7A 50/60Hz 1NO	1	YE00601502500																																																																		
4	K2	Contact	SIEMENS	3RT6018-1AB01	24V 16A 50/60Hz	1	YE00601802500																																																																		
5	Q2	Circuit-breaker	TECO	BM-63C/1003S	3A 1P	1	YE40100203000																																																																		
6	T	Transformer	JIUXIN	IN=400V/415V OUT=24V	80VA	1	YE70040006500																																																																		
7	PCB	PCB	--	TS-02(24VAC)	24V 50/60Hz	1	YE80022401200																																																																		
8	S2	Thermocouple	SHINI	KTYPE		1	----	(1)																																																																	
9	M1	Blower	--	--	0.12kW 4.00V 50Hz	1	----	(1)																																																																	
10	EH1	Heater	SHINI	--	6kW 4.00V (SHD-150 6.6KW)	1	----	(1)																																																																	
11	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200																																																																		
12		Shell RS485(SAL-700G-A-1910)	--	--	--	1	YR40048500000																																																																		
13	X1	Spring wiring terminal SK25	Honeywell	SK25	PCS	2	YE60002503200																																																																		
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Mark	Before modification	Modified by	Modify date	Checked by	Version	H	Title		Drawing NO		Scale	Page	4	8																																																											
	After modification	Modified by	20180626	Approved by	SK25	SHD-100/150 Electrical Components List		SHD-100/150-CE-4.00V-H-4		Standard	CE	Totally	4		Pages																																																										
									<b>信易电热机械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>		Voltage	400V																																																													
											Frequency	50HZ																																																													
Notes: (1)Means it's not the material inside the control box.																																																																									



整机版本 Ver.E

D	Title		SHD-200		Drawing NO		SHD-200-CE-4,00V-A-1		Scale		Page 1				
	Version		A		Main Circuit Diagram		Standard		CE		Totally 4 Pages				
Mark	Before modification		After modification		Modified by		Modify date		Checked by		Voltage				
	Design		Proofread by		Date		20180626		Checked by		Frequency				
Designer		Approved by		Date		20180626		Checked by		400V					
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SHINI		SHINI		SHINI		SHINI		SHINI		SHINI					
信易电热机械股份有限公司		信易电热机械股份有限公司		信易电热机械股份有限公司		信易电热机械股份有限公司		信易电热机械股份有限公司		信易电热机械股份有限公司					
Shini Plastics Technologies, Inc.		Shini Plastics Technologies, Inc.		Shini Plastics Technologies, Inc.		Shini Plastics Technologies, Inc.		Shini Plastics Technologies, Inc.		Shini Plastics Technologies, Inc.					
1		2		3		4		5		6		7		8	



整机版本 Ver.E

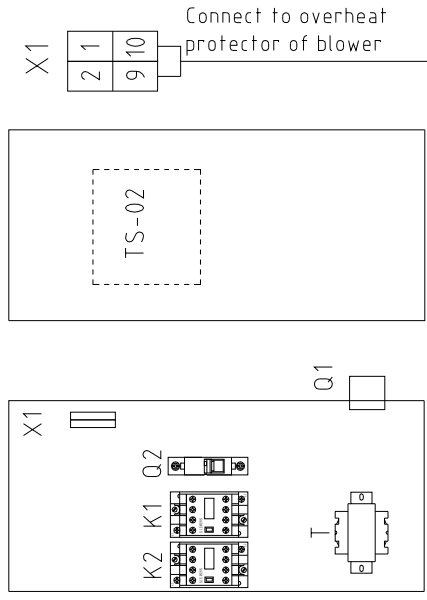
Note: M1 is the overheat protector of the drying blower.

Mark	Before modification	Modified by	Modify date	Date	20180626	Approved by	Version	A	Title	SHD-200		Drawing NO	SHD-200-CE-400V-A-2	Scale	Page	2
	After modification									Standard	CE				Totally	
													Voltage	400V		
													Frequency	50HZ		



1 2 3 4 5 6 7 8

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整机版本 Ver.E

Mark	Before modification	Modified by	Modify date	Checked by	Proofread by	Designer	Drawer	Version	A	Title	SHD-200 Electrical Components Layout		Scale	Page	3
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													Page		3
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													Pages		4
													Voltage		400V
													Frequency		50HZ
													Standard		CE
													Page		3
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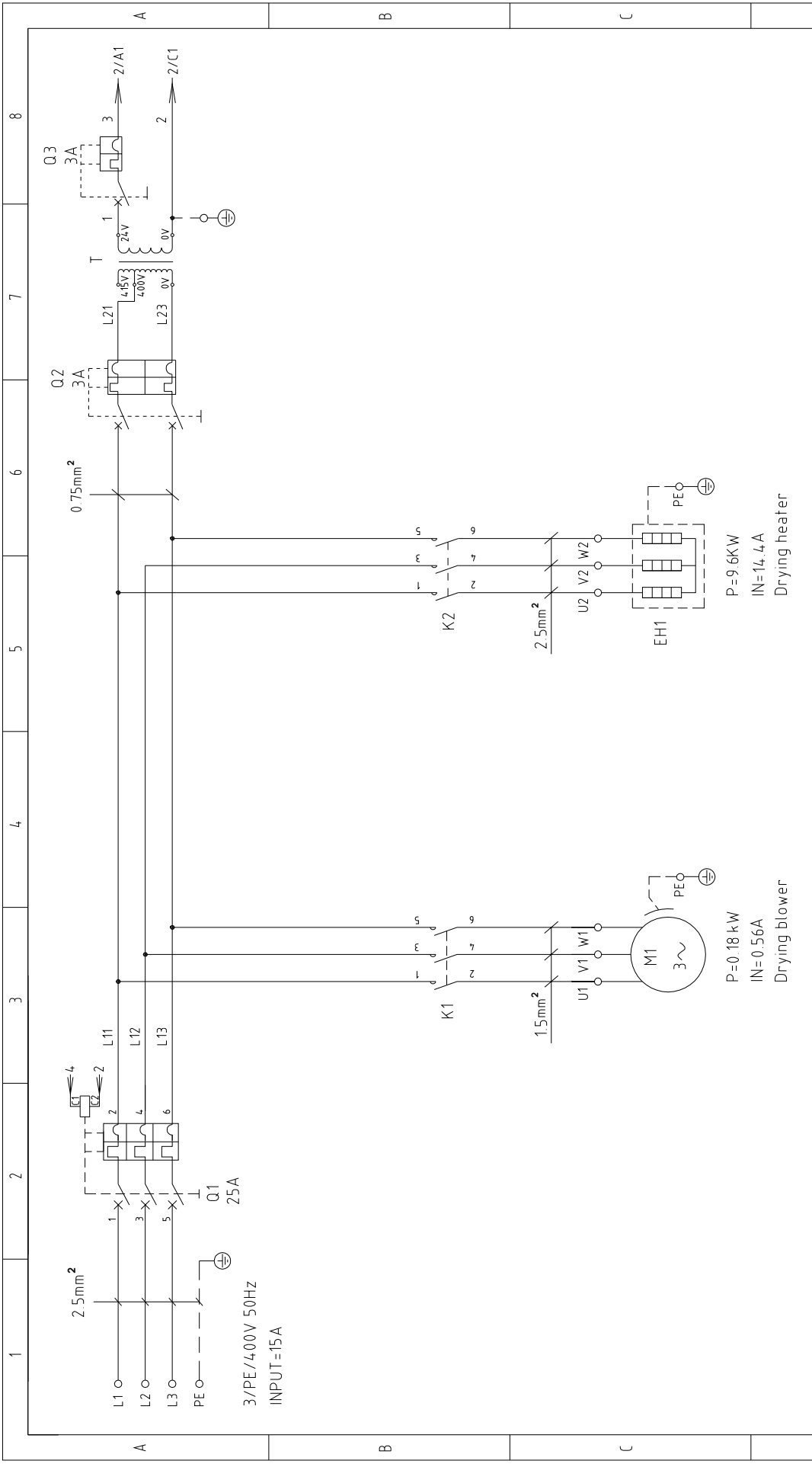


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NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark																																													
1	Q1	Circuit-breaker	TECO	BM-63C/3016S	16A 3P	1	YE40301603000																																														
2		Excitation release	--	MX	24V 50/60Hz	1	YE40024000000																																														
3	K1	Contact	SIEMENS	3RT6015-1AB01	24V 7A 50/60Hz 1NO	1	YE00601502500																																														
4	K2	Contact	SIEMENS	3RT6026-1AB01	24V 25A 50/60Hz	1	YE00602602600																																														
5	Q2	Circuit-breaker	TECO	BM-63C/1003S	3A 1P	1	YE40100203000																																														
6	T	Transformer	JIUXIN	IN=400V/415V OUT=24V	80VA	1	YE70040006500																																														
7	PCB	PCB	--	TS-02(24VAC)	24V 50/60Hz	1	YE80022401200																																														
8	S2	Thermocouple	SHINI	KTYPE		1	----	(1)																																													
9	M1	Blower	--	--	0.18kW 400V 50Hz	1	----	(1)																																													
10	EH1	Heater	SHINI	--	8.4kW 400V	1	----	(1)																																													
11	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200																																														
12		Shell RS485(SAL-700G-A-1910)			--	1	YR40048500000																																														
13	S1	Temperature protector	EGO	--	115-320 °C	1	BH90115000150																																														
14	X1	Spring wiring terminal SK2.5	Honeywell	SK2.5	PCS	2	YE60002503200																																														
C																																																					
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整机版本 Ver.E	Notes: (1)Means it's not the material inside the control box.	Drawing NO	SHD-200	Scale	Page	4																																															
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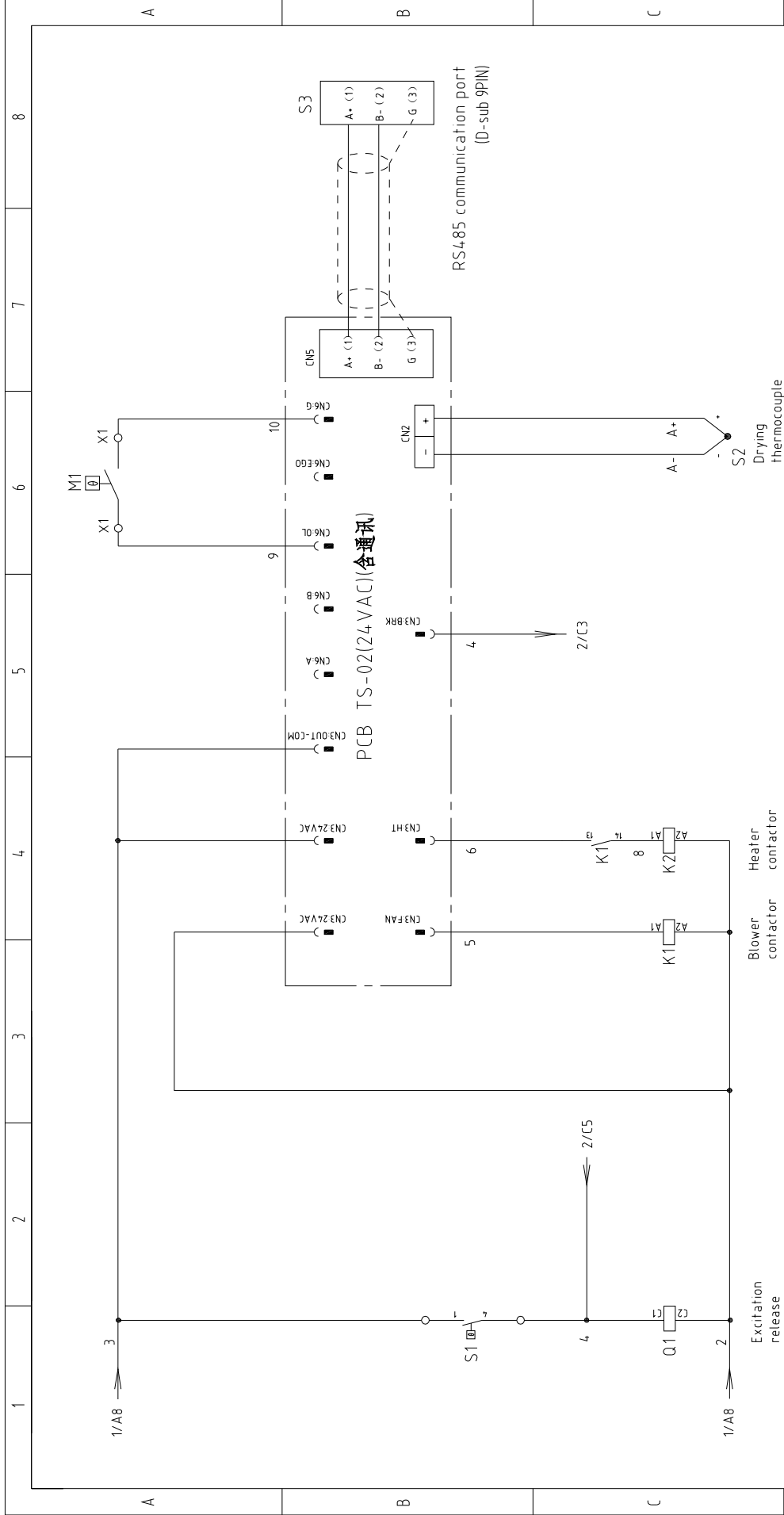




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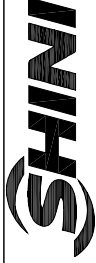




整机版本 Ver.E

Note: M1 is the overheat protector of the drying blower.

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信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.

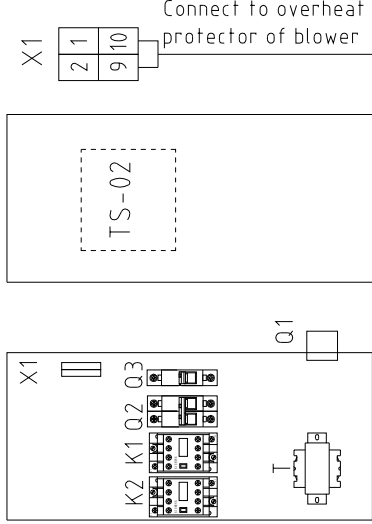
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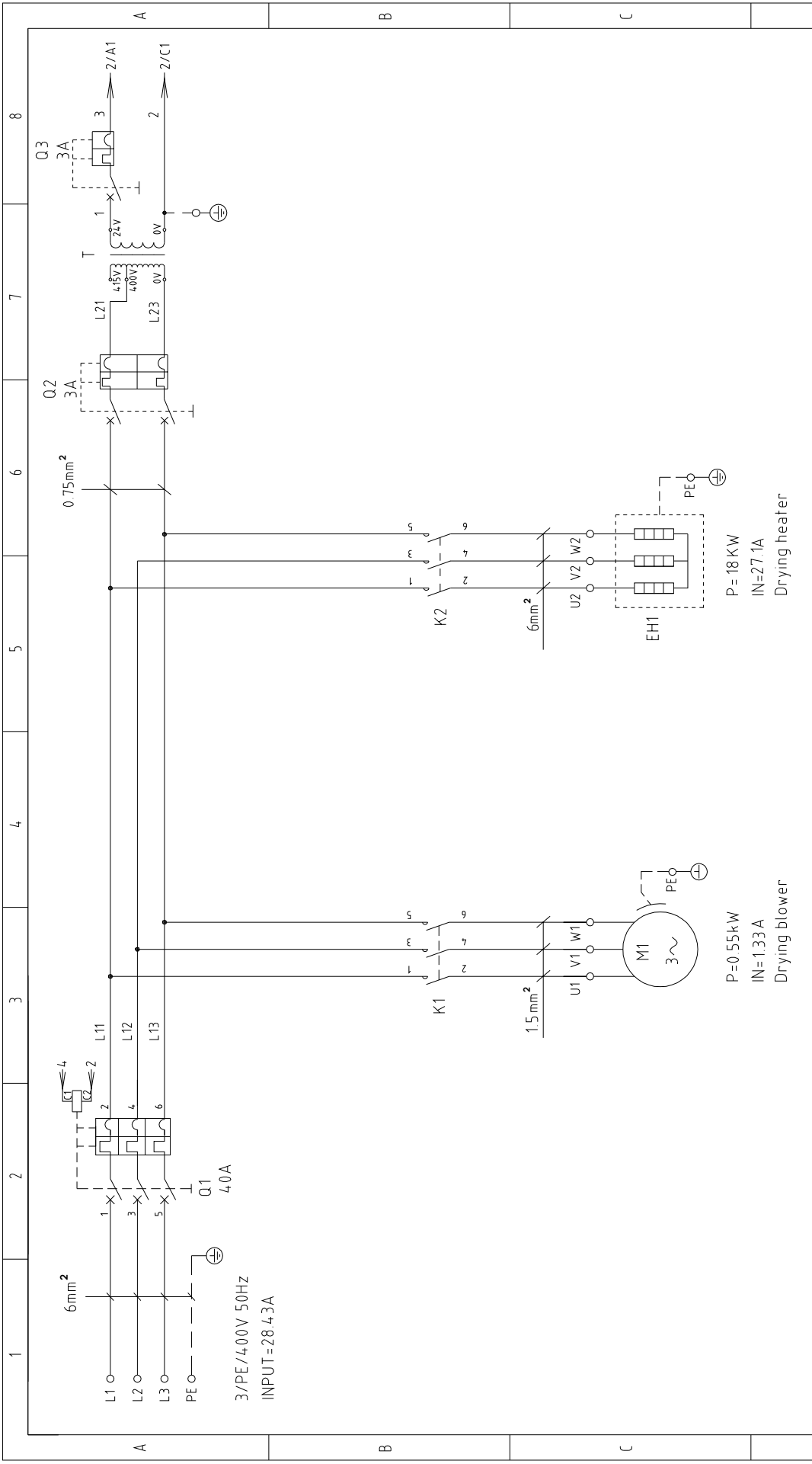


整机版本 Ver.E

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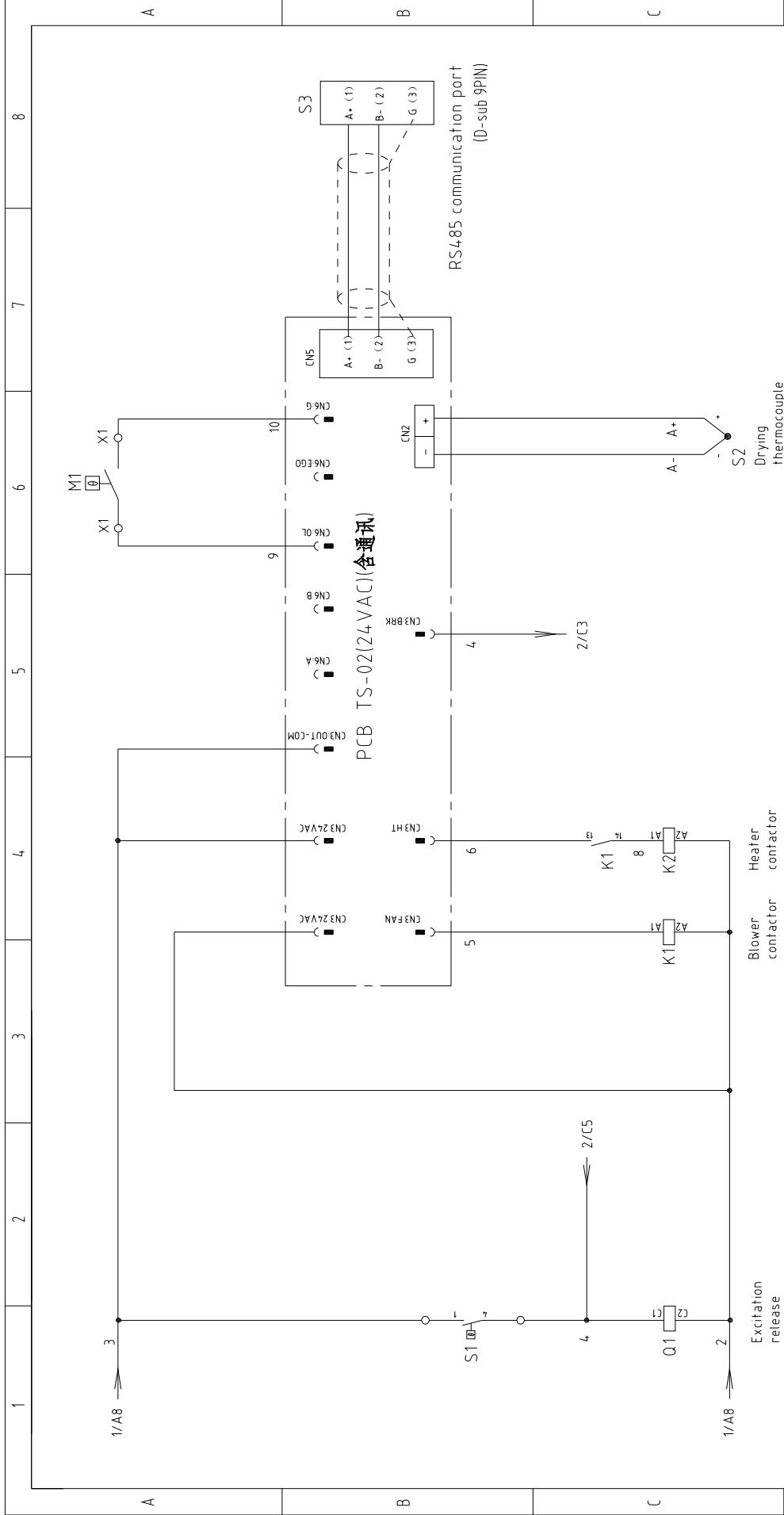


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NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark							
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2		Excitation release	--	MX	24V 50/60Hz	1	YE40024000000								
3	K1	Contact	SIEMENS	3RT6015-1AB01	24V 7A 50/60Hz 1NO	1	YE00601502500	A							
4	K2	Contact	SIEMENS	3RT6026-1AB01	24V 25A 50/60Hz	1	YE00602602600								
5	Q2	Circuit-breaker	TECO	BM-63C/2003S	3A 2P	1	YE40200203000								
6	Q3	Circuit-breaker	TECO	BM-63C/1003S	3A 1P	1	YE40100203000								
7	T	Transformer	JIUXIN	IN=400V/415V OUT=24V	80VA	1	YE70040006500								
8	PCB	PCB	--	TS-02(24VAC)	24V 50/60Hz	1	YE80022401200								
9	S2	Thermocouple	SHINI	KTYPE		1	----	(1)							
10	M1	Blower	--	--	0.18kW 400V 50HZ	1	----	(1)							
11	EH1	Heater	SHINI	--	9.6kW 400V	1	----	(1)							
12	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200								
13		Shell RS485(SAL-700G-A-1910)	--	--	--	1	YR40048500000								
14	S1	Temperature protector	EGO	--	115-320 °C	1	BH90115000150								
15	X1	Spring wiring terminal SK2.5	Honeywell	SK2.5	PLS	2	YE60002503200								
C															
D															
<p><b>整机版本 Ver.E</b> Notes: (1)Means it's not the material inside the control box.</p>															
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			Proofread by	Date	Electrical Components List				Voltage	400V					
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Mark	Before modification	Modified by	Modify date												
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整机版本 Ver.F

D	Drawer	Version	Title		Drawing NO		Scale	Page 1
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	Proofread by	Date	Main Circuit Diagram		SHD-400-CE-400V-C-1		Voltage	Pages
	Checked by	20180626					Frequency	400V
Mark	Before modification	Modified by	SHINI		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			50HZ
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整机版本 Ver.F

Note: M1 is the overheat protector of the drying blower.

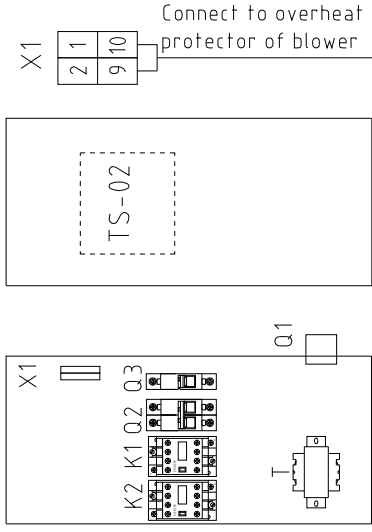
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									Voltage			400V	Frequency	50HZ	Pages



信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.

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整机版本 Ver.F

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	After modification	Modified by	Modify date	Checked by	Proofread by	Designer	Drawer	Version	C	Electrical Components Layout	SHD-4.00	Drawing NO	SHD-4.00-CE-4.00V-C-3	Scale	Standard	CE	Totally	4
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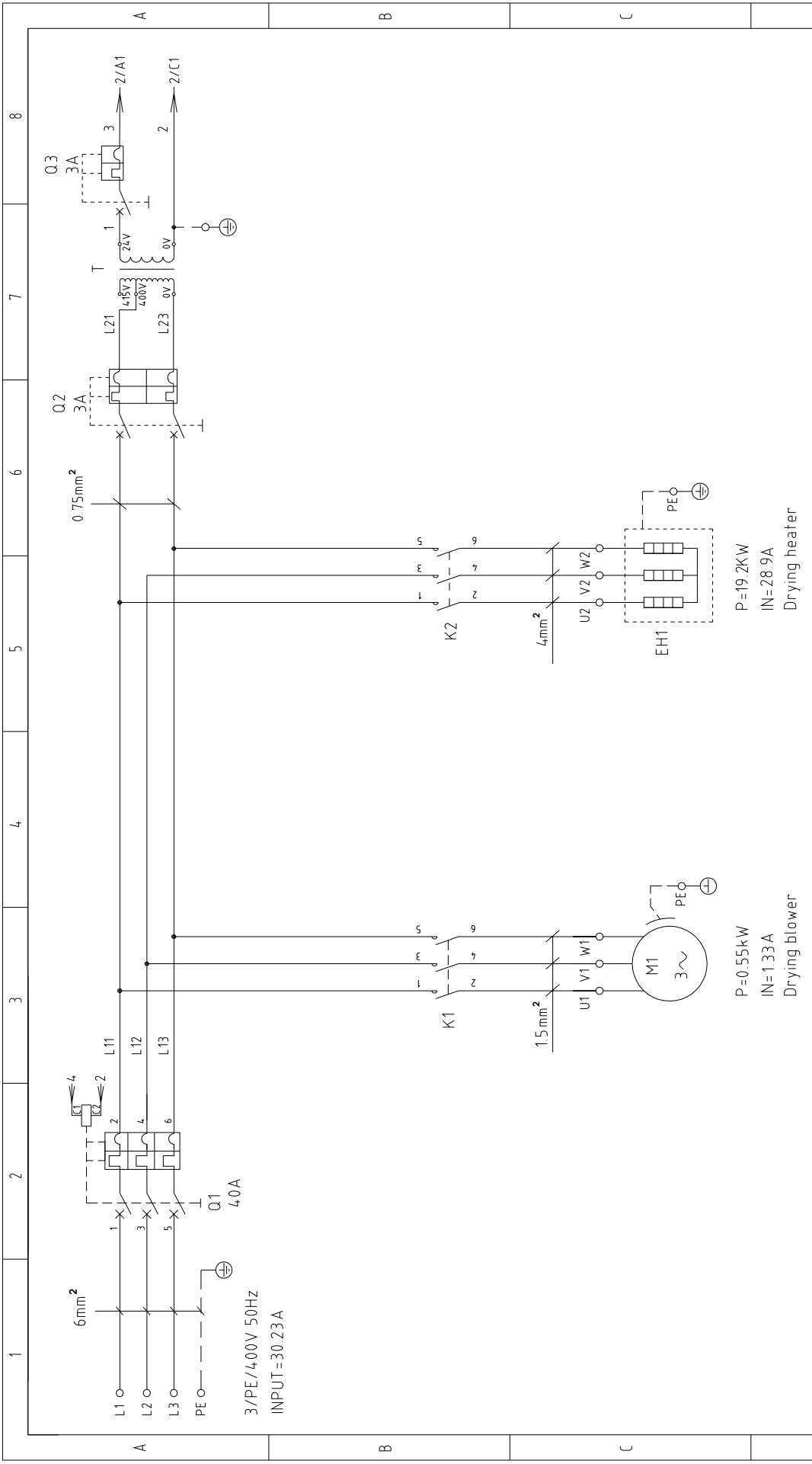
信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.

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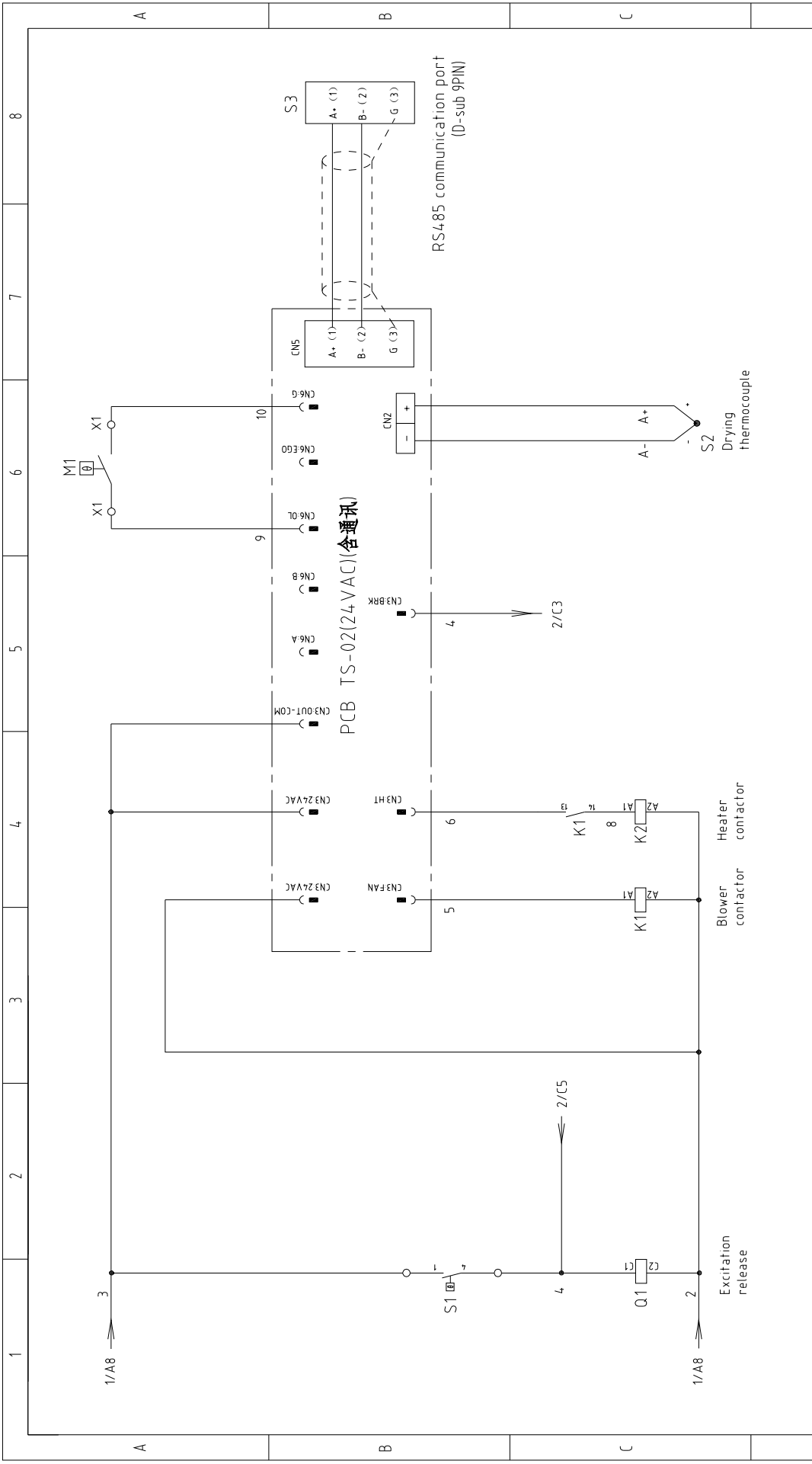
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NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark																																																										
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5	Q2	Circuit-breaker	TECO	BM-63C/2003S	3A 2P	1	YE40200203000																																																											
6	Q3	Circuit-breaker	TECO	BM-63C/1003S	3A 1P	1	YE40100203000																																																											
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8	PCB	PCB	--	TS-02(24VAC)	24V 50/60Hz	1	YE80022401200																																																											
9	S2	Thermocouple	SHINI	KTYPE		1	----	(1)																																																										
10	M1	Blower	--	--	0.55kW 400V 50HZ	1	----	(1)																																																										
11	EH1	Heater	SHINI	--	18kW 400V	1	----	(1)																																																										
12	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200																																																											
13		Shell RS485(SAL-700G-A-1910)	--	--	--	1	YR40048500000																																																											
14	S1	Temperature protector	EGO	--	115-320 °C	1	BH90115000150																																																											
15	X1	Spring wiring terminal SK2.5	Honeywell	SK2.5	PLCS	2	YE60002503200																																																											
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Mark	Before modification	Modified by	Modify date	Date	20180626	C	Title	SHD-400		Drawing NO		SHD-400-CE-400V-C-4	Scale						Page	4																																														
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整机版本 Ver.E		Title		Drawing NO		Scale		Page 1	
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**SHINI**  
 信易电热机械股份有限公司  
 Shini Plastics Technologies, Inc.



整机版本 Ver.E

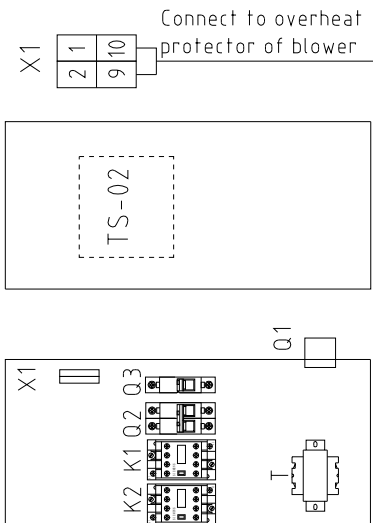
Note: M1 is the overheat protector of the drying blower.

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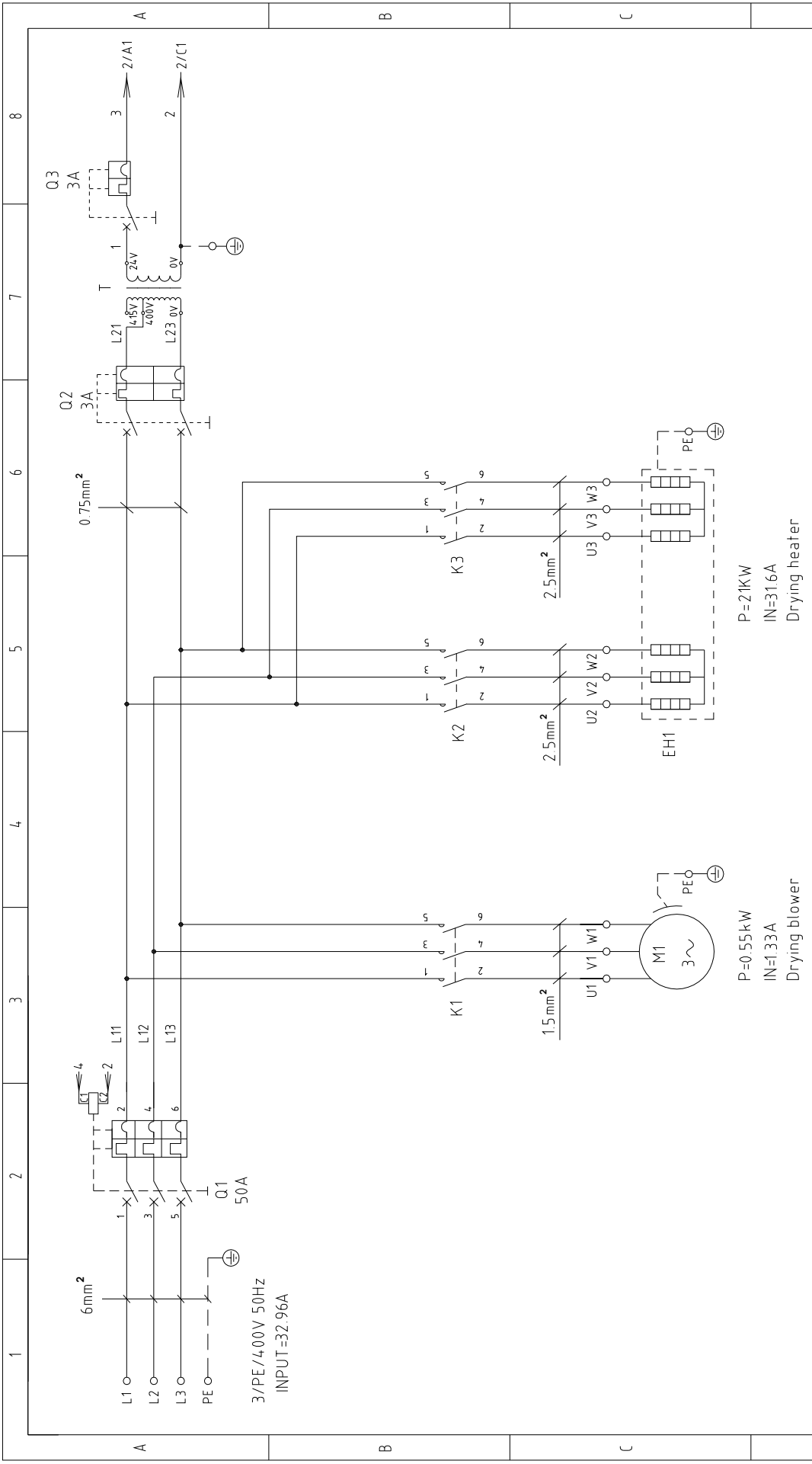


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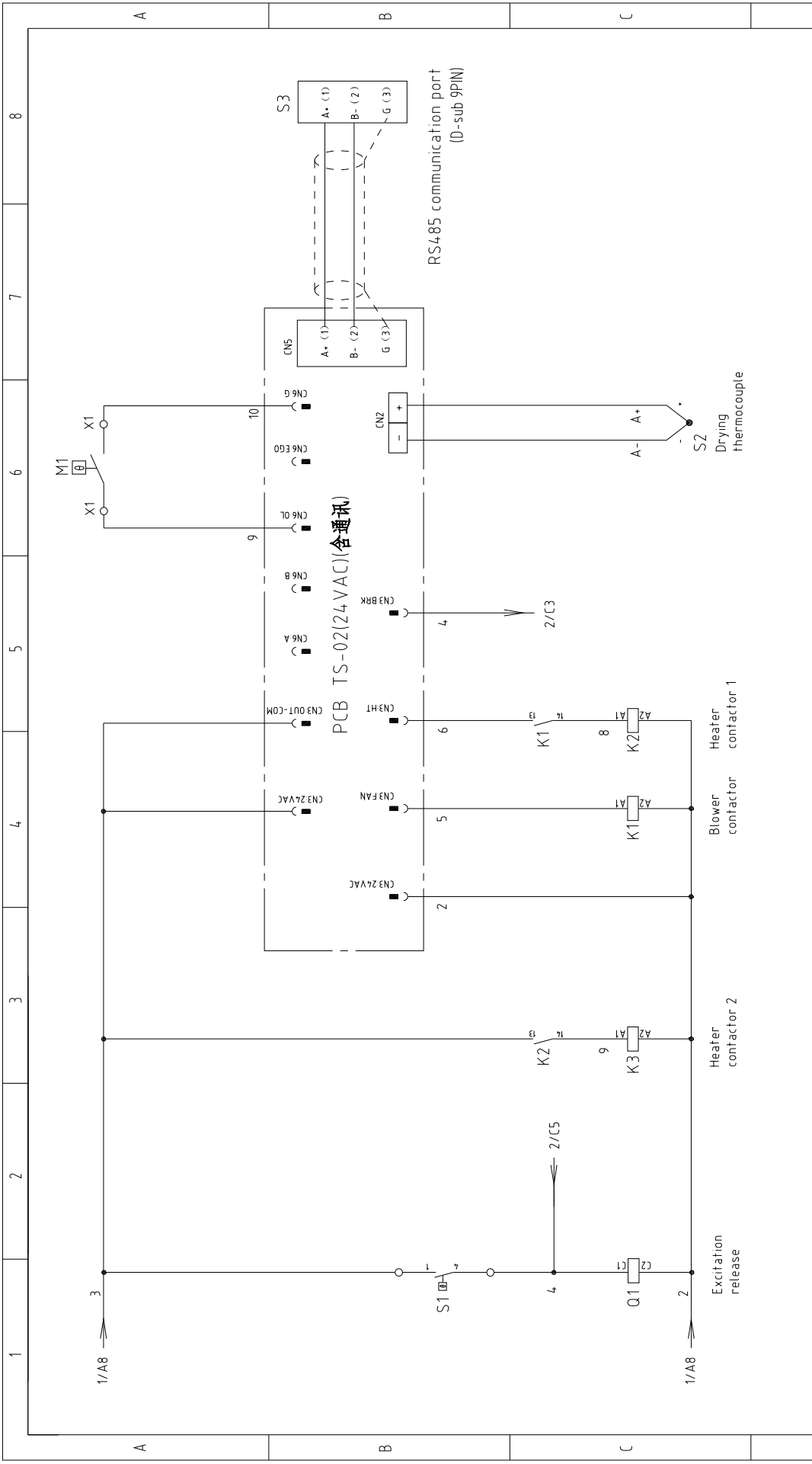
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NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark																																																																									
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2		Excitation release	--	MX	24V 50/60Hz	1	YE40024000000																																																																										
3	K1	Contact	SIEMENS	3RT6015-1AB01	24V 7A 50/60Hz 1NO	1	YE00601502500	A																																																																									
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5	Q2	Circuit-breaker	TECO	BM-63C/2003S	3A 2P	1	YE40200203000																																																																										
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10	M1	Blower	--	--	0.55kW 400V 50HZ	1	----	(1)																																																																									
11	EH1	Heater	SHINI	--	19.2kW 400V	1	----	(1)																																																																									
12	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200	B																																																																									
13		Shell RS485(SAL-700G-A-1910)	--	--	--	1	YR40048500000																																																																										
14	S1	Temperature protector	EGO	--	115-320 °C	1	BH90115000150																																																																										
15	X1	Spring wiring terminal SK2.5	Honeywell	SK2.5	PLS	2	YE60002503200																																																																										
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	Standard	CE	Totally 4	
Title		SHD-600	Drawing NO	
Version		J	SHD-600-CE-400V-J-1	
Designer			Main Circuit Diagram	
Proofread by			Voltage	
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		Approved by	5	
		Date	6	
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整机版本 Ver.E		Note: M1 is the overheat protector of the drying blower.		Title		SHD-600		Drawing No		Page 2	
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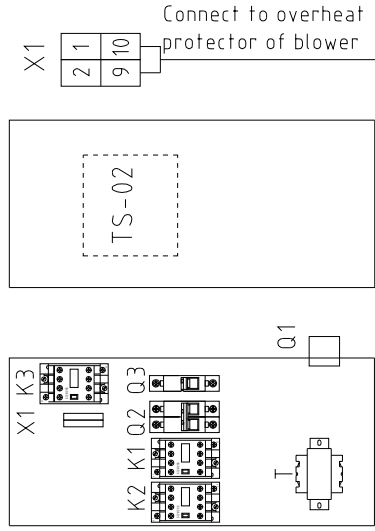
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Proofread by	Date		Electrical Components Layout			Voltage	Totally 4 Pages
Checked by	20180626		SHINI		CE	Frequency	4
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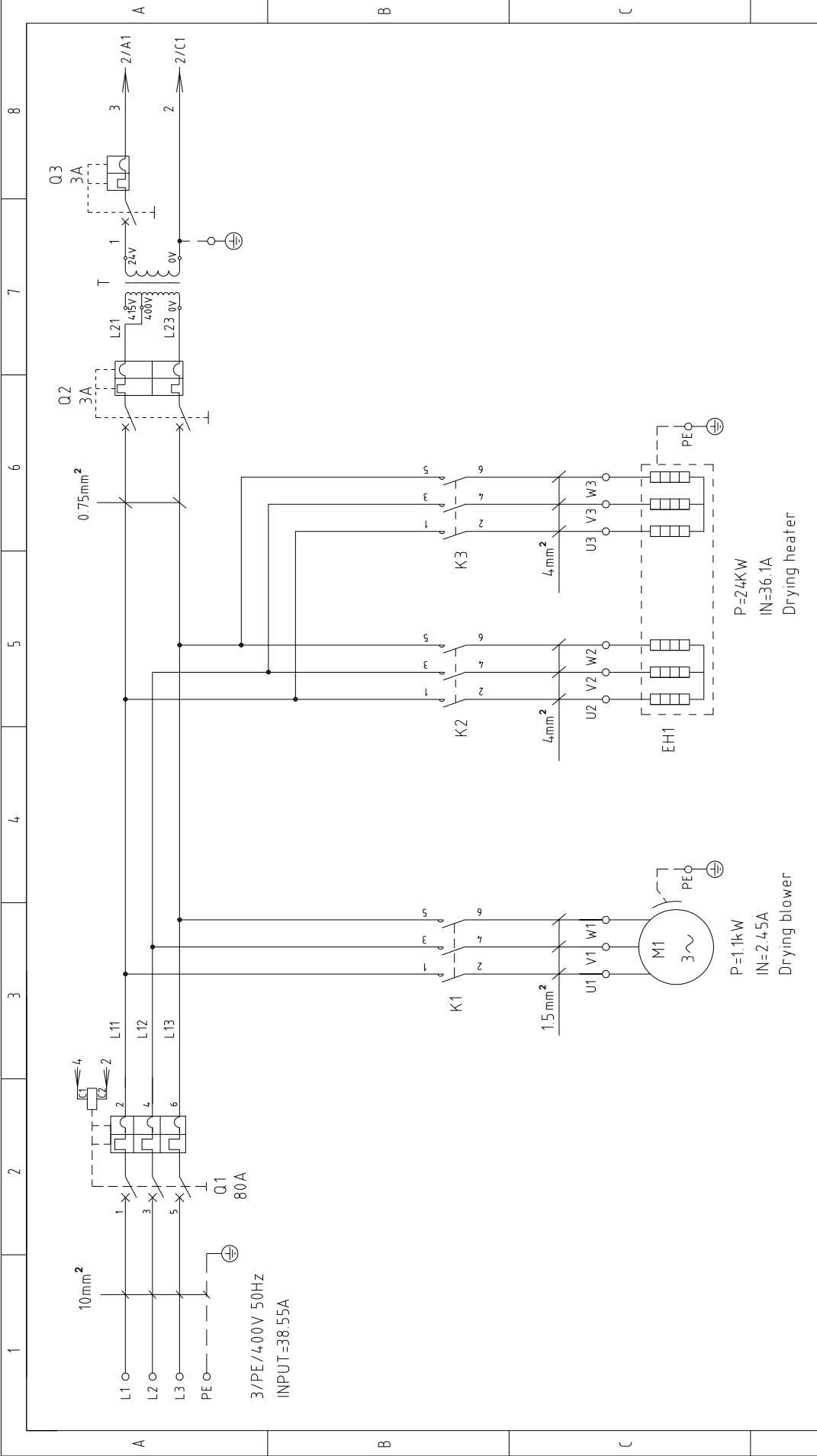
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NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark																																																															
1	Q1	Circuit-breaker	TECO	BM-100D/3050S	50A 3P	1	YE40305003000																																																																
2		Excitation release	--	MX	24V 50/60Hz	1	YE40024000000																																																																
3	K1	Contact	SIEMENS	3RT6015-1AB01	24V 7A 50/60Hz 1NO	1	YE00601502500																																																																
4	K2	Contact	SIEMENS	3RT6026-1AC20-24VAC	24V 25A 50/60Hz	2	YE00602602600																																																																
5	Q2	Circuit-breaker	TECO	BM-63C/2003S	3A 2P	1	YE40200203000																																																																
6	Q3	Circuit-breaker	TECO	BM-63C/1003S	3A 1P	1	YE40100203000																																																																
7	T	Transformer	JIUXIN	IN=400V/415V OUT=24V	80VA	1	YE70040006500																																																																
8	PCB	PCB	--	TS-02(24VAC)	24V 50/60Hz	1	YE80022401200																																																																
9	S2	Thermocouple	SHINI	KTYPE		1	----	(1)																																																															
10	M1	Blower	--	--	0.55kW 400V 50HZ	1	----	(1)																																																															
11	EH1	Heater	SHINI	--	21kW 400V	1	----	(1)																																																															
12	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200																																																																
13		Shell RS485(SAL-700G-A-1910)	--	--	--	1	YR40048500000																																																																
14	S1	Temperature protector	EGO	--	115-320 °C	1	BH90115000150																																																																
15	X1	Spring wiring terminal SK2.5	Honeywell	SK25	PLS	2	YE60002503200																																																																
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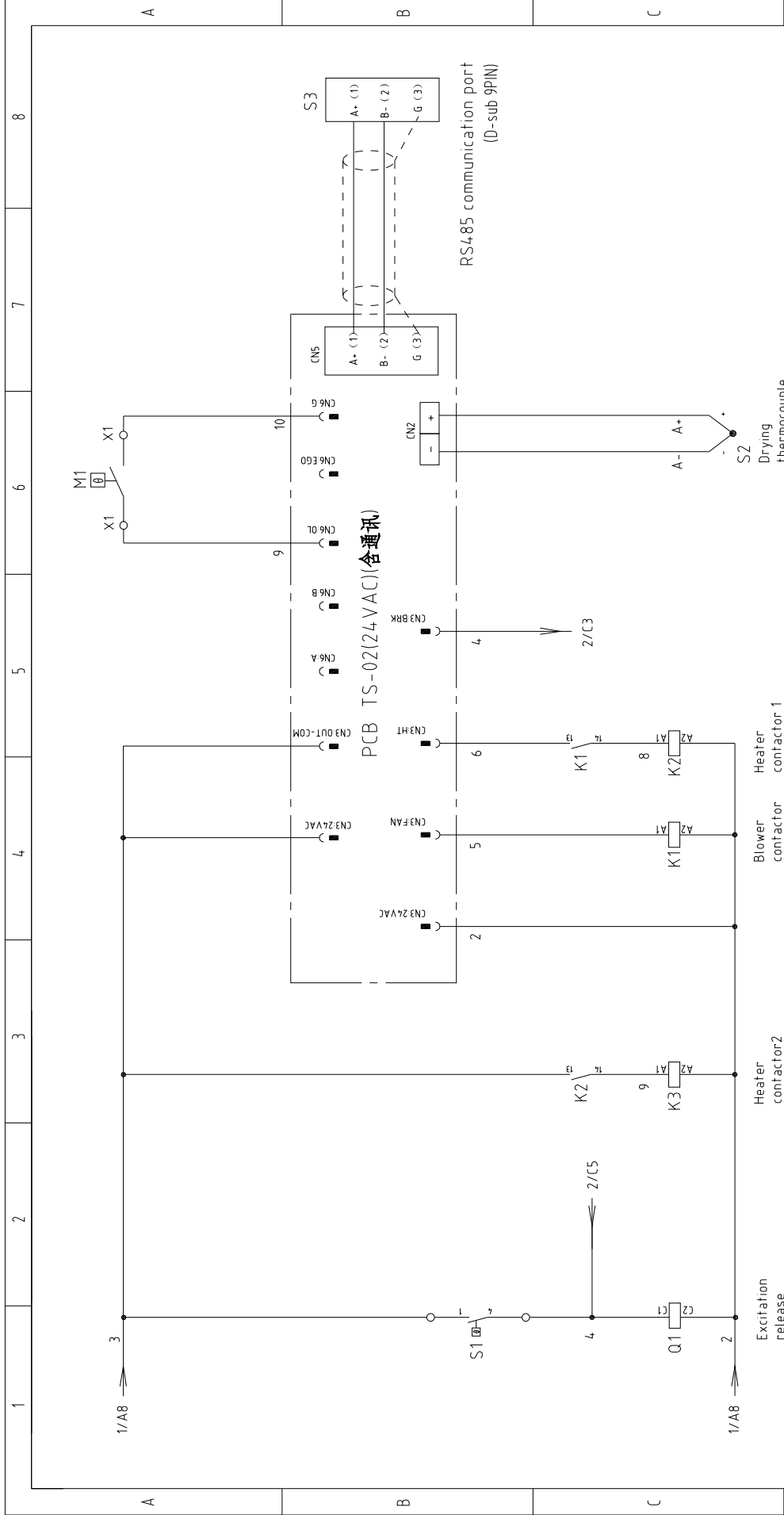
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	Main Circuit Diagram		
Scale	Standard CE	Page 1	Totally 4 Pages
	Voltage	400V	Frequency 50HZ



信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.

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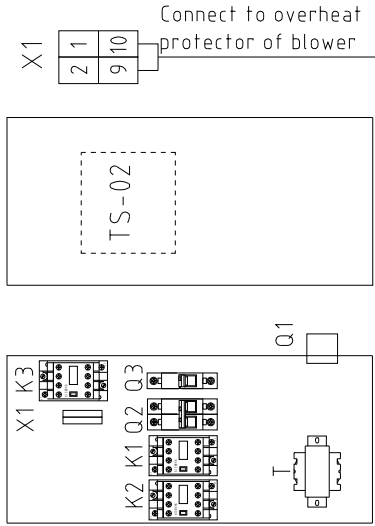
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Mark	Before modification	Modified by	Modify date	Designer	Approved by	Version	Title
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							Control Circuit Diagram
							SHD-800-CE-400V-A-2
							Standard
							CE
							Voltage
							400V
							Frequency
							50HZ
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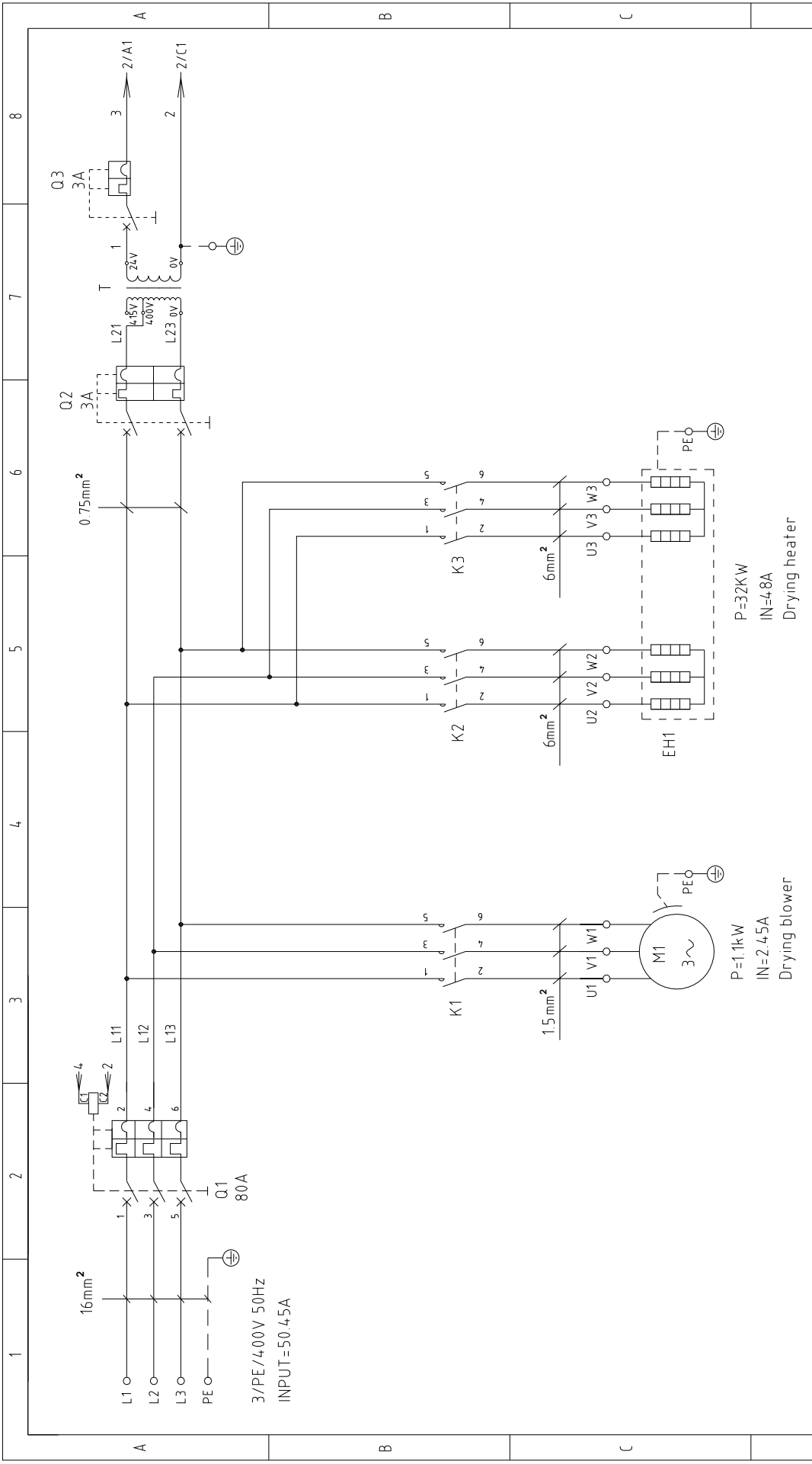


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												Standard	Totally
												Voltage	Pages
												Frequency	4
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NO.	Symbol	Name	Manufacturer	Type	Specification	Number	Material number	Remark																																																															
1	Q1	Circuit-breaker	TECO	BM-100D/3080S	80A 3P	1	YE40308003000																																																																
2		Excitation release	--	MX	24V 50/60Hz	1	YE40024000000																																																																
3	K1	Contact	SIEMENS	3RT6015-1AB01	24V 7A 50/60Hz 1NO	1	YE00601502500	A																																																															
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5	Q2	Circuit-breaker	TECO	BM-63C/2003S	3A 2P	1	YE40200203000																																																																
6	Q3	Circuit-breaker	TECO	BM-63C/1003S	3A 1P	1	YE40100203000																																																																
7	T	Transformer	JIUXIN	IN=400V/415V OUT=24V	80VA	1	YE70040006500																																																																
8	PCB	PCB	--	TS-02(24VAC)	24V 50/60Hz	1	YE80022401200																																																																
9	S2	Thermocouple	SHINI	KTYPE		1	----	(1)																																																															
10	M1	Blower	--	--	1.1kW 400V 50HZ	1	----	(1)																																																															
11	EH1	Heater	SHINI	--	24kW 400V	1	----	(1)																																																															
12	S3	Communication interface board RS-485 (double Dsub-9pin connector)	--	--	--	1	YE90048501200	B																																																															
13		Shell RS485(SAL-700G-A-1910)			--	1	YR40048500000																																																																
14	S1	Temperature protector	EGO	--	115-320 °C	1	BH90115000150																																																																
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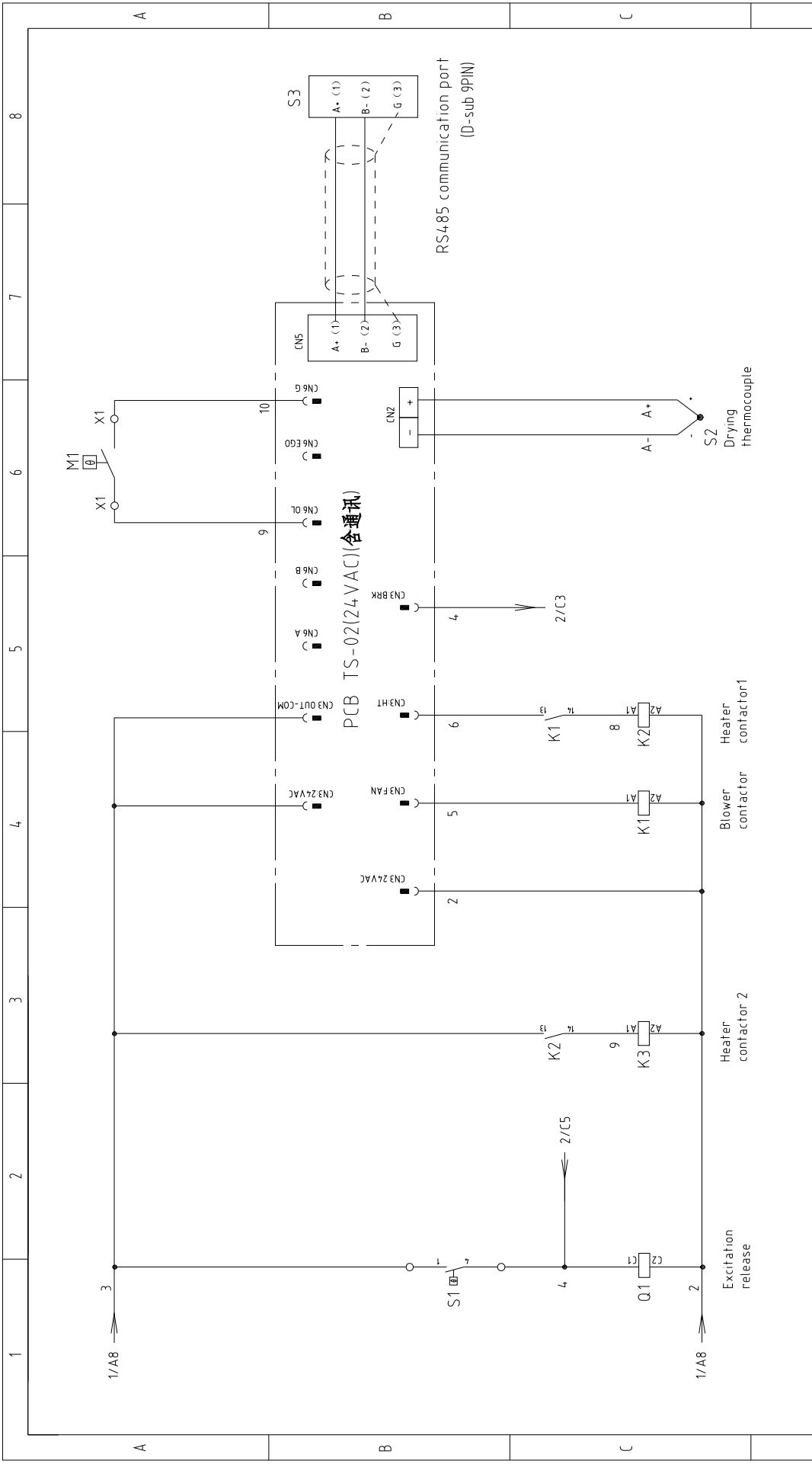
整机版本 Ver.E

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Frequency		50HZ	Pages		
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Title		SHD-1000 Main Circuit Diagram			
Version	A		Approved by		
Designer			Date		
Proofread by			20180626		
Checked by			Date		
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After modification			Date		
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P=32KW  
IN=48A  
Drying heater

P=1.1kW  
IN=2.45A  
Drying blower



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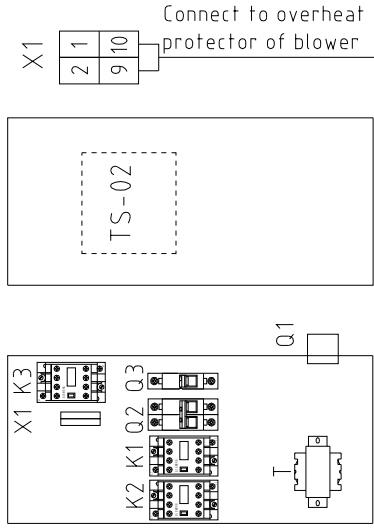
Note: M1 is the overheat protector of the drying blower.

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											CE	Totally
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