



Technical requirements:
 1. The pipeline connection is firm, without air leakage, and the connection is aesthetically pleasing.
 2. The surface of the machine is not allowed to have any defects such as bumps, scratches, etc.
 3. The upper and lower pipelines rotate smoothly without friction.

47	SEL-2020-A-05	Base plate	1
46	SEL-2020-C-02	Electrical base plate	1
45	SEL-2020-C-01	Control box	1
44	SEL-2020-A-18	Left triangle board	11
43	SEL-2020-A-06	Top plate	1
42	SEL-2020-A-09	Middle crossbeam 1	2
41	SEL-2020-B-02	Turning board	2
40	SEL-2020-A-10	Middle crossbeam 2	1
39	SEL-2020-A-19	Right triangle board	11
38	SEL-2020-A-08	Upper and lower crossbeams	5
37	SEL-2020-A-03	Column 1	1
36	YW06219100000	Big hinge CL19-1	1
35	YE80070024000	Touch screen SMART 700 E V6IAV66-B-0DC11-3AX01	1
34	YW60006000200	Main power switch TO-2-1EA/SVB/20AEATONI	1
33	SEL-2020-X-01	Front door panel	1
32	YW00816100600	Door lock MS816-1 black without key	2
31	YE80043800100	Proximity sensor ND4-S3-MI horzu	10
30	YW60006000200	Axis clamp spring type A φ60	1
29	SEL-2020-B-20	Transfer set	1
28	SEL-2020-B-11	Threaded casing 2	1
27	SEL-2020-B-17	Precision machining diagram of lower bearing seat	1
26	SEL-2020-B-10	Threaded casing 1	1
25	YW60009500000	Type A hole clamp spring φ95	3
24	YW90601200000	Deep groove ball bearing 605-2Z (5mm)	1
23	SEL-2020-B-16	Precision machining diagram of upper bearing seat	1
22	YW60641500100	C-type precision locking nut M6xL5	2
21	YW62051500000	Large cross socket flat head screw J181111 M5x16	1
20	SEL-2020-C-03	Motor protective cover	1
19	SEL-2020-B-15	Material pipe	4.0
18	SEL-2020-B-04	Cylinder fixing plate 1	1
17	SEL-2020-B-07	Precision machining diagram of expansion material pipe head 2	1
16	YR20526000000	Skeleton oil seal 52x69x7	1
15	SEL-2020-B-03	Sealing cylinder	1
14	SEL-2020-B-09	Precision machining diagram of casing 3	1
13	YE90051000600	Pressure controller PE510 (Tadoko)	1
12	YE32421000300	电动机-V230-06/DC24V变频器	3
11	SEL-2020-B-12	Connecting bent pipes	2
10	SEL-2020-D-ALL	Cut off air supply valve	1
9	SEL-2020-B-08	Precision machining diagram of hinge 1	1
8	YE30122000700	Non standard cylinder M12-200-TZ-12000 (air VAC)	4
7	SEL-2020-B-04	Cylinder fixing plate 1	1
6	SEL-2020-B-06	Expansion material pipe head 1 Precision machining diagram	1
5	YR20526000000	Skeleton oil seal 52x69x7	1
4	SEL-2020-B-03	Sealing cylinder	2
3	YE30200020000	Filter & pressure regulating valve APZ-2000	1
2	SEL-2020-A-04	Standing pole 2	1
1	YW03004000200	Pom Wheel CD-60P Black	4

50	SEL-2020-C-04	clamp		3	
49	YM50090000100	Max motor YW09-02P-02-02-02-02 (Pangolin)		4	
48	YM50303300000	Servo motor M184-1000023-1311Z		4	

序号	代号	名称	材质	数量	备注	序号	代号	名称	材质	数量	备注
		制图			C	标题	SEL-2020	图号	SEL-2020-ALL	比例	1:20
		设计			核准	装配图				数量	1
		2024.11.20			日期					表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	2024.04.30	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号	