

SDL-U Series

Drying Loader

Date: Nov. 2015

Version: Ver.C (English)



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1. General Description



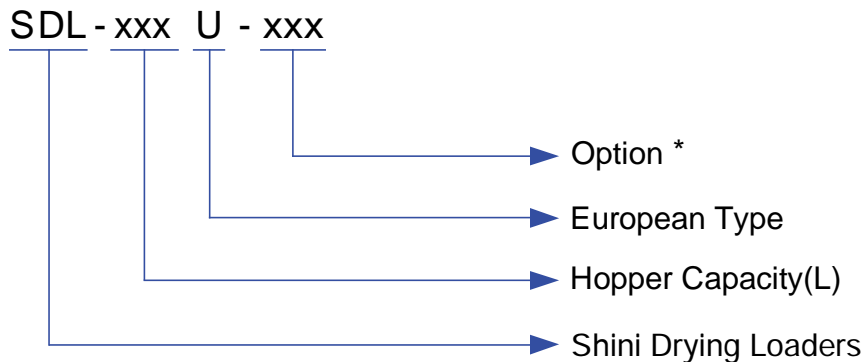
Read this manual carefully before operation to prevent damage of the machine or personal injuries.

SDL-U series of drying loader combine conventional hot air drying and two-stage conveying functions into a compact unit. It is particularly suitable for using with the big tonnage moulding machines when height restriction is concerned at the workshop. The SDL-U series has a unique function of two-stage conveying that can transport both raw material to its own drying hopper and dried material to the moulding machine.



Model: SDL-80U

1.1 Coding Principle



Note: *

P=For Polished Hopper Inside CE=CE Conformity
HD=Heatless Dehumidifying

1.2 Feature

- SDL-U integrates autoloading and drying into one unit, while SDL-U-HD integrates dehumidifying, drying and autoloading into one unit.
- Adopts microprocessor and P.I.D. control system to accurately control drying temperature.
- Occupy a small place, making movement easily and replacing units conveniently. .
- Hoppers are made of stainless steel to avoid contamination.
- Full functional alarming system can immediately show faults.
- Closed-loop conveying device eliminates the possibility of moisture reabsorption during dried material conveying.
- Hot air recycling device is equipped as a standard, featuring energy saving, no exhaust of hot air and dust, and environmental protection.
- Standard shut-off suction box ensures no residual material after each loading process.
- European type heat insulated hopper ensures no heat loss and no material pollution.
- 7-day start/stop timer is standard equipment, which can be customized.

All service work should be carried out by a person with technical training or corresponding professional experience. The manual contains instructions for both handling and servicing. Chapter 6, which contains service instructions intended for service engineers. Other chapters contain instructions for the daily operator.

Any modifications of the machine must be approved by SHINI in order to avoid personal injury and damage to machine. We shall not be liable for any damage caused by unauthorized change of the machine.

Our company provides excellent after-sales service. Should you have any problem during using the machine, please contact the company or the local vendor.

Headquarter and Taipei factory:

Tel: (886) 2 2680 9119

Shini Plastics Technologies (Dongguan), Inc:

Tel: (86) 769 8111 6600

Shini Plastics Technologies India Pvt.Ltd.:

Tel: (91) 250 3021 166

1.3 Technical Specifications

1.3.1 Specifications

Table 1-1: Specifications

| Model | SDL- | 20U | 40U | 80U | 120U | 160U | 230U | 300U | 450U | 600U | 750U | 900U | 1200U |
|-------------------------------------|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|---------------|
| Ver. | | B | B | B | B | B | A | A | A | B | B | C | C |
| Process Blower (W)(50 / 60Hz) | | 50/ 58 | 120/ 145 | 120/ 145 | 120/ 145 | 120/ 145 | 120/ 145 | 180/ 215 | 180/ 215 | 550/ 660 | 550/ 660 | 550/ 660 | 1100/ 1320 |
| Conveying Blower (kW)(50 / 60Hz) | | 1.5/ 1.8 | 1.5/ 1.8 | 1.5/ 1.8 | 1.5/ 1.8 | 1.5/ 1.8 | 1.5/ 1.8 | 1.5/ 1.8 | 1.5/ 1.8 | 1.5/ 1.8 | 1.5/ 1.8 | 3.75/ 4.7 | 3.75/ 4.7 |
| Process Heater (kW) | | 2.2 | 3 | 3.9 | 3.9 | 6 | 6 | 12 | 12 | 18 | 18 | 18 | 24 |
| Air Inlet Dia. (inch) | | 2 | 2 | 2.5 | 2.5 | 3 | 3 | 3 | 3 | 4 | 4 | 4 | 4 |
| Air Outlet Dia. (inch) | | 1.5 | 1.5 | 2 | 2 | 2.5 | 2.5 | 2.5 | 2.5 | 3 | 3 | 4 | 4 |
| Conveying Hose Dia.(inch) | | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 2 | 2 |
| Drying Hopper Capacity(L) | | 20 | 40 | 80 | 120 | 160 | 230 | 300 | 450 | 600 | 750 | 900 | 1200 |
| SHR-U-E Hopper (liter) | | 3 | 3 | 6 | 6 | 6 | 12 | 12 | 12 | 12 | 12 | 24 | 24 |
| SHR-U Hopper (liter) | | 3 | 3 | 6 | 6 | 6 | 12 | 12 | 12 | 12 | 12 | 24 | 24 |
| Dimension (mm) | W | 1035 | 1035 | 1035 | 1035 | 1400 | 1400 | 1400 | 1400 | 1960 | 1960 | 1960 | 1960 |
| | D | 850 | 850 | 850 | 850 | 1000 | 1000 | 1000 | 1000 | 1450 | 1450 | 1450 | 1450 |
| | (D1) | 950 | 950 | 950 | 950 | 1180 | 1180 | 1180 | 1180 | 1450 | 1450 | 1450 | 1450 |
| | H | 1200 | 1300 | 1550 | 1800 | 1880 | 2160 | 2020 | 2420 | 2450 | 2720 | 2610 | 3030 |
| Weight (kg) | | 110 | 120 | 130 | 195 | 215 | 240 | 310 | 350 | 435 | 500 | 550 | 600 |

Note: 1) For Heatless Dehumidifying Compact Dryers, model denotes "HD".

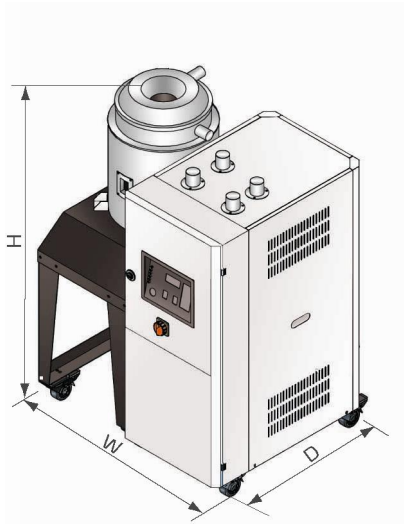
2) For hopper inside polished one, model denotes "z".

3) 4~6 bar compressed air supply.

4) Power supply: 3Φ, 230 / 400 / 460 / 575V, 50 / 60Hz.

We reserve the right to change specifications without prior notice.

1.3.2 Outline Drawing

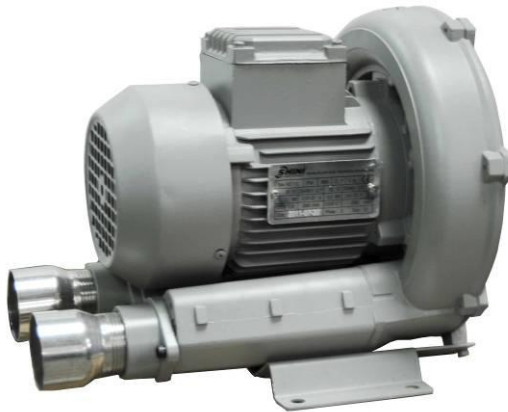


Picture 1-1: Outline Drawing

1.4 Safety Regulations

1.4.1 The Attentions for Using the Blower

- 1) The blower cover will be heated up during operation. Keep hands away high temperature blower cover to avoid hands burning.
- 2) Motor under load current will be varied with air pressure of the blower. Overload relay should be used and keep motor working current within full-load current to avoid motor burning out.
- 3) Air filter is used to keep off dirt, particles, fibres, and water drops. Clean the filter about once a week.
- 4) Clear up inside and outside of the blower regularly. If there are too much dirt accumulated on the blower, the function of the blower will be affected, such as temperature rising, reduced air volume and higher noise level due to vibration. All the above factors are liable to cause mechanical problems.
- 5) The bearing, seal ring and silencer are all consumable parts. They should be replaced after a period of time. And also the fans, covers, and metal grids need to be changed when necessary.
- 6) If the blower can not work properly or makes loud noises, please turn off the power supply to have a check.



Picture 1-2: Blower

1.4.2 Safety Signs and Labels



Danger!

High Voltage!

It is attached to the control box.



Attention!

This mark reminds you to be more careful.



Warning!

High temperature surface may burn hands!

It is attached on the cover of pipe heater.



Attention!

No need for regular inspection because all the electrical parts in the control unit are fixed tightly!



Attention!

To prevent over-temperature alarm from causing machine shutdown, don't randomly adjust EGO setting temp.

1.4.3 Transportation and Storage of the Machine

Transportation

- 1) SDL-U series are packed in crates or plywood cases with wooden pallet at the bottom, suitable for quick positioning by fork lift.
- 2) After unpacked, castors equipped on the machine can be used for ease of movement.
- 3) Do not rotate the machine and avoid collision with other objects during transportation to prevent improper functioning.
- 4) The structure of the machine is well-balanced, although it should also be handled with care when lifting the machine for fear of falling down.
- 5) The machine and its attached parts can be kept at a temperature from -25°C to $+55^{\circ}\text{C}$ for long distance transportation and for a short distance, it can be transported with temperature under $+70^{\circ}\text{C}$.

Storage

- 1) SDL-U series should be stored indoors with temperature kept from 5°C to 40°C and humidity below 80%.
- 2) Disconnect all power supply and turn off main switch and control switch.
- 3) Keep the whole machine, especially the electrical components away from water to avoid potential troubles caused by the water.
- 4) Plastic film should be used to protect the machine from dust and rains.

Working environment

The machine should be operated:

- 1) Indoors in a dry environment with max. temperature +45°C and humidity no more than 80%.

Do not use the machine:

- 1) If it is with a damaged cord.
- 2) On a wet floor or when it is exposed to rain to avoid electrical shock.
- 3) If it has been dropped or damaged until it is checked or fixed by a qualified serviceman.
- 4) This equipment works normally in the environment with altitude within 3000m.
- 5) At least a clearance of 1m surrounding the equipment is required during operation. Keep this equipment away from flammable sources at least two meters.
- 6) Avoid vibration, magnetic disturbance at the operation area.

Rejected parts disposal

When the equipment has run out its life time and can not be used any more, unplug the power supply and dispose of it properly according to local code.

Fire hazard



In case of fire, CO₂ dry powder fire extinguisher should be applied.

1.5 Exemption Clause

The following statements clarify the responsibilities and regulations born by any buyer or user who purchases products and accessories from Shini (including employees and agents).

Shini is exempted from liability for any costs, fees, claims and losses caused by

reasons below:

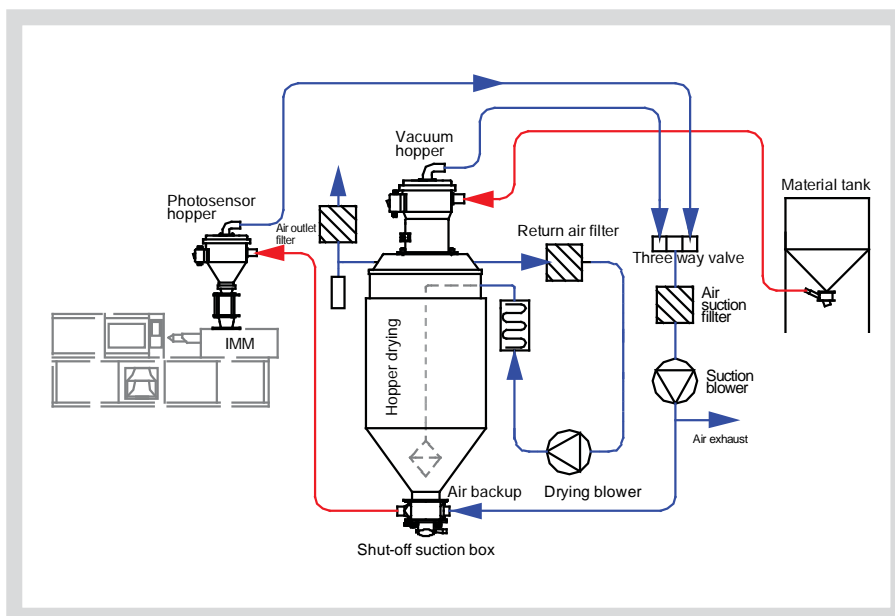
1. Any careless or man-made installations, operation and maintenances upon machines without referring to the Manual prior to machine using.
2. Any incidents beyond human reasonable controls, which include man-made vicious or deliberate damages or abnormal power, and machine faults caused by irresistible natural disasters including fire, flood, storm and earthquake.
3. Any operational actions that are not authorized by Shini upon machine, including adding or replacing accessories, dismantling, delivering or repairing.
4. Employing consumables or oil media that are not appointed by Shini.

2. Structure Characteristics and Working Principle

2.1 Working Principle

Drying: based on the principle of water high temperature gasification, moisture of material would be blown away by high pressure air from blower after being high temperature gasified. A part of air with moisture discharges through filter of moisture outlet; most part of air are recyclable after being filtered through return air pipe.

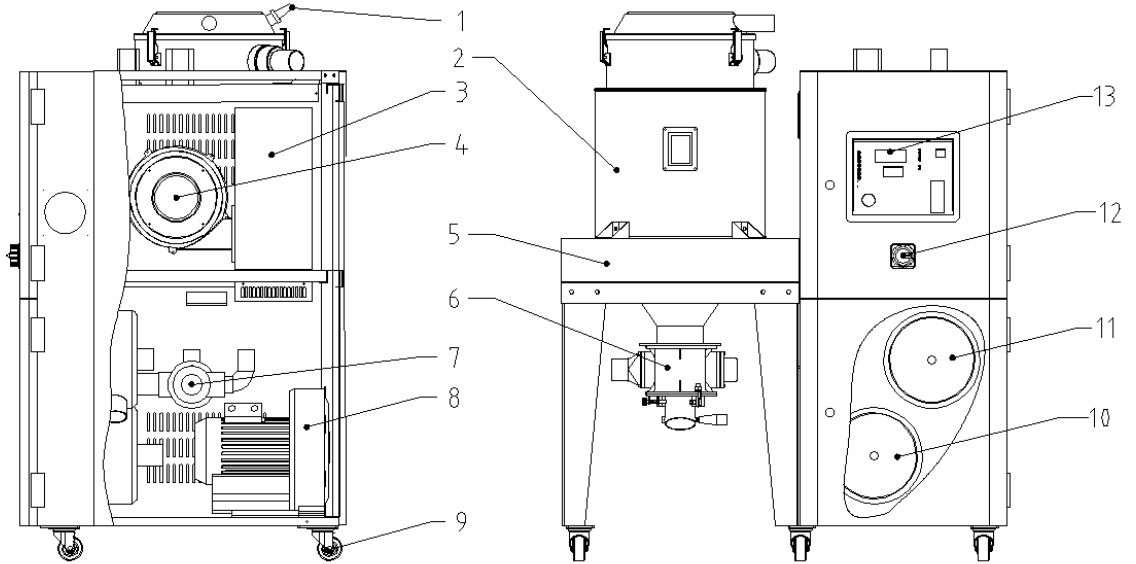
Conveying: suction force of high pressure blower makes a vacuum inside hopper also produces differential pressure between hopper and outer space. With the common force of differential pressure and continuous suction, materials and air mixture will be sucked into hopper. Due to the filter block of hopper, materials will be accumulated in hopper and the air is expelled from air outlet. Double-stage conveying is mainly accomplished by shifting three way valve of suction machine to control suction return circuit.



Picture 2-1: Working Principle

2.2 Drawing and Parts List

2.2.1 System structure

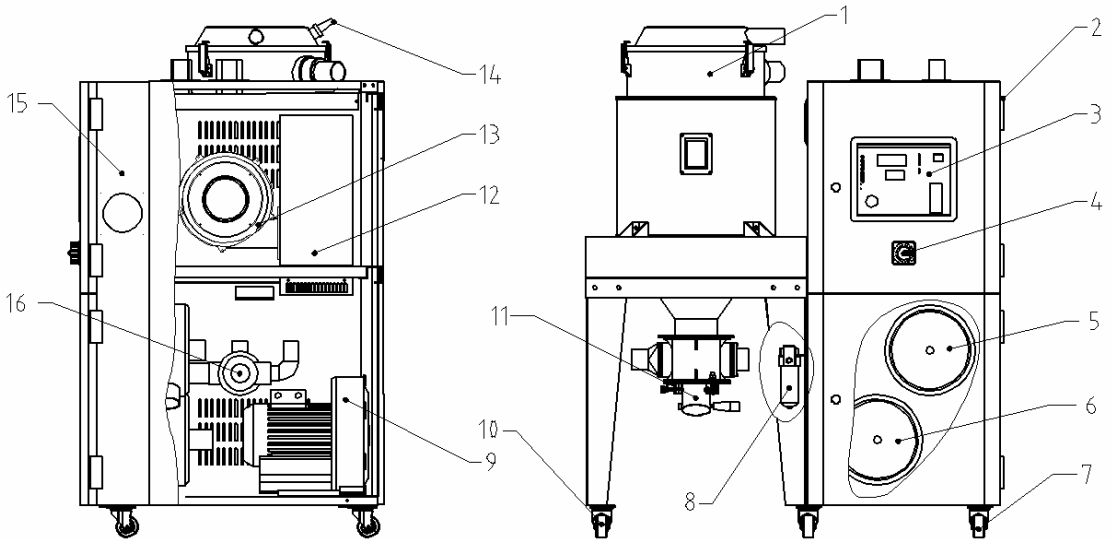


Names of Parts:

- | | | | |
|---------------------|---------------------|-------------------|----------------------|
| 1. Insulated hopper | 2. Heating box | 3. Process blower | 4. Conveying blower |
| 5. Castor | 6. Conveying filter | 7. Process filter | 8. Main power switch |
| 9. Material line | 10. Control panel | | |

Picture 2-2: System structure

2.2.2 Assembly Drawing



Remarks: Please refer to material list 2.2.3 for specific explanation of the Arabic numbers in parts drawing.

Picture 2-3: Assembly Drawing

2.2.3 Parts List

Table 2-1: Parts List (SDL-20U~120U)

| No. | Name | Part No. | | | |
|-----|-------------------------------------|---------------|---------------|---------------|---------------|
| | | SDL-20U | SDL-40U | SDL-80U | SDL-120U |
| 1 | Insulated hopper | BY10002000150 | BY10004000150 | BY10008000150 | BY10012000250 |
| 2 | Door hinge | YW06203100200 | YW06203100200 | YW06203100200 | YW06203100200 |
| 3 | Plastic panel | YR40000400400 | YR40000400400 | YR40000400400 | YR40000400400 |
| 4 | Main power switch | YE10200300000 | YE10200300000 | YE10200300000 | YE10200300000 |
| 5 | Filter | YR50708000100 | YR50708000100 | YR50708000100 | YR50708000100 |
| 6 | Filter | YR50708000100 | YR50708000100 | YR50708000100 | YR50708000100 |
| 7 | 3" castor | YW03000300000 | YW03000300000 | YW03000300000 | YW03000300000 |
| 8 | Filter & pressure regulating valve* | YE30200020000 | YE30200020000 | YE30200020000 | YE30200020000 |
| 9 | Conveying blower* | BM30042000050 | BM30042000050 | BM30042000050 | BM30042000050 |
| 10 | 3" castor | YW03000300200 | YW03000300200 | YW03000300200 | YW03000300200 |
| 11 | Shut-off valve suction box | BY10203800050 | BY10203800050 | BY10203800050 | BY10203800050 |
| 12 | Pipe heater** | BH70202200050 | BH70400300350 | BH70803900250 | BH70123900150 |
| 13 | Drying blower* | BM40001500850 | BM40025300850 | BM40338000850 | BM40338000850 |
| 14 | Copper silencer | YW80000400300 | YW80000400300 | YW80000400300 | YW80000400300 |
| 15 | Control box | BH35002000050 | BH35004000050 | BH35008000050 | BH35012000050 |
| 16 | Three-way valve | BY20001500050 | BY20001500050 | BY20001500050 | BY20001500050 |

* means possible broken parts.

** means easy broken part. and spare backup is suggested.

Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-2: Parts List (SDL-160U~450U)

| No. | Name | Part No. | | | |
|-----|-------------------------------------|---------------|---------------|---------------|---------------|
| | | SDL-160U | SDL-230U | SDL-300U | SDL-450U |
| 1 | Insulated hopper | BY10016000150 | BY10023000050 | BY10030000550 | BY10045000050 |
| 2 | Door hinge | YW06203100200 | YW06203100200 | YW06203100200 | YW06203100200 |
| 3 | Plastic panel | YR40000400400 | YR40000400400 | YR40000400400 | YR40000400400 |
| 4 | Main power switch | YE10200300000 | YE10200300000 | YE10200300000 | YE10200300000 |
| 5 | Filter | YR50203000000 | YR50203000000 | YR50203000000 | YR50203000000 |
| 6 | Filter | YR50708000100 | YR50708000100 | YR50708000100 | YR50181100000 |
| 7 | 3" castor | YW03000300000 | YW03000300000 | YW03000300000 | YW03000300000 |
| 8 | Filter & pressure regulating valve* | YE30200020000 | YE30200020000 | YE30200020000 | YE30200020000 |
| 9 | Conveying blower* | BM30042000050 | BM30042000050 | BM30042000050 | BM30042000050 |
| 10 | 3" castor | YW03000300200 | YW03000300200 | YW03000300200 | YW03000300200 |
| 11 | Shut-off valve suction box | BY10163800250 | BY10163800250 | BY10163800250 | BY10163800250 |
| 12 | Pipe heater** | BH70160600250 | BH70230600250 | BH70301200150 | BH70451200250 |
| 13 | Drying blower* | BM40000450850 | BM40000450850 | BM40538000850 | BM40538000850 |
| 14 | Copper silencer | YW80000400300 | YW80000400300 | YW80000400300 | YW80000400300 |
| 15 | Control box | BH35016000050 | BH35023000050 | BH35030000050 | BH35030000050 |
| 16 | Three-way valve | BY20001500050 | BY20001500050 | BY20001500050 | BY20001500050 |

* means possible broken parts.

** means easy broken part. and spare backup is suggested.

Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-3: Parts List (SDL-600U~1200U)

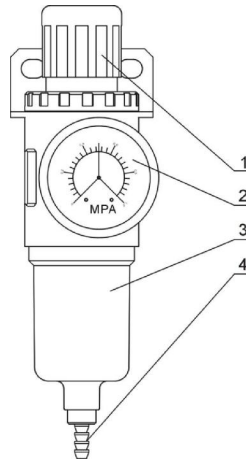
| No. | Name | Part No. | | | |
|-----|-------------------------------------|---------------|---------------|---------------|---------------|
| | | SDL-600U | SDL-750U | SDL-900U | SDL-1200U |
| 1 | Insulated hopper | BY10016000150 | BY10075000050 | BY10090000550 | BY10120000150 |
| 2 | Door hinge | YW06203100200 | YW06203100200 | YW06203100200 | YW06203100200 |
| 3 | Plastic panel | YR40000400400 | YR40000400400 | YR40000400400 | YR40000400400 |
| 4 | Main power switch | YE10200300000 | YE10200300000 | YE10200300000 | YE10200300000 |
| 5 | Filter | YR50241400000 | YR50241400000 | YR50241400000 | YR50241400000 |
| 6 | Filter | YR50181100000 | YR50181100000 | YR50181100000 | YR50181100000 |
| 7 | 3" castor | YW03000400000 | YW03000400000 | YW03000400000 | YW03000400000 |
| 8 | Filter & pressure regulating valve* | YE30200020000 | YE30200020000 | YE30200020000 | YE30200020000 |
| 9 | Conveying blower* | BM30042000050 | BM30042000050 | BM30055000050 | BM30055000050 |
| 10 | 3" castor | YW03000400200 | YW03000400200 | YW03000400200 | YW03000400200 |
| 11 | Shut-off valve suction box | BY10163800250 | BY10163800250 | BY10163800250 | BY10163800250 |
| 12 | Pipe heater** | BH70601800250 | BH70601800250 | BH70601800250 | BH70122400050 |
| 13 | Drying blower* | BM30055000250 | BM30055000150 | BM30055000150 | BM30113230050 |
| 14 | Copper silencer | YW80000400300 | YW80000400300 | YW80000400300 | YW80000400300 |
| 15 | Control box | BH35060000050 | BH35060000050 | BH35090000050 | BH35120000050 |
| 16 | Three-way valve | BY20001500050 | BY20001500050 | BY20002000150 | BY20002000150 |

* means possible broken parts.

** means easy broken part. and spare backup is suggested.

Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

2.2.4 Filter & Pressure Regulating Valve Drawing

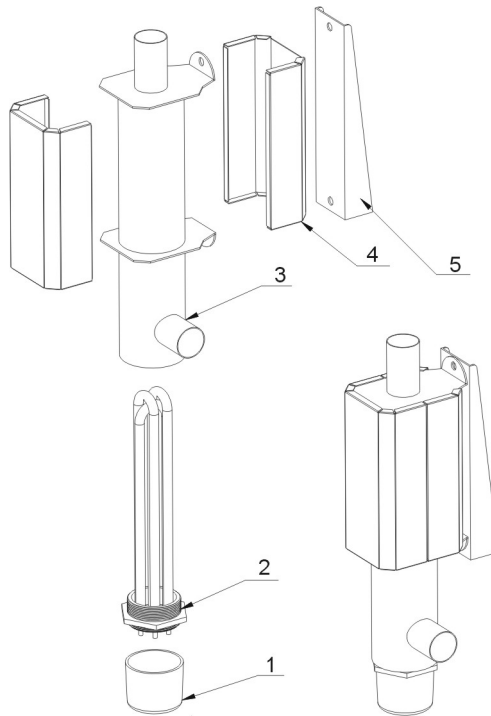


Parts list:

1. Pressure adjusting knob
2. Pressure gauge
3. Cup
4. Water outlet

Picture 2-4: Filter & Pressure Regulating Valve Drawing

2.2.5 Heater



Parts Name:

- | | | |
|-------------------------|----------------|-------------------|
| 1. Electric wood cover | 2. Pipe heater | 3. Heating bucket |
| 4. Outer covering board | 5. Fixer | |

Picture 2-5: Heater

2.3 Electrical Diagram(400V)

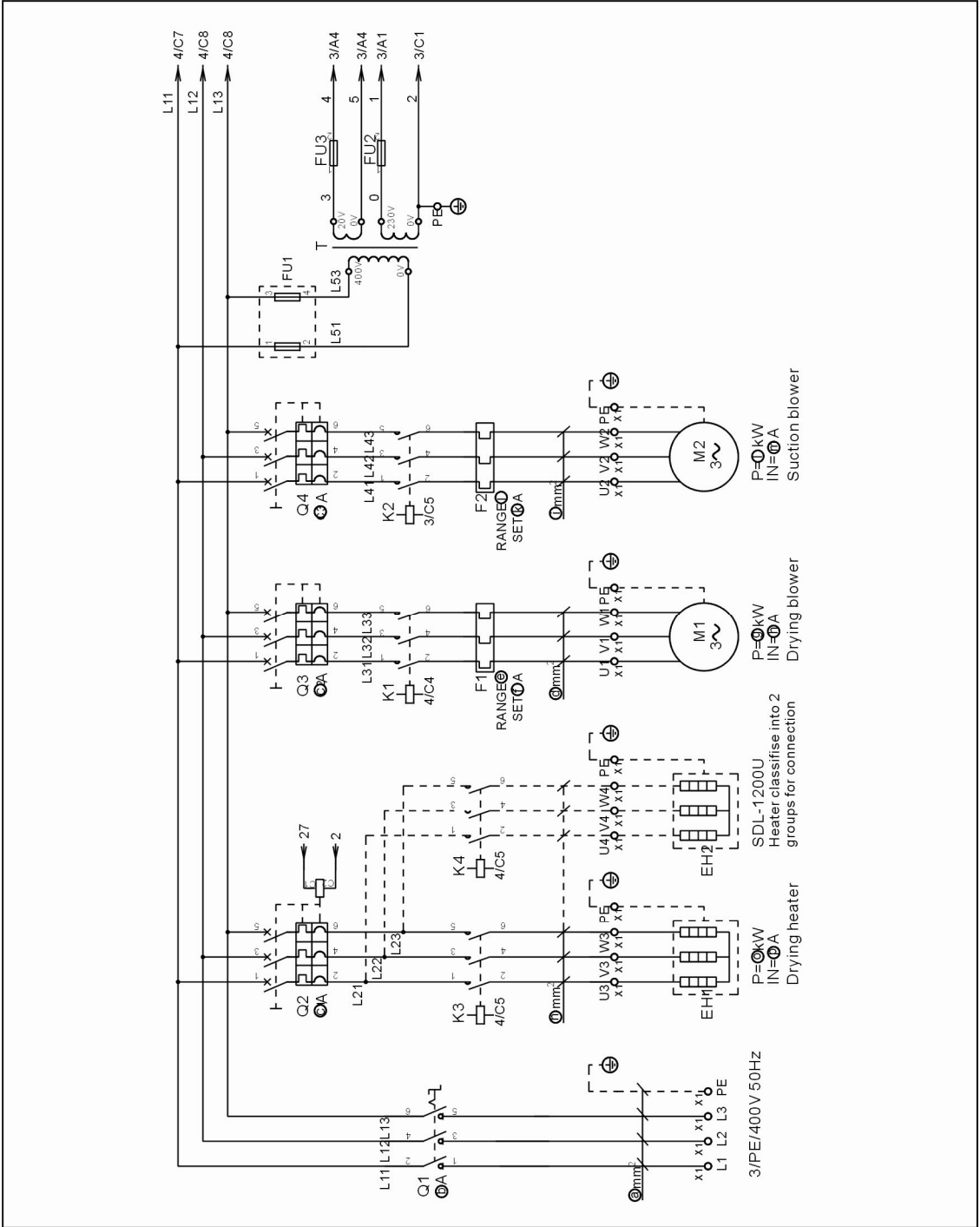
2.3.1 Electrical Circuit(400V)

Table 2-4: Electrical Circuit(400V)

| MODE \ SYMBOL | (a) | (b) | (c) | (c1) | (c2) | (d) | (e) | (f) | (g) | (h) | (i) | (j) | (k) | (l) | (m) | (n) | (o) | (p) |
|---------------|------|-----|-----|------|------|-----|-----------|------|------|------|-----|-------|-----|-----|-----|-----|--------|--------|
| SDL-20U | 2.5 | 16 | 6 | 6 | 16 | 1.5 | 0.18-0.25 | 0.19 | 0.05 | 0.15 | 2.5 | 3.5-5 | 3.8 | 1.5 | 2.2 | 2.5 | 2.2 | 3.3 |
| SDL-40U | 2.5 | 16 | 6 | 6 | 16 | 1.5 | 0.28-0.4 | 0.38 | 0.12 | 0.33 | 2.5 | 3.5-5 | 3.8 | 1.5 | 2.2 | 2.5 | 3.0 | 4.5 |
| SDL-80U | 2.5 | 16 | 10 | 6 | 16 | 1.5 | 0.28-0.4 | 0.38 | 0.12 | 0.33 | 2.5 | 3.5-5 | 3.8 | 1.5 | 2.2 | 2.5 | 3.9 | 6.0 |
| SDL-120U | 2.5 | 16 | 10 | 6 | 16 | 1.5 | 0.28-0.4 | 0.38 | 0.12 | 0.33 | 2.5 | 3.5-5 | 3.8 | 1.5 | 2.2 | 2.5 | 3.9 | 6.0 |
| SDL-160U | 2.5 | 16 | 16 | 6 | 16 | 1.5 | 0.28-0.4 | 0.38 | 0.12 | 0.33 | 2.5 | 3.5-5 | 3.8 | 1.5 | 2.2 | 2.5 | 6.0 | 9.0 |
| SDL-230U | 2.5 | 25 | 16 | 6 | 16 | 1.5 | 0.28-0.4 | 0.38 | 0.12 | 0.33 | 2.5 | 3.5-5 | 3.8 | 1.5 | 3.7 | 2.5 | 6.0 | 9.0 |
| SDL-300U | 6.0 | 32 | 25 | 6 | 16 | 1.5 | 0.45-0.63 | 0.54 | 0.18 | 0.48 | 2.5 | 3.5-5 | 3.8 | 1.5 | 3.7 | 4.0 | 12.0 | 18.0 |
| SDL-450U | 6.0 | 32 | 25 | 6 | 16 | 1.5 | 0.45-0.63 | 0.54 | 0.18 | 0.48 | 2.5 | 3.5-5 | 3.8 | 1.5 | 3.7 | 4.0 | 12.0 | 18.0 |
| SDL-600U | 6.0 | 40 | 32 | 6 | 16 | 1.5 | 1.1-1.6 | 1.4 | 0.55 | 1.3 | 2.5 | 3.5-5 | 3.8 | 1.5 | 3.7 | 6.0 | 18.0 | 27.0 |
| SDL-750U | 6.0 | 40 | 32 | 6 | 16 | 1.5 | 1.1-1.6 | 1.4 | 0.55 | 1.3 | 2.5 | 3.5-5 | 3.8 | 1.5 | 3.7 | 6.0 | 18.0 | 27.0 |
| SDL-900U | 10.0 | 60 | 50 | 6 | 16 | 1.5 | 1.1-1.6 | 1.4 | 0.55 | 1.3 | 2.5 | 5.5-8 | 6.0 | 2.4 | 5.9 | 6.0 | 18.0 | 27.0 |
| SDL-1200U | 10.0 | 60 | 50 | 10 | 16 | 1.5 | 2.2-3.2 | 2.5 | 1.1 | 2.4 | 2.5 | 5.5-8 | 6.0 | 2.4 | 5.9 | 4.0 | 12.0*2 | 18.0x2 |

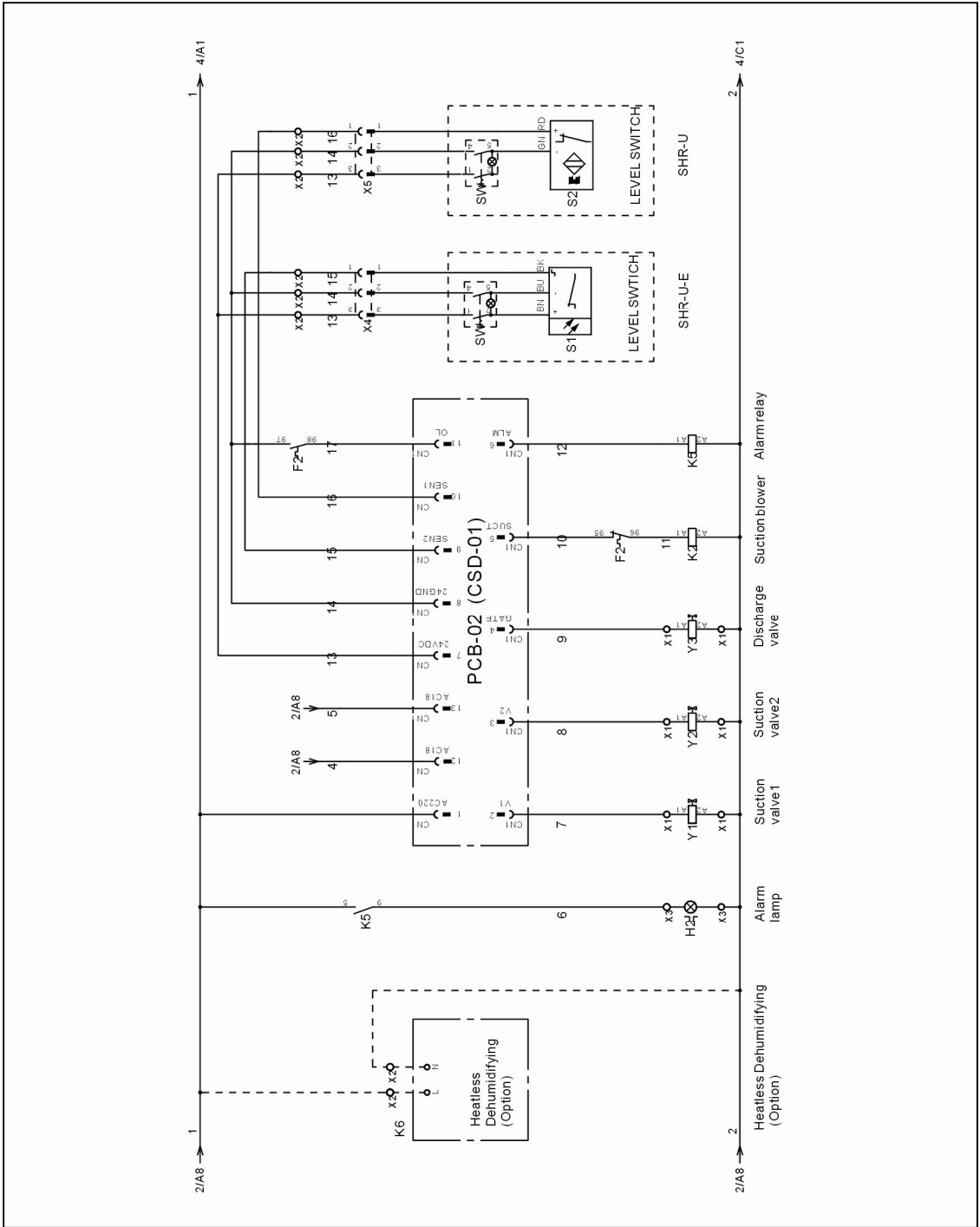
- (a) Mainpower cable dia.
- (b) Main power switch
- (c1) Circuit breaker for heater
- (c2) Circuit breaker for blower
- (d) Drying blower cable dia.
- (e) Loader of drying blower
- (f) Setting of drying blower loader
- (g) Power of drying blower
- (h) Current of drying blower
- (i) Cable dia. of material loading blower
- (j) Loader of material loading blower
- (k) Setting of material loading blower loader
- (l) Power of material loading blower
- (m) Current of material loading blower
- (n) Heater cable dia.
- (o) Heater power
- (p) Heater current

2.3.2 Main Circuit(400V)

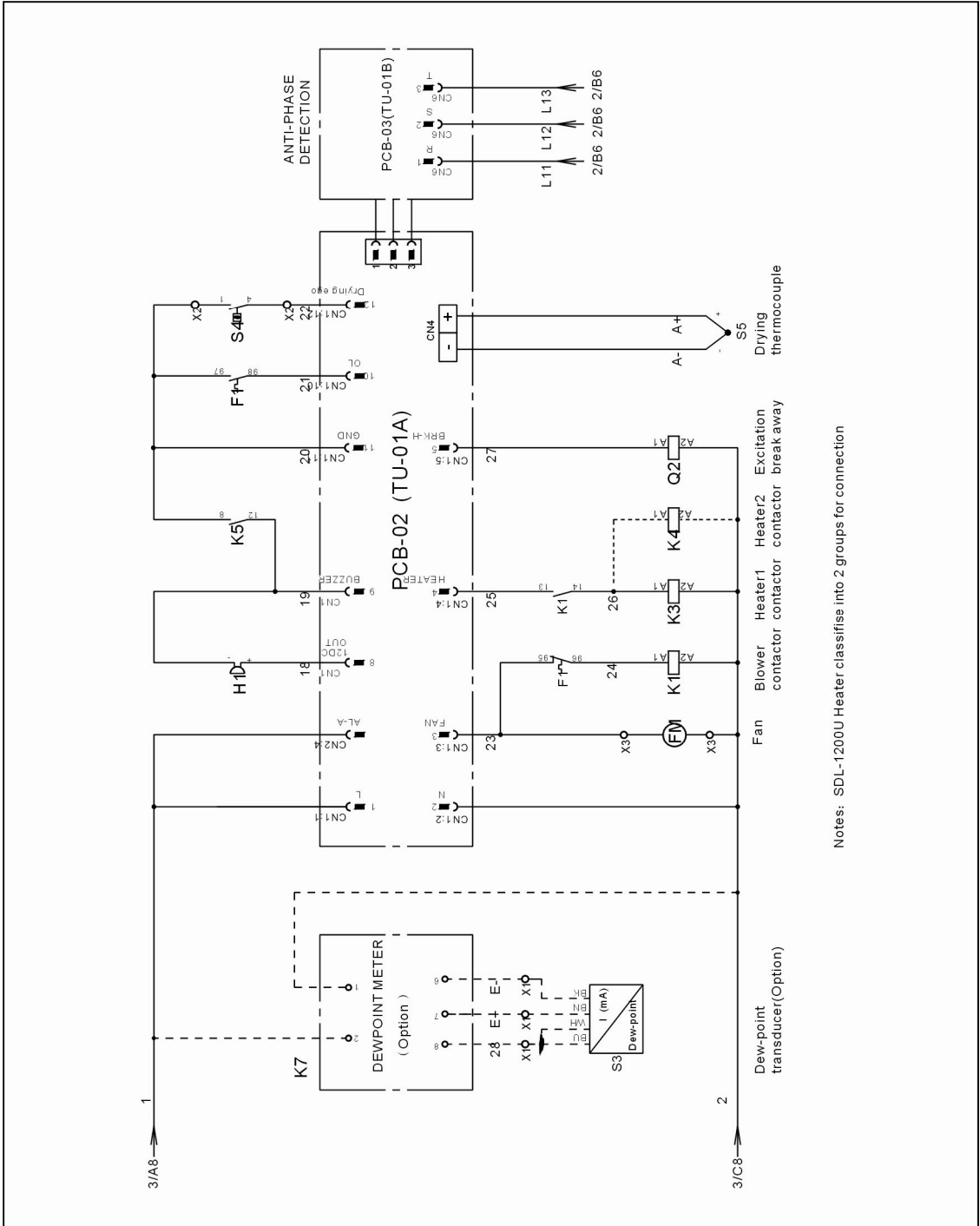


Picture 2-6: Main Circuit(400V)

2.3.3 Control Circuit(400V)



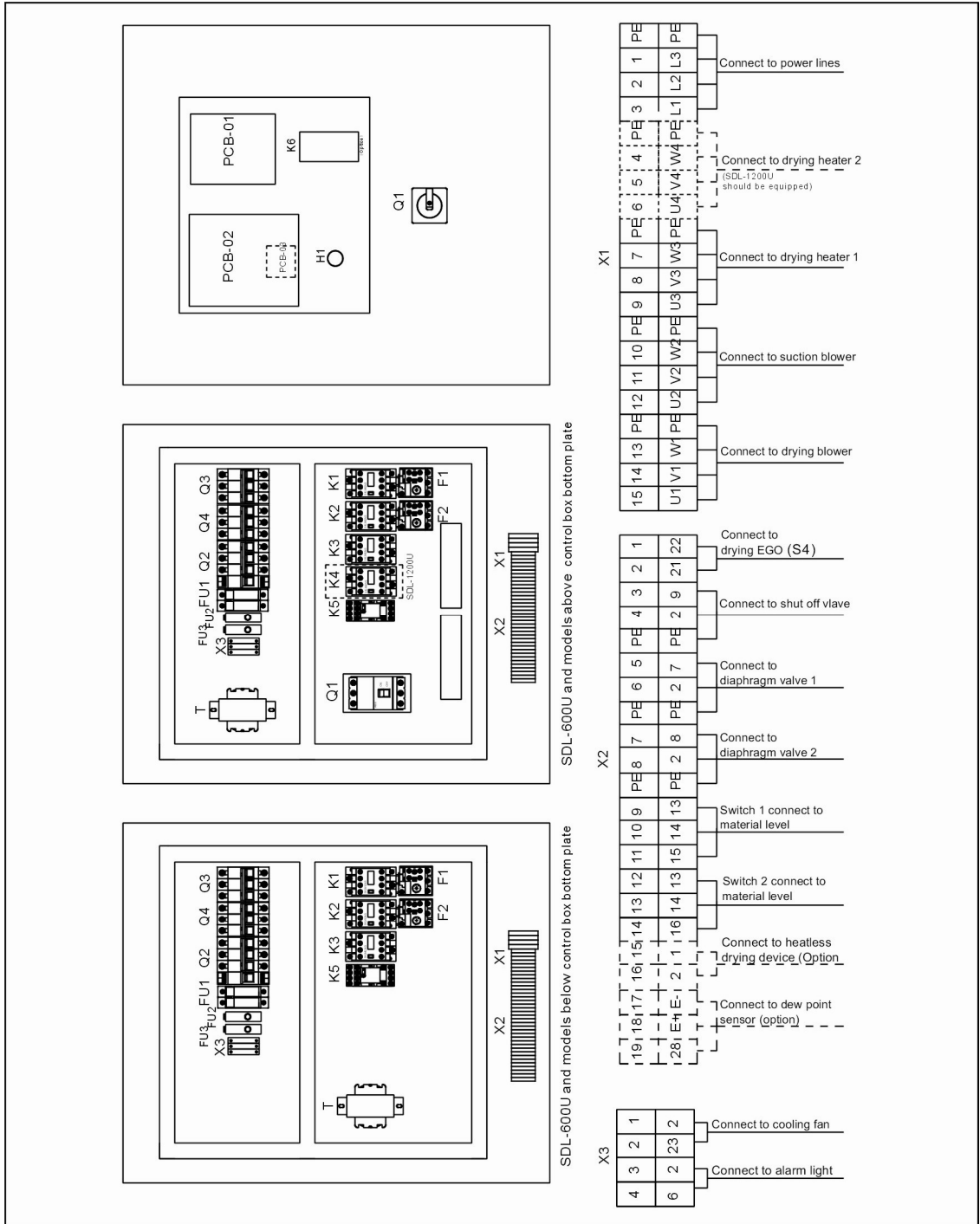
Picture 2-7: Control Circuit 1(400V)



Notes: SDL-1200U Heater classifise into 2 groups for connection

Picture 2-8: Control Circuit 2(400V)

2.3.4 Electrical Components Layout(400V)



Picture 2-9: Electrical Components Layout (400V)

2.3.5 Electrical Components List (400V)

Table 2-5: Electrical Components List (SDL-20U 400V)

| NO. | Symbol | Name | SDL-20U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 16A | YE10200300000 |
| 2 | Q2 | Circuit breaker* | 6A | YE40300603000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 6A | YE40300603000 |
| 5 | Q4 | Circuit breaker* | 16A | YE40301603000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 9 | K5 | Middle relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 0.18~0.25A | YE01618200000 |
| 14 | F2 | Overload relay* | 3.5~5A | YE01160350000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | 230VAC 50/60Hz | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 0.05kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz 1.5kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 2.2kW | - |
| 33 | X1 | Terminal board | - | YE61040040000 |
| 34 | - | - | - | YE61043500000 |
| 35 | X2 | Terminal board | - | YE61250040000 |

| NO. | Symbol | Name | SDL-20U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 36 | - | - | - | YE61253500000 |
| 37 | - | - | - | YE61250040000 |
| 38 | - | - | - | YE61250040000 |
| 39 | X3 | Terminal board | - | YE61250040000 |
| 40 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-6: Electrical Components List (SDL-40U 400V)

| NO. | Symbol | Name | SDL-40U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 16A | YE10200300000 |
| 2 | Q2 | Circuit breaker* | 6A | YE40300603000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 6A | YE40300603000 |
| 5 | Q4 | Circuit breaker* | 16A | YE40301603000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 9 | K5 | Middle relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 0.28~0.4A | YE01161280000 |
| 14 | F2 | Overload relay* | 3.5~5A | YE01160350000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | 230VAC50/60Hz | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 0.12kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz 1.5kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 3.0kW | - |
| 33 | X1 | Terminal board | - | YE61250040000 |
| 34 | - | - | - | YE61253500000 |
| 35 | X2 | Terminal board | - | YE61250040000 |
| 36 | - | - | - | YE61253500000 |

| NO. | Symbol | Name | SDL-40U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61250040000 |
| 38 | - | - | - | YE61250040000 |
| 39 | X3 | Terminal board | - | YE61250040000 |
| 40 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-7: Electrical Components List (SDL-80U/120U 400V)

| NO. | Symbol | Name | SDL-80U/120U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 16A | YE10021160000 |
| 2 | Q2 | Circuit breaker* | 10A | YE40301003000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 6A | YE40300603000 |
| 5 | Q4 | Circuit breaker* | 16A | YE40301603000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00601821000 |
| 9 | K5 | Relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 0.28~0.4A | YE01161280000 |
| 14 | F2 | Overload relay* | 3.5~5A | YE01160350000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | 230VAC50/60Hz | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 0.12kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz 1.5kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 3.9kW | - |
| 33 | X1 | 端子排 | - | YE61250040000 |
| 34 | - | - | - | YE61253500000 |
| 35 | X2 | 端子排 | - | YE61250040000 |
| 36 | - | - | - | YE61253500000 |

| NO. | Symbol | Name | SDL-80/120U | |
|-----|--------|------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61250040000 |
| 38 | - | - | - | YE61250040000 |
| 39 | X3 | 端子排 | - | YE61250040000 |
| 40 | X4 X5 | 重载接头 | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-8: Electrical Components List (SDL-160U 400V)

| NO. | Symbol | Name | SDL-160U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 16A | YE1002160000 |
| 2 | Q2 | Circuit breaker* | 16A | YE40301603000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 6A | YE40300603000 |
| 5 | Q4 | Circuit breaker* | 16A | YE40301603000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00607821000 |
| 9 | K5 | Relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 0.28~0.4A | YE01161280000 |
| 14 | F2 | Overload relay* | 3.5~5A | YE01160350000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | 230VAC50/60Hz | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 0.12kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz1.5kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 6.0kW | - |
| 33 | X1 | Terminal board | - | YE61040040000 |
| 34 | - | - | - | YE61043500000 |
| 35 | X2 | Terminal board | - | YE61250040000 |
| 36 | - | - | - | YE61253500000 |

| NO. | Symbol | Name | SDL-160U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61250040000 |
| 38 | - | - | - | YE61250040000 |
| 39 | X3 | Terminal board | - | YE61250040000 |
| 40 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-9: Electrical Components List (SDL-230U 400V)

| NO. | Symbol | Name | SDL-230U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 25A | YE10210300000 |
| 2 | Q2 | Circuit breaker* | 15A | YE40601500000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 5A | YE40603000000 |
| 5 | Q4 | Circuit breaker* | 15A | YE40601500000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00601821000 |
| 9 | K5 | Relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 0.28~0.4A | YE01161280000 |
| 14 | F2 | Overload relay* | 3.5~5A | YE01160350000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | 230VAC50/60Hz | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 0.12kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz 1.5kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 6.0kW | - |
| 33 | X1 | Terminal board | - | YE61250040000 |
| 34 | - | - | - | YE61253500000 |
| 35 | X2 | Terminal board | - | YE61250040000 |
| 36 | - | - | - | YE61253500000 |

| NO. | Symbol | Name | SDL-230U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61250040000 |
| 38 | - | - | - | YE61250040000 |
| 39 | X3 | Terminal board | - | YE61250040000 |
| 40 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-10: Electrical Components List (SDL-300U/450U 400V)

| NO. | Symbol | Name | SDL-300U/450U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 32A | YE10220300000 |
| 2 | Q2 | Circuit breaker* | 25A | YE40602500000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 5A | YE40603000000 |
| 5 | Q4 | Circuit breaker* | 15A | YE40601500000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00602622000 |
| 9 | K5 | Relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 0.45~0.63A | YE01161450000 |
| 14 | F2 | Overload relay* | 3.5~5A | YE01160350000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | 230VAC50/60Hz | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 0.18kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz 1.5kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 12.0kW | - |
| 33 | X1 | Terminal board | 32A 690V | YE61250040000 |
| 34 | - | - | - | YE61253500000 |
| 35 | - | - | - | YE61040000000 |
| 36 | - | - | - | YE61043500000 |

| NO. | Symbol | Name | SDL-300U/450U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61060000000 |
| 38 | - | - | - | YE61063500000 |
| 39 | X2 | Terminal board | - | YE61250040000 |
| 40 | - | - | - | YE61253500000 |
| 41 | - | - | - | YE61250040000 |
| 42 | - | - | - | YE61250040000 |
| 43 | X3 | Terminal board | - | YE61250040000 |
| 44 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested. Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-11: Electrical Components List (SDL-600U/750U 400V)

| NO. | Symbol | Name | SDL-600U/750U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 40A | YE41104000000 |
| 2 | Q2 | Circuit breaker* | 32A | YE40603200000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 5A | YE40603000000 |
| 5 | Q4 | Circuit breaker* | 15A | YE40601500000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601500000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00602822000 |
| 9 | K5 | Relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 1.1~1.6A | YE01160110000 |
| 14 | F2 | Overload relay* | 3.5~5A | YE01160350000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | - | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 0.55kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz 1.5kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 18.0kW | - |
| 33 | X1 | Terminal board | - | YE61250040000 |
| 34 | - | - | - | YE61253500000 |
| 35 | - | - | - | YE61060000000 |
| 36 | - | - | - | YE61063500000 |

| NO. | Symbol | Name | SDL-600U/750U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | X2 | Terminal board | - | YE61250040000 |
| 38 | - | - | - | YE61253500000 |
| 39 | - | - | - | YE61250040000 |
| 40 | - | - | - | YE61250040000 |
| 41 | X3 | Terminal board | - | YE61250040000 |
| 42 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-12: Electrical Components List (SDL-900U 400V)

| NO. | Symbol | Name | SDL-900U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 60A | YE41106000000 |
| 2 | Q2 | Circuit breaker* | 50A | YE40605000000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 5A | YE40603000000 |
| 5 | Q4 | Circuit breaker* | 15A | YE40601500000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 8 | K3 K4 | Contactor* | 220V 50/60Hz | YE00602822000 |
| 9 | K5 | Relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 1.1~1.6A | YE01160110000 |
| 14 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | - | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 0.55kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz 2.4kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 18kW | - |
| 33 | X1 | Terminal board | - | YE61250040000 |
| 34 | - | - | - | YE61253500000 |
| 35 | - | - | - | YE61040000000 |
| 36 | - | - | - | YE61043500000 |

| NO. | Symbol | Name | SDL-900U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61100000000 |
| 38 | - | - | - | YE61103500000 |
| 39 | X2 | Terminal board | - | YE61250040000 |
| 40 | - | - | - | YE61253500000 |
| 41 | - | - | - | YE61250040000 |
| 42 | - | - | - | YE61250040000 |
| 43 | X3 | Terminal board | - | YE61250040000 |
| 44 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested. Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-13: Electrical Components List (SDL-1200U 400V)

| NO. | Symbol | Name | SDL-1200U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 60A | YE41106000000 |
| 2 | Q2 | Circuit breaker* | 50A | YE40605000000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 10A | YE40600300000 |
| 5 | Q4 | Circuit breaker* | 15A | YE40601500000 |
| 6 | K1 | Contactor* | 230V 50/60Hz | YE00601621000 |
| 7 | K2 | Contactor* | 230V 50/60Hz | YE00601621000 |
| 8 | K3 K4 | Contactor* | 230V 50/60Hz | YE00602622000 |
| 9 | K5 | Relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=400V OUT=230/20V 800mA | YE70402300600 |
| 13 | F1 | Overload relay* | 2.2~3.2A | YE01160220000 |
| 14 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | 2A | YE46002000000 |
| 18 | FU3 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | - | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 400V 50/60Hz 1.1kW | - |
| 31 | M2 | Blower* | 400V 50/60Hz 2.4kW | - |
| 32 | EH1 | Heater** | 400V 50/60Hz 12kW | - |
| 33 | X1 | Terminal board | - | YE61250040000 |
| 34 | - | - | - | YE61253500000 |
| 35 | - | - | - | YE61040000000 |
| 36 | - | - | - | YE61043500000 |

| NO. | Symbol | Name | SDL-1200U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61100000000 |
| 38 | - | - | - | YE61103500000 |
| 39 | X2 | Terminal board | - | YE61250040000 |
| 40 | - | - | - | YE61253500000 |
| 41 | - | - | - | YE61250040000 |
| 42 | - | - | - | YE61250040000 |
| 43 | X3 | Terminal board | - | YE61250040000 |
| 44 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested. Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

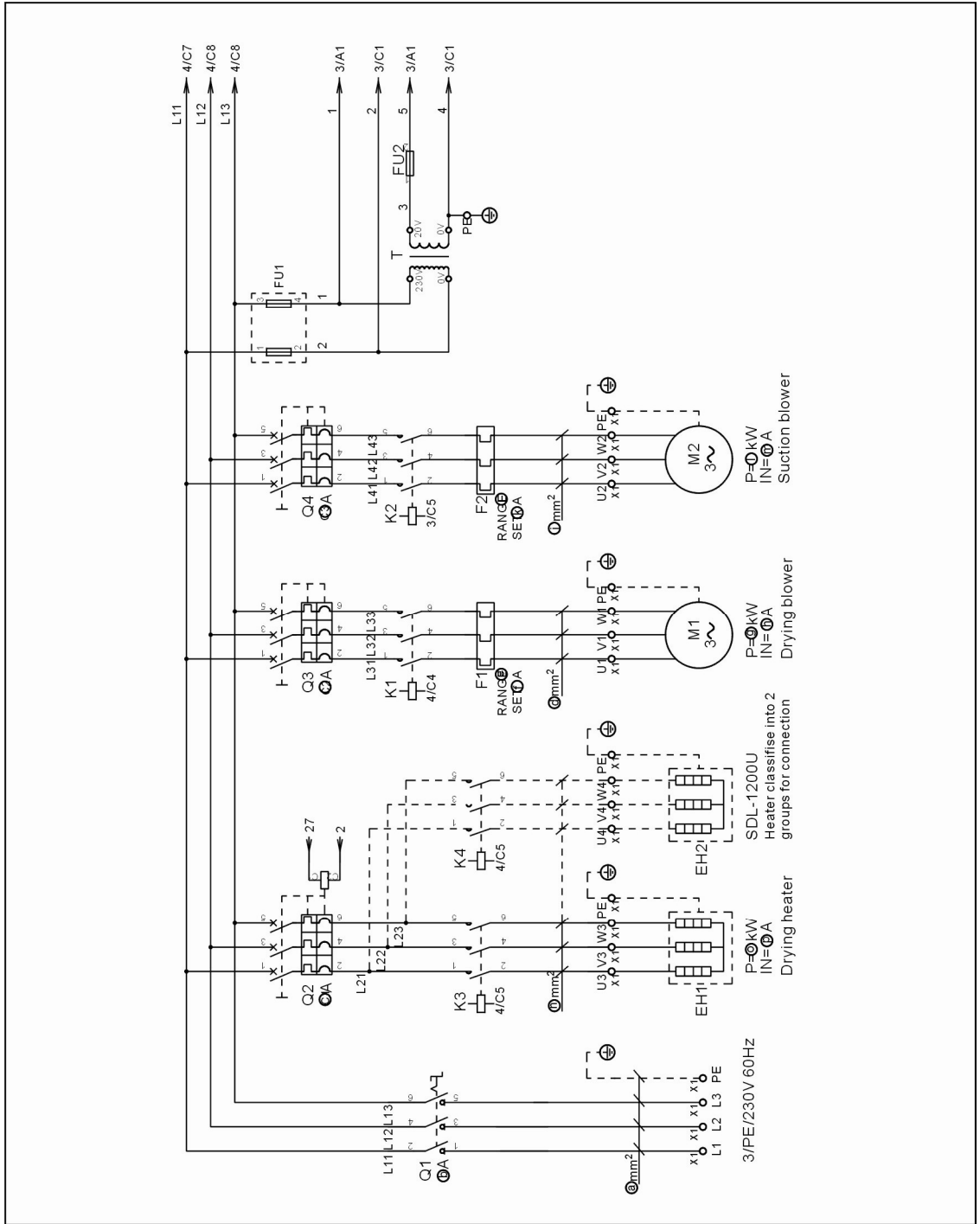
2.3.6 Electrical Circuit(230V)

Table 2-14: Electrical Circuit (230V)

| MODE \ SYMBOL | Ⓐ | Ⓑ | Ⓒ1 | Ⓒ2 | Ⓒ3 | Ⓓ | Ⓔ | Ⓕ | Ⓖ | Ⓗ | Ⓘ | Ⓝ | Ⓚ | Ⓛ | Ⓜ | Ⓝ | Ⓞ | Ⓟ |
|---------------|-----|----|----|----|----|-----|----------|------|------|------|-----|--------|-----|-----|------|-----|------|------|
| SDL-20U | 4.0 | 25 | 10 | 6 | 16 | 1.5 | 0.28-0.4 | 0.33 | 0.05 | 0.3 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 2.5 | 2.2 | 5.5 |
| SDL-40U | 4.0 | 25 | 10 | 6 | 16 | 1.5 | 0.7-1 | 0.8 | 0.12 | 0.75 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 2.5 | 3.0 | 7.5 |
| SDL-80U | 4.0 | 25 | 16 | 6 | 16 | 1.5 | 0.7-1 | 0.8 | 0.12 | 0.75 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 2.5 | 3.9 | 9.8 |
| SDL-120U | 4.0 | 25 | 16 | 6 | 16 | 1.5 | 0.7-1 | 0.8 | 0.12 | 0.75 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 2.5 | 3.9 | 9.8 |
| SDL-160U | 4.0 | 25 | 20 | 6 | 16 | 1.5 | 0.7-1 | 0.8 | 0.12 | 0.75 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 2.5 | 6.0 | 15 |
| SDL-230U | 6.0 | 25 | 20 | 6 | 16 | 1.5 | 0.7-1 | 0.8 | 0.12 | 0.75 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 2.5 | 6.0 | 15 |
| SDL-300U | 10 | 63 | 40 | 6 | 16 | 1.5 | 1.1-1.6 | 1.3 | 0.18 | 1.1 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 6.0 | 12.0 | 30 |
| SDL-450U | 10 | 63 | 40 | 6 | 16 | 1.5 | 1.1-1.6 | 1.3 | 0.18 | 1.1 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 6.0 | 12.0 | 30 |
| SDL-600U | 16 | 60 | 60 | 6 | 16 | 1.5 | 2.2-3.2 | 2.5 | 0.55 | 2.3 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 16 | 18.0 | 45 |
| SDL-750U | 16 | 60 | 60 | 6 | 16 | 1.5 | 2.2-3.2 | 2.5 | 0.55 | 2.3 | 1.5 | 5.5-8 | 7.0 | 1.5 | 6.3 | 16 | 18.0 | 45 |
| SDL-900U | 25 | 90 | 80 | 6 | 20 | 1.5 | 2.2-3.2 | 2.5 | 0.55 | 2.3 | 2.5 | 9-12.5 | 11 | 2.4 | 10.2 | 16 | 18.0 | 45 |
| SDL-1200U | 25 | 90 | 80 | 10 | 20 | 1.5 | 3.5-5 | 4.5 | 1.1 | 4.2 | 2.5 | 9-12.5 | 11 | 2.4 | 10.2 | 6.0 | 12*2 | 30x2 |

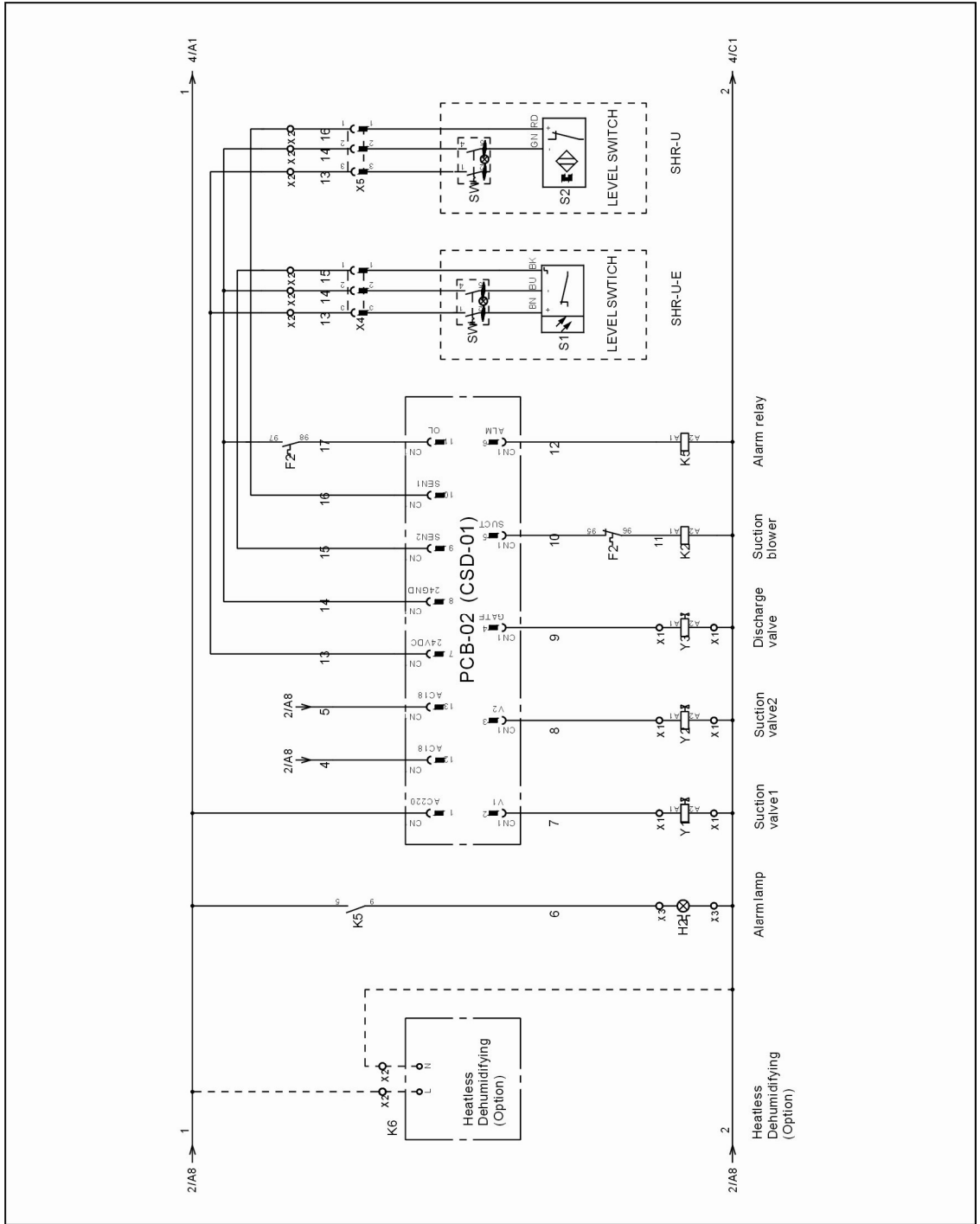
- Ⓐ Mainpower cable dia.
- Ⓑ Main power switch
- Ⓒ1 Circuit breaker for heater
- Ⓒ2 Circuit breaker for blower
- Ⓓ Drying blower cable dia.
- Ⓔ Loader of drying blower
- Ⓕ Setting of drying blower loader
- Ⓖ Power of drying blower
- Ⓗ Current of drying blower
- Ⓘ Cable dia. of material loading blower
- Ⓝ Loader of material loading blower
- Ⓚ Setting of material loading blower loader
- Ⓛ Power of material loading blower
- Ⓜ Current of material loading blower
- Ⓝ Heater cable dia.
- Ⓞ Heater power
- Ⓟ Heater current

2.3.7 Main Circuit (230V)

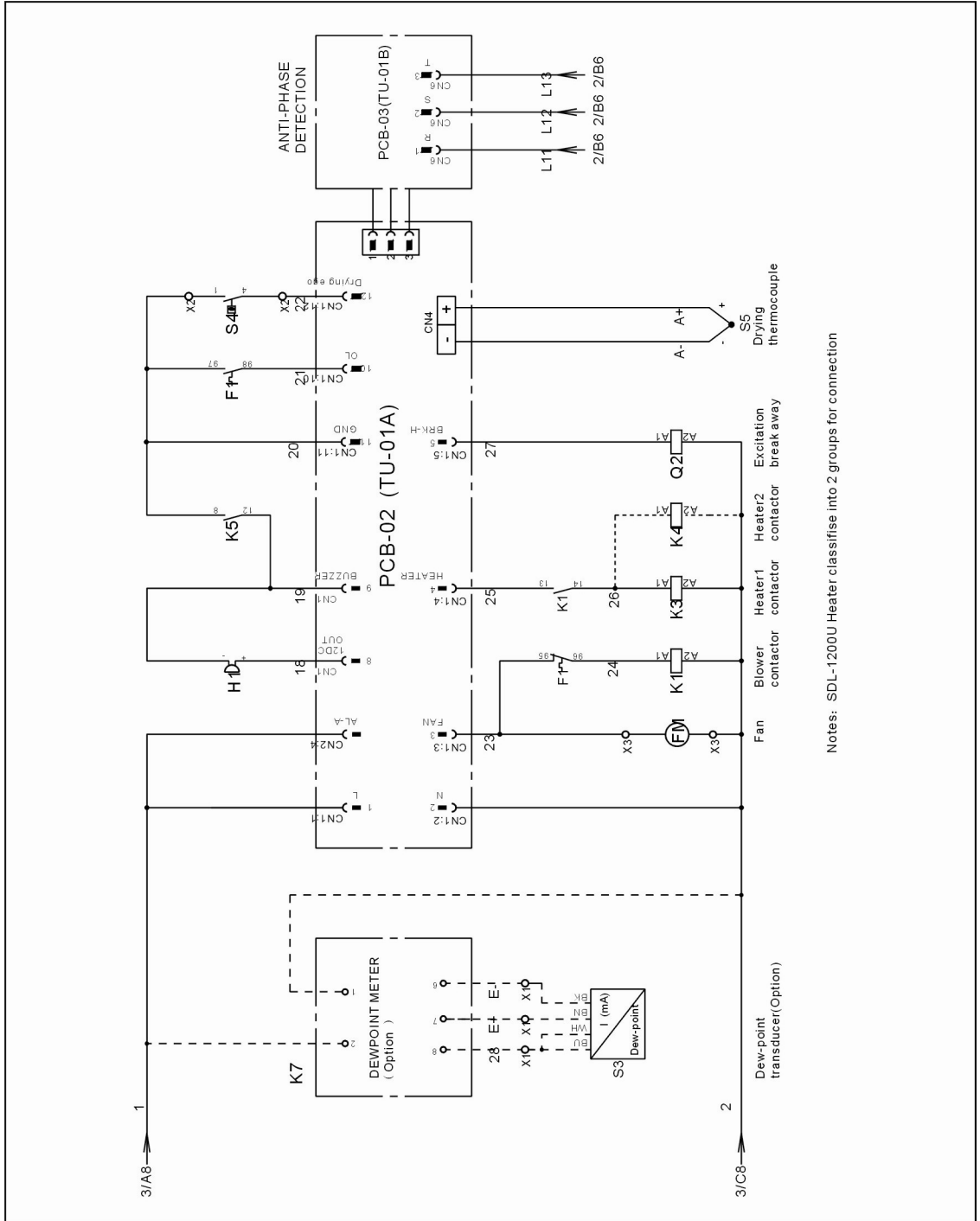


Picture 2-10: Main Circuit (230V)

2.3.8 Control Circuit (230V)

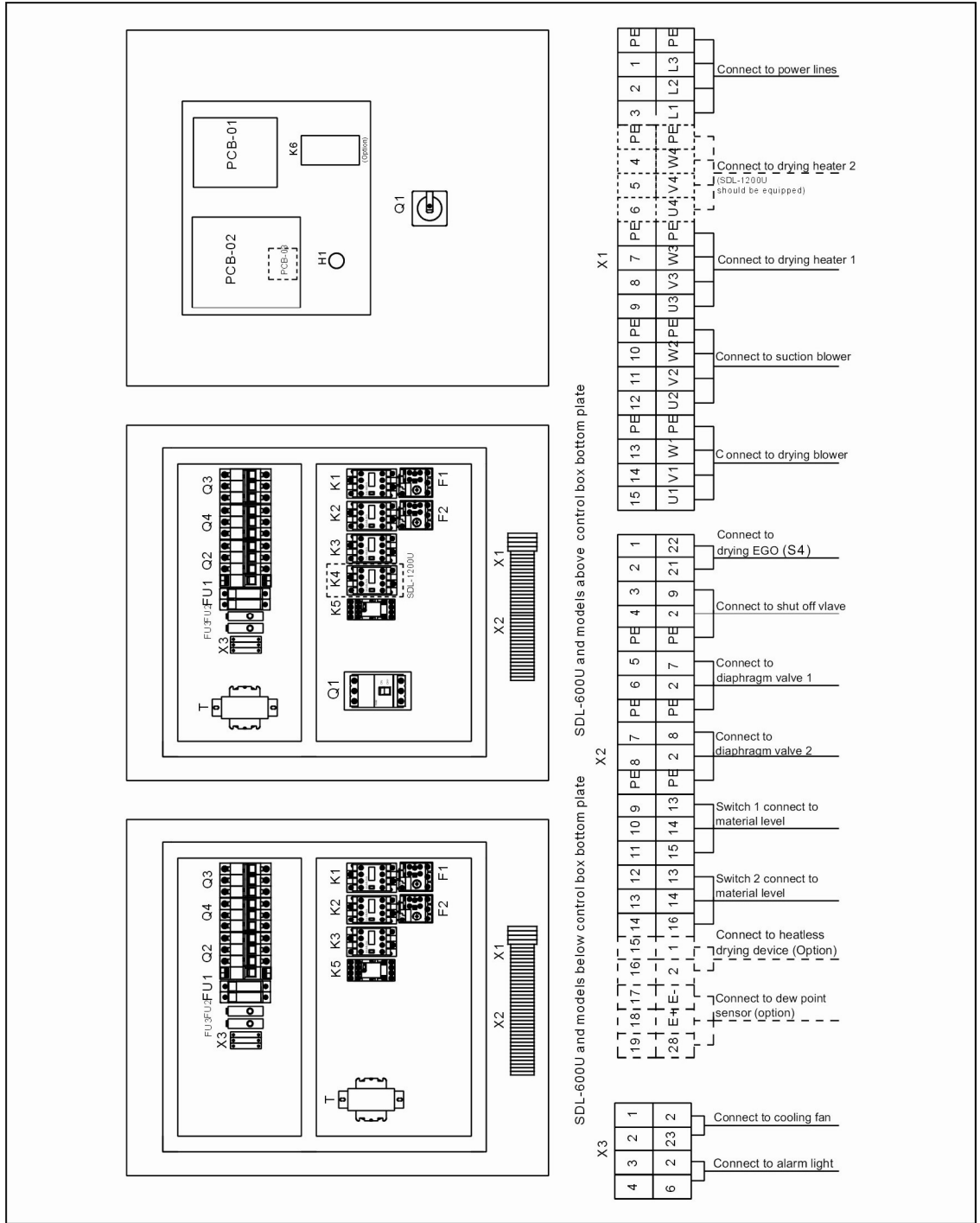


Picture 2-11: Control Circuit 1 (230V)



Picture 2-12: Control Circuit 2 (230V)

2.3.9 Electrical Components Layout (400V)



Picture 2-13: Electrical Components Layout (230V)

2.3.10 Electrical Components List (230V)

Table 2-15: Electrical Components List (SDL-20U 230V)

| NO. | Symbol | Name | SDL-20U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 25A | YE10125250000 |
| 2 | Q2 | Circuit breaker* | 10A | YE40301003000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 6A | YE40300603000 |
| 5 | Q4 | Circuit breaker* | 16A | YE40301603000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 9 | K5 | Middle relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 0.28~0.4A | YE01161280000 |
| 14 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | - | YE46002000000 |
| 18 | - | Fuse core | 0.5A | YE46630500000 |
| 19 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 20 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 21 | S5 | Thermocouple | K | BE90802000050 |
| 22 | PCB-01 | PCB* | 18VAC | YE80101100000 |
| 23 | PCB-02 | PCB* | 230VAC 50/60Hz | YE80001100000 |
| 24 | PCB-03 | PCB* | - | YE80001100100 |
| 25 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 26 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 27 | FM | Fan | 230VAC 40W | YM60121200400 |
| 28 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 29 | M1 | Blower* | 230V 50/60Hz 0.05kW | - |
| 30 | M2 | Blower* | 230V 50/60Hz 1.5kW | - |
| 31 | EH1 | Heater** | 230V 50/60Hz 2.2kW | - |
| 32 | X1 | Terminal board | - | YE61040040000 |
| 33 | - | - | - | YE61043500000 |
| 34 | X2 | Terminal board | - | YE61250040000 |
| 35 | - | - | - | YE61253500000 |

| NO. | Symbol | Name | SDL-20U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 36 | - | - | - | YE61250040000 |
| 37 | - | - | - | YE61250040000 |
| 38 | X3 | Terminal board | - | YE61250040000 |
| 39 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-16: Electrical Components List (SDL-40U 230V)

| NO. | Symbol | Name | SDL-40U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 25A | YE10125250000 |
| 2 | Q2 | Circuit breaker* | 10A | YE40301003000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 6A | YE40300603000 |
| 5 | Q4 | Circuit breaker* | 16A | YE40301603000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00601721000 |
| 9 | K5 | Middle relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 0.7~1A | YE01160700000 |
| 14 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | - | YE46002000000 |
| 18 | - | Fuse core | 0.5A | YE46630500000 |
| 19 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 20 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 21 | S5 | Thermocouple | K | BE90802000050 |
| 22 | PCB-01 | PCB* | 18VAC | YE80101100000 |
| 23 | PCB-02 | PCB* | 230VAC 50/60Hz | YE80001100000 |
| 24 | PCB-03 | PCB* | - | YE80001100100 |
| 25 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 26 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 27 | FM | Fan | 230VAC 40W | YM60121200400 |
| 28 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 29 | M1 | Blower* | 230V 50/60Hz 0.12kW | - |
| 30 | M2 | Blower* | 230V 50/60Hz 1.5kW | - |
| 31 | EH1 | Heater** | 230V 50/60Hz 3.0kW | - |
| 32 | X1 | Terminal board | - | YE61040040000 |
| 33 | - | - | - | YE61043500000 |
| 34 | X2 | Terminal board | - | YE61250040000 |
| 35 | - | - | - | YE61253500000 |
| 36 | - | - | - | YE61250040000 |

| NO. | Symbol | Name | SDL-40U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61250040000 |
| 38 | X3 | Terminal board | - | YE61250040000 |
| 39 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-17: Electrical Components List (SDL-80U/120U 230V)

| NO. | Symbol | Name | SDL-80U/120U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 25A | YE10125250000 |
| 2 | Q2 | Circuit breaker* | 16A | YE40301603000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 6A | YE40300603000 |
| 5 | Q4 | Circuit breaker* | 16A | YE40301603000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00601821000 |
| 9 | K5 | Middle relay | 230V 50/60Hz | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 0.7~1A | YE01160700000 |
| 14 | F2 | Overload relay* | 2.8~4A | YE01160280000 |
| 15 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 16 | FU1 | Fuse box** | 2P | YE41032200000 |
| 17 | - | Fuse core | 2A | YE46002000000 |
| 18 | FU2 | Fuse** | - | YE46002000000 |
| 19 | - | Fuse core | 0.5A | YE46630500000 |
| 20 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 21 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 22 | S5 | Thermocouple | K | BE90802000050 |
| 23 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 24 | PCB-02 | PCB* | 230VAC 50/60Hz | YE80001100000 |
| 25 | PCB-03 | PCB* | - | YE80001100100 |
| 26 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 27 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 28 | FM | Fan | 230VAC 40W | YM60121200400 |
| 29 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 30 | M1 | Blower* | 230V 50/60Hz 0.12kW | - |
| 31 | M2 | Blower* | 230V 50/60Hz 1.5kW | - |
| 32 | EH1 | Heater** | 230V 50/60Hz 3.9kW | - |
| 33 | X1 | Terminal board | - | YE61040040000 |
| 34 | - | - | - | YE61043500000 |
| 35 | X2 | Terminal board | - | YE61250040000 |
| 36 | - | - | - | YE61253500000 |

| NO. | Symbol | Name | SDL-80U/120U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61250040000 |
| 38 | - | - | - | YE61250040000 |
| 39 | X3 | Terminal board | - | YE61250040000 |
| 40 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-18: Electrical Components List (SDL-160U 230V)

| NO. | Symbol | Name | SDL-160U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 25A | YE10125250000 |
| 2 | Q2 | Circuit breaker* | 20A | YE40302003000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 6A | YE40300603000 |
| 5 | Q4 | Circuit breaker* | 16A | YE40301603000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00602622000 |
| 9 | K5 | Middle relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 0.7~1A | YE01160700000 |
| 14 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | - | YE46002000000 |
| 18 | - | Fuse core | 0.5A | YE46630500000 |
| 19 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 20 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 21 | S5 | Thermocouple | K | BE90802000050 |
| 22 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 23 | PCB-02 | PCB* | 230VAC 50/60Hz | YE80001100000 |
| 24 | PCB-03 | PCB* | - | YE80001100100 |
| 25 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 26 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 27 | FM | Fan | 230VAC 40W | YM60121200400 |
| 28 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 29 | M1 | Blower* | 230V 50/60Hz 0.12kW | - |
| 30 | M2 | Blower* | 230V 50/60Hz 1.5kW | - |
| 31 | EH1 | Heater** | 230V 50/60Hz 6.0kW | - |
| 32 | X1 | Terminal board | - | YE61040040000 |
| 33 | - | - | - | YE61043500000 |
| 34 | - | - | - | YE61250040000 |
| 35 | - | - | - | YE61253500000 |
| 36 | X2 | Terminal board | - | YE61250040000 |

| NO. | Symbol | Name | SDL-160U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61253500000 |
| 38 | - | - | - | YE61250040000 |
| 39 | - | - | - | YE61250040000 |
| 40 | X3 | Terminal board | - | YE61250040000 |
| 41 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-19: Electrical Components List (SDL-230U 230V)

| NO. | Symbol | Name | SDL-230U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 25A | YE10210300000 |
| 2 | Q2 | Circuit breaker* | 20A | YE40602000000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 5A | YE40603000000 |
| 5 | Q4 | Circuit breaker* | 15A | YE40601500000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00602622000 |
| 9 | K5 | Middle relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 0.7~1A | YE01160700000 |
| 14 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | - | YE46002000000 |
| 18 | - | Fuse core | 0.5A | YE46630500000 |
| 19 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 20 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 21 | S5 | Thermocouple | K | BE90802000050 |
| 22 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 23 | PCB-02 | PCB* | 230VAC 50/60Hz | YE80001100000 |
| 24 | PCB-03 | PCB* | - | YE80001100100 |
| 25 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 26 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 27 | FM | Fan | 230VAC 40W | YM60121200400 |
| 28 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 29 | M1 | Blower* | 230V 50/60Hz 0.12kW | - |
| 30 | M2 | Blower* | 230V 50/60Hz 1.5kW | - |
| 31 | EH1 | Heater** | 230V 50/60Hz 6.0kW | - |
| 32 | X1 | Terminal board | - | YE61250040000 |
| 33 | - | - | - | YE61253500000 |
| 34 | - | - | - | YE61060000000 |
| 35 | - | - | - | YE61063500000 |
| 36 | X2 | Terminal board | - | YE61250040000 |

| NO. | Symbol | Name | SDL-230U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61253500000 |
| 38 | - | - | - | YE61250040000 |
| 39 | - | - | - | YE61250040000 |
| 40 | X3 | Terminal board | - | YE61250040000 |
| 41 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-20: Electrical Components List (SDL-300U/450U 230V)

| NO. | Symbol | Name | SDL-300U/450U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 63A | YE10250400000 |
| 2 | Q2 | Circuit breaker* | 40A | YE40604000000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 5A | YE40603000000 |
| 5 | Q4 | Circuit breaker* | 15A | YE40601500000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00602822000 |
| 9 | K5 | Middle relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 1.1~1.6A | YE01160110000 |
| 14 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | - | YE46002000000 |
| 18 | - | Fuse core | 0.5A | YE46630500000 |
| 19 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 20 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 21 | S5 | Thermocouple | K | BE90802000050 |
| 22 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 23 | PCB-02 | PCB* | 230VAC 50/60Hz | YE80001100000 |
| 24 | PCB-03 | PCB* | - | YE80001100100 |
| 25 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 26 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 27 | FM | Fan | 230VAC 40W | YM60121200400 |
| 28 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 29 | M1 | Blower* | 230V 50/60Hz 0.18kW | - |
| 30 | M2 | Blower* | 230V 50/60Hz 1.5kW | - |
| 31 | EH1 | Heater** | 230V 50/60Hz 12kW | - |
| 32 | X1 | Terminal board | - | YE61250040000 |
| 33 | - | - | - | YE61253500000 |
| 34 | - | - | - | YE61060000000 |
| 35 | - | - | - | YE61063500000 |
| 36 | - | - | - | YE61100000000 |

| NO. | Symbol | Name | SDL-300U/450U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61103500000 |
| 38 | X2 | Terminal board | - | YE61250040000 |
| 39 | - | - | - | YE61253500000 |
| 40 | - | - | - | YE61250040000 |
| 41 | - | - | - | YE61250040000 |
| 42 | X3 | Terminal board | - | YE61250040000 |
| 43 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested. Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-21: Electrical Components List (SDL-600U/750U 230V)

| NO. | Symbol | Name | SDL-600U/750U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 60A | YE41106200000 |
| 2 | Q2 | Circuit breaker* | 60A | YE40606000000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 5A | YE40603000000 |
| 5 | Q4 | Circuit breaker* | 15A | YE40601500000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601621000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00504400000 |
| 9 | K5 | Middle relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 2.2-3.2A | YE01160220000 |
| 14 | F2 | Overload relay* | 5.5~8A | YE01160550000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | - | YE46002000000 |
| 18 | - | Fuse core | 0.5A | YE46630500000 |
| 19 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 20 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 21 | S5 | Thermocouple | K | BE90802000050 |
| 22 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 23 | PCB-02 | PCB* | 230VAC 50/60Hz | YE80001100000 |
| 24 | PCB-03 | PCB* | - | YE80001100100 |
| 25 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 26 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 27 | FM | Fan | 230VAC 40W | YM60121200400 |
| 28 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 29 | M1 | Blower* | 230V 50/60Hz 0.55kW | - |
| 30 | M2 | Blower* | 230V 50/60Hz 1.5kW | - |
| 31 | EH1 | Heater** | 230V 50/60Hz 18kW | - |
| 32 | X1 | Terminal board | - | YE61250040000 |
| 33 | - | - | - | YE61253500000 |
| 34 | - | - | - | YE61160000000 |
| 35 | - | - | - | YE61163500000 |
| 36 | X2 | Terminal board | - | YE61250040000 |

| NO. | Symbol | Name | SDL-600U/750U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61253500000 |
| 38 | - | - | - | YE61250040000 |
| 39 | - | - | - | YE61250040000 |
| 40 | X3 | Terminal board | - | YE61250040000 |
| 41 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-22: Electrical Components List (SDL-900U 230V)

| NO. | Symbol | Name | SDL-900U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 90A | YE41109200000 |
| 2 | Q2 | Circuit breaker* | 80A | YE40800300000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 5A | YE40603000000 |
| 5 | Q4 | Circuit breaker* | 20A | YE40602000000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601721000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00504400000 |
| 9 | K5 | Middle relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 2.2-3.2A | YE01160220000 |
| 14 | F2 | Overload relay* | 9-12.5A | YE01169125000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | - | YE46002000000 |
| 18 | - | Fuse core | 0.5A | YE46630500000 |
| 19 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 20 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 21 | S5 | Thermocouple | K | BE90802000050 |
| 22 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 23 | PCB-02 | PCB* | - | YE80001100000 |
| 24 | PCB-03 | PCB* | - | YE80001100100 |
| 25 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 26 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 27 | FM | Fan | 230VAC 40W | YM60121200400 |
| 28 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 29 | M1 | Blower* | 230V 50/60Hz 0.55kW | - |
| 30 | M2 | Blower* | 230V 50/60Hz 2.4kW | - |
| 31 | EH1 | Heater** | 230V 50/60Hz 18kW | - |
| 32 | X1 | Terminal board | - | YE61250040000 |
| 33 | - | - | - | YE61253500000 |
| 34 | - | - | - | YE61160000000 |
| 35 | - | - | - | YE61163500000 |
| 36 | - | - | - | YE61025000000 |

| NO. | Symbol | Name | SDL-900U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61025000100 |
| 38 | X2 | Terminal board | - | YE61250040000 |
| 39 | - | - | - | YE61253500000 |
| 40 | - | - | - | YE61250040000 |
| 41 | - | - | - | YE61250040000 |
| 42 | X3 | Terminal board | - | YE61250040000 |
| 43 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

Table 2-23: Electrical Components List (SDL-1200U 230V)

| NO. | Symbol | Name | SDL-1200U | |
|-----|----------|------------------------|---------------------------|---------------|
| | | | Specification | Part NO. |
| 1 | Q1 | Main switch | 90A | YE41109200000 |
| 2 | Q2 | Circuit breaker* | 80A | YE40800300000 |
| 3 | - | Excitation break away | 230VAC 50/60Hz | YE40023560000 |
| 4 | Q3 | Circuit breaker* | 10A | YE40600300000 |
| 5 | Q4 | Circuit breaker* | 20A | YE40602000000 |
| 6 | K1 | Contactor* | 220V 50/60Hz | YE00601521000 |
| 7 | K2 | Contactor* | 220V 50/60Hz | YE00601721000 |
| 8 | K3 | Contactor* | 220V 50/60Hz | YE00602822000 |
| 9 | K5 | Middle relay | 230V 50/60Hz 12A | YE03270700000 |
| 10 | K6 | Heatless Dehumidifying | 230V 50/60Hz | - |
| 11 | K7 | Dew-point meter | 230V 50/60Hz | YE85122000100 |
| 12 | T | Transformer* | IN=230V OUT=230/20V 500mA | YE70202300400 |
| 13 | F1 | Overload relay* | 3.5-5A | YE01160350000 |
| 14 | F2 | Overload relay* | 9-12.5A | YE01169125000 |
| 15 | FU1 | Fuse box** | 2P | YE41032200000 |
| 16 | - | Fuse core | 2A | YE46002000000 |
| 17 | FU2 | Fuse** | - | YE46002000000 |
| 18 | - | Fuse core | 0.5A | YE46630500000 |
| 19 | S3 | Dew-point transducer | POWER=24VDC OUT=4-20mA | YE10041100000 |
| 20 | S4 | Overheat protector* | 115-320° | BH90115000150 |
| 21 | S5 | Thermocouple | K | BE90802000050 |
| 22 | PCB-01 | PCB* | V1.1 18VAC | YE80101100000 |
| 23 | PCB-02 | PCB* | - | YE80001100000 |
| 24 | PCB-03 | PCB* | - | YE80001100100 |
| 25 | H1 | Buzzer | 3-24VDC | YE84002700000 |
| 26 | H2 | Alarm indicate lamp | 230VAC 50Hz | YE83305100200 |
| 27 | FM | Fan | 230VAC 40W | YM60121200400 |
| 28 | Y1 Y2 Y3 | Solenoid valve* | 230VAC 50/60Hz | YE32051800300 |
| 29 | M1 | Blower* | 230V 50/60Hz 0.55kW | - |
| 30 | M2 | Blower* | 230V 50/60Hz 2.4kW | - |
| 31 | EH1 | Heater** | 230V 50/60Hz 12kW | - |
| 32 | X1 | Terminal board | - | YE61250040000 |
| 33 | - | - | - | YE61253500000 |
| 34 | - | - | - | YE61060000000 |
| 35 | - | - | - | YE61063500000 |
| 36 | - | - | - | YE61025000000 |

| NO. | Symbol | Name | SDL-1200U | |
|-----|--------|----------------------|---------------|---------------|
| | | | Specification | Part NO. |
| 37 | - | - | - | YE61025000100 |
| 38 | X2 | Terminal board | - | YE61250040000 |
| 39 | - | - | - | YE61253500000 |
| 40 | - | - | - | YE61250040000 |
| 41 | - | - | - | YE61250040000 |
| 42 | X3 | Terminal board | - | YE61250040000 |
| 43 | X4 X5 | Heavy duty connector | 4P 10A | YE68041000100 |

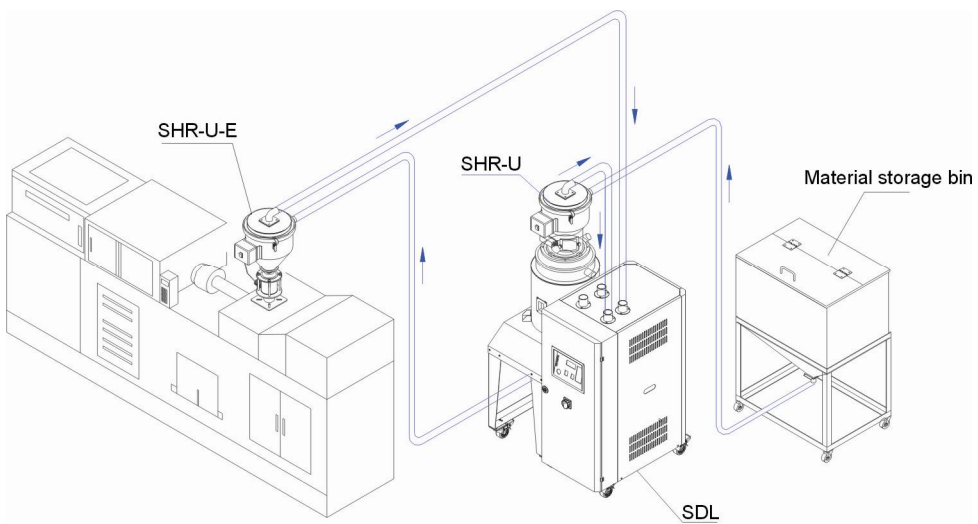
* means possible broken parts. ** means easy broken part. and spare backup is suggested.
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

3. Installation and Debugging

3.1 General Safety Regulations

- 1) Make sure voltage and frequency of the power source comply with those indicated on the manufacturer nameplate, which is attached to the machine.
- 2) Power cable and earth connections should conform to your local regulations.
- 3) Use independent power cable and ON/OFF switch. The cable's size should not smaller than those wired in the electrical requirement of control panel.
- 4) The power cable connection terminals should be tightened securely.
- 5) The machine requires a 3-phase 4-wire power source, connect the power lead (L1, L2, L3) to the live wires, and the earth (PE) to the ground.
- 6) Power supply requirements:
Main power voltage: $\pm 5\%$
Main power frequency: $\pm 2\%$
- 7) Refer to the pipe connection diagram to complete the installation.

3.2 Installation diagram



Picture 3-1: Installation diagram

3.3 Power Supply

Make sure that the power supply conforms with required specifications before installation. SDL-U are generally set to be used with 3 Φ 400V 50Hz power supply or other specifications if required.



Picture 3-2: Power Supply



Notes!

Keep the machine 2M from the combustibile distance.

3.4 Pipe Heaters

- 1) Put the heating pipes into the heating jacket.
- 2) Fix the heater assembly on the machine support. (See right picture)



Picture 3-3: Pipe Heaters



Warning!

High temperature, take care of hands!

This label is attached on the surface of heating pipes.

3.5 Blower

3.5.1 Drying Blower

- 1) Fix inlet/outlet flange of blower, and tighten 4 screws securely.
- 2) Connect the blower with electrical source.
- 3) Install the blower on the Machine frame.



Picture 3-4: Drying Blower

3.5.2 Conveying Blower

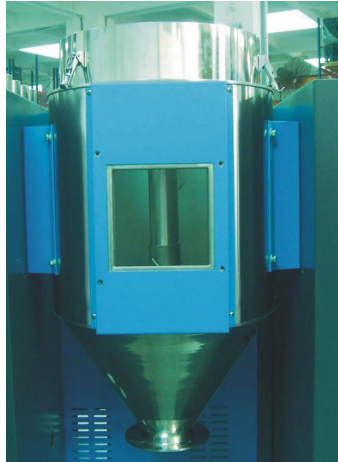
- 1) Fix inlet/outlet flange of blower, and tighten 4 screws securely.
- 2) Connect the blower with electrical power source.
- 3) Install the blower on the Machine frame.
- 4) Fix the three-way valve (See Fig.13).
- 5) Install the solenoid valve, and then tighten 2 screws on the machine frame (See Fig.14).



Picture 3-5: Conveying Blower

3.5.3 Installation of Drying Hopper

- 1) Install drying hopper on the machine frame.
- 2) Fix the shut-off valve adaptor on the suction box.
- 3) Install the shut-off valve on the suction box.



Picture 3-6: Installation of Drying Hopper

3.5.4 Filter & Pressure Regulating Valve

- 1) Switch on the air source.
- 2) Pull the black pressure adjusting knob 1 upward and rotate it, observe the pressure gauge 2, generally a 0.5 Mpa pressure is advisable.
- 3) Push back the black knob 1.

4. Application and Operation

Turn on the main switch to connect power supply on the control panel.

4.1 Panel Operation

- 1) Open the main switch.
- 2) Press "RUN/STOP" key to start loading.

4.2 Temperature Setup

- 1) The setup number will flicker after pressing "SET" key, add or decrease temperature by pressing ▲ ▼ key.
- 2) Press "ENTER" key to confirm the input value.

4.3 Intermittent Running Setup

Drying periods(0-ON) \rightleftarrows Stop periods(0-OFF)

- 1) Press "SET" key to change temp. setup value into time setup value, press "TEMP/TIMER" key to enter into setup mode, at this time "SV/setup value" flickers, "PV/setup value" displays "0-ON".



Picture 4-1: Intermittent Running Setup 1

- 2) PV displays "0-ON" to stand for drying periods. "0-OFF" stands for machine stop time. Press ▲ ▼ key to add or decrease time value of "SV/setup value". Each press of ▲ ▼ can add or decrease 15 mins set time.
- 3) Press "ENTER" to confirm the input time value and enter into "0-OFF" time setup items, then repeat step 2 .



Picture 4-2: Intermittent Running Setup 2

Note: If set 0-ON as 04:00, 0-OFF as 05:00, which means drying periods is 4 hours stop time is 5 hours, then working for 4 hours and being stopped for 5 hours and repeat this so long.

- 4) Cancel intermittent running by entering 00.00 at "0-ON" or "0-OFF" press "ENTER" to confirm input value after time setup and enter into time setup items from "1-ON" "week-ON" .



Picture 4-3: Intermittent Running Setup 3

4.4 Weekly Time Start Setup

- 1) Press ▲▼ key to add or decrease the time value in "SV/setup value "from "1-ON" . Press "ENTER" to confirm the input value and comes into the time setup items of "1-OFF" "MON-OFF".



Picture 4-4: Weekly Time Start Setup 1

- 2) Press ▲▼ key to add or decrease the time value in "SV/setup value " from "1-OFF" . Press "ENTER" to confirm the input value and comes into the time setup items of "2-ON" "TUE-ON".



Picture 4-5: Weekly Time Start Setup 2

- 3) Do the same setup again and again to setup the ON/OFF time from Monday to Sunday.



Picture 4-6: Weekly Time Start Setup 3

- 4) Press "SET" key to back to normal status, after finish all the setup.
- 5) Setup all the "ON" to 00: 00 if it is not for time start/stop.

4.5 Present Time Modification

- 1) Repeat the above steps until PV displays "TIME" to stand for present time.
- 2) Press ▲▼ key to add or decrease time.
- 3) Press "ENTER" key and PV displays "DAY" to stand for week days.
- 4) Press ▲▼ key to add or decrease days.
- 5) Press "SET" key to back to normal status after finish all the setup.

4.6 Weekly Time Start

- 1) Activate the weekly time start after finish the time setup and the present time setup.
- 2) Press "AUTO" key at working or stop status to preset the time start/stop, the "PV" will display the time and temp. alternatively.
- 3) Press "AUTO" again if want to cancel that weekly time setup.

4.7 Lock Setup Way






- 1) Press "SET" key down and release it till "PV" displays F-20.
- 2) Press ▲▼ key to make "SV" to 0021, then press "ENTER" key, the "PV" will display F-04.
- 3) F-04 are for LOCK function selection, press ▲▼ key to select LOCK or OFF.
- 4) Press ENTER or "SET" key after setup.
- 5) If select LOCK, the "SV" will display "LOCK" when pressing "SET" key, which means the parameters have been setup and not accessible to any change.

4.8 Wrong Codes Remark

Table 4-1: Wrong Codes Remark

| Wrong codes | Remark |
|-------------|--|
| E-01 | Break line of thermocouple |
| E-02 | Power reverse phase, default phase |
| E-03 | Overload of blower |
| E-04 | Drying temp. exceeds EGO set value |
| E-05 | Drying temp. exceeds max. set value |
| E-07 | Overheat protection (PV ≥ SV plus set value, alarm sounds) |
| E-08 | Memory errors |

4.9 Operation of Conveying System

- 1) Press  once to set the suction time of the hopper 1.
Press  once to set the suction time of the hopper 2.
Press  three times to set the time for opening the valve.
- 2) Change the required time with   key.
- 3) Press RUN/STOP once, hopper 1 turned on but hopper 2 turned off.
Press RUN/STOP twice, both hopper 1 and 2 turned on.
Press RUN/STOP three times, hopper 1 turned off but hopper 2 turned on.
Press RUN/STOP four times, both hopper 1 and 2 turned off.

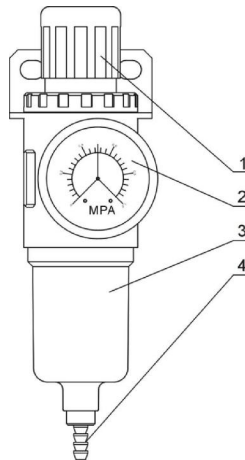
5. Trouble-shooting

| Fault | Possible reasons | Solution |
|--|---|---|
| System cannot operate | 1. Main AC power supply unconnected | 1. Close main AC power source |
| | 2. Put timer switch into ON status | 2. Reset timer button and restart again |
| | 3. Motor overload or Phase reverse | 3. Check close-loop, regenerative motor and AC power source are connected correctly. |
| Long lack time but suction fan not work | 1. Main AC power source unconnected or touch button is not in ON position | 1. Close main AC power supply |
| | 2. Funnel's sensor, micro switch are bad contact | 2. Adjust or replace |
| | 3. Signal cable is broken | 3. Re-connect or replace |
| Motor does not run | 1. Heat relay off load | 1. Check reason and reset |
| | 2. Connector is not working | 2. Check it is burnt out or not |
| | 3. Power source lack of phase or motor is burnt out | 3. Check and replace |
| Material is full but suction fan still working | 1. LED sensor or micro switch is On status | 1. Adjust or replace |
| | 2. Signal's cable is broken | 2. Check signal cable |
| | 3. Mechanical problem or connector point is melt | 3. Repair or Replace |
| | 4. PLC problem | 4. Check and replace |
| Continuous running but cannot fill up funnel | 1. Material is used up | 1. To add more materials |
| | 2. Pipe is leakage | 2. Repair or replace |
| | 3. Filter is blocked | 3. Clean |
| | 4. Diaphragm valve or shutoff valve is closed | 4. Check diaphragm valve or shutoff valve's pressure, electric valve may be burnt out, circuit is well connected or not |
| | 5. Motor's blade problem | 5. Check and repair |

6. Maintenance and Repair

6.1 Filter & Pressure Regulating Valve

6.1.1 Filter & Pressure Regulating Valve Drawing



Parts list:

1. Pressure adjusting knob 2. Pressure gauge 3. Cup 4. Water outlet

Picture 6-1: Filter & Pressure Regulating Valve Drawing

6.1.2 Filter & Pressure Regulating Valve Operation steps

- 1) Switch on the air source.
- 2) Pull the black pressure adjusting knob 1 upward and rotate it, observe the pressure gauge 2, generally a 0.5 Mpa pressure is advisable.
- 3) Push back the black knob 1.

6.2 Air Filters

Please periodically clean the dust on the air filters, once per week.

Cleaning steps:

- 1) Take out the air filter carefully.
- 2) Blow off the dust on the air filter screen and the cover with pressure air.
- 3) Wipe off the barrel wall of air filter with rag.
- 4) After cleaning, place all parts in reversed order carefully.



Note!

Don't make sundries fall into the barrel, when taking out the air filter.

6.3 Blower Motors

- 1) To clean blower both internal and external parts (especially the fan cooling path), by removing surface dust. If more dusts are accumulated, it will cause deficiency for ventilation, temperature rising up, blower power reduced, vibration increased and so it will cause machine broke down.
- 2) Ball bearing, oil seal and sound-proof are belonging to consumable parts and so it has a life period and requires regular replacement.



Picture 6-2: Blower Motors

The useful life of the key parts of the product

Table 6-1: The useful life of the key parts of the product

| Name of the parts | Useful life |
|-------------------|-------------------|
| Blower | Above 5 years |
| Process heater | Above 1 year |
| Contactora | Above 100,000 act |

6.4 Maintenance Schedule

6.4.1 About the Machine

Model _____ SN _____ Manufacture date _____

Voltage _____ Φ _____ V Frequency _____ Hz Power _____ kW

6.4.2 Installation & Inspection

- Check if the pipe joint is tightly locked by clips or not.
- Check that the material clearance door is firmly closed.

Electrical Installation

- Voltage: _____ V _____ Hz
- Fuse melt current: 1 Phase _____ A 3 Phase _____ A
- Check phase sequence of the power supply.

6.4.3 Daily Checking

- Check power supply wires.
- Check the start/stop function.

6.4.4 Weekly Checking

- Check all the electrical cables.
- Check if there are loose connections of electrical components.
- Check and clean air filter.
- Check the function of solenoid valve.
- Check motor overload relay and anti-phase function.

6.4.5 Monthly Checking

- Check whether the material inlet pipe leaks air.
- Check whether the motor works normally.
- Check whether the process heater works normally.

6.4.6 Half-yearly Checking

- Check if there are damages of heat-resistant hoses.
- Check the pipe heaters.
- Check process blower and blower fans.