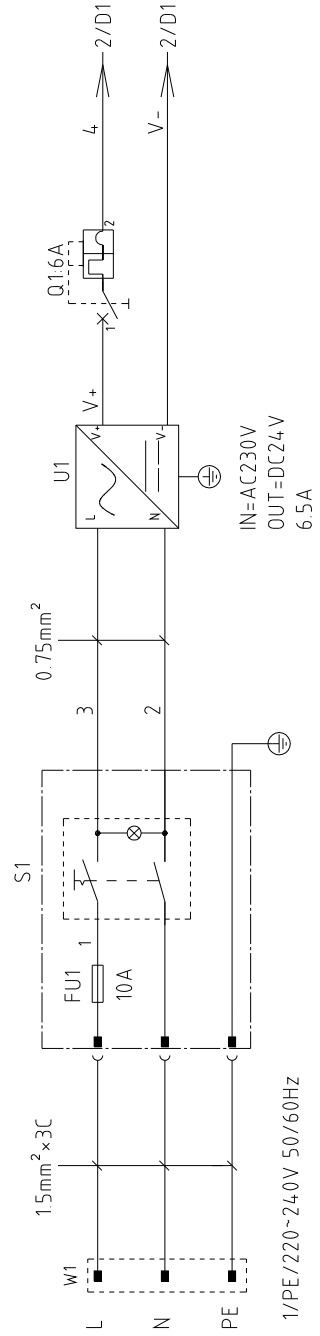


1 2 3 4 5 6 7 8

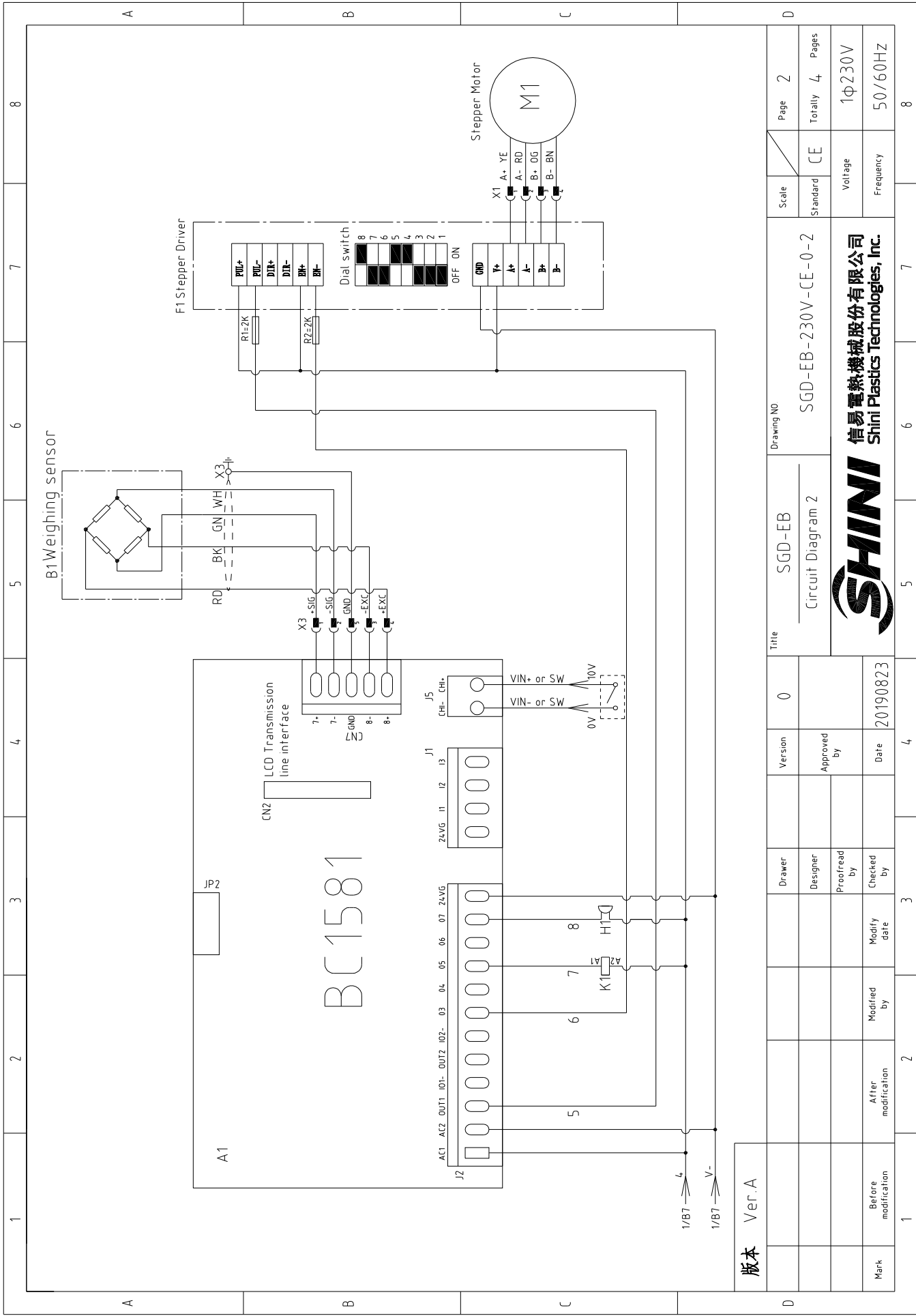
A B C D



版本 Ver.A

Mark	Before modification	Modified by	Modify date	Proofread by	Checked by	Version	0	Title	SGD-EB Circuit Diagram 1	Drawing NO	SGD-EB-230V-CE-0-1	Scale	CE	Page	1
	After modification	Modified by	Modify date	Proofread by	Checked by	Approved by						Standard	CE	Totally	4
Pages														1φ230V	
Frequency														50/60HZ	
Mark														8	

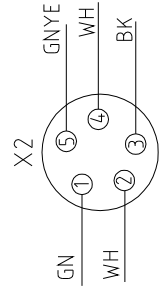
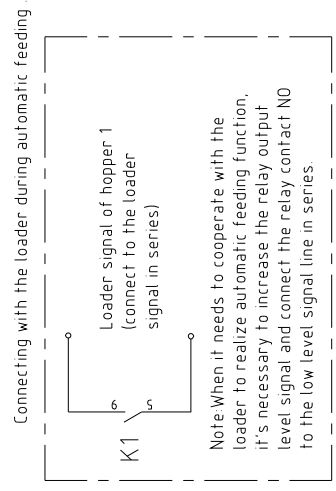
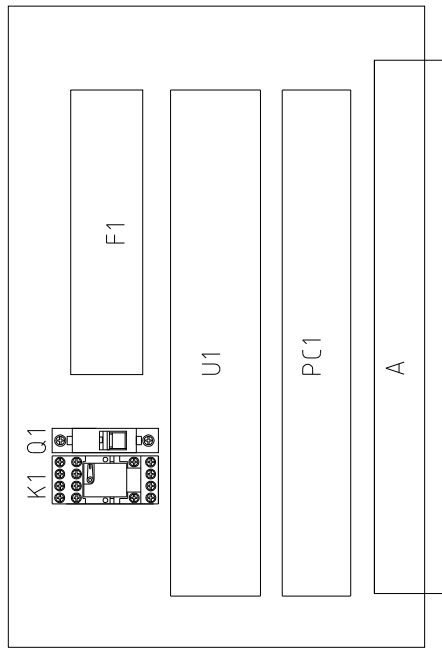
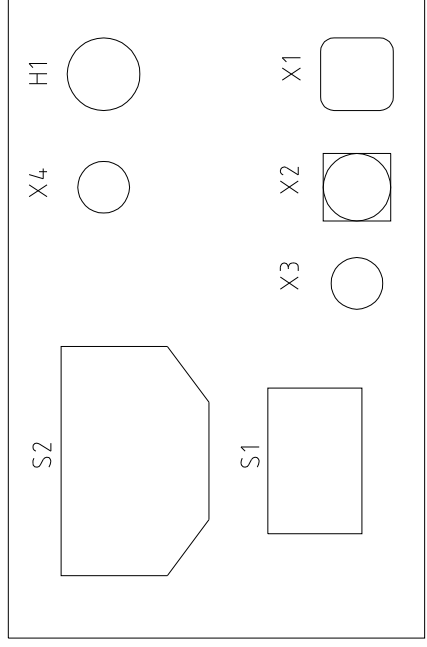




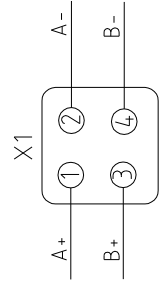
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Designer		Version	0	Title	SGD-EB Circuit Diagram 2	
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Version		SGD-EB		Page	2	
Title				SGD-EB-230V-CE-0-2		
Totality				4		Pages
Voltage				1φ230V		
Frequency				50/60HZ		
Standard				CE		



版本 Ver.A



Weighing sensor 5P Connection diagram of metal connectors



Stepper motor 4P Connection diagram of metal connectors

- X1- Stepper motor joint
- X2- Weighing sensor joint
- X3- Suction signal joint  
Melting signal of the IMM
- X4- /Extruder 0-10V signal
- H1- Buzzer signal joint

Notes: Connect the master batch hopper and control box to the earth when assembling.

版本	Ver. A
Mark	Before modification
	After modification
	Modify Date
	Checked by
	Approved by
	Date
	20190823

Drawer	Version	Title	Scale	Page
	0	SGD-EB	Standard	3
Designer	Approved by	Electrical Components Layout	CE	Totally 4
Checked by	Date	SGD-EB-230V-CE-0-3	Voltage	Pages
Modify Date	20190823		Frequency	1φ230V
				50/60HZ



