

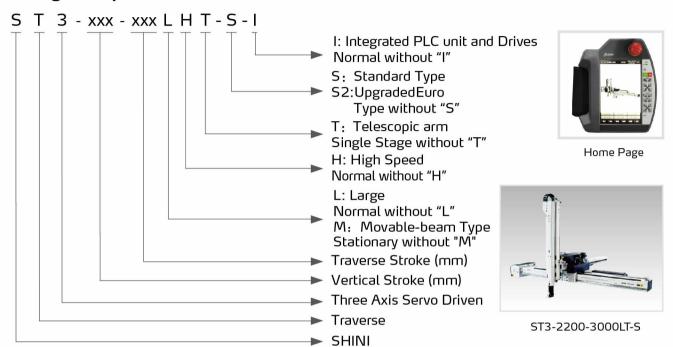
Standard Three-Axis Servo Driven Robot

ST3-900-1600T-S2





Coding Principle



Features

Precision

All linear movements are driven by heavy duty servo motors with cooperation of precise linear guide rails and high power V belts; fast, silent, and precise. Wrist mechanism employs pneumatic driven rack and pinion system, which accomplishes smooth, stabled and precise flipping motion. Vertical arm with telescopic design efficiently minimizes the cycle time and height of the robot.

Safety

The travel limit of the X, Y, and Z-axis are with anti-collision devices. It can effectively prevent operation out of control. Complete dual protection function with the soft and hard limit. Ensure the safe operation of injection molding machine and travel robot. The design of I / O short-circuits protection can effectively prevent the circuit board from damage due to an electrical short circuit.

Intelligence

7.0 inch high definition TFT touch screen. The USB can be used to upgrade the manual controller and main-board, download program data, and the open program teaching, 8BG memory, and independent dual 16-bit IO expansion board can expand up to 4 IO boards. The hardware used multi-layer PCB and multi-rank high precision electrical modular, strong anti - interference ability. Hardware protect function, each signal output with intelligent detection, avoid short-circuit, overload and high temperature. Base on the VARAN BUS technology, the system can be extended, strong adaptability and flexibility. Teach modules with stacking and matrix locate functions, support conditional judgment, loop control, signal waiting and others logic instructions.

User Friendly

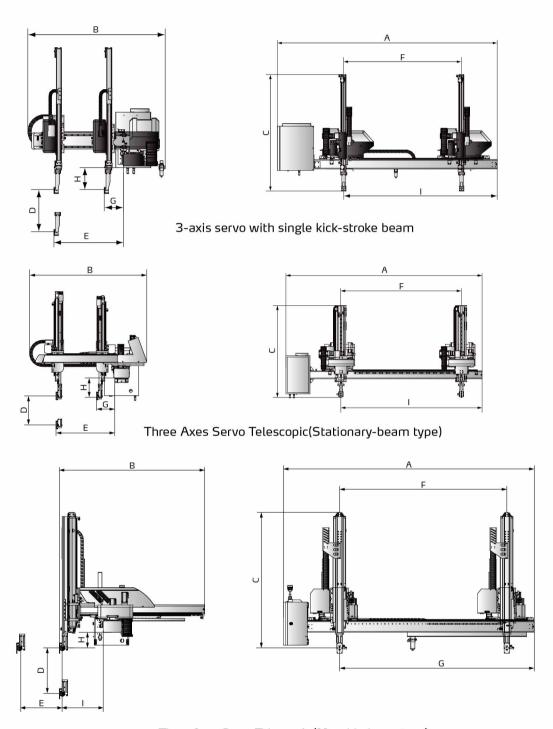
Multi-languages system and reserved auxiliary equipment slots able to support our global clients' need.

Application

The ST3-S2 series robot is designed for rapid and precise removal of products from injection molding machine, and place them at desired locations. Apply to 2-plate mold or hot runner system. Capable of arranging, stacking, quality checking and in mold placement. Suitable for injection molding machine with clamping force under 3600 tons.

ST3-S Series

Outline Drawings



Three Axes Servo Telescopic (Movable-beam type)



Specifications

Model(ST3)		700-1200-52	700-1400-52	900-1600T-S2	1100-1800T-S2	
Robot Type		Single kick stroke beam			Telescopic arm with frame type beam	
IMM (ton)		50~80	80-160	220-260	320-400	
Traverse Stroke (mm)		1200	1400	1600	1800	
Crosswise Stroke (mm)		470	525	525	800	
Vertical Stroke (mm)		700	700(800)	900(1000)	1100(1200)	
Max Load (with tool) (kg)		3	3	5	8	
Min Pick-out Time (sec)		1.3	1.3	1.3	1.5	
Min Cycle Time (sec)		5.2	5.2	5.5	6.2	
Air Pressure (bar)		4~6	4~6	4~6	4~6	
Max. Air Consumption (NI/cycle)*		4	4	4	6	
Weight (kg)		230	240	270	320	
	Α	2230	2560	2840	3000	
	В	1200	1350	1465	1530	
	C	1510	1420(1520)	1330(1350)	1390(1445)	
Dimensions (mm)	D	700	700(800)	900(1000)	1100(1200)	
	Е	610	610	720	950	
	F	1200	1400	1600	1800	
	G	155	155	155	190	
	Н	210	240	240	230	
	1	1580	1820	2020	2150	

Notes: 1) "M" stands for middle mold detector. (suitable for three-plate mold.)

[&]quot;EM12" stands for EUROMAP 12 communication interface.

[&]quot;EM67" stands for EUROMAP 12 communication interface.

[&]quot;ABS" at the end of the model code stands for models of high precision.

[&]quot;N" stands for non-operation side, operation side without "N"

²⁾ Power supply: 1Φ, 200~240V, 50/60Hz.

^{3) &}quot; * " Max. air consumption for vacuum device 60Nl/min.

^{4) ()} means option

ST3-S Series

Specifications

Model(ST3)		900-1400SHT -S2	1100-1600SHT -S2	1200-1600MHT -S2	1400-2000MT -S	1600-2200MT -S	1800-2400MT -S	2000-2800MT -S
Robot Type		Small load high speed robot		Smallmovable- beam type	Medium movable-beam type			
IMM (ton)		220-260	260-320	200-320	450-650	650-850	850-1400	1400-1800
Traverse Stroke (mm)		1400	1600	1600	2000	2200	2400	2800
Crosswise Stroke (mm)		600	600	800	1100	1600	1600	1350
Vertical Stroke (mm)		900	1100	1200	1400	1600	1800	2000
Max Load (with tool) (kg)		3	3	8	15	20	20	20
Min Pick-out Time (sec)		0.5	0.5	1.2	3	3.3	3.6	3.8
Min Cycle Time (sec)		4	4	5	13	14	16	17.5
Air Pressure (bar)		4~6	4~6	4~6	4~6	4~6	4~6	4~6
Max. Air Consumption (NI/cycle)*		6	6	6	6	6	6	6
Weight (kg)		360	380	300	530	580	650	690
Dimensions (mm)	А	2500	2700	2700	3160	3460	3660	3860
	В	1350	1350	1500	1817	2500	2500	2350
	С	1170	1270	1270	1680	1890	1990	2090
	D	900	1100	1200	1400	1600	1800	2000
	Е	600	600	800	1100	1600	1600	1200
	F	1400	1600	1600	2000	2200	2400	2800
	G	1840	2040	2000	2450	2650	2850	3250
	Н	160	160	135	145	220	220	220
	l	240	240	320	355	355	355	355

Notes: 1) "M"stands for middle mold detector. (suitable for three-plate mold.)
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[&]quot;ABS" at the end of the model code stands for models of high precision. "N" stands for non-operation side, operation side without "N"

2) Power supply: 1Φ, 200~240V, 50/60Hz.

3) " * " Max. air consumption for vacuum device 60Nl/min.

■ Specifications

Model(ST3)		2200-3000LT-S	2600-4000LT-S	3000-4000LT-S	
Robot Type		Large movable-beam type	Large movable-beam type	Large movable-beam type	
IMM (ton)		1800~2400	2400~3000	3000~3600	
Traverse Stroke (mm)		3000	4000	4000	
Crosswise Stroke (mm)		1500	1660	1820	
Vertical Stroke (mm)		2200	2600	3000	
Max Load (with tool) (kg)		20	40	40	
Min Pick-out Time (sec)		4.2	4.2 4.5		
Min Cycle Time (sec)		24	26	28	
Air Pressure (bar)		4~6	4~6	4~6	
Max. Air Consumption (NI/cycle)*		8	8	8	
Weight (kg)		990	1010	1080	
	Α	4500	5500	5500	
	В	2550	2820	2980	
	С	2300	2600	2700	
Dimensions (mm)	D	2200	2600	3000	
	Е	1580 1660		1820	
	F	3000 4000		4000	
	G	3500	3500 4500		
	Н	250	250	250	
	I	320	320	320	

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