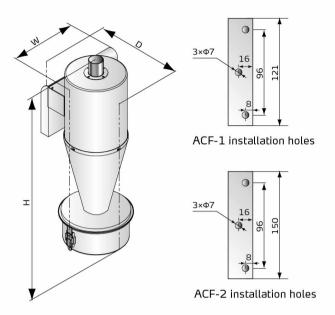
# Accessories

### **ACF**





### **Features**

- Equipped with dust collection bin for easy de-dusting
- Cyclone filtering function
- Detachable dust collection bin for easy disassembly and cleaning

| Model | Capacity<br>(H×W×D) |              | Pipe diameter<br>(inch) |
|-------|---------------------|--------------|-------------------------|
| ACF-1 | mm                  | 550×220×235  | 1.5                     |
| ACF-1 | inch                | 21.7×8.7×9.3 | 1.5                     |
| ۸۲۲۰۶ | mm                  | 550×220×235  | 2.0                     |
| ACF-2 | inch                | 21.7×8.7×9.3 | 2.0                     |

### **Application**

Collocated with SAL-G, it can be mounted between the hopper and loader to filter the dust in the vacuum loop as to reduce the cleaning times of the filter in the loader.

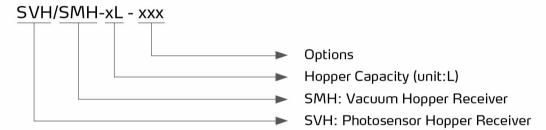
There are four models of SSC series customized material storage tanks, which can work with any model of SSC series machine. This material storage tank has movable floor stand for easy installation and cleaning. It adopts square hopper design to fully utilize the space. The maximum capacity can be 500Kg/1,102lb. and all material discharge outlets are 210×110mm/8.3×4.3inch, applicable to convey and storage of powder, regrind, virgin material and mixtures.

| Model  | MST- | 1005 | 2005 | 3005 | 500S |
|--------|------|------|------|------|------|
|        | mm   | 1287 | 1387 | 1637 | 1726 |
| Н      | inch | 46.5 | 50.8 | 60.6 | 64.2 |
| W      | mm   | 621  | 821  | 943  | 1243 |
| VV     | inch | 24.2 | 32   | 36.6 | 48.8 |
| D      | mm   | 625  | 825  | 947  | 1247 |
|        | inch | 24.2 | 32   | 36.6 | 48.8 |
| Weight | kg   | 52   | 66   | 80   | 110  |
| Weight | Ib   | 115  | 146  | 176  | 243  |



# SVH/SMH Series

## ■ Coding Principle



### Features

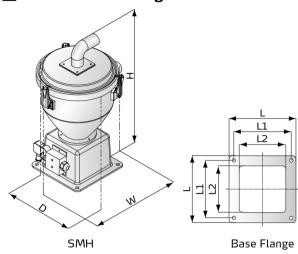
- This series of products are mainly used for collocating with Hopper Loader SAL-G
- SMH is suitable to mount on Shini Dryer, storage tank or other containers as receiving device in material conveying process.
- SVH equipped a glass-pipe temporary storage device at the bottom, which is suitable to mount at
  the inlet of the molding machine. It ensures no material shortage of the molding machine during
  suction process to achieve successive production.
- Stainless steel hopper ensures no material contamination
- Standard equipped with steel wired filter screen

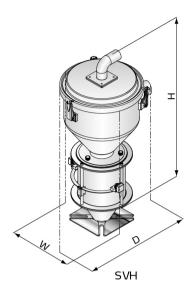
# Accessory & Options

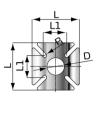
- It is available to select SCH-6 storage bin and SMH-6L/12L vacuum hopper, both of which can be directly mounted
  on injection molding machine.
- Quick mixing valve can be opted to work with proportional valve to enhance mixing effect. Add "QM" at the end of the model code.
- SVH-3L/6L/12L/24L photo-sensor hopper receiver can opt with the contrary stop valve to avoid air leakage when using the shared pipe, and add "RSV" add the end of the model code.

# SVH/SMH Series

# Outline Drawings







Base Flange

### **SVH Specifications**

|         | Hopper                 |                         |                |                              | Suction pipe dia. |  |
|---------|------------------------|-------------------------|----------------|------------------------------|-------------------|--|
| Model   | Hopper capacity<br>(L) | Dimension<br>H×W×D (mm) | Weight<br>(kg) | Conveying pipe dia<br>(inch) | (inch)            |  |
| SVH-3L  | 3                      | 460×260×315             | 3              | 1.5                          | 1.5               |  |
| SVH-6L  | 6                      | 600×260×305             | 7              | 1.5                          | 1.5               |  |
| SVH-12L | 12                     | 700×300×365             | 11             | 1.5                          | 1.5               |  |
| SVH-24L | 24                     | 1120×360×375            | 13             | 2                            | 2                 |  |

### SVH Base mounting dimensions

| Model   | L(mm) | L1(mm) | D(mm) | R(mm) |
|---------|-------|--------|-------|-------|
| SVH-3L  | 120   | 50     | 40    | 6.5   |
| SVH-6L  | 150   | 70     | 55    | 6.5   |
| SVH-12L | 180   | 80     | 55    | 6.5   |
| SVH-24L | 180   | 80     | 80    | 6.5   |

### **SMH Specifications**

|         | Hopper capacity (L) | Dimension<br>H×W×D (mm) | Weight<br>(kg) | Conveyingpipedia<br>(inch) | Suction pipe dia.<br>(inch) |
|---------|---------------------|-------------------------|----------------|----------------------------|-----------------------------|
| SMH-6L  | 6                   | 460×260×315             | 7              | 1.5                        | 1.5                         |
| SMH-12L | 12                  | 515 × 325× 350          | 7              | 1.5                        | 1.5                         |
| SMH-24L | 24                  | 720 × 325× 375          | 9              | 2                          | 2                           |

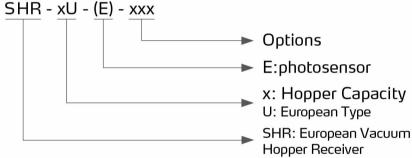
#### SMH Base mounting dimensions

|         | L(mm) | L1(mm) | L2(mm) |
|---------|-------|--------|--------|
| SMH-6L  |       |        |        |
| SMH-12L | 210   | 180    | 146    |
| SMH-24L |       |        |        |



# SHR-U-(E) Series

### ■ Coding Principle

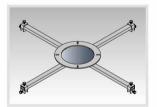


### Features

- This series of products are mainly used for collocating with Hopper Loader SAL-UG and Compact Dryer SCD. With SAL-UG, adopts 6P connector; with SCD, adopts 4P connector.
- SHR-U is suitable to mount on Shini Dryer, storage tank or other containers as receiving device in material
  conveying process.
- SHR-U-E equipped a glass-pipe temporary storage device at the bottom, which is suitable to mount at
  the inlet of the molding machine. It ensures no material shortage of the molding machine during suction
  process to achieve successive production.
- Stainless steel hopper ensures no material contamination
- Standard equipped with steel wired filter screen



Air accumulator



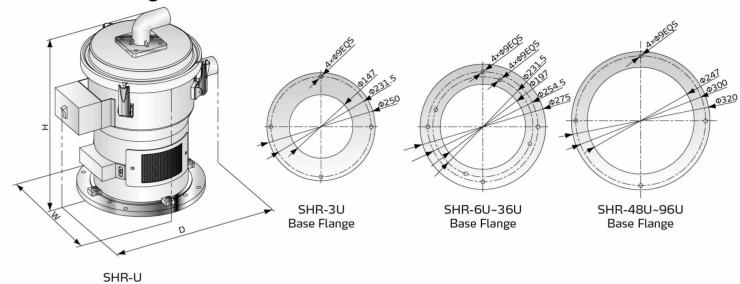
Multifunctional installation frame

# Accessory & Options

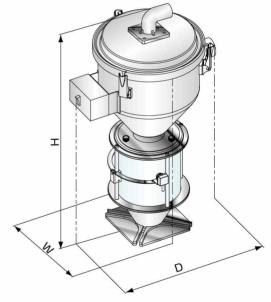
- Optionally provide multi-functional installation frame HMB-900 with 900mm largest dia. adjusting range for selection. Add "HMB" at the end of the model code.
- Options with storage collective hopper SCH-U and heat-insulated collective hopper SICH-U are available for direct mounting hopper receiver SHR-U at the inlet of the molding machine.
- Quick mixing valve can be opted to work with proportional valve to enhance mixing effect. Add "QM" at the end of the model code.
- SHR-12U and above models are available to option with air accumulator to enhance purging effect. Add "A" at the end of the model code.
- For models optional with non-return valve to avoid air leakage of shared pipe, add "RSV" at the end of the model code.
- SHR-48U can select the bridge-breaking device to prevent material bridged at the discharge port, and add "MB" at the end
  of the model code.

# SHR-U-(E) Series

# Outline Drawings

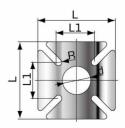


# Specifications



|           | Hopper              |                           |                | Conveying           | Air Suction         |
|-----------|---------------------|---------------------------|----------------|---------------------|---------------------|
| Model     | Hopper capacity (L) | Dimension<br>(H×W×D) (mm) | Weight<br>(kg) | Pipe Dia.<br>(inch) | Pipe Dia.<br>(inch) |
| SHR-3U    | 3                   | 380×250×330               | 4              | 1.5                 | 1.5                 |
| SHR-3U-E  | 3                   | 535×207×310               | 7              | 1.5                 | 1.5                 |
| SHR-6U    | 6                   | 420×285×360               | 6              | 1.5                 | 1.5                 |
| SHR-12U   | 12                  | 470×315×400               | 7              | 1.5                 | 1.5                 |
| SHR-12U-E | 12                  | 700×315×400               | 12             | 1.5                 |                     |
| SHR-24U   | - 24                | 690×315×400               | 9              | 2                   | 2                   |
| SHR-24U-E | 24                  | 1120 × 360 × 400          | 13             | 2                   | 2                   |
| SHR-36U   | 36                  | 930×315×400               | 11             | 2                   | 2.5                 |
| SHR-48U   | 48                  | 975×350×485               | 15             | 2.5                 | 3                   |
| SHR-96U   | 96                  | 1220×430×560              | 20             | 2.5                 | 3                   |

### SHR-U-E Base mounting dimensions



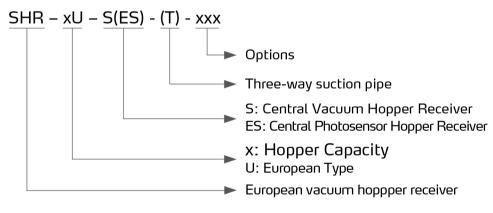
| Model     | L(mm) | L1(mm) | d(mm) | R(mm) |
|-----------|-------|--------|-------|-------|
| SHR-3U-E  | 120   | 50     | 40    | 6.5   |
| SHR-12U-E | 180   | 80     | 55    | 6.5   |
| SHR-24U-E | 180   | 85     | 80    | 6.5   |



SHR-U-S

# SHR-U-S(ES)-(T) Series

### ■ Coding Principle





#### SHR-U-ES

### Features

- This series of products are mainly used for collocating with Hopper Loader SAL-UG122 and SAL-UG124, and also can be used in central conveying system.
- SHR-U-S is suitable to mount on Shini Dryer, storage tank or other containers as receiving device in material conveying process.
- SHR-U-ES equipped a glass-pipe temporary storage device at the bottom, which is suitable to mount at the inlet of the molding machine. It ensures no material shortage of the molding machine during suction process to achieve successive production.
- SHR-U-S-T or SHR-U-ES-T is mainly used for collocating with SGB; the three-way T suction inlet is convenient to connect numbers of suction inlets of the hopper.
- Stainless steel hopper ensures no material contamination
- Equipped with vacuum separating valve is available to open/close the vacuum return loop.
- Standard equipped with steel wired filter screen



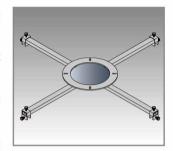
SHR-U-ST

# SHR-U-S/ES-(T) Series

## Accessory & Options

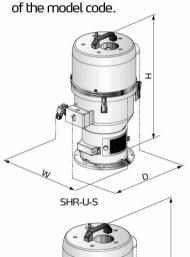
- Multiple-functuional installation frame HMB suitable for other mounting application with max. 900mm adjustable diameter. Add "A" at the end of the model code.
- SHR-U-S can work with storage collective hopper SCH-U/SICH-U in the direct feeding throat mounting application.
- The optional material one-way flap on each receiver to ensure good vacuum in the common material line conveying system. Add "RSV" at the end of the model code.
- The optional pneumatic material shut-off valve on each receiver to ensure ideal vacuum in the common material line conveying system. Add "PSV" at the end of the model code.
- The material discharge flap with extra thickness. Add "SD" at the end of the model code.
- Anti-bridge option at the material outlet for SHR-48U. Applicable for flowing material but bridging from time to time only. Add "MB" at the end of the model code.

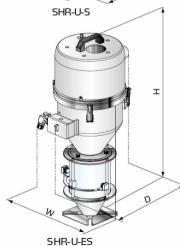
 The optional pneumatic check valve is available for SHR-12U/24U/36U-S to avoid suck-back when the material pipe is shared by several hoppers, and add "PSV" at the end

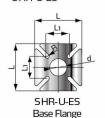


Multifunctional installation frame

Base Flange







SHR-3U-S SHR-48U-S~SHR-96U-S SHR-6U-S~SHR-36U-S

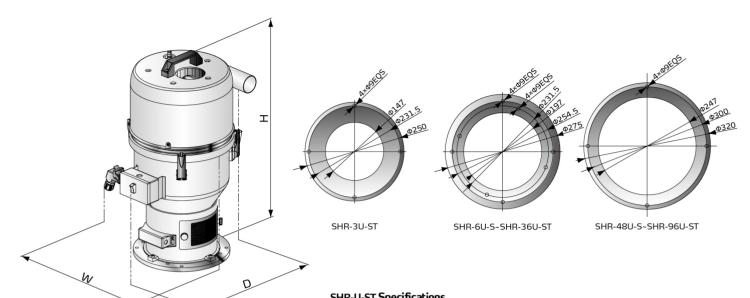
SHR-U-S Specifications

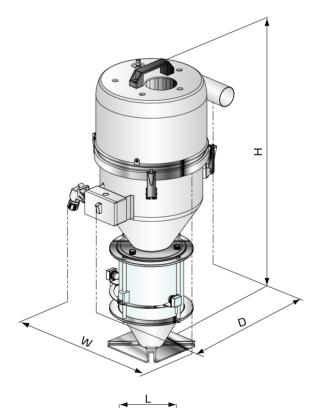
|            | Receiver        |                           |                | Convieying          | Vacuum              |
|------------|-----------------|---------------------------|----------------|---------------------|---------------------|
| Model      | Capacity<br>(L) | Dimension<br>(H×W×D) (mm) | Weight<br>(kg) | Pipe Dia.<br>(inch) | Pipe Dia.<br>(inch) |
| SHR-3U-S   | - 3             | 600×270×340               | 4.5            | 1.5                 | 2                   |
| SHR-3U-ES  | 3               | 745 × 270× 330            | 4.5            | 1.5                 | 2                   |
| SHR-6U-S   | - 6             | 560 × 305 × 375           | 7.5            | 1.5                 | 2                   |
| SHR-6U-ES  | 3               | 730 × 305 × 375           | 9.5            | 1.5                 | 2                   |
| SHR-12U-S  | 12              | 615×335×405               | 9              | 1.5                 | 2                   |
| SHR-12U-ES | 12              | 810 × 335 × 405           | 14             | 1.5                 |                     |
| SHR-24U-S  | - 24            | 825×335×405               | 11             | 2                   | 2.5                 |
| SHR-24U-ES | 24              | 1255× 400 × 405           | 15             | 2                   | 2.5                 |
| SHR-36U-S  | 36              | 1035 × 335 × 405          | 12             | 2                   | 2.5                 |
| SHR-48U-S  | 48              | 1140×400×480              | 18             | 2.5                 | 3                   |
| SHR-96U-S  | 96              | 1400 × 480 × 560          | 23             | 2.5                 | 3                   |

SHR-U-S Base mounting dimensions

| Model      | L(mm) | L1(mm) | d(mm) | R(mm) |
|------------|-------|--------|-------|-------|
| SHR-3U-ES  | 120   | 50     | 40    | 6.5   |
| SHR-6U-ES  | 150   | 70     | 55    | 6.5   |
| SHR-12U-ES | 180   | 80     | 55    | 6.5   |
| SHR-24U-ES | 180   | 85     | 80    | 6.5   |







| 3110-0-31 | Specifications |  |
|-----------|----------------|--|
|           |                |  |
|           |                |  |
|           |                |  |
|           |                |  |

| Hopper      |                           |                           | Convieying     | Air Suction         |                     |
|-------------|---------------------------|---------------------------|----------------|---------------------|---------------------|
| Model       | Hopper<br>capacity<br>(L) | Dimension<br>(H×W×D) (mm) | Weight<br>(kg) | Pipe Dia.<br>(inch) | Pipe Dia.<br>(inch) |
| SHR-3U-ST   | 3                         | 600×260×370               | 4.5            | 1.5                 | 2                   |
| SHR-3U-EST  | 3                         | 745 × 235× 370            | د.4            | 1.5                 | ۷                   |
| SHR-6U-ST   | 6                         | 560 × 290 × 400           | 7.5            | 1.5                 | 2                   |
| SHR-6U-EST  | U                         | 727 × 280 × 400           | 9.5            | 1.5                 |                     |
| SHR-12U-ST  | 12                        | 615×305×440               | 9              | 1.5                 | 2                   |
| SHR-12U-EST | 12                        | 810×305×440               | 14             | 1.5                 | _                   |
| SHR-24U-ST  | 24                        | 825 × 305 × 455           | 11             | 2                   | 2.5                 |
| SHR-24UEST  | 24                        | 1255× 400 × 455           | 15             | ۷                   | 2.5                 |
| SHR-36U-ST  | 36                        | 1035 × 305 × 455          | 12             | 2                   | 2.5                 |
| SHR-48U-ST  | 48                        | 1145×350×515              | 18             | 2.5                 | 3                   |
| SHR-96U-ST  | 96                        | 1400 × 430 × 560          | 23             | 2.5                 | 3                   |

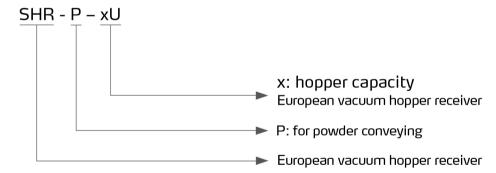
### SHR-U-EST Base mounting dimensions

| Model       | L(mm) | L1(mm) | d(mm) | R(mm) |
|-------------|-------|--------|-------|-------|
| SHR-3U-EST  | 120   | 50     | 40    | 6.5   |
| SHR-6U-EST  | 150   | 70     | 55    | 6.5   |
| SHR-12U-EST | 180   | 80     | 55    | 6.5   |
| SHR-24U-EST | 180   | 85     | 80    | 6.5   |



# SHR-P-U Series

## ■ Coding Principle



### Features

- This series of products are mainly used for collocating with Hopper Loader SAL-UGP
- SHR-P-U consists of two categories, the cloth mesh filter and the plate filter. Cloth mesh filter is used to convey materials with powder content ≤30%, plate filter is used to convey materials with powder content >30%.
- Stainless steel hopper ensures no material contamination
- Equipped with vacuum separating valve is available to open/close the vacuum return loop.
- The auto-purging device to clean the filter after each suction, it ensures good ventilation for the filter.

# Accessory & Options

Storage Collective Hopper can be opted by SHR-P-12U.

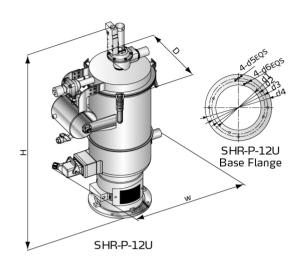


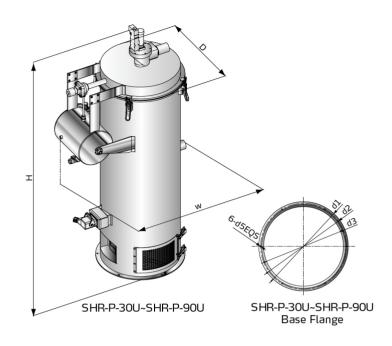
Storage Collective Hopper(Optional)



Base Flange

# Outline Drawings





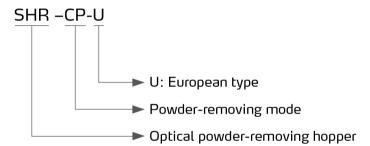
# ■ Specifications

| Model                            | SHR-P-12U | SHR-P-30U | SHR-P-30U-1 | SHR-P-30U-2 | SHR-P-60U | SHR-P-60U-3 | SHR-P-90U | SHR-P-90U-5 |
|----------------------------------|-----------|-----------|-------------|-------------|-----------|-------------|-----------|-------------|
| Hopper<br>capacity (L)           | 12        | 30        | 30          | 30          | 60        | 60          | 90        | 90          |
| H(mm)                            | 940       | 1325      | 1325        | 1325        | 1500      | 1500        | 1640      | 1640        |
| W(mm)                            | 535       | 730       | 730         | 730         | 780       | 780         | 890       | 890         |
| D(mm)                            | 380       | 470       | 470         | 470         | 500       | 500         | 635       | 635         |
| d3(mm)                           | Ф197      | Ф430      | Ф430        | Ф430        | Ф490      | Ф490        | Ф600      | Ф600        |
| d1(mm)                           | Ф231      | Ф413      | Ф413        | Ф413        | Ф470      | Ф470        | Ф583      | Ф583        |
| d2(mm)                           | Ф254      | Ф377      | Ф377        | Ф377        | Ф437      | Ф437        | Ф547      | Ф547        |
| d5(mm)                           | Ф275      | Ф100      | Ф100        | Ф100        | Ф127      | Ф127        | Ф152.4    | Ф152.4      |
| d4(mm)                           | Ф9        | Ф7        | Ф7          | Ф7          | Ф7        | Ф7          | Ф7        | Ф7          |
| d6(mm)                           | Ф9        | Ф11       | Ф11         | Ф11         | Ф11       | Ф11         | Φ11       | Ф11         |
| h(mm)                            | -         | 423       | 423         | 423         | 516       | 516         | 637       | 637         |
| L1(mm)                           | -         | 180       | 180         | 180         | 180       | 180         | 180       | 180         |
| L2(mm)                           | -         | 210       | 210         | 210         | 210       | 210         | 210       | 210         |
| Weight(kg)                       | 27        | 57        | 60          | 63          | 60        | 69          | 72        | 87          |
| Conveying<br>Pipe Dia.<br>(inch) | 1.5       | 1.5       | 1.5         | 1.5         | 2.0       | 2.0         | 2.5       | 2.5         |
| Conveying<br>Pipe Dia.<br>(inch) | 1.5       | 1.5       | 1.5         | 1.5         | 2.0       | 2.0         | 2.5       | 2.5         |



# SHR-P-U/SCH(-U)/SICH-U Series

## ■ Coding Principle



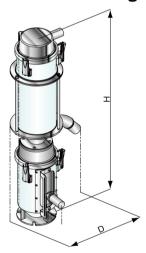
### Features

- Mainly work with Compact Dryer SCD-OP
- It can remove the powder in the material to avoid stains generating in the molding process.
- Adopts stainless steel SUS304 to ensure no material contamination
- Standard equipped wtih adjustable level sensor

# Specifications

| Норрег    |   |     |    |                |                | Conveying           | Air Suction         |
|-----------|---|-----|----|----------------|----------------|---------------------|---------------------|
| Model     | Hopper capacity (L)  Handling Dimension Weight (L)  Handling Dimension (kg)  (H×W×D) (mm) |     |    |                | Weight<br>(kg) | Pipe Dia.<br>(inch) | Pipe Dia.<br>(inch) |
| SHR-CP-3U | 3   | 80% | 10 | 820 × 280× 305 | 8              | 1.5                 | 1.5                 |

## Outline Drawings

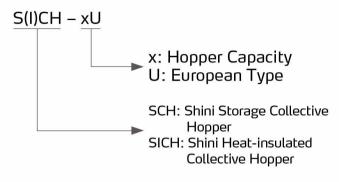




Base Flange

# SCH(-U)/SICH-U Series

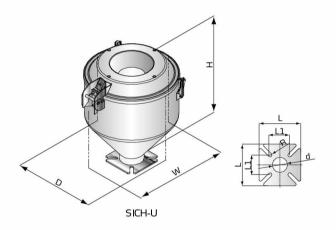
# Coding Principle

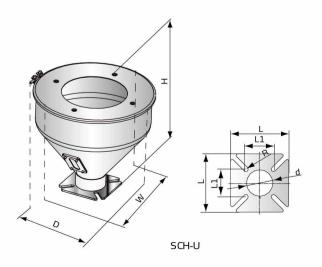


### **■** Features

- SCH-U and SICH-U are mainly to work with the SHR-U vacuum hopper receiver and SHR-U-S U series central vacuum hopper receiver
- Heat-insulated collective hopper SICH-U ensures temperature decrease no more than 30°C within 30 minutes
- SCH-U and SICH-U are made of stainless steel, which ensure no material contamination

## Outline Drawings





# Specifications

#### SICH-U

| Model    | Hopper capacity<br>(L) | Dimension<br>(H×W×D) (mm) | Weight<br>(kg) |
|----------|------------------------|---------------------------|----------------|
| SICH-6U  | 6                      | 340 × 345× 300            | 8              |
| SICH-12U | 12                     | 425 × 405× 350            | 11             |
| SICH-24U | 24                     | 535 × 490× 430            | 15             |

### SICH-U Base Flange

| Model    | L(mm) | L1(mm) | d(mm) | R(mm) |
|----------|-------|--------|-------|-------|
| SICH-6U  | 150   | 81     | 51.5  | 6.5   |
| SICH-12U | 150   | 81     | 55    | 6.5   |
| SICH-24U | 180   | 85     | 64.5  | 6.5   |

#### SCH-U

| Model   | Hopper capacity<br>(L) | Dimension<br>(H×W×D) (mm) | Weight<br>(kg) |
|---------|------------------------|---------------------------|----------------|
| SCH-6U  | 6                      | 257×300×317               | 4.5            |
| SCH-12U | 12                     | 314×362×381               | 7              |
| SCH-24U | 24                     | 329 × 404× 423            | 9              |
| SCH-36U | 36                     | 448 × 404× 423            | 11             |

#### SCH-U Base Flange

| Model   | L(mm) | L1(mm) | d(mm) | R(mm) |
|---------|-------|--------|-------|-------|
| SCH-6U  | 150   | 80     | 58.5  | 6.5   |
| SCH-12U | 150   | 80     | 58.5  | 6.5   |
| SCH-24U | 180   | 85     | 81.5  | 7     |
| SCH-36U | 180   | 85     | 81.5  | 7     |