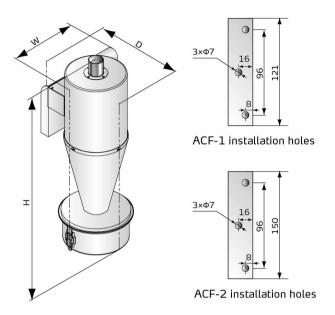
Accessories

ACF





Features

- Equipped with dust collection bin for easy de-dusting
- Cyclone filtering function
- Detachable dust collection bin for easy disassembly and cleaning

Model	Capacity (H×W×D)		Pipe diameter (inch)
ACF-1	mm	550×220×235	1.5
ACF-1	inch	21.7×8.7×9.3	1.5
ACF-2	mm	550×220×235	2.0
ACF-2	inch	21.7×8.7×9.3	2.0

Application

Collocated with SAL-G, it can be mounted between the hopper and loader to filter the dust in the vacuum loop as to reduce the cleaning times of the filter in the loader.

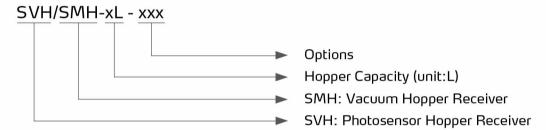
There are four models of SSC series customized material storage tanks, which can work with any model of SSC series machine. This material storage tank has movable floor stand for easy installation and cleaning. It adopts square hopper design to fully utilize the space. The maximum capacity can be 500Kg/1,102lb. and all material discharge outlets are 210×110mm/8.3×4.3inch, applicable to convey and storage of powder, regrind, virgin material and mixtures.

Model	MST-	1005	2005	3005	500S
	mm	1287	1387	1637	1726
Н	inch	46.5	50.8	60.6	64.2
W	mm	621	821	943	1243
VV	inch	24.2	32	36.6	48.8
D	mm	625	825	947	1247
	inch	24.2	32	36.6	48.8
Weight	kg	52	66	80	110
Weight	Ib	115	146	176	243



SVH/SMH Series

■ Coding Principle



Features

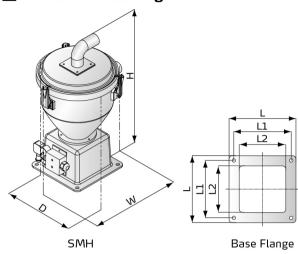
- This series of products are mainly used for collocating with Hopper Loader SAL-G
- SMH is suitable to mount on Shini Dryer, storage tank or other containers as receiving device in material conveying process.
- SVH equipped a glass-pipe temporary storage device at the bottom, which is suitable to mount at
 the inlet of the molding machine. It ensures no material shortage of the molding machine during
 suction process to achieve successive production.
- Stainless steel hopper ensures no material contamination
- Standard equipped with steel wired filter screen

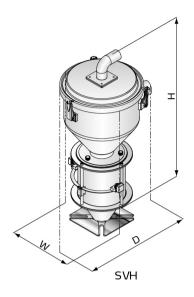
Accessory & Options

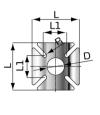
- It is available to select SCH-6 storage bin and SMH-6L/12L vacuum hopper, both of which can be directly mounted
 on injection molding machine.
- Quick mixing valve can be opted to work with proportional valve to enhance mixing effect. Add "QM" at the end of the model code.
- SVH-3L/6L/12L/24L photo-sensor hopper receiver can opt with the contrary stop valve to avoid air leakage when using the shared pipe, and add "RSV" add the end of the model code.

SVH/SMH Series

Outline Drawings







Base Flange

SVH Specifications

		Conveying pipe dia	Suction pipe dia.			
Model	Hopper capacity (L)	Dimension H×W×D (mm)	Weight (kg)	(inch)	(inch)	
SVH-3L	3	460×260×315	3	1.5	1.5	
SVH-6L	6	600×260×305	7	1.5	1.5	
SVH-12L	12	700×300×365	11	1.5	1.5	
SVH-24L	24	1120×360×375	13	2	2	

SVH Base mounting dimensions

Model	L(mm)	L1(mm)	D(mm)	R(mm)
SVH-3L	120	50	40	6.5
SVH-6L	150	70	55	6.5
SVH-12L	180	80	55	6.5
SVH-24L	180	80	80	6.5

SMH Specifications

	Hopper capacity (L)	Dimension H×W×D (mm)	Weight (kg)	Conveyingpipedia (inch)	Suction pipe dia. (inch)
SMH-6L	6	460×260×315	7	1.5	1.5
SMH-12L	12	515 × 325× 350	7	1.5	1.5
SMH-24L	24	720 × 325× 375	9	2	2

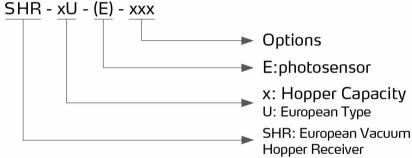
SMH Base mounting dimensions

	L(mm)	L1(mm)	L2(mm)
SMH-6L			
SMH-12L	210	180	146
SMH-24L			



SHR-U-(E) Series

■ Coding Principle

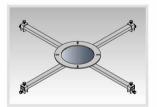


Features

- This series of products are mainly used for collocating with Hopper Loader SAL-UG and Compact Dryer SCD. With SAL-UG, adopts 6P connector; with SCD, adopts 4P connector.
- SHR-U is suitable to mount on Shini Dryer, storage tank or other containers as receiving device in material
 conveying process.
- SHR-U-E equipped a glass-pipe temporary storage device at the bottom, which is suitable to mount at
 the inlet of the molding machine. It ensures no material shortage of the molding machine during suction
 process to achieve successive production.
- Stainless steel hopper ensures no material contamination
- Standard equipped with steel wired filter screen



Air accumulator



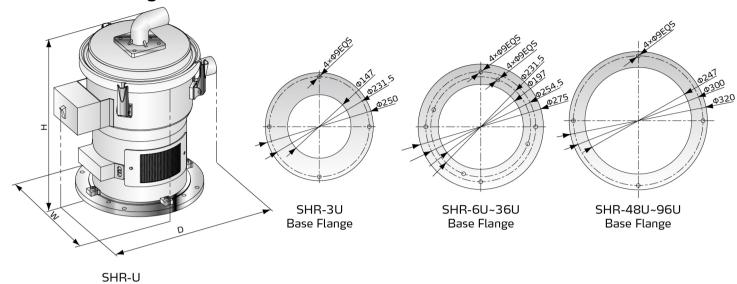
Multifunctional installation frame

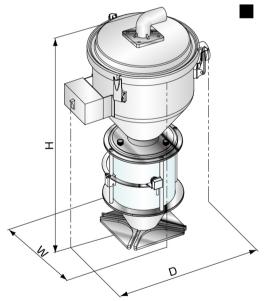
Accessory & Options

- Optionally provide multi-functional installation frame HMB-900 with 900mm largest dia. adjusting range for selection. Add "HMB" at the end of the model code.
- Options with storage collective hopper SCH-U and heat-insulated collective hopper SICH-U are available for direct mounting hopper receiver SHR-U at the inlet of the molding machine.
- Quick mixing valve can be opted to work with proportional valve to enhance mixing effect. Add "QM" at the end of the model code.
- SHR-12U and above models are available to option with air accumulator to enhance purging effect. Add "A" at the end of the model code.
- For models optional with non-return valve to avoid air leakage of shared pipe, add "RSV" at the end of the model code.
- SHR-48U can select the bridge-breaking device to prevent material bridged at the discharge port, and add "MB" at the end
 of the model code.

SHR-U-(E) Series

Outline Drawings





Specifications

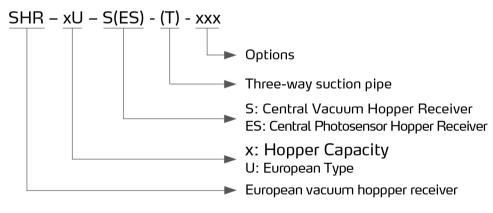
	Hopper			Conveying	Air Suction
Model	Hopper capacity (L)	Dimension (H×W×D) (mm)	Weight (kg)	Pipe Dia. (inch)	Pipe Dia. (inch)
SHR-3U	3	380×250×330	4	1.5	1.5
SHR-6U	6	420 × 285 × 360	6	1.5	1.5
SHR-12U	12	470×315×400	7	1.5	1.5
SHR-24U	24	690×315×400	9	2	2
SHR-36U	36	930×315×400	11	2	2.5
SHR-48U	48	975×350×485	15	2.5	3
SHR-96U	96	1220×430×560	20	2.5	3



SHR-U-S

SHR-U-S(ES)-(T) Series

■ Coding Principle





SHR-U-ES

Features

- This series of products are mainly used for collocating with Hopper Loader SAL-UG122 and SAL-UG124, and also can be used in central conveying system.
- SHR-U-S is suitable to mount on Shini Dryer, storage tank or other containers as receiving device in material conveying process.
- SHR-U-ES equipped a glass-pipe temporary storage device at the bottom, which is suitable to mount at the inlet of the molding machine. It ensures no material shortage of the molding machine during suction process to achieve successive production.
- SHR-U-S-T or SHR-U-ES-T is mainly used for collocating with SGB; the three-way T suction inlet is convenient to connect numbers of suction inlets of the hopper.
- Stainless steel hopper ensures no material contamination
- Equipped with vacuum separating valve is available to open/close the vacuum return loop.
- Standard equipped with steel wired filter screen

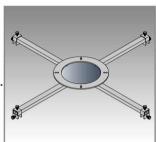


SHR-U-ST

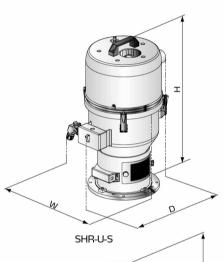
SHR-U-S/ES-(T) Series

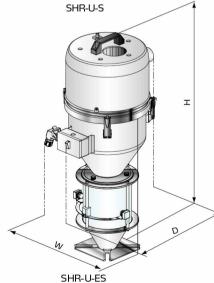
Accessory & Options

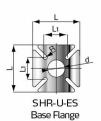
- Optionally provide multi-functional frame HMB-900 with 900mm largest dia. adjusting range for selection. Add "HMB" at the end of the model code.
- Options with storage collective hopper SCH-U and heat-insulated collective hopper SICH-U
 are available for direct mounting hopper receiver SHR-U-S at the inlet of the molding machine.
- Optional with contrary stop valve to avoid central conveying system leakage when connecting with shared material pipeline, add "RSV" at the end of the model code.
- Thickening shut-off plate is optional. Add "SD" at the back of the model code.
 SHR-48U-S/ST can select the bridge-breaking device to prevent material bridged at the discharge port, and add "MB" at the end of the model code.

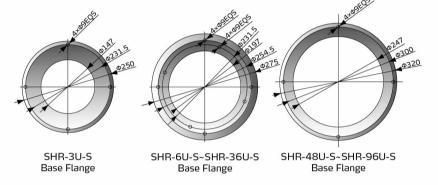


Multifunctional installation frame









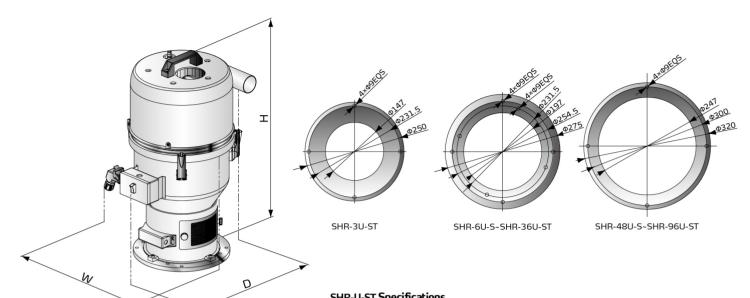
SHR-U-S Specifications

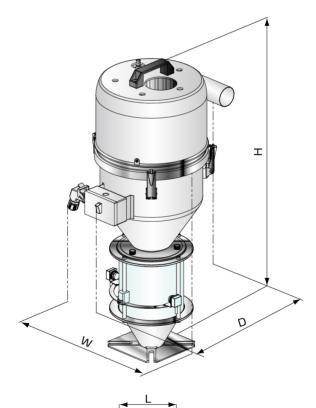
	Hopper			Convieying	Air Suction	
Model	Hopper capacity (L)	Dimension (H×W×D) (mm)	Weight (kg)	Pipe Dia. (inch)	Pipe Dia. (inch)	
SHR-3U-S	. 3	600 × 270 × 340	4.5	1.5	2	
SHR-3U-ES	3	745 × 270× 330	4.5	1.5	2	
SHR-6U-S	. 6	560 × 305 × 375	7.5	1.5	2	
SHR-6U-ES	. 0	730 × 305 × 375	9.5	1.5	2	
SHR-12U-S	12	615×335×405	9	1.5	2	
SHR-12U-ES	12	810 × 335 × 405	14	1.5		
SHR-24U-S	24	825 × 335 × 405	11	2	2.5	
SHR-24U-ES	24	1255× 400 × 405	15	2	2.5	
SHR-36U-S	36	1035 × 335 × 405	12	2	2.5	
SHR-48U-S	48	1140×400×480	18	2.5	3	
SHR-96U-S	96	1400 × 480 × 560	23	2.5	3	

SHR-U-S Base mounting dimensions

Model	L(mm)	L1(mm)	d(mm)	R(mm)
SHR-3U-ES	120	50	40	6.5
SHR-6U-ES	150	70	55	6.5
SHR-12U-ES	180	80	55	6.5
SHR-24U-ES	180	85	80	6.5







3110-0-31	Specifications	

	Hopper			Convieying	Air Suction
Model	Hopper capacity (L)	Dimension (H×W×D) (mm)	Weight (kg)	Pipe Dia. (inch)	Pipe Dia. (inch)
SHR-3U-ST	3	600×260×370	4.5	1.5	2
SHR-3U-EST	3	745 × 235× 370	د.4	1.5	۷
SHR-6U-ST	6	560 × 290 × 400	7.5	1.5	2
SHR-6U-EST	U	727 × 280 × 400	9.5	1.5	_
SHR-12U-ST	12	615×305×440	9	1.5	2
SHR-12U-EST	12	810×305×440	14	1.5	_
SHR-24U-ST	24	825 × 305 × 455	11	2	2.5
SHR-24UEST	24	1255× 400 × 455	15	۷	2.5
SHR-36U-ST	36	1035×305×455	12	2	2.5
SHR-48U-ST	48	1145×350×515	18	2.5	3
SHR-96U-ST	96	1400 × 430 × 560	23	2.5	3

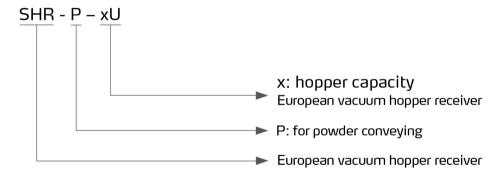
SHR-U-EST Base mounting dimensions

Model	L(mm)	L1(mm)	d(mm)	R(mm)
SHR-3U-EST	120	50	40	6.5
SHR-6U-EST	150	70	55	6.5
SHR-12U-EST	180	80	55	6.5
SHR-24U-EST	180	85	80	6.5



SHR-P-U Series

■ Coding Principle



Features

- This series of products are mainly used for collocating with Hopper Loader SAL-UGP
- SHR-P-U consists of two categories, the cloth mesh filter and the plate filter. Cloth mesh filter is used to convey materials with powder content ≤30%, plate filter is used to convey materials with powder content >30%.
- Stainless steel hopper ensures no material contamination
- Equipped with vacuum separating valve is available to open/close the vacuum return loop.
- The auto-purging device to clean the filter after each suction, it ensures good ventilation for the filter.

Accessory & Options

Storage Collective Hopper can be opted by SHR-P-12U.

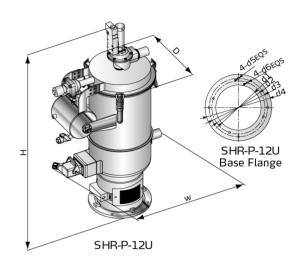


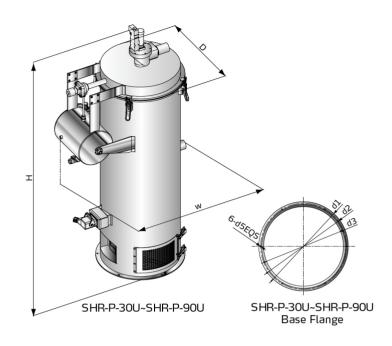
Storage Collective Hopper(Optional)



Base Flange

Outline Drawings





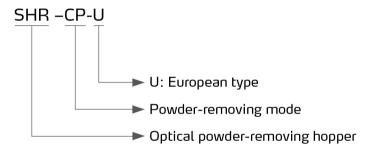
■ Specifications

Model	SHR-P-12U	SHR-P-30U	SHR-P-30U-1	SHR-P-30U-2	SHR-P-60U	SHR-P-60U-3	SHR-P-90U	SHR-P-90U-5
Hopper capacity (L)	12	30	30	30	60	60	90	90
H(mm)	940	1325	1325	1325	1500	1500	1640	1640
W(mm)	535	730	730	730	780	780	890	890
D(mm)	380	470	470	470	500	500	635	635
d3(mm)	Ф197	Ф430	Ф430	Ф430	Ф490	Ф490	Ф600	Ф600
d1(mm)	Ф231	Ф413	Ф413	Ф413	Ф470	Ф470	Ф583	Ф583
d2(mm)	Ф254	Ф377	Ф377	Ф377	Ф437	Ф437	Ф547	Ф547
d5(mm)	Ф275	Ф100	Ф100	Ф100	Ф127	Ф127	Ф152.4	Ф152.4
d4(mm)	Ф9	Ф7	Ф7	Ф7	Ф7	Ф7	Ф7	Ф7
d6(mm)	Ф9	Ф11	Ф11	Ф11	Ф11	Ф11	Φ11	Ф11
h(mm)	-	423	423	423	516	516	637	637
L1(mm)	-	180	180	180	180	180	180	180
L2(mm)	-	210	210	210	210	210	210	210
Weight(kg)	27	57	60	63	60	69	72	87
Conveying Pipe Dia. (inch)	1.5	1.5	1.5	1.5	2.0	2.0	2.5	2.5
Conveying Pipe Dia. (inch)	1.5	1.5	1.5	1.5	2.0	2.0	2.5	2.5



SHR-P-U/SCH(-U)/SICH-U Series

■ Coding Principle



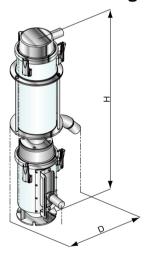
Features

- Mainly work with Compact Dryer SCD-OP
- It can remove the powder in the material to avoid stains generating in the molding process.
- Adopts stainless steel SUS304 to ensure no material contamination
- Standard equipped wtih adjustable level sensor

Specifications

Норрег							Air Suction
Model	hodel Hopper Capacity (L) Dust-removing Capacity efficienvy (kg/hr) (H×W×D) (mm			Weight (kg)	Conveying Pipe Dia. (inch)	Pipe Dia. (inch)	
SHR-CP-3U	3	80%	10	820 × 280× 305	8	1.5	1.5

Outline Drawings

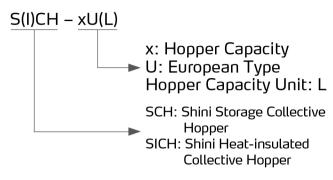




Base Flange

SCH(-U)/SICH-U Series

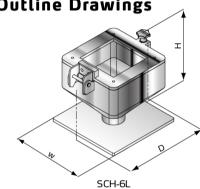
Coding Principle

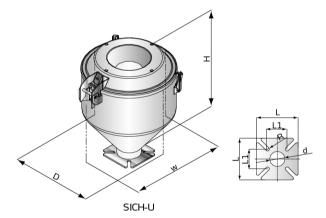


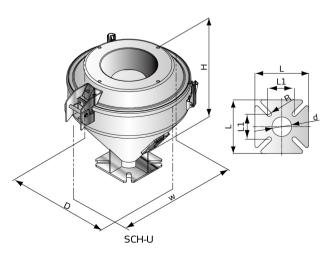
Features

- SCH is mainly used for collocating with vacuum hopper SMH
- SCH-U and SICH-U are mainly used for collocating with hopper receiver SHR-H, SHR-U-S and SWHR-U
- Heat-insulated collective hopper SICH-U ensures temperature decrease no more than 300 within 30 minutes
- SCH-U and SICH-U are made of stainless steel, which ensure no material contamination
- SCH is cast by Aluminum material









Specifications

SCH-6L

Model	Hopper capacity	Dimension	Weight
	(L)	(H×W×D) (mm)	(kg)
SCH-6L	6	275 × 270× 320	11

SICH-U

Model	Hopper capacity (L)	Dimension (H×W×D) (mm)	Weight (kg)
SICH-6U	6	340 × 345× 300	8
SICH-12U	12	425 × 405× 350	11
SICH-24U	24	535 × 490× 430	15

SICH-U Base Flange

Model	L(mm)	L1(mm)	d(mm)	R(mm)
SICH-6U	150	81	51.5	6.5
SICH-12U	150	81	55	6.5
SICH-24U	180	85	64.5	6.5

SCH-U

55.1.5						
Model	Hopper capacity (L)	Dimension (H×W×D) (mm)	Weight (kg)			
SCH-6U	6	275 × 335× 300	4.5			
SCH-12U	12	340 × 395× 350	7			
SCH-24U	24	420 × 480× 430	9			

SCH-U Base Flange

Model	L(mm)	L1(mm)	d(mm)	R(mm)
SCH-6U	150	81	55	6.5
SCH-12U	150	81	55	6.5
SCH-24U	180	85	80	6.5