

# "Budget" Series **SG-18EB**

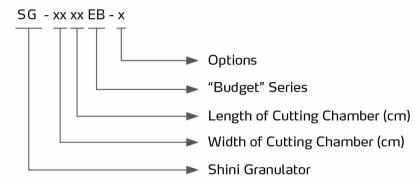
SG-1830EB



Refer carefully to this manual before operation.

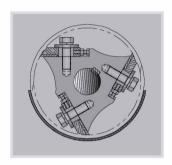
# SG-EB Series

### ■ Coding Principle



#### Features

- Staggered blade design increase cutting efficiency. Cutters readjustments are available. It can be resharpened when it is blunt to ensures a longer life span.
- Adjustable bearing and holder. it is mounted on the outsides of the cutting chamber is side plate for convenient installation and maintenance.
- The optimal cutting angle reduces resistance and avoids blockage, which improves cutting efficiency.
- The symmetry design can effectively reduce vibration during the operation of the granulator.
- It is equipped with a motor overload relay and multiple safety devices to ensure the unit runs safely and smoothly.
- The unit is portable and takes a small footprint.



**Cutting Chamber** 

# ■ Application

The granulators are suitable to granulate various kinds of samall rejected plastic materials from injection molding, blow,blow molding...etc.

## Options

#### Special Screens

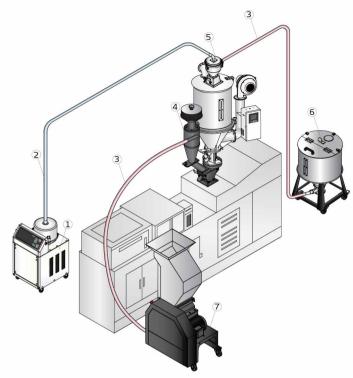


Special screen mesh sizes:  $\Phi$ 8,  $\Phi$ 10,  $\Phi$ 12,  $\Phi$ 16(mm).

Add "SS + screen diameter" at the end of the model code, e.g.:  $\Phi$ 8mm, add "SS08".

- To filter thin materials, a screen with slanting holes is optional. Add "SH05" at the end of the model code.
- Optional Blower feeding (BC type)





BR Type 30-Sec Instant Recycling

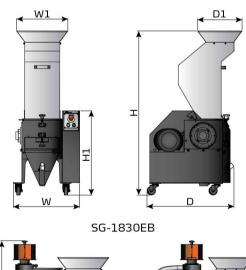
#### 30-Sec Instant Recycling System

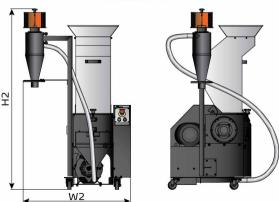
The 30-Sec Instant Recycling System utilize compressed air to convey the regrind material form the storage box to the neckpiece for immediate result of materlal.AS a result, it can reduce regrind form regining too much moisture, improving the overall quality of end products, and zero material waste.

Add "BR" at the end of the model code.

- 1. Autoloader main unit
- 2. Vacuum pipe
- 3. Material pipe
- 4.30-Sec instant recycling system
- 5. Hopper receiver
- 6. Material tank
- 7.SG-1830EB

# Outline Drawings





Optional blower conveying + cyclone dust collector (BC type)

## **Specifications**

Model		SG-1830EB	
Motor Power (kW, 50/60Hz)		1.5/1.72	
Rotating Speed (rpm,50/60Hz)		230/278	
Material of blade		Cr12Mo1V1	
Blade type		Staggered	
Quantity of Fixed Blades		2	
Quantity of Rotating Blades		3 x 3	
Cutting Chamber (mm)		180 x 300	
Max. Output (kg/hr)		50	
Noise Level dB(A)		≤90	
Screens (mm)		Ф6	
Dimensions	Н	1441mm	56.7"
	H1	740mm	29.1"
	H2	1587mm	62.5"
	W	583mm	23"
	W1	450mm	17.7"
	W2	944mm	37.2"
	D	764mm	30"
	D1	390mm	15.4"
Weight		150kg	331lb

Note: 1) Cr12Mo1V1 is corresponding to SKD11 under Japanese JIS standard .

- Max. Capacity of the machine is subject to the size and composition of the material.
  Noise level varies according to different granules.
  To avoid plastic from sticking to the blades, all materials should
- be crushed at normal temperature.
- 5) Power supply: 3Φ,230/400/460/575VAC, 50/60Hz.

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