

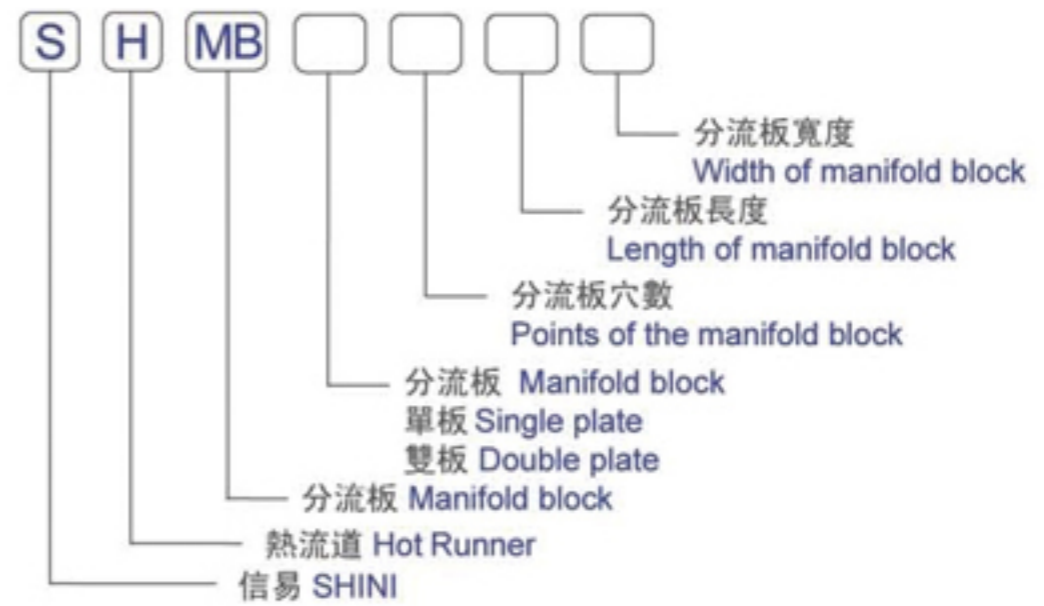
## 分流板用途

熱流道板的主要任務是恒溫地將熔體從主流道送入各個單獨熱嘴。在熔體傳送過程中，熔體壓力應盡可能小。熔體到各熱嘴的流程應儘量一致。為節省加熱功率，其體積以小為宜，但過小則熱容量太小，溫度不易穩定。熱流道板應採用厚板整體加工方式。與熔體接觸的流道表面，鑽孔後需用鉸刀鉸後再拋光。流道的端點不允許有盲孔，轉角的地方應與流道平滑過渡。

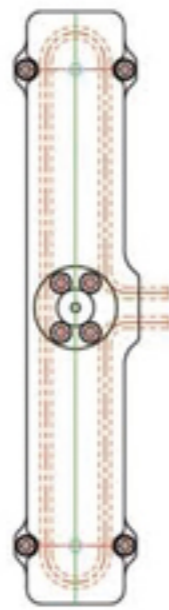
## Usefulness Of Manifold Block

Hot runner's main task is loading the melt from the main-stream into each individual nozzle with heated. In the transmission process, the melt pressure should be as small as possible, and the process should be the same. In order to save heating power, it's better if the size of the melt is small. However, the heat capacity will be too small and it's difficult to stabilize the temperature if it's undersize. Hot runner plate should be made with the whole thick plate. After drilling, the runner surface which is cut with the reamer and in touch with the melt should be polished. The endpoint of the runner dose not allows blind holes. And the corner should be a smooth transition of flow passage.

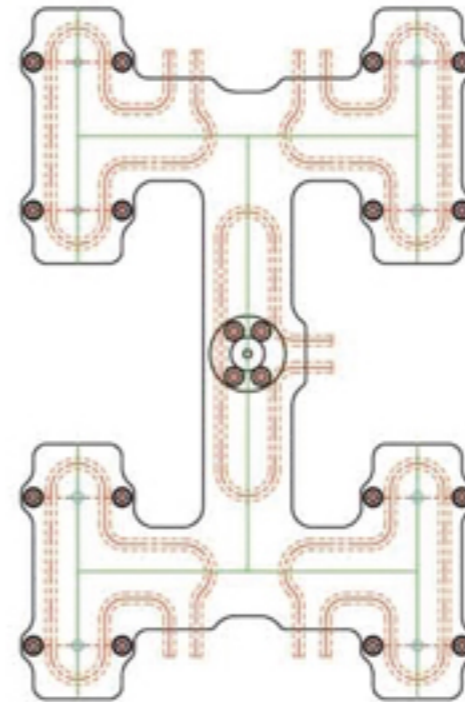
## 編碼原則 Code principle



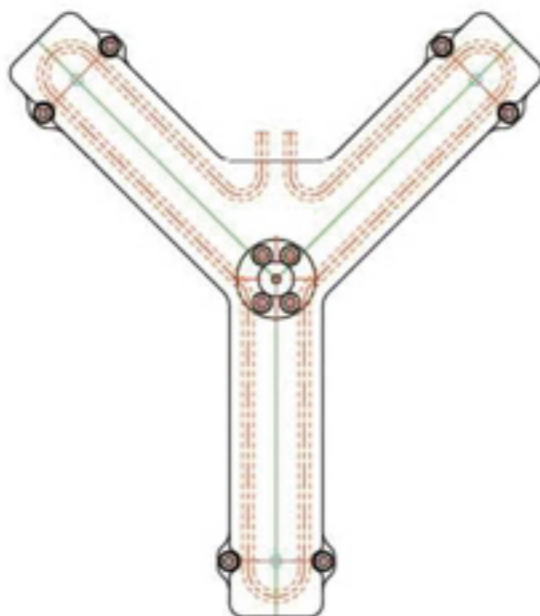
2點澆口 Tow points



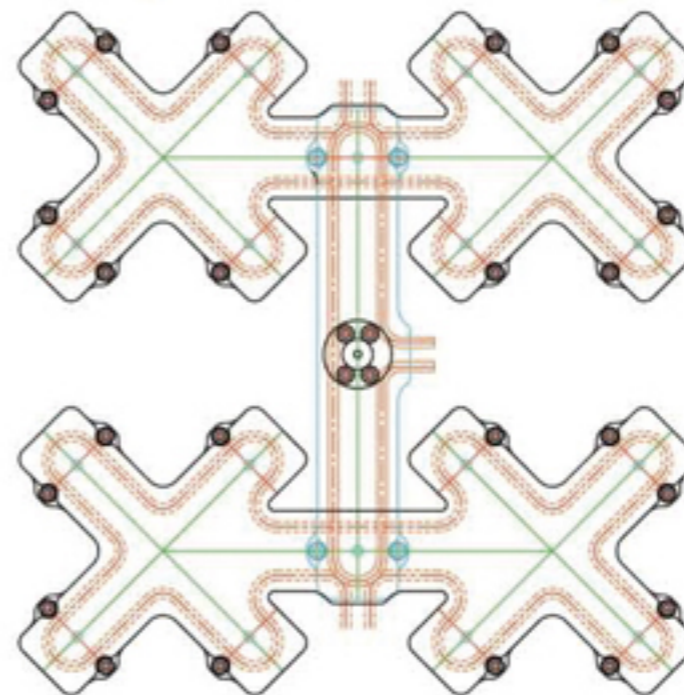
8點澆口 Eight points



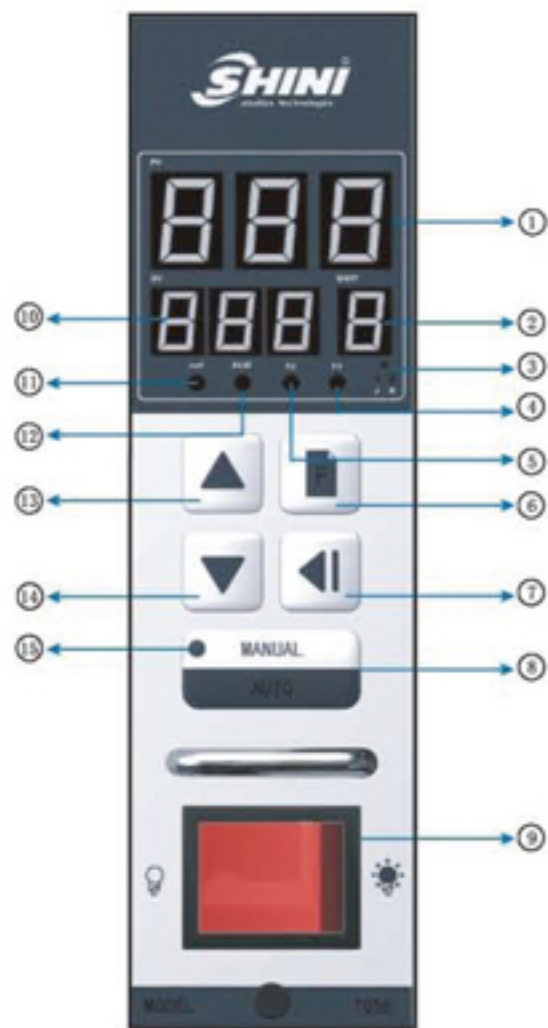
3點澆口 Three points



16點澆口 Sixteen points







- ① 現在值 Pressure Value
- ② 溫度單位 (°C/°F) (°C/°F) Unit
- ③ 輸入形式指示燈 Input Type indicator
- ④ 保險絲1號燈 Fuse1
- ⑤ 保險絲2號燈 Fuse2
- ⑥ 報警鍵 Alarm Key
- ⑦ 移位鍵 Shift Key
- ⑧ 手動/自動切換鍵 Manual/Auto Key
- ⑨ 電源開關 Power Switch
- ⑩ 設定值 Set Value
- ⑪ 輸出指示燈 Output indicator
- ⑫ 報警指示燈 Alarm indicator
- ⑬ 設定值+鍵 Decrease Key
- ⑭ 設定值-鍵 Increase Key
- ⑮ 手動動作指示燈 Manual Output indicator

特色

1. 雙設定值溫度控制
2. 雙排LED顯示
3. 單位顯示
4. 自動/手動功能
5. PID自動溫度控制
6. 兩種可選擇感溫線 (J/K)
7. 兩種可選擇溫度單位 (°C/°F)
8. 六種可選擇報警輸出
9. 兩種可選擇觸發輸出 (Zero cross/phase angle)
10. 保險絲短線提示
11. 自動偵測電源頻率
12. 感溫線短線、反接偵測
13. 溫度範圍0~850/32~999

Features

1. Dual Sv temperature control
2. Dual lines LED display
3. Unit display
4. Auto/Manual function
5. PID auto temperature control
6. Selectable two thermocouple types (J/K)
7. Selectable two temperature scales (°C/°F)
8. Selectable six alarm modes
9. Selectable two trigger O/P modes
10. Fuse beak indicator
11. Power frequency auto-detect
12. Thermocouple break and inverse detect
13. Thermocouple range 0~850 / 32~999

編碼原則

