



Compressed Air Dryers



SCAD-6U

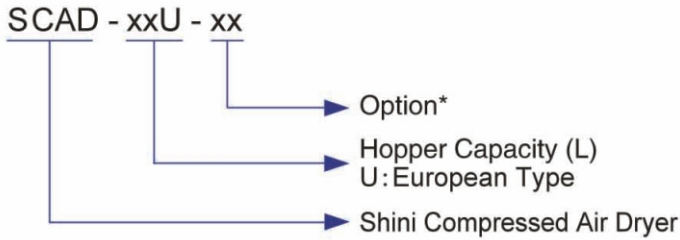


Refer carefully to the manual before using products.



SCAD-U Series

■ Coding Principle



Note: *

T=Timer P=For Polished Hopper Inside



SCAD-12U

■ Features

Standard configuration

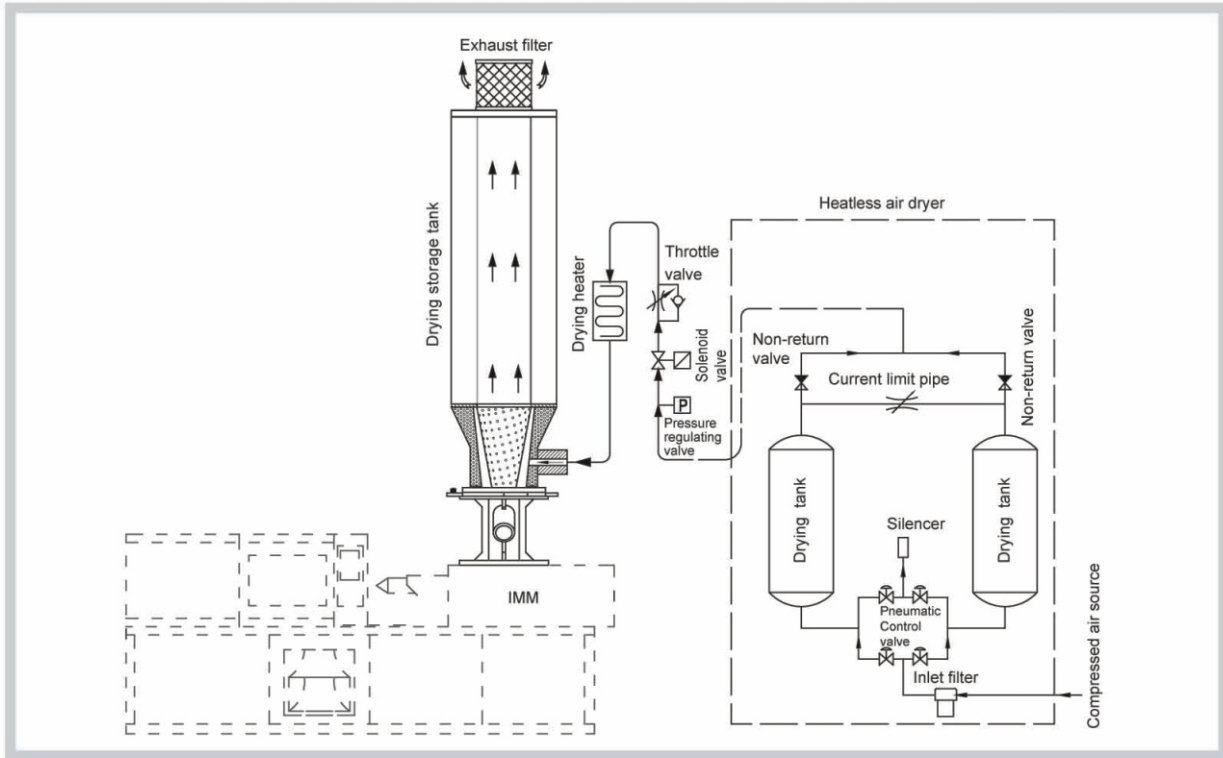
- P.I.D. temperature controller can reach the accuracy of $\pm 1^{\circ}\text{C}$, The weekly timer is available with SCAD-12U~40U.
- Adopts compressed air to dry plastic materials with good and stable drying effect, and is not influenced by ambient temperature and humidity.
- SCAD-1~6U double-layer thermostable glass tube is easy to observe material level.
- Storage hopper of SCAD-12~40U is made of stainless steel to ensure no material contamination.
- Function of compressed air pressure detection makes a safe and reliable operation.
- Voltage-output type temperature controller collocating with SSR control loop can effectively prolong the lifespan of device.
- Equipped with overheat protection to avoid excessively high drying temperature.
- Equipped with air outlet filter, which is used to filter dried air exhausted to outside.
- Warning light can monitor machine normal operation.

Accessory option

- Optionally equipped with heatless regenerative air dryer, the dew-point temperature can reach -40°C below. It mainly used to dry hygroscopic engineering plastics, and its power consumption is 35% lower than honeycomb dehumidifier.
- SCAD-1~6U can be optionally collocated with venturi loader VL-50 to achieve automatic material feeding; SCAD-12~40U can optionally be collocated with vacuum loader SAL-1U to achieve automatic material feeding.
- 24-hour auto start/stop timer is optional for SCAD-1~6U.

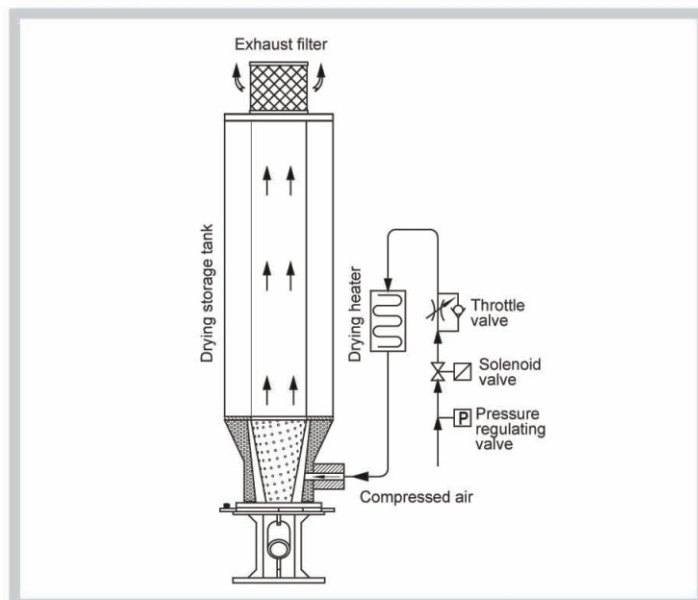
■ Application

Applicable for the small batch drying of commonly-used engineering plastics such as ABS and PS, also suitable for the pre-heating treatment before plastics molding.



■ Working Principle

The working principle is that compressed air flows into heating case after through pressure regulating valve and solenoid valve, and finally exhaust into air. At the same time, the dew-point is reduced. The heated compressed air is blown into the heat-preservation hopper to dry materials, and it exhaust into air through filter to remove water in raw materials.



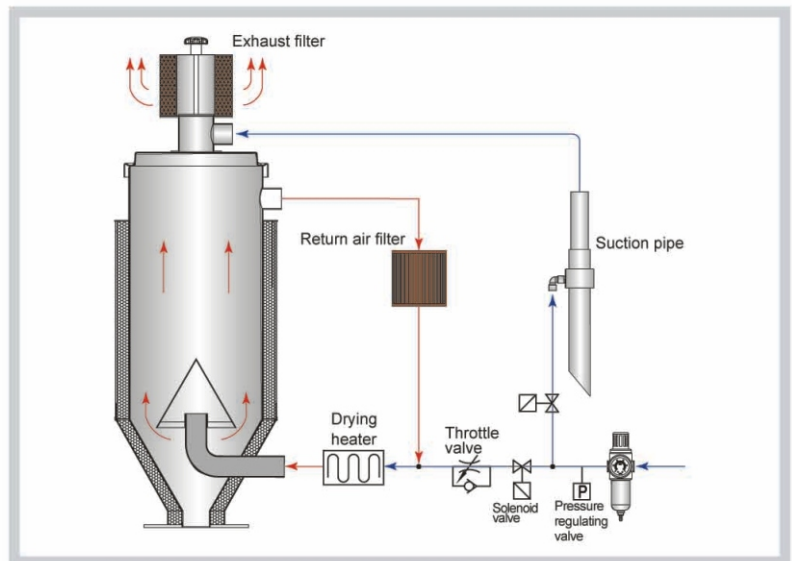
Working Principle of SCAD-6U and Models Below

Drying principle:

Under normal operation, hi-pressure air is blown into heating cabinet via solenoid valve and air diffusing equipment, then into drying hopper to dry up material. Air is discharged out through return air filter for recycle.

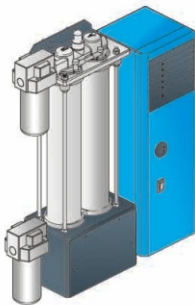
Loading principle:

Hi-pressure air was controlled by solenoid valve and blown into suction pipe, then accelerating flow of air generates negative pressure to drive material feeding, which draw material into drying hopper. Air is discharged out through filter.



Working Principle of SCAD-12U and Models Above

Options



Heatless Air Dryer HAD

Function:

The dew-point of compressed air can reach -40°C under standard atmosphere which meets the requirement of drying materials and molding of plastics.

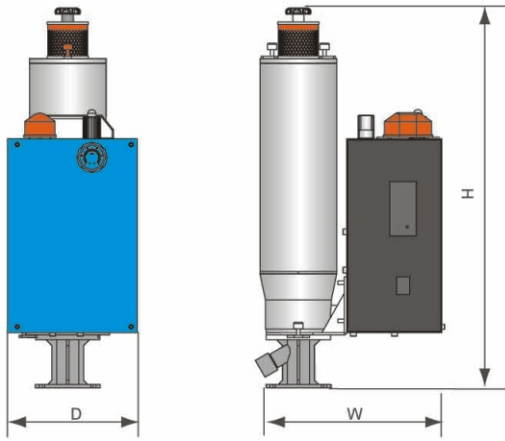
Installation:

It can be fixed on the molding machine or column of the foot stand. The air outlet and air inlet of SCAD-U are connected with air pipelines.

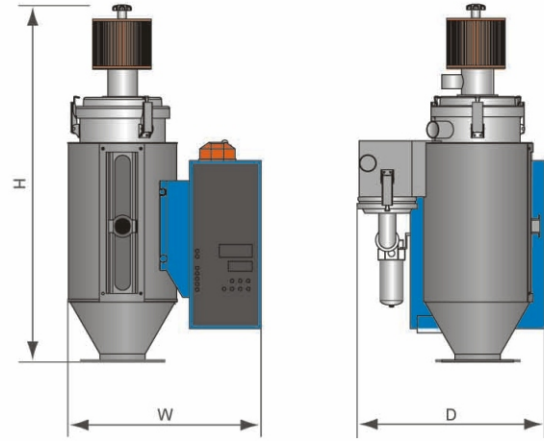
Notes:

Please clean up the filter regularly for fear that water or oil enter the drying hopper which damages the molecular sieve and influences the dehumidifying performance.

■ Outline Drawings



SCAD-6U and Models Below



SCAD-12U and Models Above

■ Specifications

Model	Drying Temp.max (°C)	Drying Hopper Capacity (L)	Heater Power (W)	Pressure Air		Dimensions (mm) (H × W × D)	Weight (kg)
				Pressure (kgf/cm ²)	Air Consumption (m ³ /hr)		
SCAD-1U	160	1	500	6~10	0.7	620 × 310 × 220	10
SCAD-3U		3			1.9	660 × 320 × 220	13
SCAD-6U		6	3.75		870 × 350 × 220	15	
SCAD-12U		12	600		4.25	780 × 430 × 360	25
SCAD-20U		20	900		7	1060 × 500 × 400	30
SCAD-40U		40	1200		14	1000 × 530 × 430	45

Note: 1) Compressed Air: Oil content ≤3mg/m³.
2) Power supply: 1Φ, 230VAC, 50Hz / 60Hz.

We reserve the right to change specifications without prior notice.



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